

Solder Process Data

Duration at Max. Process Temperature (seconds)	40
Lead-free Process Capability	SMC & Wave Capable (TH only)
Max. Cycles at Max. Process Temperature	3
Process Temperature max. C	260

Material Info**Reference - Drawing Numbers**

Application Specification	AS-31067-100
Product Specification	PS-31100-0001
Sales Drawing	SD-31206-003

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