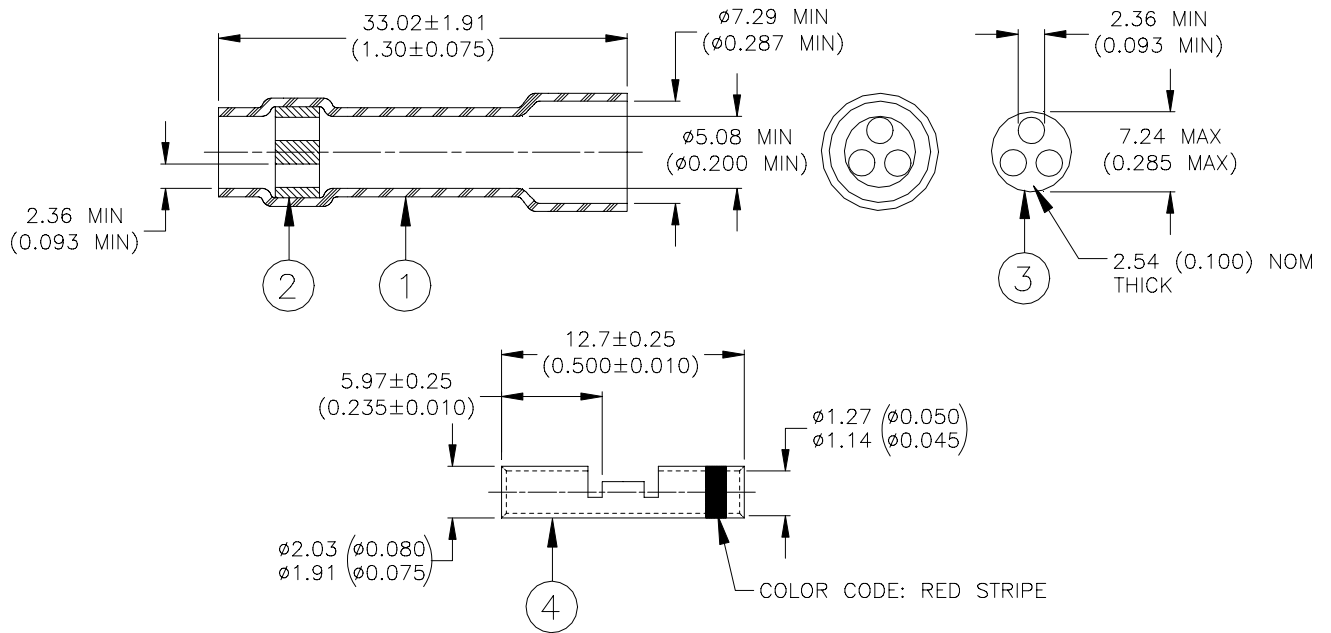


SPECIFICATION CONTROL DRAWING



MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. INTEGRAL THREE-HOLE INSERT: Low outgassing immersion resistant thermoplastic, color-natural.
3. SEPARATE THREE-HOLE INSERT: Low outgassing immersion resistant thermoplastic, color-natural.
4. CRIMP SPLICER: Base Metal: Copper Alloy 101 or 102 per ASTM B-75.
Plating: Tin per MIL-T-10727, Type 1.

APPLICATION

1. This assembly is designed to provide immersion resistant 2 or 3 to 1 in-line splices wires having a total CMA per side between 304 and 1510 and insulations rated for at least 135°C.
2. For requirements and assembly instructions, see Raychem Devices Specification Control Drawing D-436-42/-43.

tyco <i>Electronics</i>		Tyco Electronics Corporation 305 Constitution Drive Menlo Park, CA 94025, USA	Raychem Products	TITLE : IN-LINE SPLICE SEALING SYSTEM, 2 OR 3 TO 1			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.			DOCUMENT NO.: D-436-0115				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.	DATE: 14-Nov.-00	DOC ISSUE: 1			
DRAWN BY: M. FORONDA	REPLACES: N/A	DCR NUMBER: D001275	PROD. REV. A	SCALE: None	SIZE: A	SHEET: 1 of 1	

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