Compact Two-way Detection Type

Low-profile 1.5mm body with detection from both left / right directions





■ Typical Specifications

| Ite | ms | Specifications | | |
|---|--------------|----------------------------------|--|--|
| Rating (max.)/(min.) (Resistive load) | | 1mA 5V DC / 50 \(\mu \) A 3V DC | | |
| Contact resistand (Initial / After ope | - · | 2Ω max. / 5Ω max. | | |
| Operating force | | 0.35N max. | | |
| Operating life | Without load | 50,000cycles | | |
| Operating me | With load | 50,000cycles (1mA 5V DC) | | |

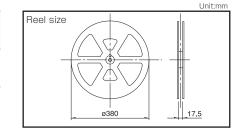
Product Line

| Poles Positions | Total travel (mm) | Terminal type | Location lug | Minimum order unit (pcs.) | | Product No. | |
|-----------------|-------------------|--------------------------|----------------------------|---------------------------|--------|-------------|-------------|
| -ules | FUSILIUIIS | Total travel (IIIII) | Terminal type Location lug | | Japan | Export | Floudet No. |
| 1 2 1.57 | 157 | For PC board (Reflow) | With | - 3,000 | 12,000 | SSCM110100 | |
| | 1.07 | | Without | | | SSCM120100 | |

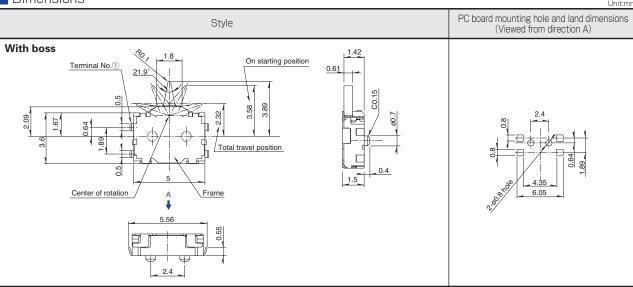
Packing Specifications

Taping

| Num | nber of packages (p | Tape width | Export package measurements | | | | |
|--------|--------------------------------------|------------|-----------------------------|-------------|--|--|--|
| 1 reel | 1 case /Japan 1 case /export packing | | (mm) | (mm) | | | |
| 3,000 | 6,000 | 12,000 | 16 | 417×409×139 | | | |

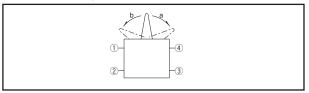


Dimensions

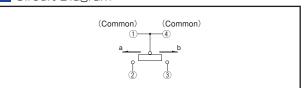


Note Dimensions drawing is for type with location lugs.

Terminal Layout (Viewed from Direction A)



Circuit Diagram





| | | General-purpose Type | | | | | | |
|------------------------------------|--|--------------------------|---|----------------------|-----------------------|-------------------------|--|--|
| Series - | | SPPW8 | SSCQ | SSCM | SPVL | SPPB | | |
| | | | | - See | | | | |
| Operation type | | One-way | Two-way Two-direction type | Two-way | Three-way | One-way Two-way | | |
| | W | 5 | 3.8 | 5 | 5.55 | 6.3 | | |
| Dimensio (mm) | ns D | 4 | 3.6 | 4 | 6.6 | 3 | | |
| () | Н | 4 | 0.9 | 1.5 | 1 | 4.9 | | |
| Operating to | emperature range | | −10°C to +60°C | | -40°C | to +85℃ | | |
| Autor | notive use | _ | _ | _ | • | • | | |
| Life cycl | e (availability) | *3 | *3 | *3 | * 3 | * 3 | | |
| Poles | / Positions | 1/1 | 1 / Two-direction type: 2-position each side | 1/2 | 1 | 1/1 | | |
| Ratii (Resi | ng (max.) stive load) | 0.1A 30V DC | 1mA 5V DC | | | 0.1A 30V DC | | |
| | Rating (min.) (Resistive load) 100 μ A 3V DC | | 50μΑ | uA 3V DC | | | | |
| Operating life without load | | 100,000cycles 2Ω max. | 50,000cycles $5Ω$ max. | | | 50,000cycles 2Ω max. | | |
| Durability | Operating life with load Rating (max.) (Resistive load) | 100,000cycles 2Ω max. | 50,000cycles 5Ω max. | | | 50,000cycles 2Ω max. | | |
| | Initial contact resistance | 1Ω max. | | 2Ω max. | | 1Ω max. | | |
| Electrical performance | Insulation resistance | | | 100MΩ min. 100V DC | | | | |
| | Voltage proof | | | 100V AC for 1 minute | | | | |
| Mechanical | Terminal strength | 3N for 1minute | 0.5N for 1minute | | 1N for 1minute | 3N for 1minute | | |
| performance | Actuator strength | 10N | 1N | 2N | 5N | 10N | | |
| | Cold | | -20°C 96h | | -40℃ 500h | | | |
| Environmental performance Dry heat | | | 85°C 96h | | | 85°C 500h | | |
| | Damp heat | | 40°C, 90 to 95%RH 96 | h | 60℃, 90 to 95%RH 500h | | | |
| Opera | ation force | 0.3N max. | | 0.35N | N max. | | | |
| | Page | 29 | 31 | 32 | 33 | 34 | | |

Note

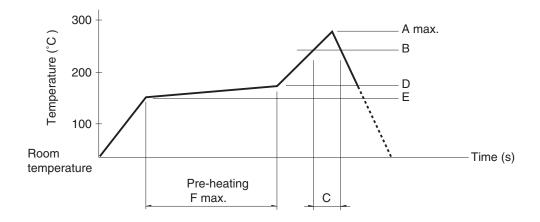
• Indicates applicability to all products in the series.

Example of Reflow Soldering Condition

- 1. Heating method: Double heating method with infrared heater.
 2. Temperature measurement: Thermocouple \$\phi 0.1\$ to 0.2 CA (K) or CC (T) at soldering portion (copper foil surface).
 A heat resisting tape should be used for fixed measurement.

Detector Switches Soldering Conditions

3. Temperature profile



| Series (Reflow type) | A (℃) 3s max. | В (℃) | C (s) | D (°C) | E (℃) | F(s) |
|----------------------|---------------|-------|-------|--------|-------|------|
| SPPB | 350 | | 40 | | | |
| SPPW8 | 250 | | 35 | | | |
| SPVE | | | | | | |
| SPVL | | | 40 | 180 | 150 | 120 |
| SPVM | | | | | | |
| SPVN | 260 | 230 | | | | |
| SPVR | | | | | | |
| SPVS | | | | | | |
| SPVT | | | | | | |
| SSCM | | | | | | |
| SSCQ | | | | | | |
| SPVQC | 250 | | | | | |

- 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, surface depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

■ Reference for Hand Soldering

| Series | Soldering temperature | Soldering time | |
|---|--------------------------|----------------|--|
| SPVS, SPVN, SPVT, SPVM, SPVR, SPVE, SPPW8,SSCQ, SSCM, SPVL, SSCT, SPVQC | 350±5℃ | 3s max. | |
| SPVQ1, SPVQ3, SPVQ6, SPVQ7, SPVQ8, SPVQ9, SSCN, SPVQA | 300±10℃ | 3+1/0s | |
| SPPB (Reflow) | 300±5℃ | 5s max. | |
| SSCF, SPPB (For Lead, Dip) | 350±10℃ | 3+1/0s | |

■ Reference for Dip Soldering (For PC board terminal types)

| | Ite | ms | Dip soldering | |
|---|------------------------|-----------------|--------------------------|-----------------------|
| Series | Preheating temperature | Preheating time | Soldering temperature | Duration of immersion |
| SSCT, SPVQ1, SPVQ3, SPVQ6, SPVQ7, SPVQ8, SPVQ9, SPVQA | 100±10℃ | 60s max. | 260±5℃ | 5±1s |
| SPPW8, SPPB | 100 ℃ max. | 60s max. | 255±5℃ | 5±1s |
| SSCF | _ | | 260±5℃ | 5±1s |

