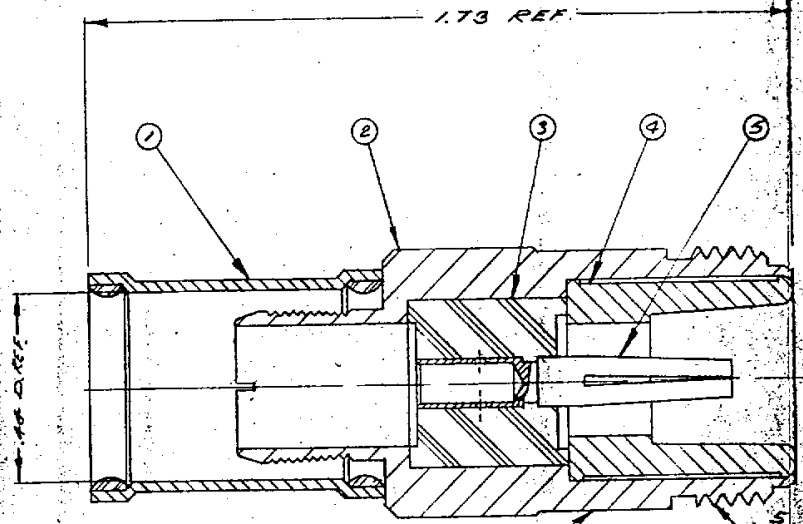


DASH NO.	DESCRIPTION	MADE FROM
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5/8-24 UNEF-2A TH'D

STAMP: KINGS KN-39-93 PAT. 3195098

NOTES:

1. FOR USE WITH RG-9B, 214/U & BA-6903 CABLE.
2. FOR CABLING INSTRUCTIONS SEE CP-5402.
3. FOR CABLE TRIMMING USE KTU-150 & KTD-138
4. FOR FORMING USE CRIMP DIE SIZE 79.
5. ITEMS ①, ② & ④ TO HAVE TR-5 FINISH.

UNLESS OTHERWISE SPECIFIED:

- | | |
|--|--|
| 1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS ± .010
3 PLACE DECIMALS ± .004 | 2. REMOVE ALL BURRS, BREAK SHARP EDGES .008 MAX. |
| T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES. | 3. NO FILLETS PERMITTED. |
| | 4. SURFACE ROUGHNESS 63 MICRONS RMS MAX. |
| | 5. ALL DIMENSIONS PRIOR TO PLATING. |

KN-39-93

REVISIONS	
ISSUE	CHANGES
2.	RESTRICTION REMOVED C/R 14539 LI 6 JUN 75
3.	CN 15179B MJB 11 DEC 75
4.	CN 15700C MJB 20 APR 76

DESIGN	
REF:	
FINISH	
SPEC.	
MATL.	
SPEC.	

N JACK

ITEM	REQ'D	DESCRIPTION	PART NO.
5	1	N CAPTIVE CRIMP CONTACT F	1-534-40
4	1	BUSHING	
3	1	INSULATOR	
2	1	K-GRIP BODY	
1	1	W/P K-GRIP SLEEVE	N-53-140-G

DRAWN GING	DATE 13 NOV 74
APPR. LI	DATE 6 JUN 75
KINGS ELECTRONICS 40 MARBLEDALE ROAD TUCKAHOE, N. Y. 10787	
KN-39-93	