Measurement condition

Ambient temperature: 23 °C
Input power level: 0 dBm
Terminating impedance: *
Input: 530 Ω || -2.4 pF
Output: 530 Ω || -2.4 pF
External Coil: 270 nH

Characteristics

Remark:
The reference level for the relative attenuation a_{rel} of the TFS 245C is the minimum of the pass band attenuation. This value is defined as the insertion loss a_e. The nominal frequency f_N is fixed at 245.76 MHz without any tolerance. The values of relative attenuation a_{rel} are guaranteed for the whole operating temperature range. The frequency shift of the filter in the operating temperature range is included in the production tolerance scheme.

D a t a		typ. value		tolerance / limit		
Insertion loss	a_e	3.0	dB	max.	5	dB
(reference level)		-			-	
Nominal frequency	f_N	-			245,76	MHz
Passband		-		f_N	± 89	kHz
Pass band ripple		0,5	dB	max.	1,5	dB
Relative attenuation	a_{rel}					
f_N … f_N ± 120 kHz		1,5	dB	max.	3	dB
f_N ± 330 kHz ... f_N ± 400 kHz		22	dB	min.	18	dB
f_N ± 400 kHz ... f_N ± 600 kHz		33	dB	min.	25	dB
f_N ± 600 kHz ... f_N ± 800 MHz		41	dB	min.	40	dB
f_N ± 800 kHz ... f_N ± 1,6 MHz		47	dB	min.	45	dB
f_N ± 1,6 MHz ... f_N ± 3,0 MHz		52	dB	min.	45	dB
f_N ± 3,0 MHz ... f_N ± 20 MHz		54	dB	min.	46	dB
f_N ± 20 MHz ... f_N ± 100 MHz		55	dB	min.	45	dB
Group delay ripple						
f_N ± 50 kHz		0,5	µs	max.	1,2	µs
f_N ± 70 kHz		0,8	µs	max.	1,5	µs
f_N ± 100 kHz		1,2	µs	max.	2,5	µs
Operating temperature range	OTR	-		- 25 °C ... + 85 °C		
Storage temperature range		-		- 30 °C ... + 85 °C		
Frequency inversion temperature		25	°C		-	
Temperature coefficient of frequency	TC_f **	-0,036	ppm/K²		-	

*) The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.
**) $\Delta f(Hz) = TC_f(ppm/K) \times (T-T_0)^2 \times f_{TO}(MHz)$.

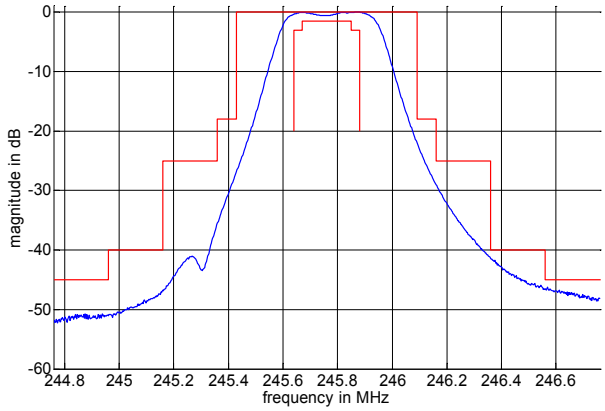
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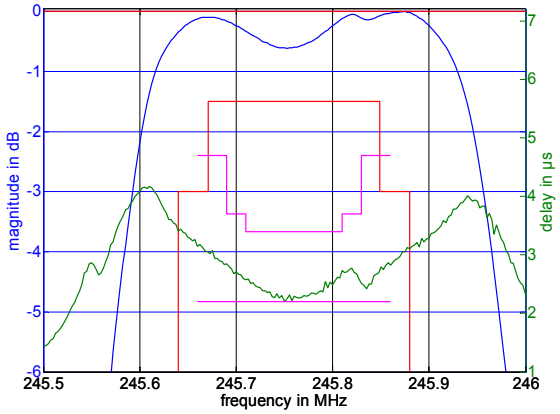
Checked / Approved:

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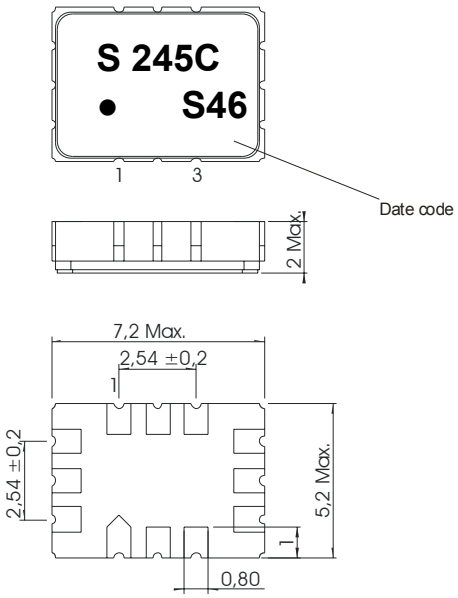
Filter characteristic





Construction and pin connection

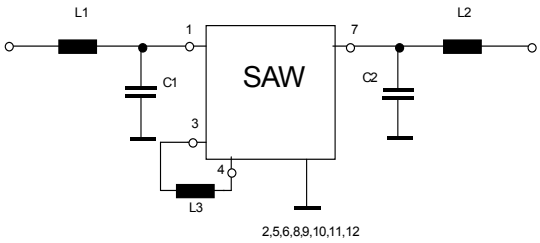
(All dimensions in mm)



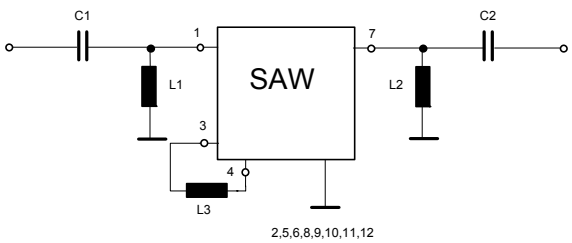
1	Input
2	Ground
3	External Coil
4	External Coil
5	Ground
6	Ground
7	Output
8	Ground
9	Ground
10	Ground
11	Ground
12	Ground

Date code:	Year + week
S	2004
T	2005
U	2006
...	

50 Ω Test circuit 1



50 Ω Test circuit 2



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Stability characteristics

After the following tests the filter shall meet the whole specification:

1. Shock:	500g, 18 ms, half sine wave, 3 shocks each plane; DIN IEC 68 T2 - 27
2. Vibration:	10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans; DIN IEC 68 T2 - 6
3. Change of temperature:	-55 °C to 125°C / 30 min. each / 10 cycles DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow):	reflow possible: twice max.; for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

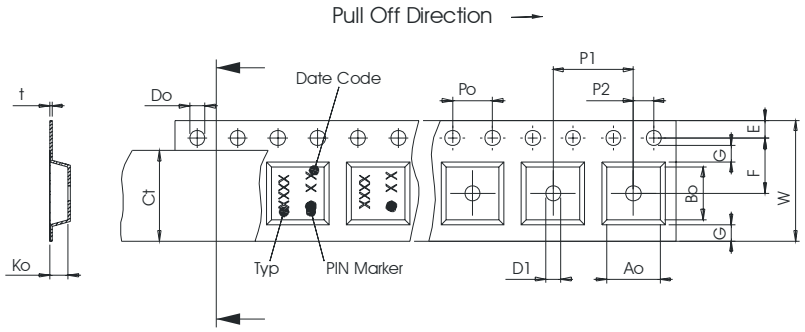
Packing

Tape & Reel: IEC 286 – 3, with exeption of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters peer reel:	3000
reel of empty components at start:	min. 300 mm
reel of empty components at start including leader:	min. 500 mm
trailer:	min. 300 mm

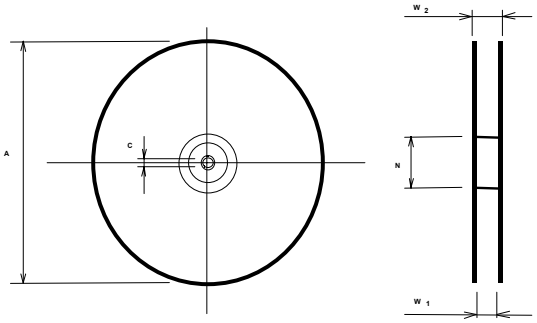
Tape (all dimensions in mm)

W	: 16,00	± 0,3
Po	: 4,00	± 0,1
Do	: 1,50	+0,1/-0
E	: 1,75	± 0,1
F	: 7,50	± 0,1
G(min)	: 0,60	
P2	: 2,00	± 0,1
P1	: 8,00	± 0,1
D1(min)	: 1,50	
Ao	: 5,50	± 0,1
Bo	: 7,50	± 0,1
Ct	: 13,5	± 0,1



Reel (all dimensions in mm)

A	:330	
W1	: 16,4	+2/-0
W2(max)	: 22,4	
N(min)	: 50	
C	: 13,0	+0,5/-0,2



The minimum bending radius is 45 mm.

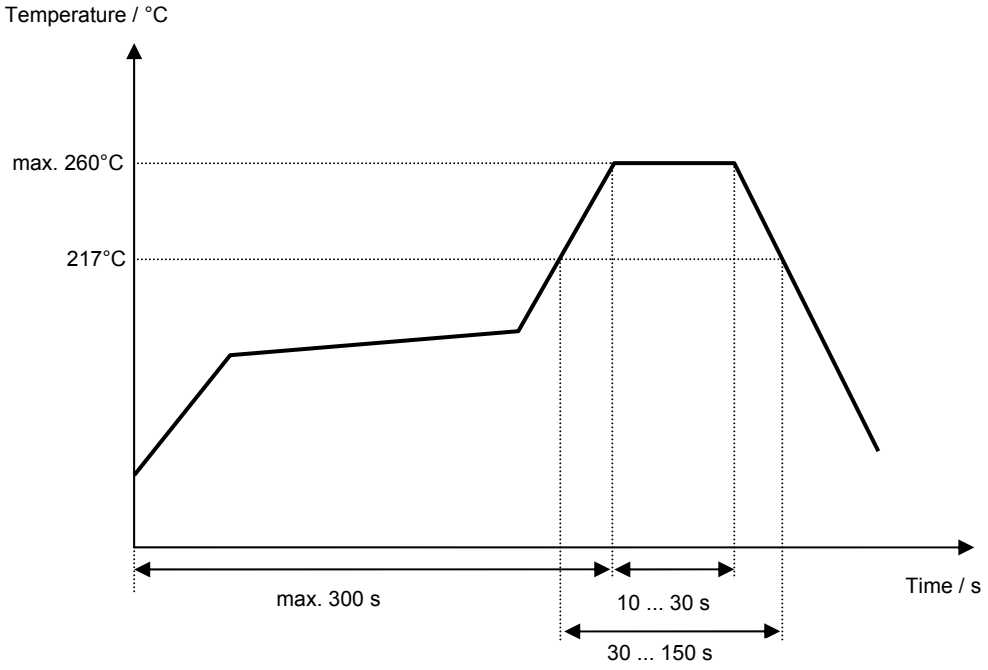
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Air reflow temperature conditions

Conditions	Exposure
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

Chip-mount air reflow profile



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History

Version	Reason of Changes	Name	Date
1.0	Generate specification according to customer's requirements	Dr. Wall	04.08.2004
1.1	Change from development specification to filter specification Correct termination impedance Change typical value for insertion loss Add filter characteristic	Dr. Wall	08.11.2004

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