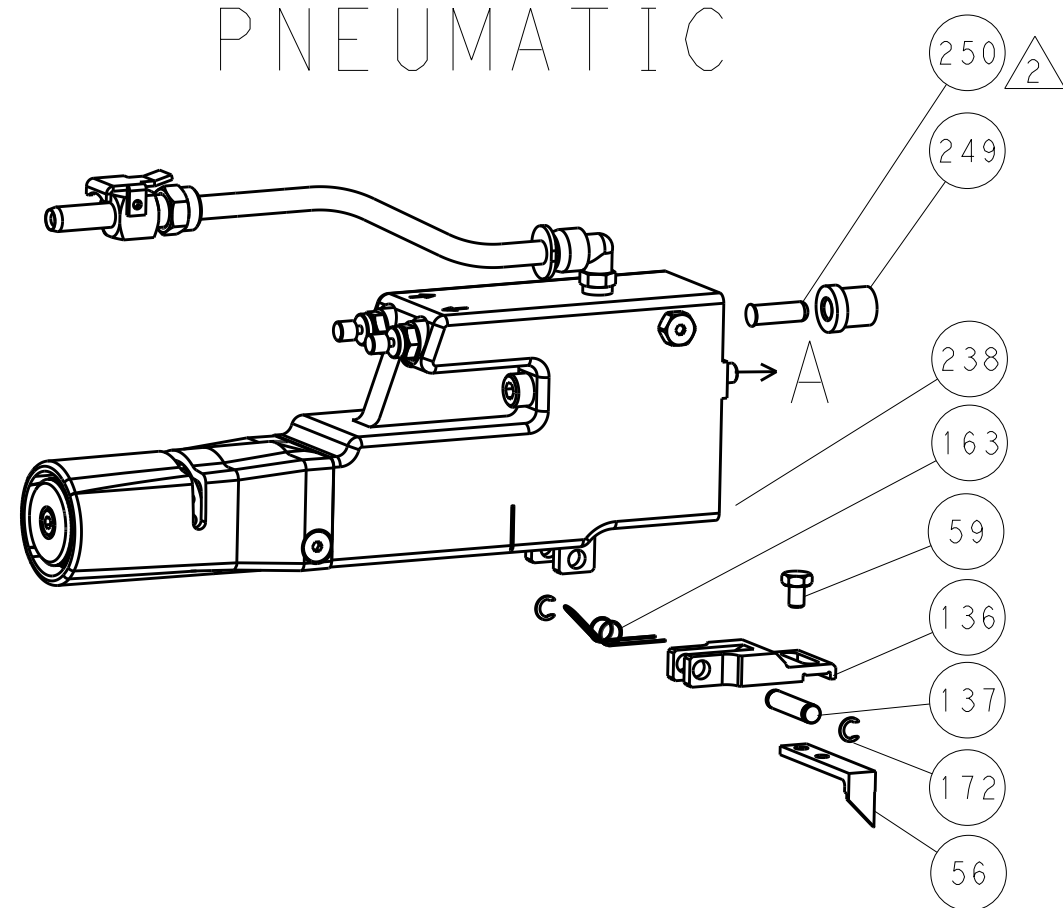
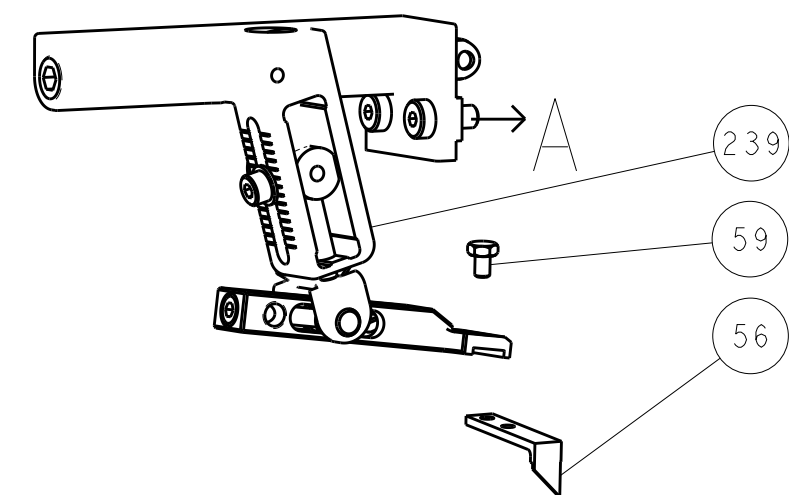
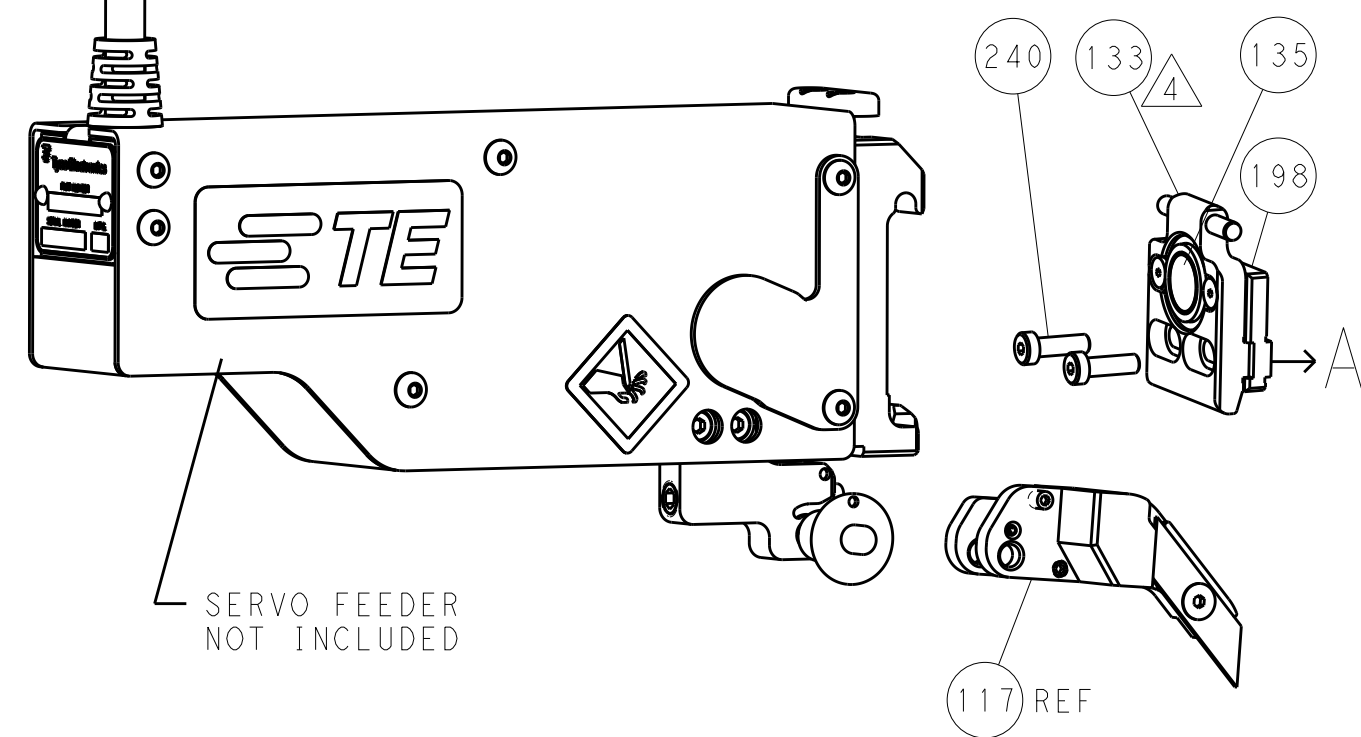
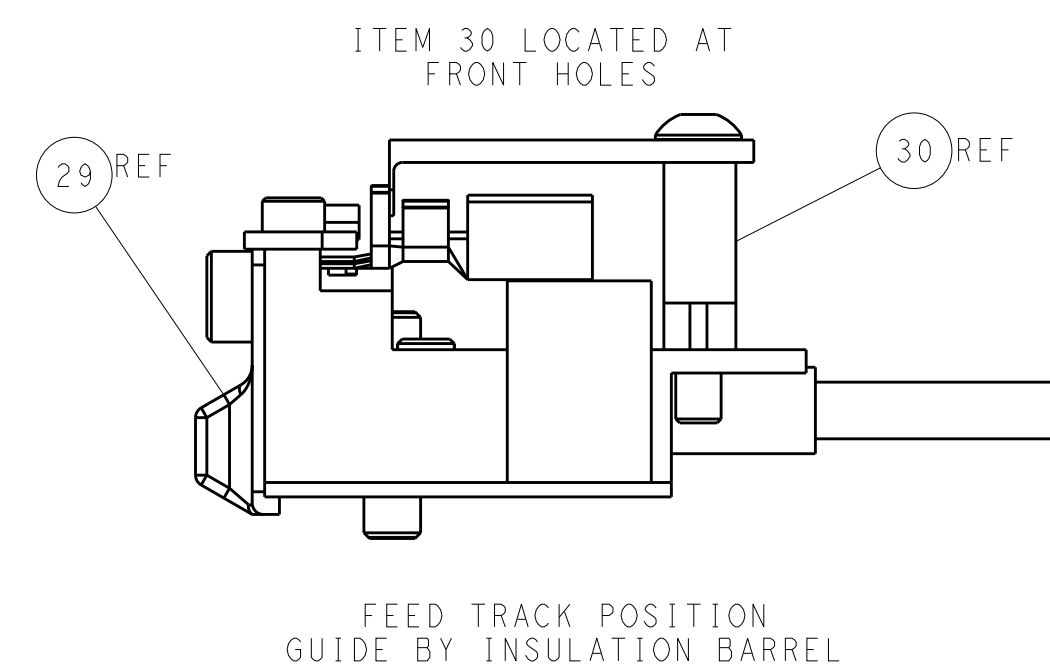
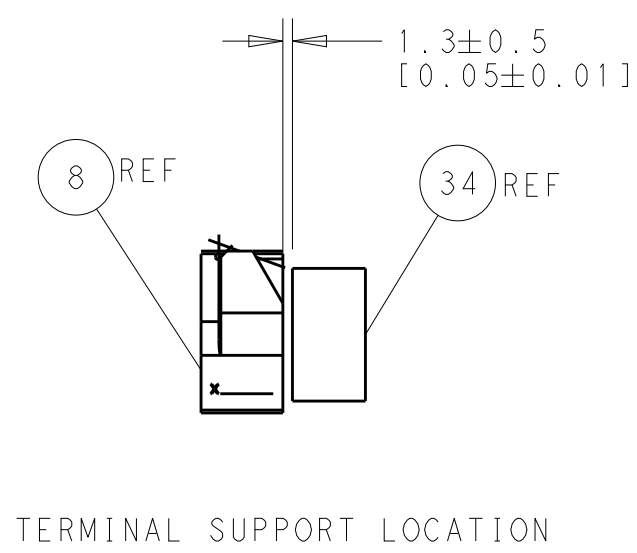
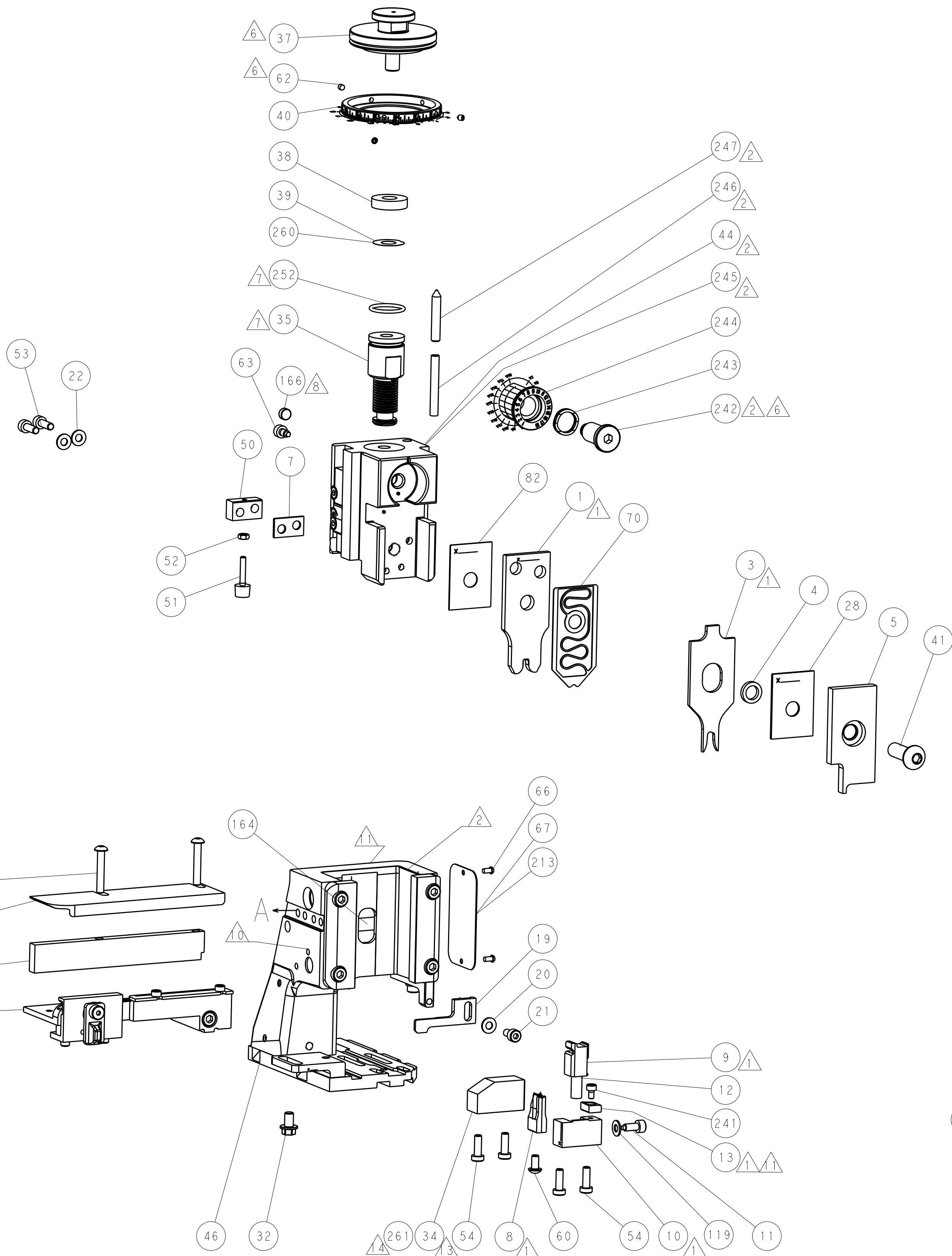
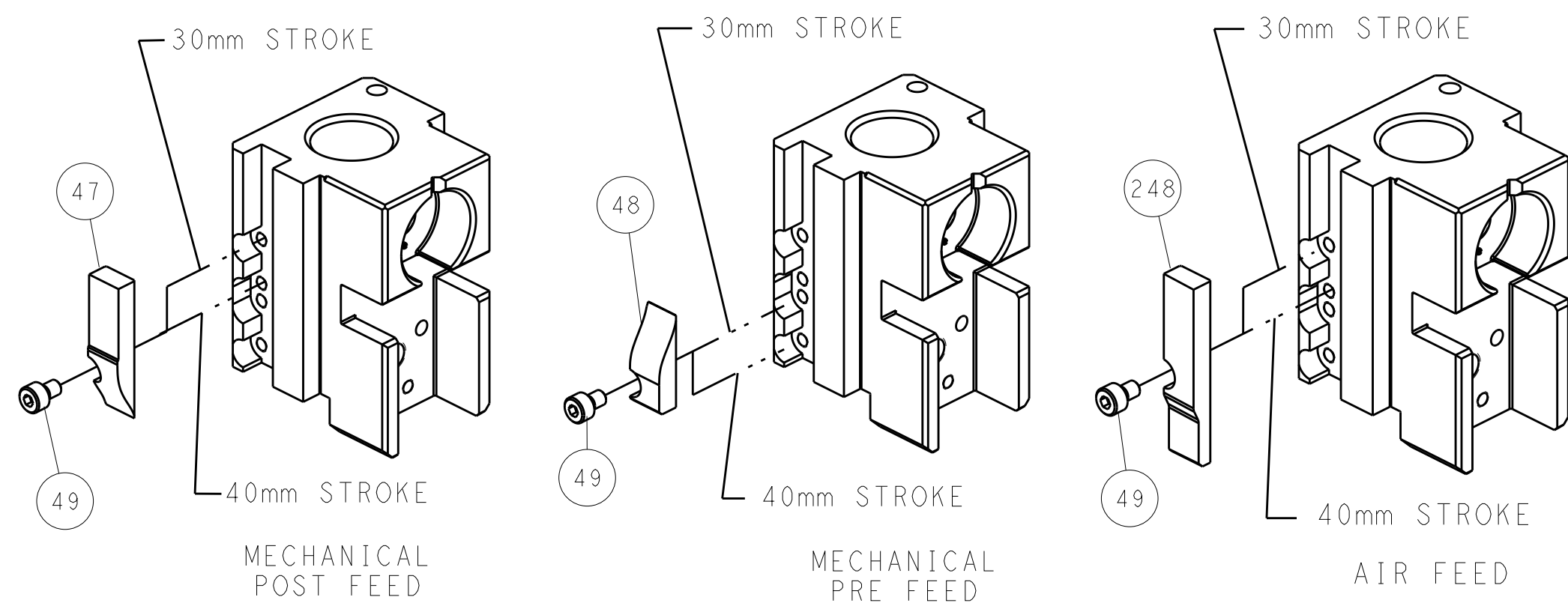


PNEUMATIC

SERVO
LATCH PLATE

CAM POSITIONS

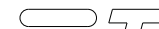


ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS A CONTROLLED DOCUMENT FOR THE TELE-ELECTRONICS CORPORATION IT IS SUBJECT TO THE PROPRIETARY RIGHTS OF THE TELE-ELECTRONICS CORPORATION IT SHOULD BE CONTACTED FOR THE LATEST REVISION		DWN K. HUANG 16SEP2011		 TE Connectivity Harrisburg, PA 17105-3608	
		CHR S. XI 16SEP2011			
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.0 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES		NAME OCEAN SIDE FEED APPLICATOR -	
		PRODUCT SPEC - APPLICATION SPEC -		SIZE A1	
MATERIAL -		FINISH -		DRAWING NO C=2151070	
		WEIGHT -		RESTRICTED TO -	
Customer Accessible Production Drawing				SCALE 1:1 SHEET 2 OF 4 REV F3	

SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS						
			P	LTR	DESCRIPTION	DATE	OWN	APVD	
				-	SEE SHEET 1	-	-	-	

-	-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	1	1	1	2119082-7	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	1	1	1	1	18023-1	SCR, SKT HD CAP M3 X 5.0	241
-	-	-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	-	1	-	-	2119740-2	TAG,IDENTIFICATION	213
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-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	-	REF	1	REF	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
-	-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	-	1	1	1	1	2119798-2	DETENT PIN	145
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-	-	-	-	-	1	2119653-2	FEED CAM, POST FEED	142
-	-	1	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	-	1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140
-	-	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	-	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	-	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
-	-	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	-	1	1	1	1	2119791-9	DEPRESSOR, WIRE	70
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-	-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	-	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	-	3	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	1	1	1338685-1	PAWL, FEED	56
-	-	2	2	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53
-	-	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	-	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	-	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
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-	-	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
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-	-	2	2	2	2	1-2079383-3	SCR, BHSC, RoHS (M4 X 25)	33
-	-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	-	1	1	1	1	1-1320908-8	SPACER, STRIP GUIDE	30
-	-	1	1	1	1	2119959-2	ASSEMBLY, STRIP GUIDE	29
-	-	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	-	1	1	1	1	1320928-2	STRIP GUIDE	24
-	-	2	2	2	2	1-18028-2	WASHER, FLAT, REG M4	22
-	-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	-	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	-	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	-	1	1	1	1	454276-5	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	1333209-1	ANVIL, COMBINATION .130	8
-	-	1	1	1	1	3-240641-4	SPACER	7
-	-	1	1	1	1	1-2119757-0	DEPRESSOR, SHEAR	5
-	-	1	1	1	1	1-238011-7	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	2119785-3	CRIMPER, INSULATION OVERLAP PREMIUM	3
1	1	1	1	1	1	456410-4	CRIMPER, WIRE PREMIUM	1
-77	-27	-25	-22	-21		PART NO	DESCRIPTION	ITEM NO

UNCONTROLLED DOCUMENT FOR THE ELECTRONIC COMPONENT THIS DOCUMENT IS CONTROLLED UNDER THE FOLLOWING ORGANIZATION AND IT BE CONTRACTED FOR THE LATEST REVISION.		DWN 16SEP2011 K. HUANG		 TE Connectivity Harrisburg, PA 17105-3608	
CHN 16SEP2011 S.XI		APVD 16SEP2011 T. CRUZ		NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		SIZE	
0 PLC ± 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±		APPLICATION SPEC		CAGE CODE	
FINISH		WEIGHT		DRAWING NO	
-		-		A1 00779 C-2151070	
Customer Accessible Production Drawing				SCALE 1:2 SHEET 3 OF 4 REV E3	

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO
LARGEST WIRE SIZE SETTING. USE OF SETTINGS
BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING
WILL CAUSE DAMAGE TO CRIMP TOOLING.

3	-	1	1	1	1	1-1752356-5	SUPPORT, TERMINAL	261
	-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

D

C

B

A

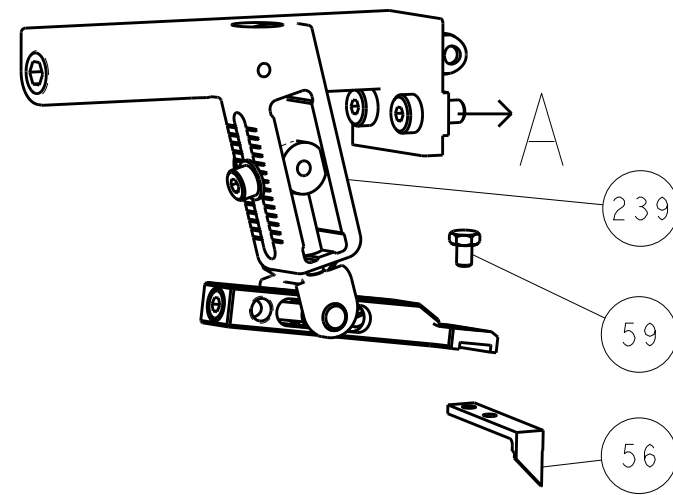
D

C

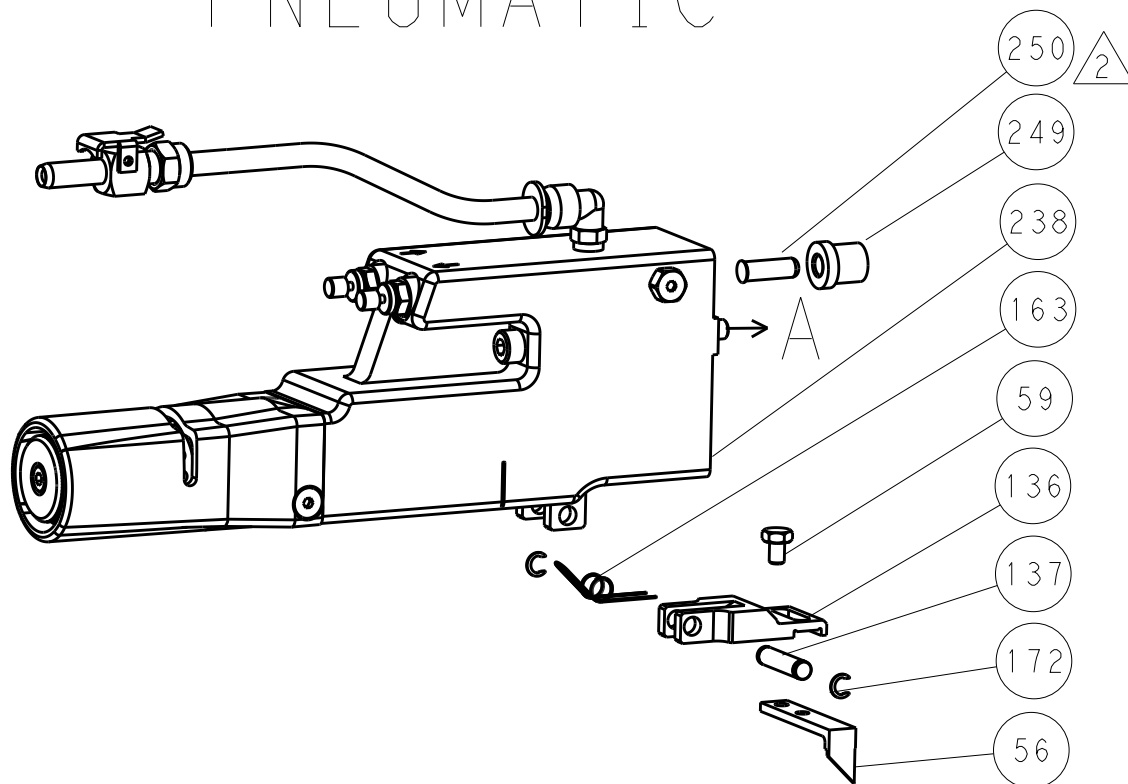
B

A

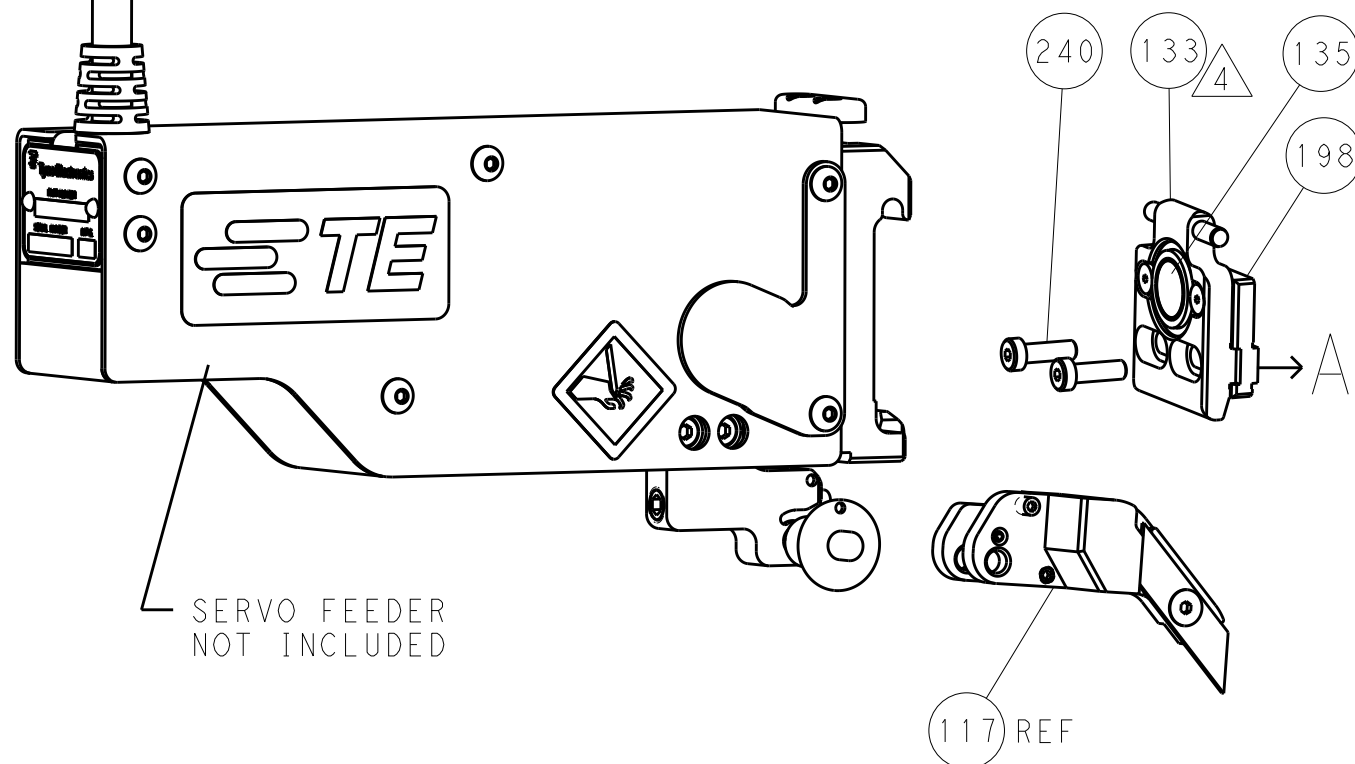
FEED TYPE MECHANICAL



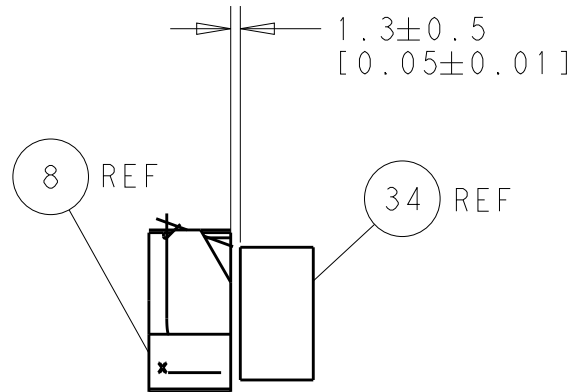
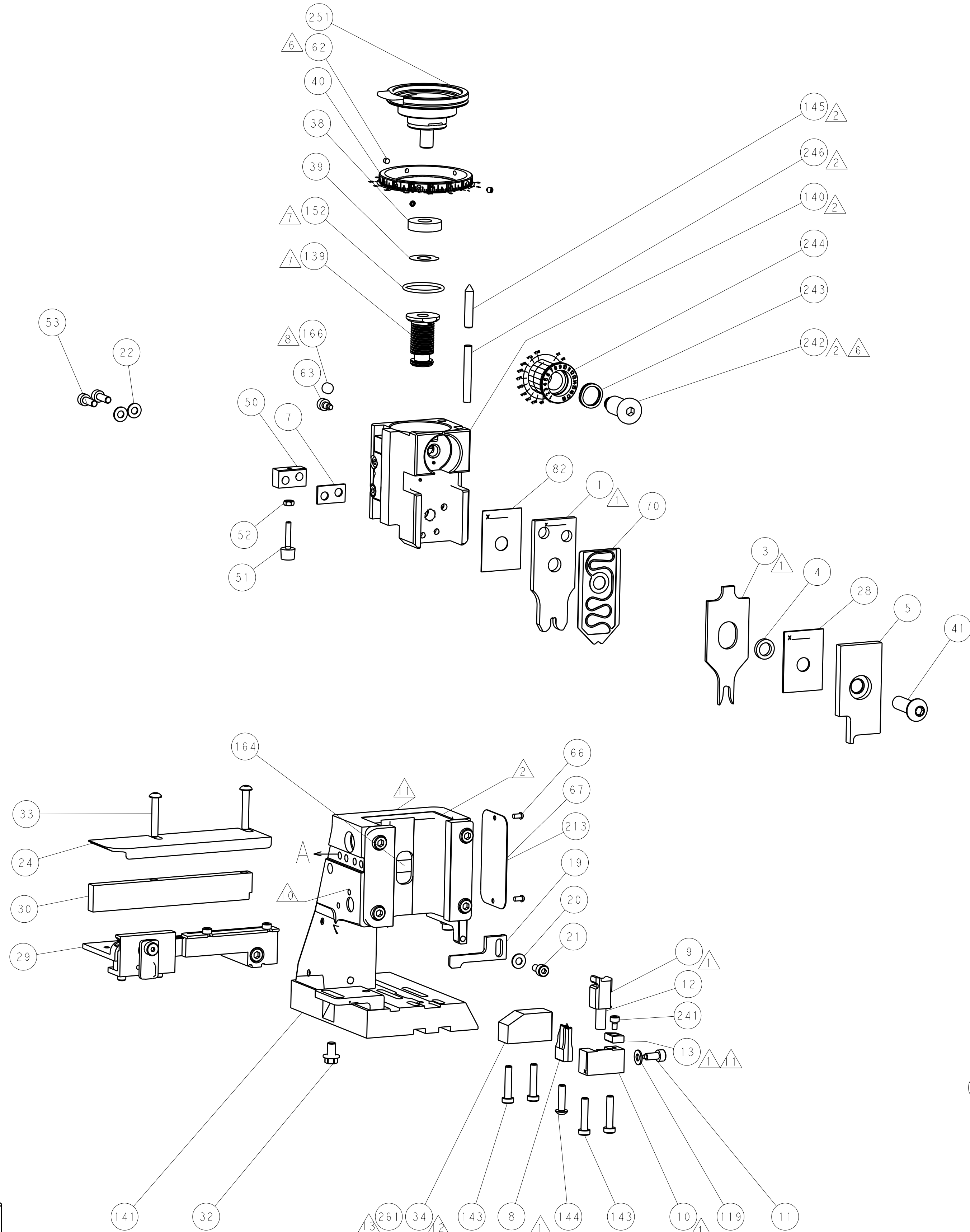
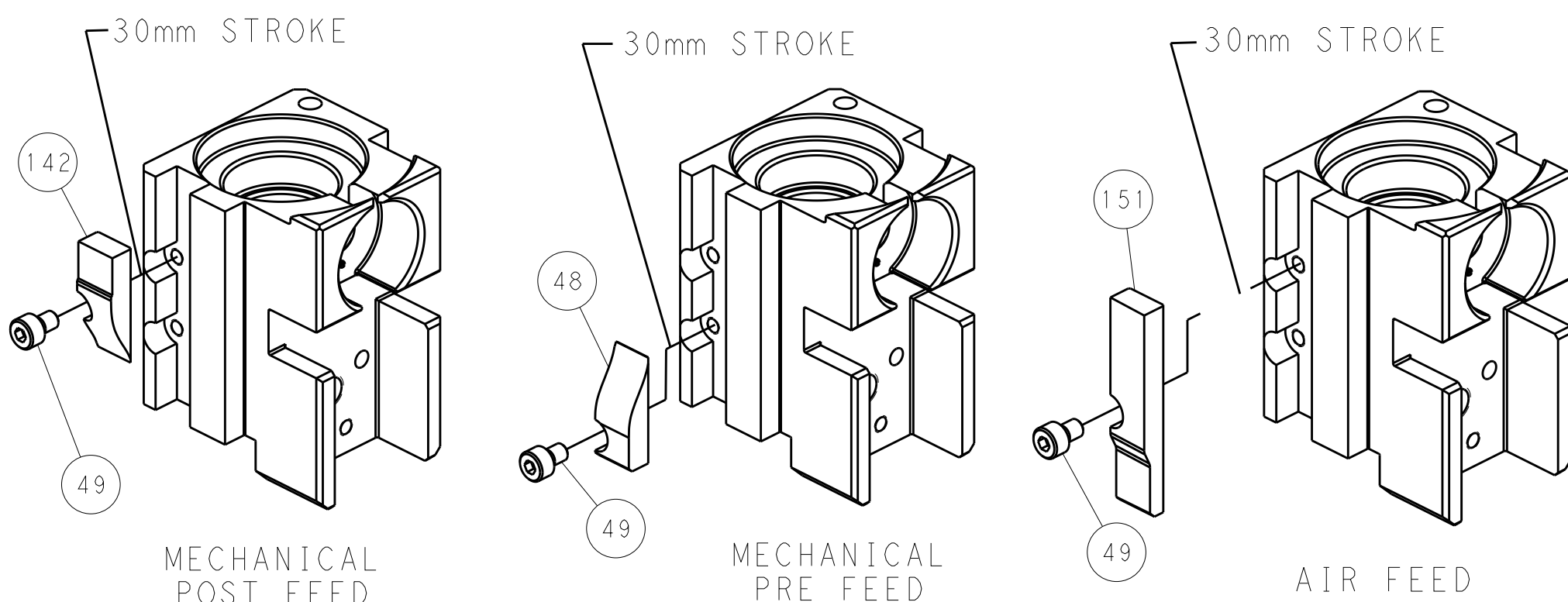
PNEUMATIC



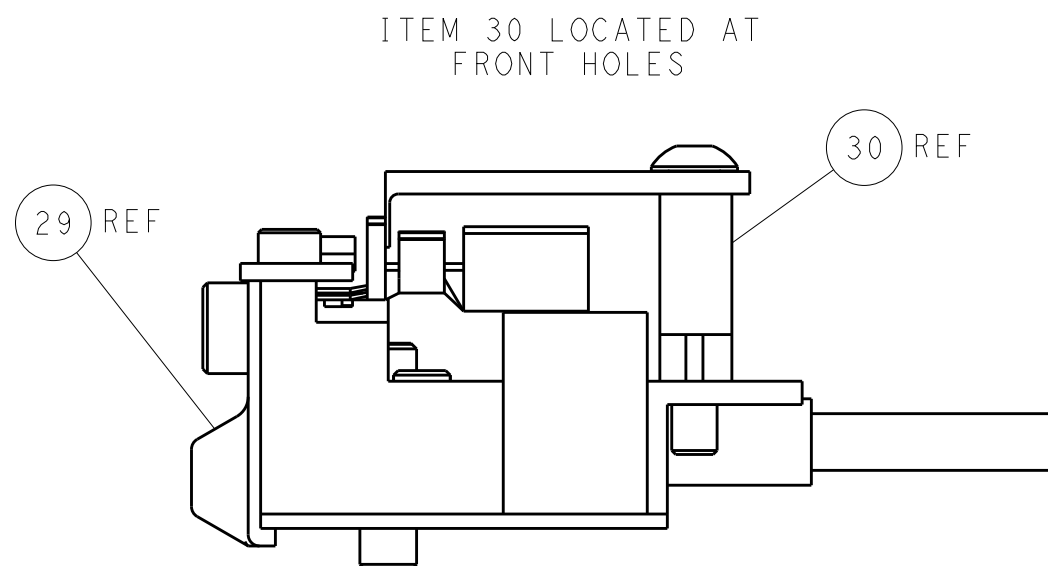
SERVO LATCH PLATE



CAM POSITIONS



TERMINAL SUPPORT LOCATION



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
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(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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		CHK	16SEP2011		
		APVD	16SEP2011	NAME	
		PRODUCT SPEC		Ocean Side Feed Applicator	
		APPLICATION SPEC			
		WEIGHT		RESTRICTED TO	
		Customer Accessible Production Drawing		REV E3	