



KEY IDENTIFICATION LETTER ON THIS SURFACE SEE TABLE

1. PREFIX AND SUFFIX NUMBERS MUST MATCH THOSE ON RECEPTACLE FOR PARTS TO MATE.
- 2 MATERIAL:
  - HOUSING- POLYCARBONATE
  - CONTACT- COPPER ALLOY
  - SHIELD- BRASS
- 3 FINISH:
  - HOUSING- SMOKE GRAY
  - CONTACT- 0.00127[.000050] MIN NICKEL OVER ENTIRE PART, 0.00002[.000001] GOLD FLASH OVER ENTIRE PART, 0.00127[.000050] MIN GOLD OVER CONTACT AREA.
  - SHIELD- 0.00254[.000100] MIN BRIGHT TIN-LEAD OVER 0.00127[.000050] MIN NICKEL.
- 4 CABLES SHOULD MEET AMP DRAWING SPECIFICATIONS 520471-1.
- 5 INSERTION DEPTH INTO RECEPTACLE.
- 6 BULK CABLE ARE NOT AVAILABLE FROM AMP INC.
- 7 CABLES SHOULD MEET AMP DRAWING SPECIFICATIONS 520475-1.
- 8 CABLES SHOULD MEET AMP DRAWING SPECIFICATIONS 520477-1.
- 9 CABLES SHOULD MEET AMP DRAWING SPECIFICATIONS 520473-1.
- 10 FINISH:
  - HOUSING- SMOKE GRAY
  - CONTACT- 0.00127[.000050] MIN NICKEL OVER ENTIRE PART, 0.00002[.000001] GOLD FLASH OVER ENTIRE PART, 0.00127[.000050] MIN GOLD OVER CONTACT AREA.
  - SHIELD- 0.00254[.000100] MIN BRIGHT TIN OVER 0.00127[.000050] MIN NICKEL.
11. FOR TERMINATION OF 24 AWG, 7 STRANDED, FLAT RIBBON CABLE WITH 1.27[.050] NOMINAL O.D. CONDUCTOR INSULATION PER LISTED DRAWING SPECIFICATIONS.

STATUS	KEY	16.87 [.664]	32.11 [1.264]	24.76 [.975]	25.70 [1.012]	24.59 [.968]	NO OF POSN	KEY I.D. LETTER	PART NO
OBSOLETE	3	16.87 [.664]	32.11 [1.264]	24.76 [.975]	25.70 [1.012]	24.59 [.968]	4	F	6-520423-1
OBSOLETE	10	21.95 [.864]	14.60 [.575]	15.54 [.612]	14.43 [.568]	14.43 [.568]	8	E	5-520423-9
OBSOLETE	10	16.87 [.664]	9.52 [.375]	10.46 [.412]	9.35 [.368]	9.35 [.368]	4	A	4-520423-7
	3	32.11 [1.264]	24.76 [.975]	25.70 [1.012]	24.59 [.968]	24.59 [.968]	16	E	5-520423-6
	3	21.95 [.864]	14.60 [.575]	15.54 [.612]	14.43 [.568]	14.43 [.568]	8	E	5-520423-3
	3	19.41 [.764]	12.06 [.475]	13.00 [.512]	11.89 [.468]	11.89 [.468]	6	E	5-520423-2
	3	16.87 [.664]	9.52 [.375]	10.46 [.412]	9.35 [.368]	9.35 [.368]	4	E	4-520423-1
OBSOLETE	3	21.95 [.864]	14.60 [.575]	15.54 [.612]	14.43 [.568]	14.43 [.568]	8	D	4-520423-3
	3	16.87 [.664]	9.52 [.375]	10.46 [.412]	9.35 [.368]	9.35 [.368]	4	D	4-520423-1
OBSOLETE	3	32.11 [1.264]	24.76 [.975]	25.70 [1.012]	24.59 [.968]	24.59 [.968]	16	C	3-520423-6
	3	21.95 [.864]	14.60 [.575]	15.54 [.612]	14.43 [.568]	14.43 [.568]	8	C	3-520423-3
	3	19.41 [.764]	12.06 [.475]	13.00 [.512]	11.89 [.468]	11.89 [.468]	6	C	3-520423-2
	3	16.87 [.664]	9.52 [.375]	10.46 [.412]	9.35 [.368]	9.35 [.368]	4	C	3-520423-1
OBSOLETE	3	32.11 [1.264]	24.76 [.975]	25.70 [1.012]	24.59 [.968]	24.59 [.968]	16	B	8-520423-6
OBSOLETE	3	21.95 [.864]	14.60 [.575]	15.54 [.612]	14.43 [.568]	14.43 [.568]	8	B	7-520423-3
OBSOLETE	3	19.41 [.764]	12.06 [.475]	13.00 [.512]	11.89 [.468]	11.89 [.468]	6	B	9-520423-2
	3	16.87 [.664]	9.52 [.375]	10.46 [.412]	9.35 [.368]	9.35 [.368]	4	B	4-520423-1
	3	32.11 [1.264]	24.76 [.975]	25.70 [1.012]	24.59 [.968]	24.59 [.968]	16	A	8-520423-6
	3	21.95 [.864]	14.60 [.575]	15.54 [.612]	14.43 [.568]	14.43 [.568]	8	A	1-520423-3
	3	19.41 [.764]	12.06 [.475]	13.00 [.512]	11.89 [.468]	11.89 [.468]	6	A	9-520423-2
	3	16.87 [.664]	9.52 [.375]	10.46 [.412]	9.35 [.368]	9.35 [.368]	4	A	4-520423-1
FINISH		K	J	H	G				

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DWG BY: MCMMASTER 08FEB04	CHK: C. ROHDE 08FEB04	APVD: M. WALMSLEY 08FEB04	NAME: PLUG ASSY, FLAT CABLE, 50 SERIES, SDL
0 PLC ± -	1 PLC ± -	2 PLC ± -	3 PLC ± 0.25 [.010]	4 PLC ± -	ANGLES ± -
MATERIAL: 2		FINISH: SEE TABLE		WEIGHT: -	SIZE: A1
CUSTOMER DRAWING		SCALE: 10:1	SHEET: 1 OF 1	REV: AE	

TYCO Electronics Tyco Electronics Corporation  
 Harrisburg, Pa 17105-3608