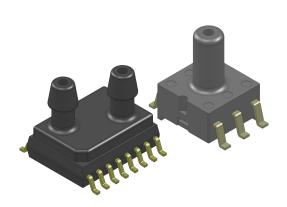
# BLC Series Low Pressure Compact Sensors



#### **Features**

- 0 to 1 inH2O to 0 to 30 inH2O and 15 PSIA Pressure Ranges
- uPower Low Supply Voltage (0.9V to 1.8V)
- 0.1% Linearity Typical
- Improved Front to Back Linearity
- Less Position Sensitivity
- Improved Warm-Up Shift Distribution
- Parylene Coating Available Upon Request

## **Applications**

- Medical Instrumentation
- Environmental Controls
- HVAC
- Portable / Hand Held Devices

### **General Description**

The BLC Series Basic Low Pressure Compact Sensor is based on All Sensors' CoBeam<sup>2</sup> TM Technology. The device provides a high output signal at a low operating voltage and reduces the overall supply voltage while maintaining comparable output levels to traditional equivalent basic sensing elements. This lower supply voltage gives rise to improved warm-up shift while the CoBeam<sup>2</sup> Technology itself reduces package stress susceptibility resulting in improved overall long term stability. The technology also vastly improves position sensitivity compared to conventional single die devices.

This series is intended for use with non-corrosive, non-ionic working fluids such as air, dry gases and the like. The output is also ratio-metric to the supply voltage and is operable from 0.9 to 1.8 volts DC.

### **Standard Pressure Ranges**

Device	<b>Operating Range</b>	<b>Proof Pressure</b>	<b>Burst Pressure</b>
BLC-L01D	±1 inH2O (250 Pa)	100 inH2O (25 KPa)	150 inH2O (37 KPa)
BLC-L05D	±5 inH2O (1,250 Pa)	200 inH2O (50 KPa)	300 inH2O (75 KPa)
BLC-L10D	±10 inH2O (2,500 Pa)	200 inH2O (50 KPa)	300 inH2O (75 KPa)
BLC-L20D	±20 inH2O (5,000 Pa)	200 inH2O (50 KPa)	500 inH2O (125 KPa)
BLC-L30D	±30 inH2O (7,500 Pa)	200 inH2O (50 KPa)	800 inH2O (200 KPa)
BLC-015A	0 to 15 PSIA (1 barA)	60 PSI (4 barA)	120 PSI (8 barA)

### **Pressure Sensor Maximum Ratings**

Supply Voltage (Vs)3 VdcCommon Mode Pressure5 psigLead Temperature (soldering 2-4 sec.)270 °C

### **Environmental Specifications**

**Temperature Ranges** 

Operating -25 to 85 °C Storage -40 to 125 °C Humidity Limits 0 to 95% RH

(non condensing)

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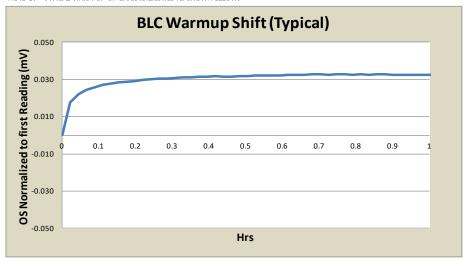
#### **Performance Characteristics for BLC Series**

All parameters are measured at 1.8V excitation and room temperature unless otherwise specified. Pressure measurements are with positive pressure applied to Port B (the only port for the single port configuration.)

Parameter	Min	Тур	Max	Units	Notes
Output Span (FSS)					4
L01D	4.5	8.0	11.5	mV	
L05D	13.5	24.0	34.5	mV	
L10D	18.0	32.0	46.0	mV	
L20D	22.0	38.0	55.0	mV	
L30D	25.0	42.0	60.0	mV	
015A	43.2	62.1	81.0	mV	
Offset Voltage					-
L01D, L05D, L10D, L20D, L30D (@ Zero Diff.	Pressure)	-	-±10.0	mV	
015A (@ 0 PSIA)	-	-	±15.0	mV	
Offset Temperature Shift (0°C-70°C)	-	±30.0	-	μ V/°C	1
Offset Warm-up Shift	-	±30.0	-	μV	2, 6
Offset Position Sensitivity (1g)	-	±20.0	-	μV	-
Linearity, Hysteresis Error	-	0.10	±0.50	%FSS	3
Response Time (10% to 90% Pressure Response)	-	100	-	μS	-
Front to Back Linearity	-	0.25	-	%FSS	5
Temperature Effect on Resistance (0°C-70°C)	-	2800	-	ppm/°C	-
Temperature Effect on Span (0°C-70°C)	-	-2000	-	ppm/°C	-
Input Resistance					-
L01D, L05D, L10D, L20D, L30D	-	3.4	-	kΩ	
015A	-	5.0	-	kΩ	
Output Resistance					-
L01D, L05D, L10D, L20D, L30D	-	3.4	-	kΩ	
015A	-	5.0	-	kΩ	

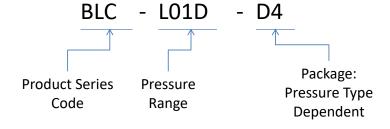
### Specification Notes

- NOTE 1: SHIFT IS RELATIVE TO 25°C.
- NOTE 2: SHIFT IS WITHIN THE FIRST HOUR OF EXCITATION APPLIED TO THE DEVICE.
- NOTE 3: Measured at one-half full scale rated pressure using best straight line curve fit.
- NOTE 4: THE SPAN IS THE ALGEBRAIC DIFFERENCE BETWEEN FULL SCALE OUTPUT VOLTAGE AND THE OFFSET VOLTAGE.
- $\underset{\text{NOTE 5: Front-Back Linerity computed as:}}{\text{Lin }_{FB}} = \left( \left| \frac{\text{Span}_{PortB}}{\text{Span}_{PortA}} \right| 1 \right) \cdot 100\%$
- NOTE 6: TYPICAL WARM UP OF CHARACTERISTICS AS SHOWN BELOW.



Refer to Table 1 for configuring a standard base part number which includes the pressure range and package. Example P/N with options: BLC-L01D-D4

Table 1 - How to Configure a Part Number



Where:

Pressure Range (D1, D3, D4 Packages — Differential Only): L01D, L05D, L10D, L20D, L30D Pressure Range (U2, U3 Package — Gage Only): L01D, L05D, L10D, L20D, L30D Pressure Range (U4 Package — Absolute Only): 015A

(Consult with factory for parylene coating)

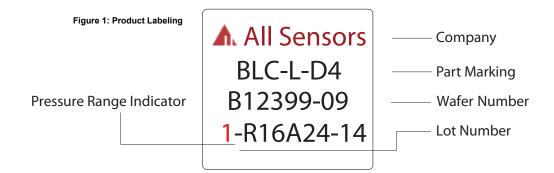
### Product Identification on backside of device

All products are labeled via laser marking as seen in Figure 1.

Figure 2 details how to interpret the part marking code. Low pressure ranges from 1 to 30 inH2O are specified with code "L" and 15psi absolute high pressure products with code "H".

The pressure range will be indicated on the same line as the lot number before the starting character "R".

# Example: BLC-L01D-D4



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# **Product Identification on backside of device (Cont'd)**

Figure 2: Part Marking

BLC - L - D4

## Series

Option
BLC

## Pressure Identifier -

Option	Description
L	1 to 30 inH2O
Н	15 psi absolute

# Package -

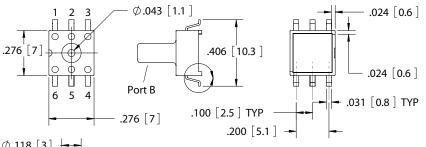
Option	Description
U2	SMT, Gage pressure
U3	DIP, Gage pressure
U4	SOIC8, Absolute pressure
D1	Jogged SMT Leads, Differential pressure
D3	SML Leads, Differential pressure
D4	SOIC, Differential pressure

## **Soldering Recommendations**

- 1) Solder parts as a second operation only.
- 2) For D4 package post reflow, wait for 72 hrs before performing any calibration operations.
- 3) For all other packages post reflow, wait for 36 hrs before performing any calibration operations.
- 4) Perform spot cleaning as necessary only by hand. DO NOT wash or submerge device in cleaning liquid.

## **Package Drawings**

### **U2 Package**

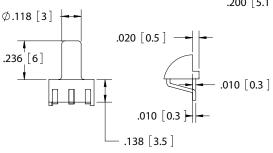


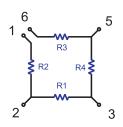
Pin	Definition
1	+GND
2	+Vout
3	Vs
4	N/C
5	-Vout
6	-GND

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### **NOTES**

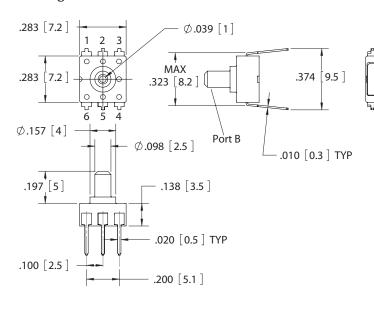
- 1) Dimensions are in inches [mm].
- 2) For suggested pad layout, see drawing: PAD-24
- 3) Pins 1 and 6 must be connected for Gnd.

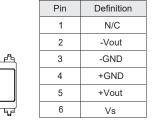
# **All Sensors**

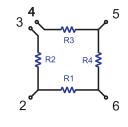
**U-Series Package** 

U2 Package Α

## **U3 Package**







## NOTES

- 1) Dimensions are in inches [mm].
- 2) For suggested pad layout, see drawing: PAD-25
- 3) Pins 3 and 4 must be connected for Gnd.

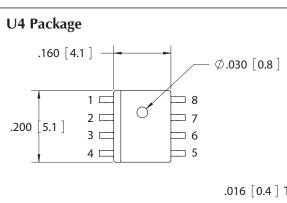
# **All Sensors**

**U-Series Package** 

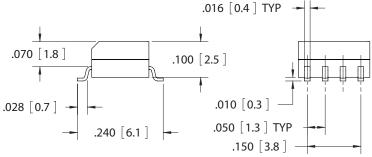
SIZE FILE NAME A

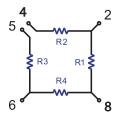
U3 Package

## **Package Drawings (Cont'd)**



Pin	Definition
1	N/C
2	+Vout
3	N/C
4	+GND
5	-GND
6	-Vout
7	N/C
8	Vs





### NOTES

- 1) Dimensions are in mm [inches].
- 2) Offered for 015A only.
- 3) For suggested pad layout, see drawing: PAD-26
- 4) Pins 4 and 5 must be connected for Gnd.

# **All Sensors**

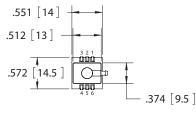
U-Series Package

SIZE FILE NAME

A U4 Package

## Package Drawings (Cont'd)

### D1 Package

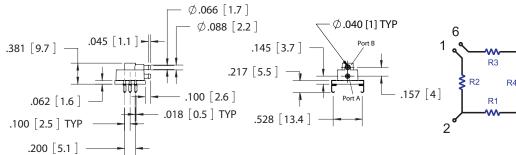


Pin	Definition
1	+GND
2	+Vout
3	Vs
4	N/C
5	-Vout
6	-GND

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# **All Sensors**

D-Series Package

3

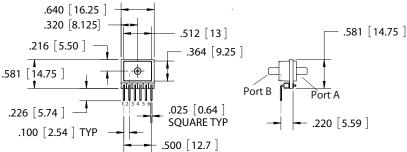
A Plle NAME D1 Package

#### NOTES

- 1) Dimensions are in inches [mm].
- 2) For suggested pad layout, see drawing: PAD-20.
- 3) Pins 1 and 6 must be connected for Gnd.

## D3 Package

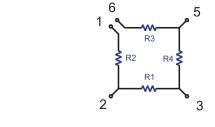
.446 [11.32]



2X Ø.118 [3]

.062 [1.57]

Pin	Definition
1	+GND
2	+Vout
3	Vs
4	N/C
5	-Vout
6	-GND



## NOTES

.256 6.5

1) Dimensions are in inches [mm].

.059 [1.5] —

.255 [6.48]

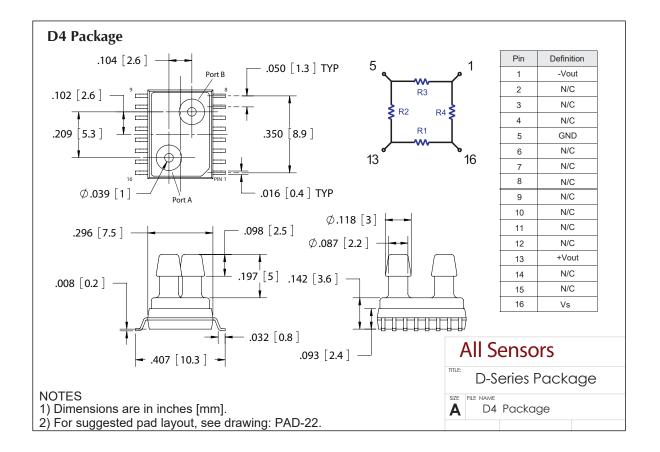
- 2) For suggested pad layout, see drawing: PAD-21.
- 3) Pins 1 and 6 must be connected for Gnd.

# **All Sensors**

D-Series Package

SIZE FILE NAME

D3 Package



## **Pressure Tubing Recommendations**

Tubing Number	Part Number	Description
1	ABX00002	Versilic SPX-50, 1/16" I.D. x 1/8" O.D. x 1/32" Wall
2	ABX00004	Versilic SPX-50, 3/32" I.D. x 5/32" O.D. x 1/32" Wall

Package	Tubing Number
D1	1
D3	2
D4	2
U2	2
U3	1
U4	N/A

## **Packaging**

TUBE



ALL PRODUCTS FOUND IN THIS DATASHEET ARE PACKAGED IN TUBES WITH PIN 1 ORIENTED TOWARDS THE WHITE STOPPER.

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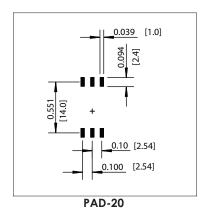
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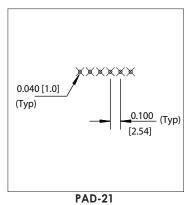
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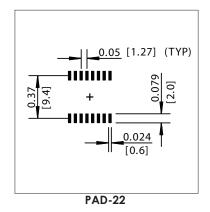
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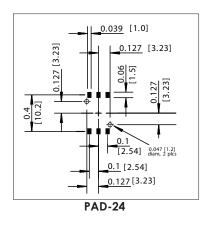
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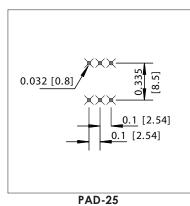
## **Suggested Pad Layout**

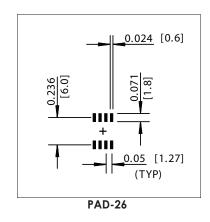












Dimensions are in inches [mm].

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