

One-Part Solvent Based Non-Flammable Contact Adhesive

ONE-PART SOLVENT BASED CONTACT ADHESIVE



Eccostock 13-211-NF is a one-part, general purpose, non-flammable neoprene adhesive that is solvent based. Eccostock 13-211-NF provides good adhesion to urethane foams, wood, aluminium, rubber, galvanized steel, and most plastics.

FEATURES AND BENEFITS

- Good adhesion
- Sprayable

MARKETS

- Commercial Telecom
- Security and Defense
- Test & Measurement

SPECIFICATIONS

TYPICAL PROPERTIES	ECCOSTOCK ADHESIVE 13-211-NF
Application Temperature °C (°F)	15.5 – 37.5 (60 – 100)
Density, g/cc	1.27
Dielectric Constant	~3.0
Tack Time, Depending on Conditions	2 – 60 minutes
Estimated Coverage Per Gallon	110 square feet
Shelf life	1 Year

APPLICATIONS

- Eccostock 13-211-NF is specifically designed and only recommended for bonding our Eccosorb® foam products such as Eccosorb®AN, ANW, LS, QR, HR and CV.

AVAILABILITY

- Eccostock 13-211-NF is standard sold by the Quart (2.5 lb), Gallon (10 lb) and 5 Gallon Pail (50 lb)
- Country of Origin : United States

INSTRUCTIONS FOR USE

- All surfaces to be bonded with Eccostock 13-211-NF should be cleaned to remove all oil, grease and foreign materials. A recommended solvent is Methylene Chloride which should only be used in a well ventilated area.
Note: The use of solvents with the Eccosorb® foam products is not recommended. Therefore, the removal of foreign materials should be done with an air stream or vacuum.
- Eccostock 13-211-NF may be applied by brush, roller or spray equipment. For spraying, a pressure-type pot spray system is recommended.
- Shake the container well before opening and mix thoroughly before use.
- Coat both surfaces to be bonded with the Eccostock 13-211-NF and allow one surface to dry for a period of time till nearly tack free.
- For optimum adhesion it is necessary that one surface be relatively dry to the touch and the other surface be tacky at the time when the surfaces are mated. Apply sufficient pressure to ensure good contact on the mating surfaces.

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