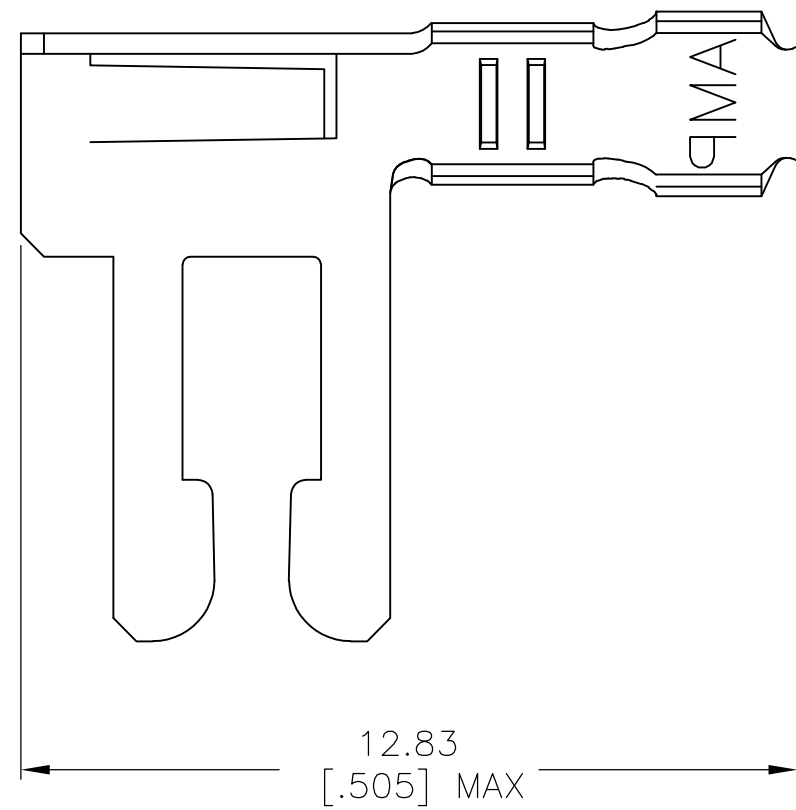
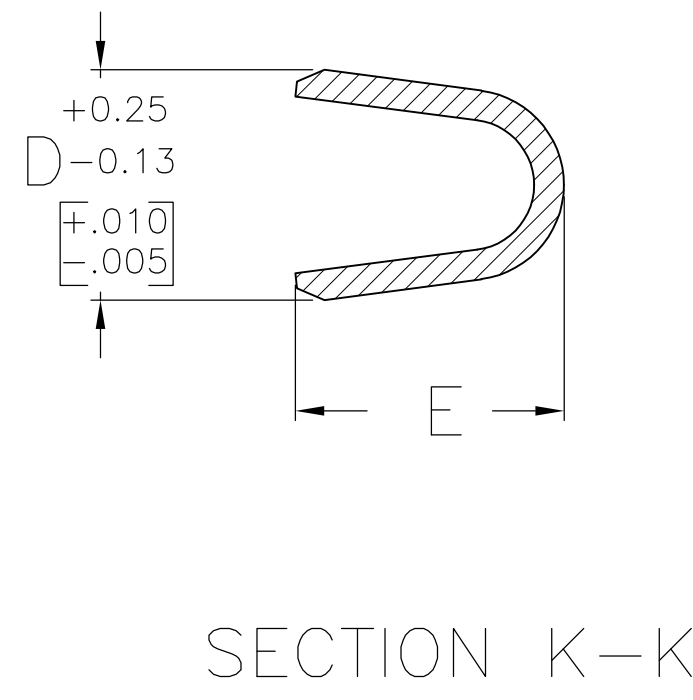
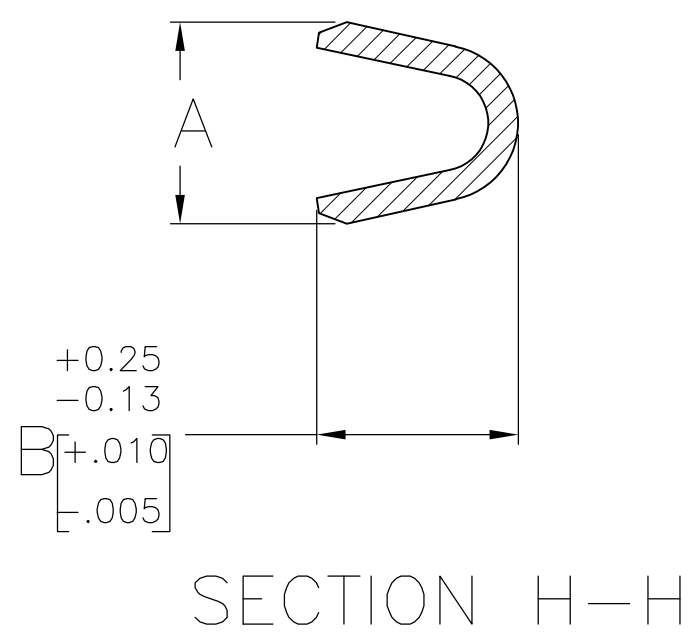
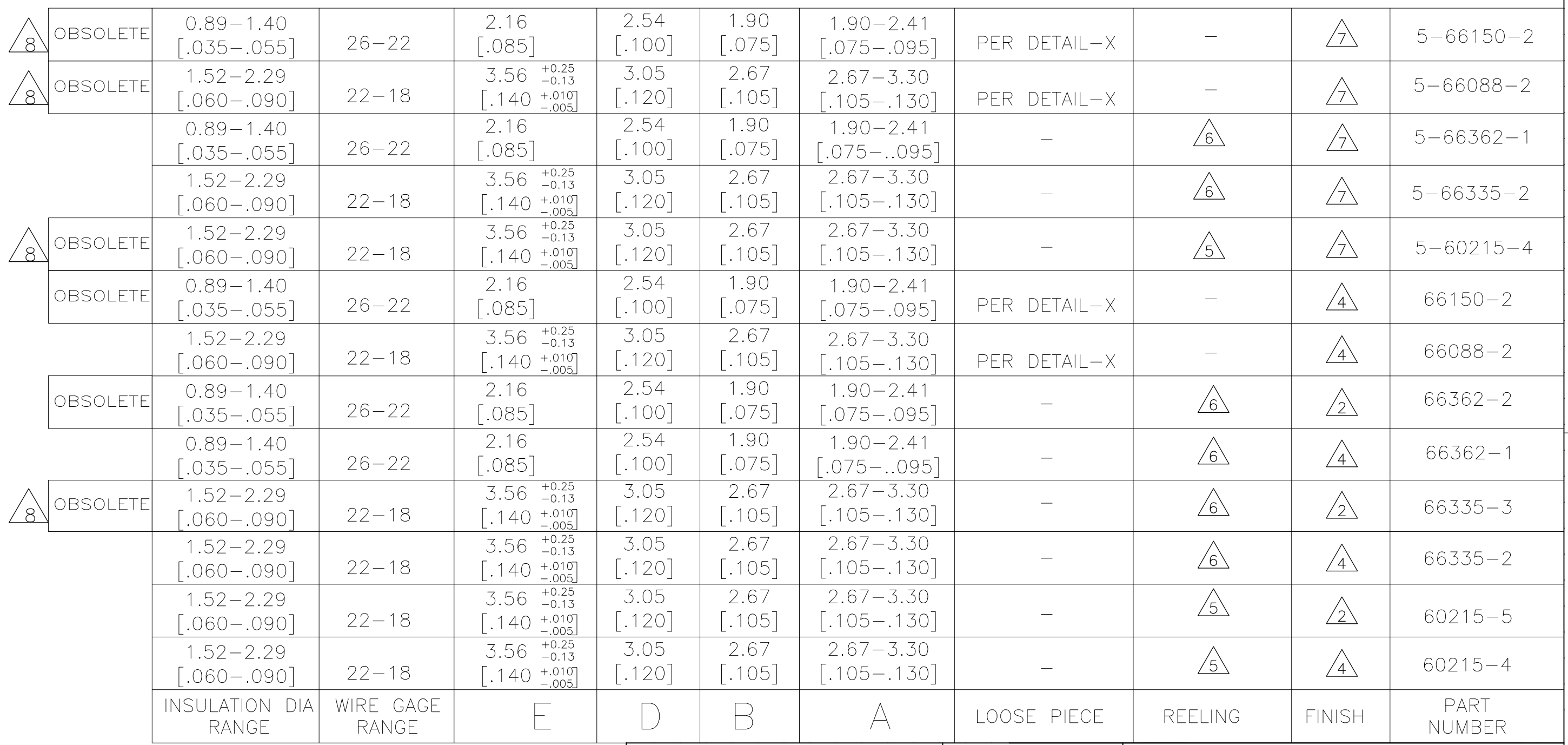




DETAIL X  
SCALE 8:1



- |   |                                                                                                                               |
|---|-------------------------------------------------------------------------------------------------------------------------------|
| 1 | REFER TO CUSTOMER DRAWINGS 530509, 530853, 582370, & 582380 FOR HOUSING AND PC BOARD REQUIREMENTS.                            |
| 2 | 0.76µm[.000030] MIN GOLD OVER 1.27µm[.000050] MIN NICKEL IN CONTACT AREA, 1.27µm[.000050] MIN NICKEL ON REMAINDER OF CONTACT. |
| 3 | 0.38µm[.000030] MIN GOLD OVER 1.27µm[.000050] MIN NICKEL IN CONTACT AREA, 1.27µm[.000050] MIN NICKEL ON REMAINDER OF CONTACT. |
| 4 | 3.81µm[.000150] MIN TIN-LEAD OVER 0.76µm[.000030] MIN NICKEL ALL OVER.                                                        |
| 5 | FOR USE WITH STANDARD APPLICATOR.                                                                                             |
| 6 | FOR USE WITH MINATURE APPLICATOR.                                                                                             |
| 7 | 3.81µm[.000150] MIN MATTE TIN PLATE OVER 0.76µm[.000030] MIN NICKEL ALL OVER.                                                 |
| 8 | OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI                                                               |

[illegible]