

Customer Information Sheet

DRAWING No.: M80-420XXX

SHEET 2 OF 2

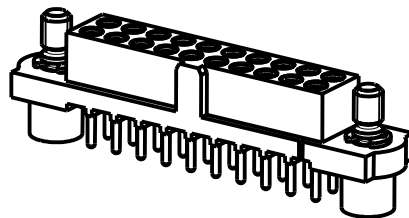
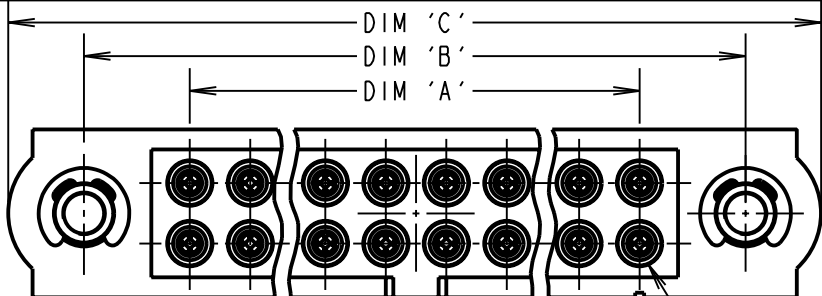
IF IN DOUBT - ASK

(C)

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



SPECIFICATIONS:

MATERIAL:

MOULDING = GLASS-FILLED PPS, UL94V-0, BLACK
 CONTACT CLIP = BERYLLIUM COPPER
 CONTACT SHELL = BRASS
 JACKSCREW, CIRCLIP = STAINLESS STEEL

FINISH:

01 = 0.3µ GOLD CLIP, 3.5-5.0µ TIN/LEAD SHELL
 05 = 0.3µ GOLD CLIP, 0.25-0.3µ GOLD SHELL
 42 = 0.3µ GOLD CLIP,
 3.5-5.0µ 100% TIN OVER NICKEL SHELL

ELECTRICAL:

CURRENT RATING AT 25°C = 3.0A MAX
 CURRENT RATING AT 85°C = 2.2A MAX
 WORKING VOLTAGE = 120V AC/DC
 VOLTAGE PROOF = 360V AC/DC
 CONTACT RESISTANCE = 25 mΩ MAX
 INSULATION RESISTANCE = 100 MΩ MIN

MECHANICAL:

DURABILITY = 500 OPERATIONS
 INSERTION FORCE (∅0.5mm GAUGE) = 2.8N MAX
 WITHDRAWAL FORCE (∅0.5mm GAUGE) = 0.2N MIN

ENVIRONMENTAL:

TEMPERATURE RANGE = -55°C TO +125°C

PACKING:

TUBE

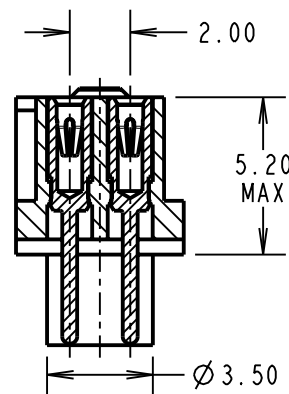
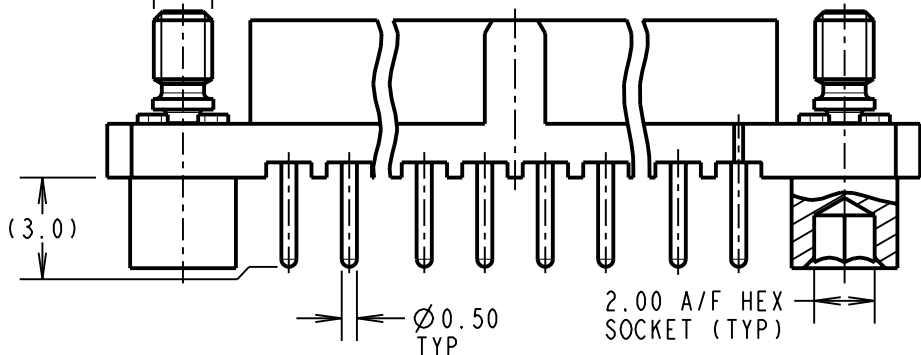
FOR COMPLETE SPECIFICATION, SEE
 COMPONENT SPECIFICATION C005XX
 (LATEST ISSUE)

2x M2x0.4-6g

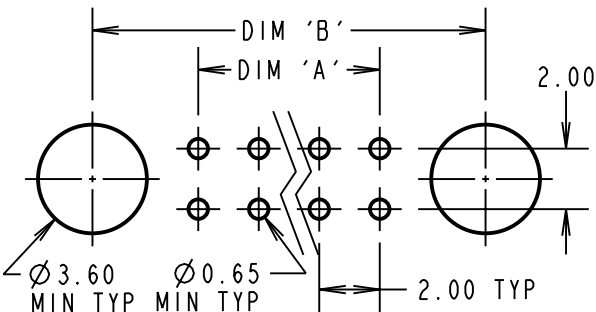
2.00 TYP

CONTACT No. 1

2.00



**RECOMMENDED
PCB LAYOUT**



DIMENSION	CALCULATION
DIM 'A'	TOTAL No. OF CONTACTS - 2
DIM 'B'	TOTAL No. OF CONTACTS + 5
DIM 'C'	TOTAL No. OF CONTACTS + 10
EXAMPLE: CONNECTOR WITH 20 CONTACTS, GOLD CLIP AND 100% TIN OVER NICKEL SHELL: M80-4122042	
DIM 'A' = 18.00mm, DIM 'B' = 25.00mm, DIM 'C' = 30.00mm	

ORDER CODE:

M80-420XXX

TOTAL No. OF CONTACTS
 04 TO 50
 (EVEN NUMBERS ONLY)

FINISH

01 - GOLD CLIP, TIN/LEAD SHELL
 05 - GOLD CLIP, GOLD SHELL
 42 - GOLD CLIP, 100% TIN OVER
 NICKEL SHELL

CP	1	31.08.10	10870
NAME	ISS.	DATE	C/NOTE
APPROVED: C.PENROSE			
CHECKED: R.ADDE			
DRAWN: W. J. BOURNE			
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN

HARWIN USA
 TEL: 603 893 5376
 FAX: 603 893 5396
 mis@harwin.com

HARWIN Europe (UK)
 TEL: 023 9231 4545
 FAX: 023 9231 4590
 mis@harwin.co.uk

HARWIN Asia
 TEL: +65 6 779 4909
 FAX: +65 6 779 3868
 mis@harwin.com.sg

THIS DRAWING AND ANY
 INFORMATION OR DESCRIPTIVE
 MATTER SET OUT HEREON ARE
 CONFIDENTIAL AND COPYRIGHT
 PROPERTY OF THE HARWIN
 GROUP AND MUST NOT BE
 DISCLOSED, LOANED, COPIED
 OR USED FOR MANUFACTURING,
 TENDERING OR FOR ANY
 OTHER PURPOSE WITHOUT
 THEIR WRITTEN PERMISSION.

TOLERANCES
 X. = ±1mm
 X.X = ±0.25mm
 X.XX = ±0.10mm
 X.XXX = ±0.01mm
 ANGLES = ±5°
 UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH: SEE ABOVE

S/AREA: mm²

TITLE:

JACKSCREW DATAMATE
 DIL VERTICAL PC TAIL
 FEMALE ASSEMBLY

DRAWING NUMBER:

M80-420XXX

SHT
 2 OF 2