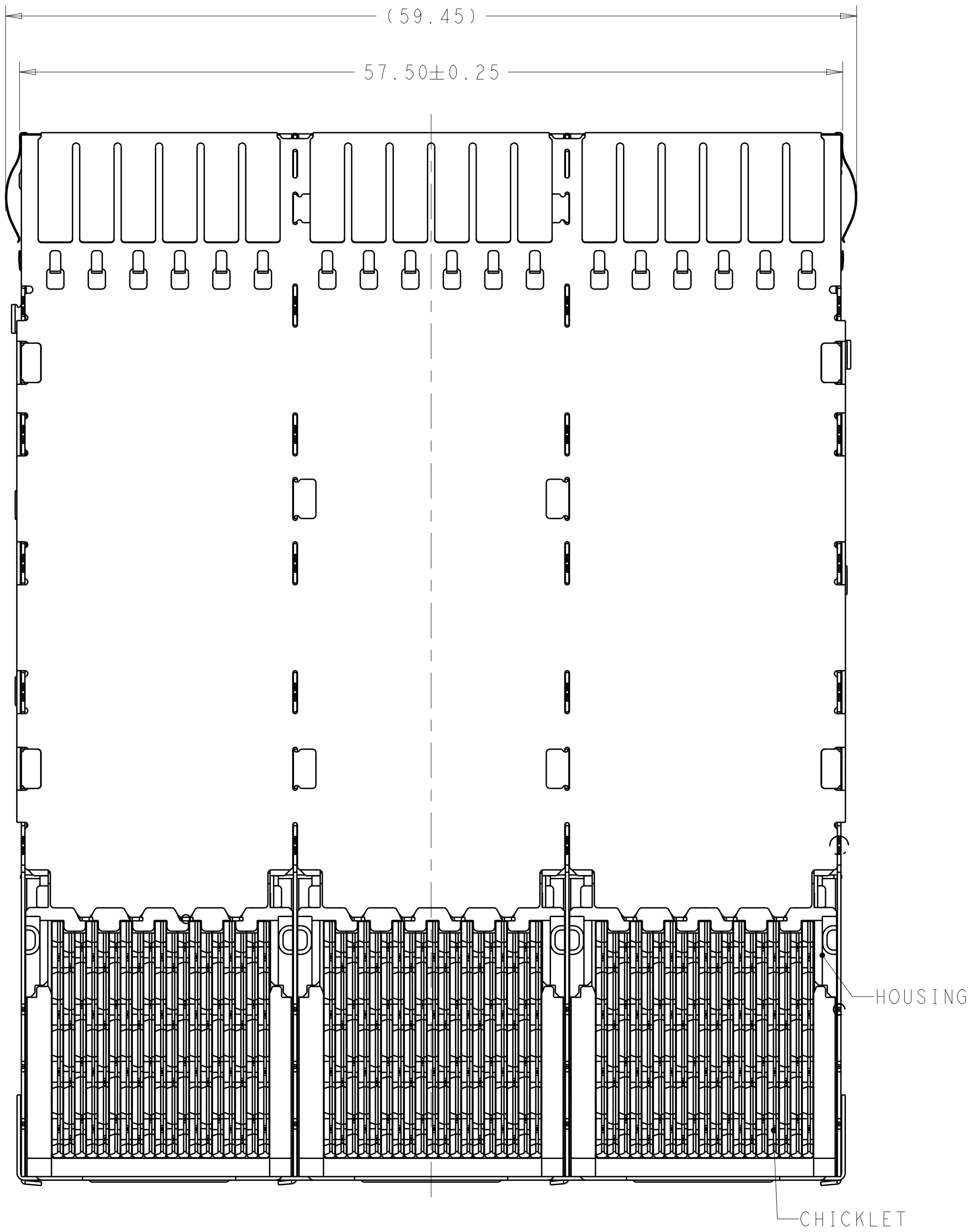
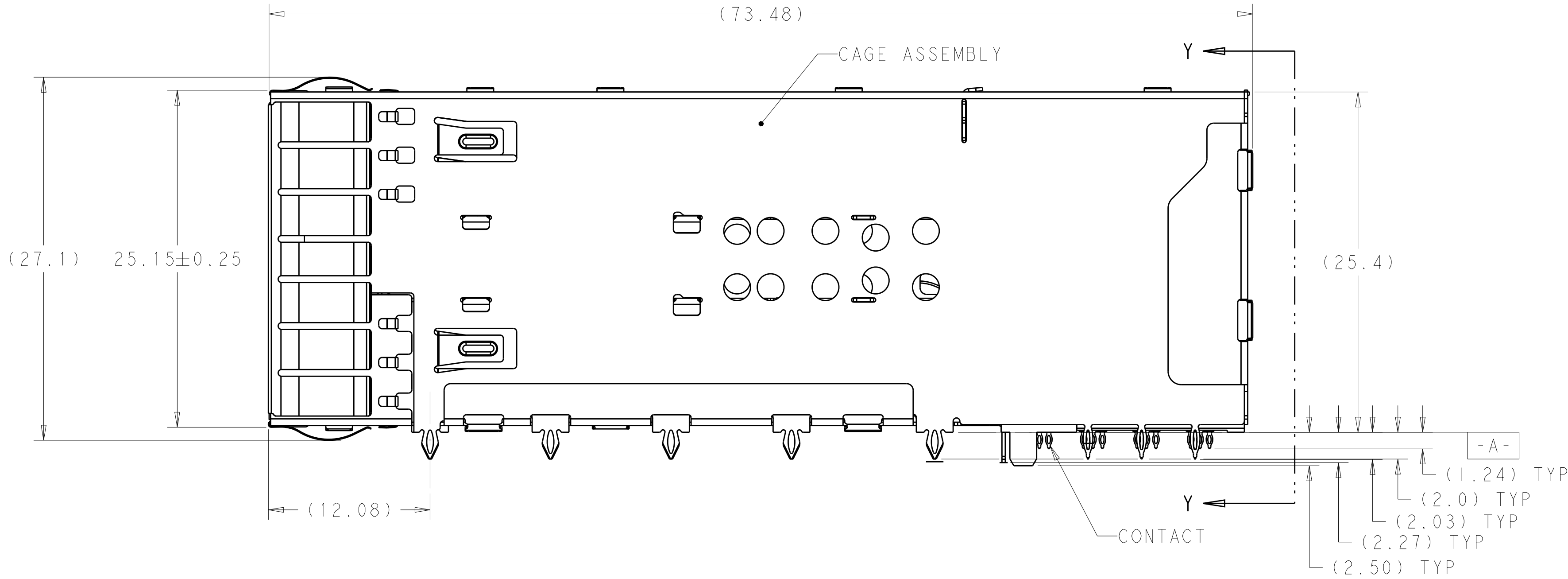
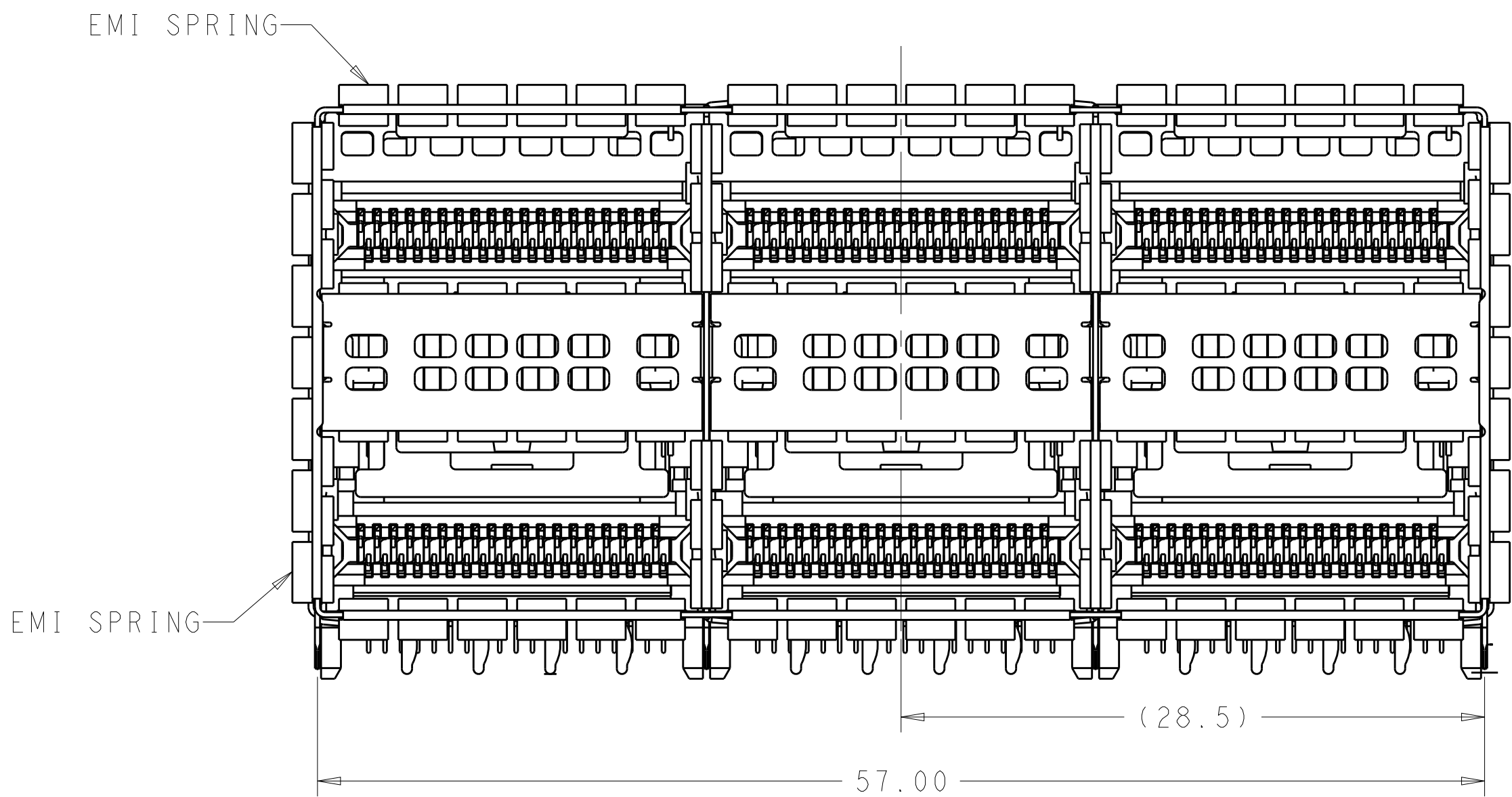


LOC		DIST		REVISIONS					
GP	00	P	LTR	DESCRIPTION			DATE	DWN	APVD
			A	RELEASED FOR PRODUCTION			01MAR2016	TX	SH

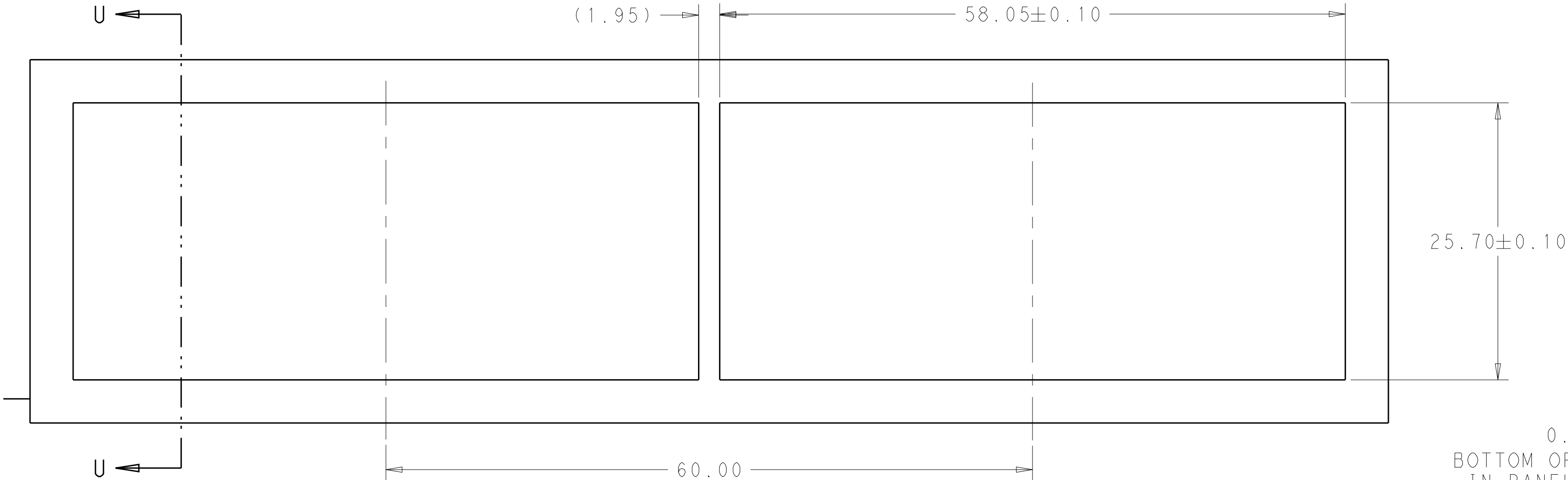


1. MATERIALS:
CAGE ASSEMBLY- NICKEL SILVER ALLOY PER ASTM B 122.
EMI SPRING- COPPER ALLOY, NICKEL PLATED.
HOUSING- POLYESTER LCP WITH 94 V-0.
CHICKLET- POLYESTER LCP WITH 94 V-0.
CONTACT- COPPER ALLOY.
LIGHTPIPE- POLYCARBONATE WITH 94 V-0.
2. CONTACT FINISH: 0.76µm GOLD ON MATING END, 1.25µm TIN ON SOLDER TAIL, ALL OVER 1.27µm NICKEL.
3. DATUM AND BASIC DIMENSION ESTABLISHED BY CUSTOMER.
4. MINIMUM PCB THICKNESS OF 1.57.
5. THE ENTIRE AREA OF THE CONNECTOR FOOTPRINT, INDICATED BY THE DASHED LINE, TO BE CONSIDERED THE KEEPOUT AREA FOR COMPONENTS.
6. CROSS-HATCHED AREAS REPRESENT ZONES ON THE PCB THAT COME IN CONTACT WITH OR BE IN CLOSE PROXIMITY TO THE PLASTIC HOUSING OR THE CONNECTOR CAGE. INDICATED AREAS TO BE CONSIDERED TRACE FREE.
7. PART NUMBER AND DATE CODE MAKED IN APPROXIMATE AREA SHOWN.
8. THESE HOLES ARE OPTIONAL WHEN PINS ON BACK OF CAGE ARE REMOVED.
9. CONTACT FINISH: 0.08µm MINIMUM GOLD OVER 0.68µm PALLADIUM-NICKEL ON MATING END, 1.25µm TIN ON SOLDER TAIL, ALL OVER 1.27µm NICKEL.

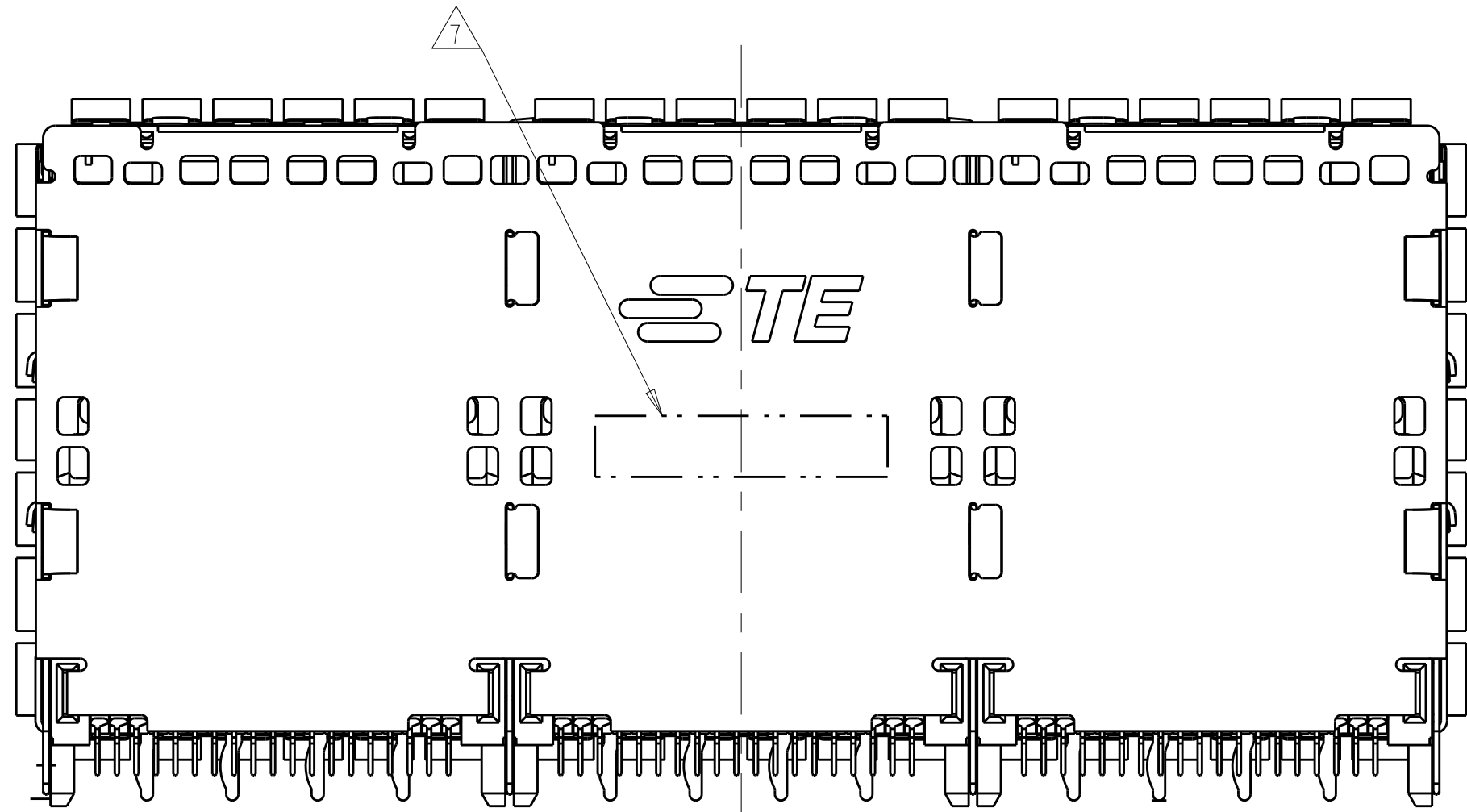
9	LEFT INDICATOR DOWN	2227668-6
9	LEFT INDICATOR UP	2227668-5
9	NO LIGHTPIPE	2227668-4
2	LEFT INDICATOR DOWN	2227668-3
2	LEFT INDICATOR UP	2227668-2
2	NO LIGHTPIPE	2227668-1
CONTACT FINISH	DESCRIPTION	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	18JAN2013	TE Connectivity	
		CHK	18JAN2013		
DIMENSIONS:		D.SZCZESNY		NAME	
mm		APVD		CAGE AND CONNECTOR ASSEMBLY, WITH EMI GASKET, THRU BEZEL, 2X3, ZQSFP+ STACKED	
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	
		0 PLC ±.015		108-60102	
		1 PLC ±.025		APPLICATION SPEC	
		2 PLC ±.03		114-60015	
		3 PLC ±.04		WEIGHT	
		4 PLC ±.05		CUSTOMER DRAWING	
		ANGLES		SCALE	
		FINISH		4:1	
SEE NOTE 1		SEE NOTE 2		SHEET	
				1 OF 4	
				REV	
				A	

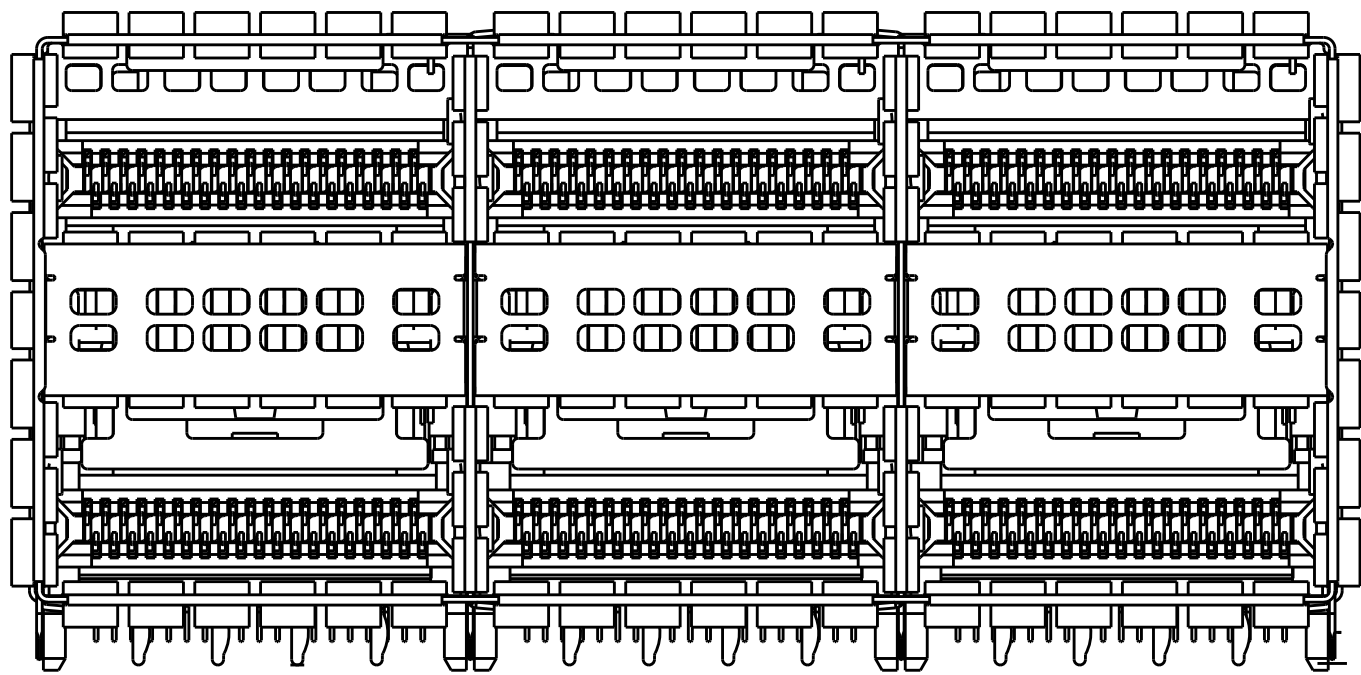
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-



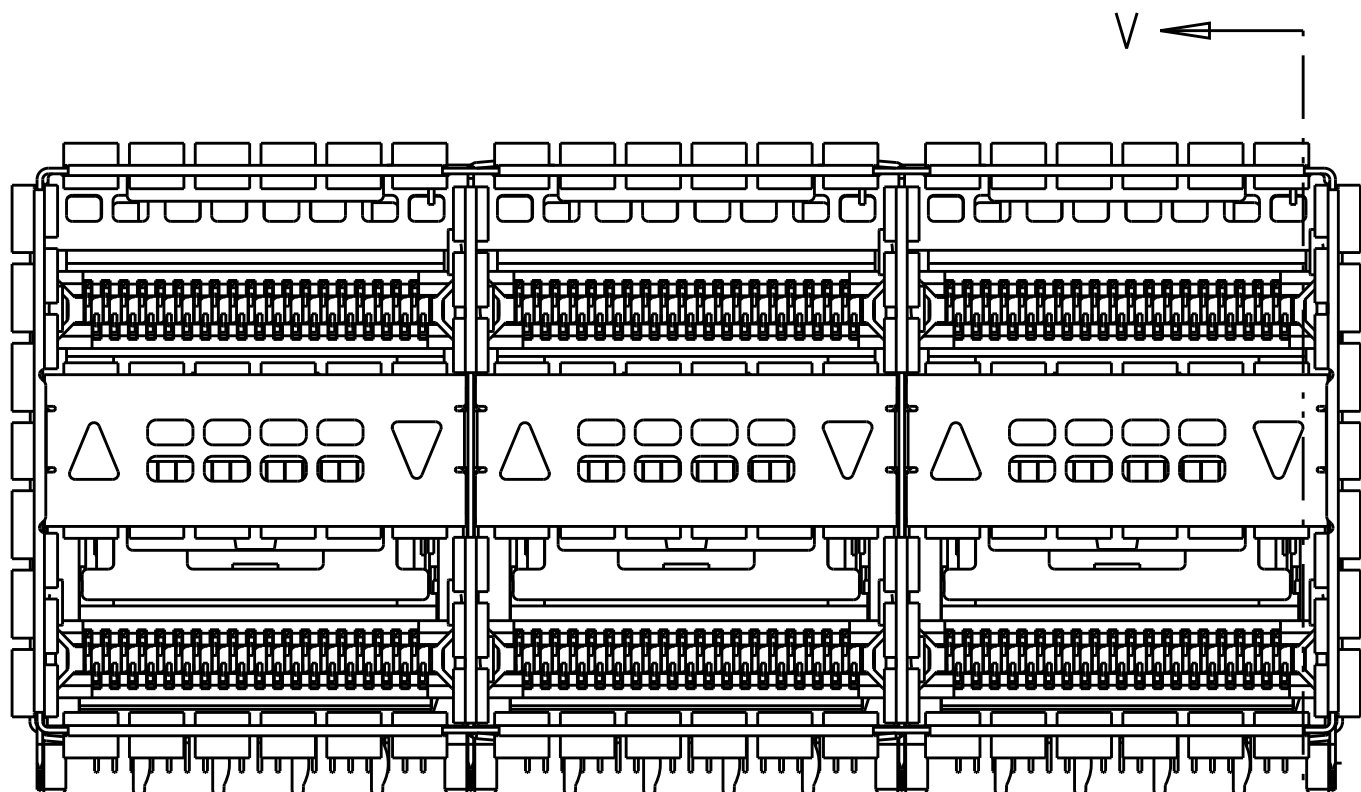
RECOMMENDED PANEL CUTOUT
AND PC BOARD, PANEL POSITION
SCALE 3:1



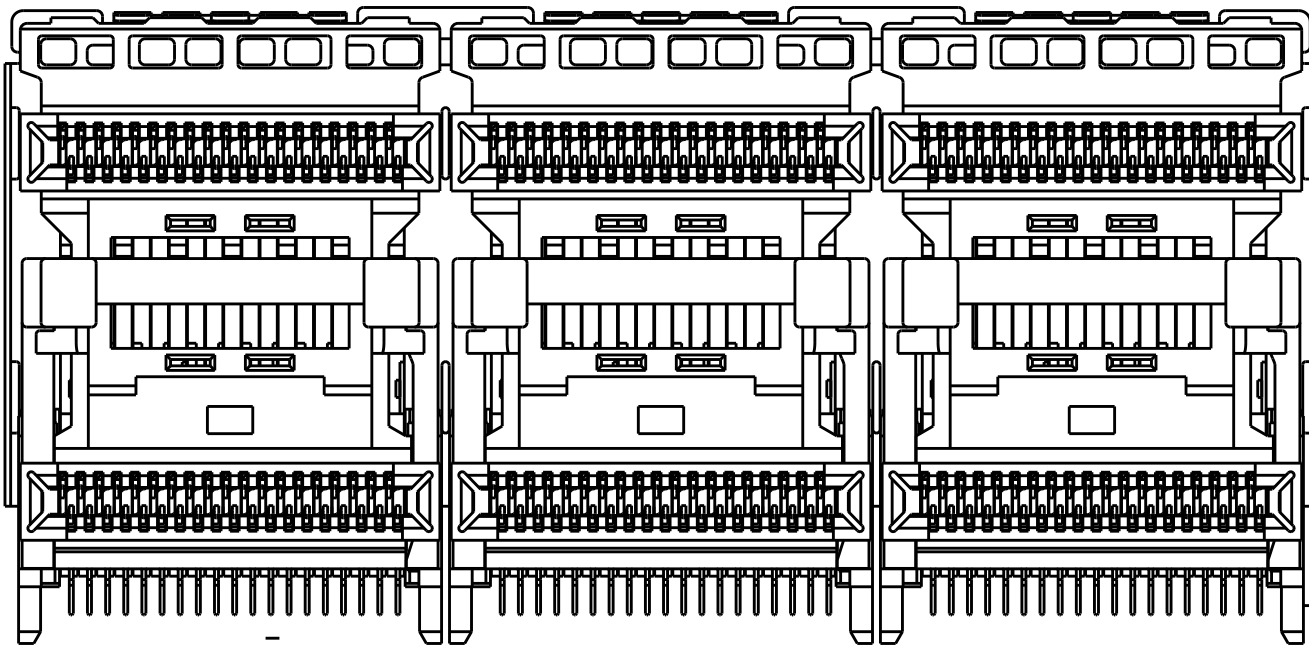
VIEW Y-Y



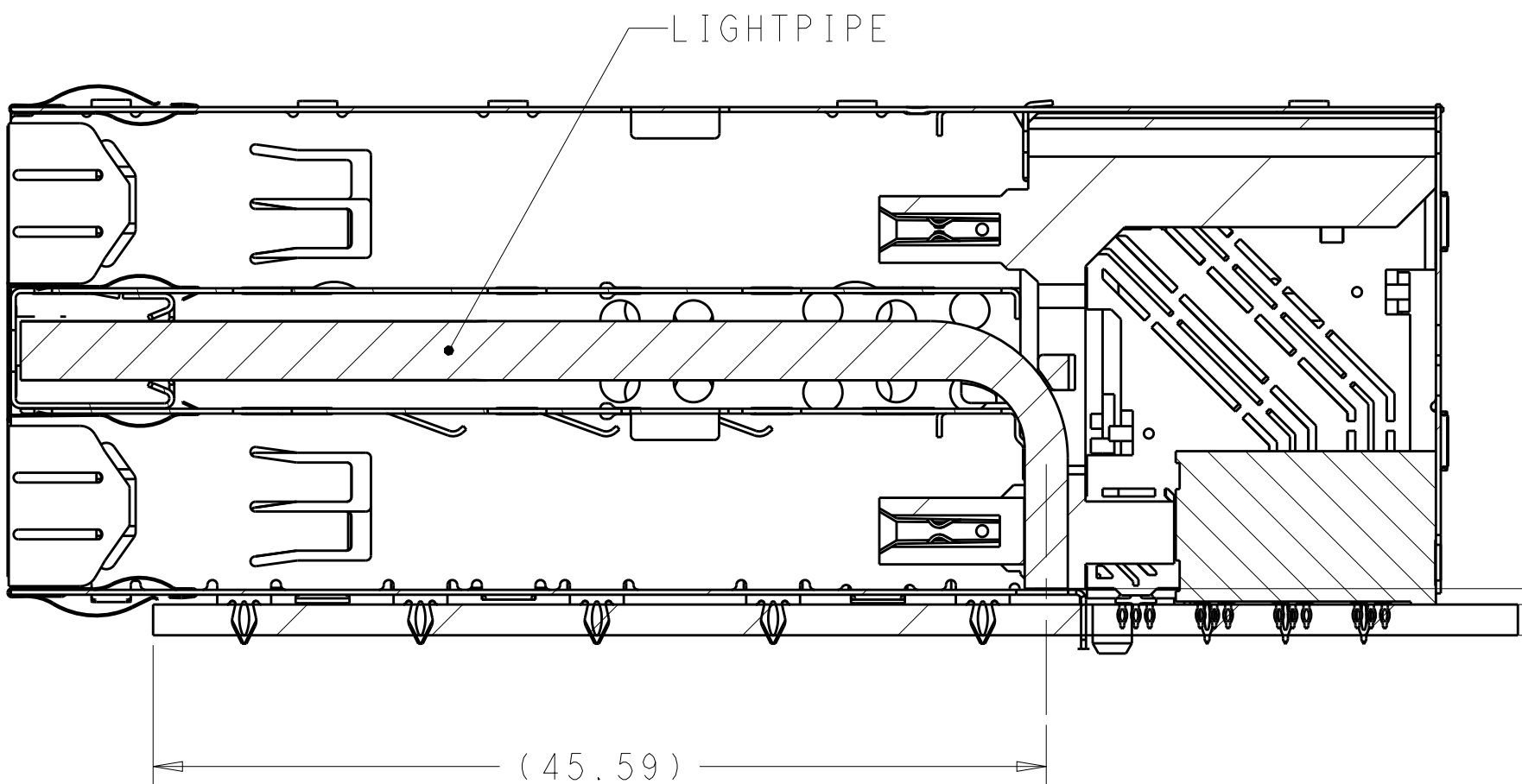
2227668-1/4
NO LIGHTPIPE IN ASSEMBLY
SCALE 3:1



2227668-2/5
LEFT LIGHTPIPE INDICATOR
POINTING TO UPPER PORT
SCALE 3:1



2227668-3/6
LEFT LIGHTPIPE INDICATOR
POINTING TO LOWER PORT
SCALE 3:1

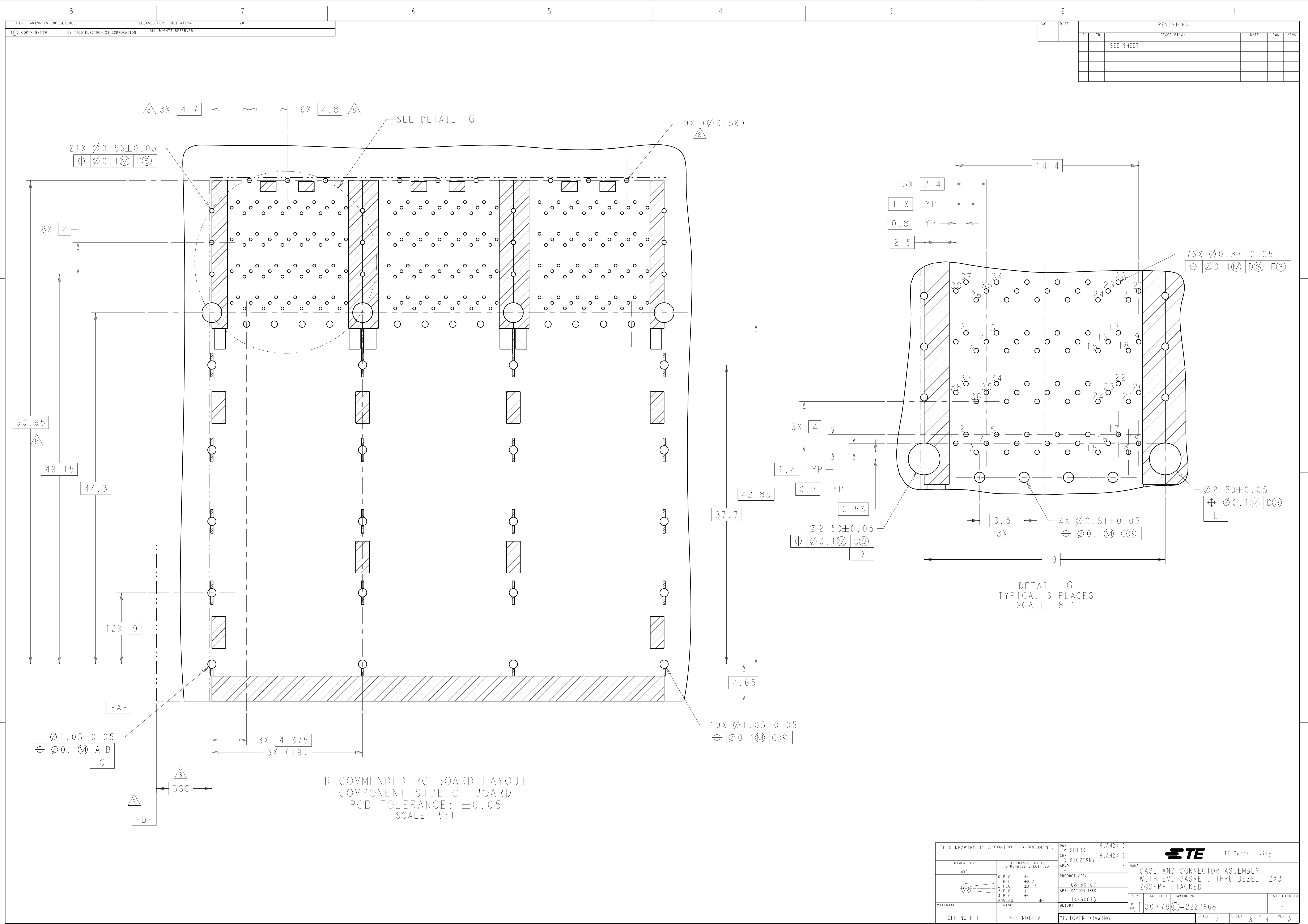


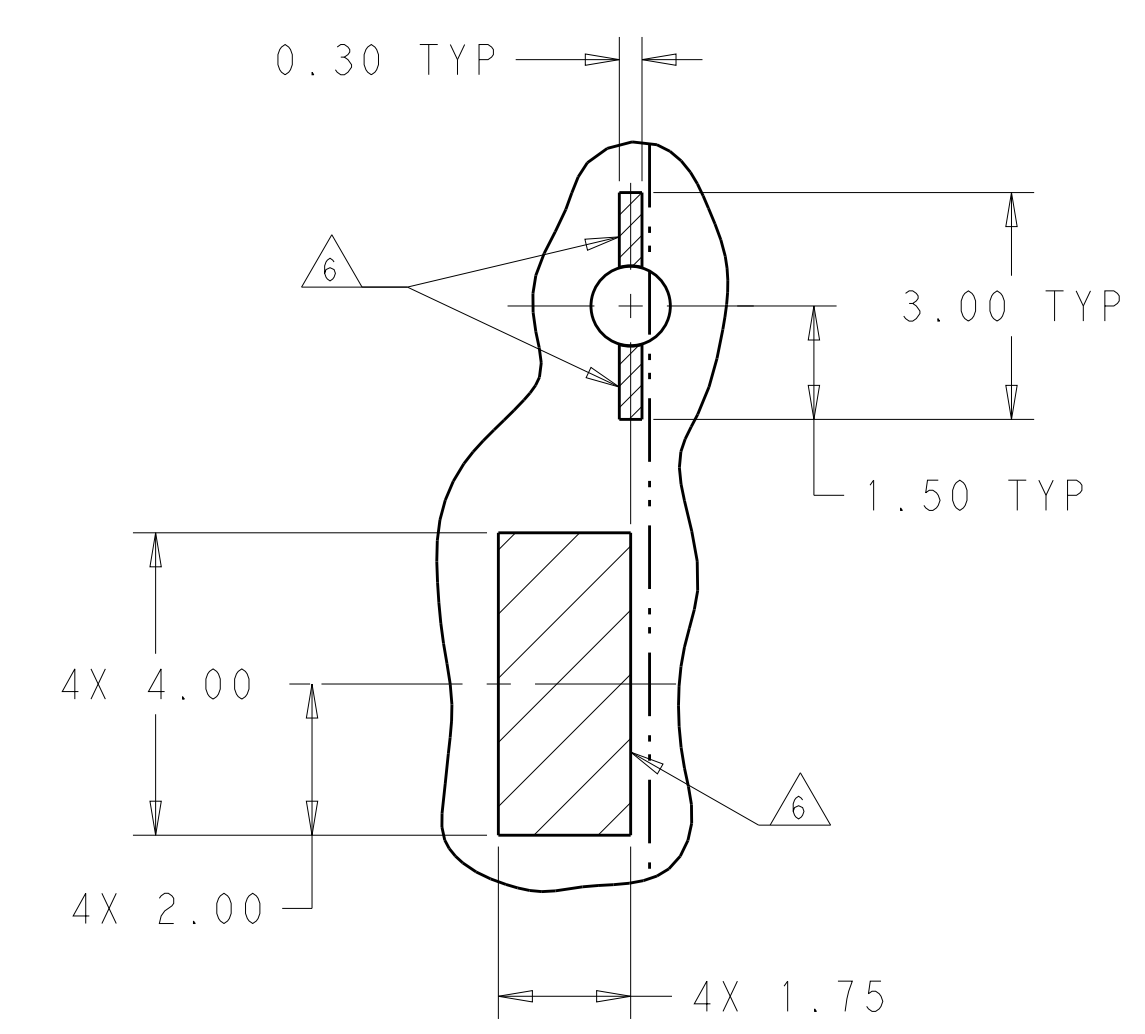
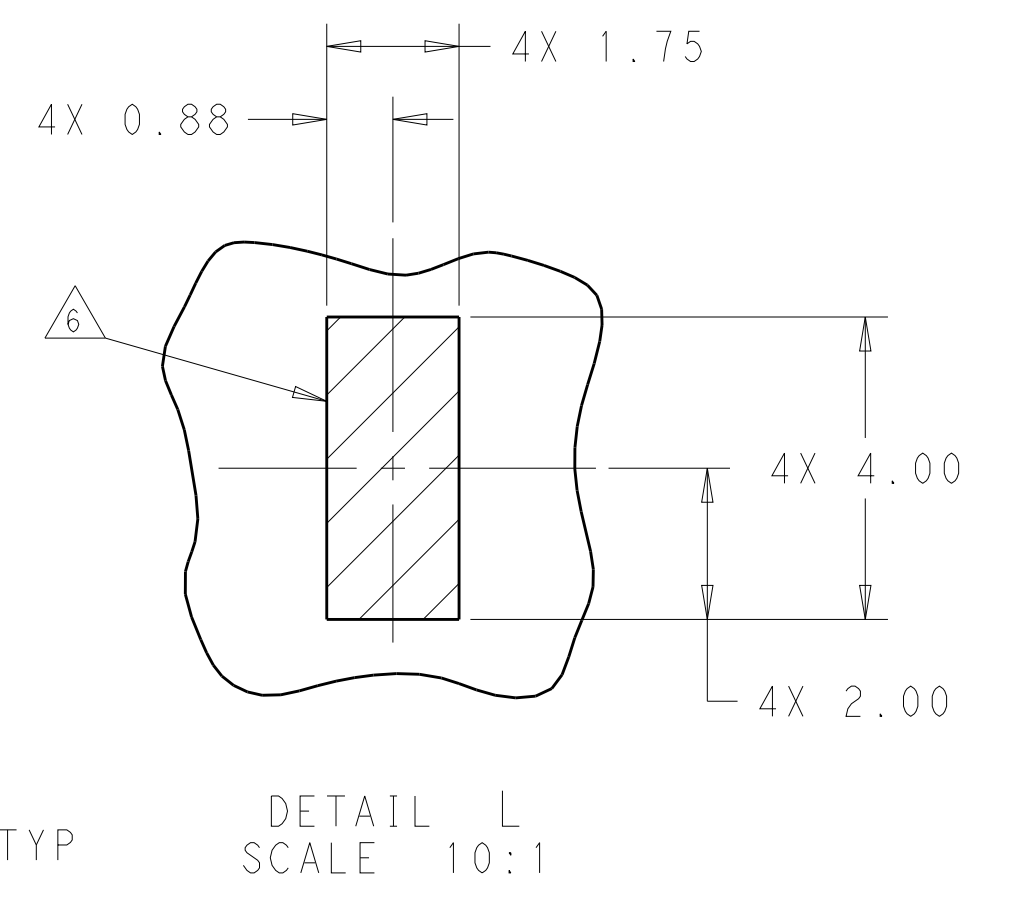
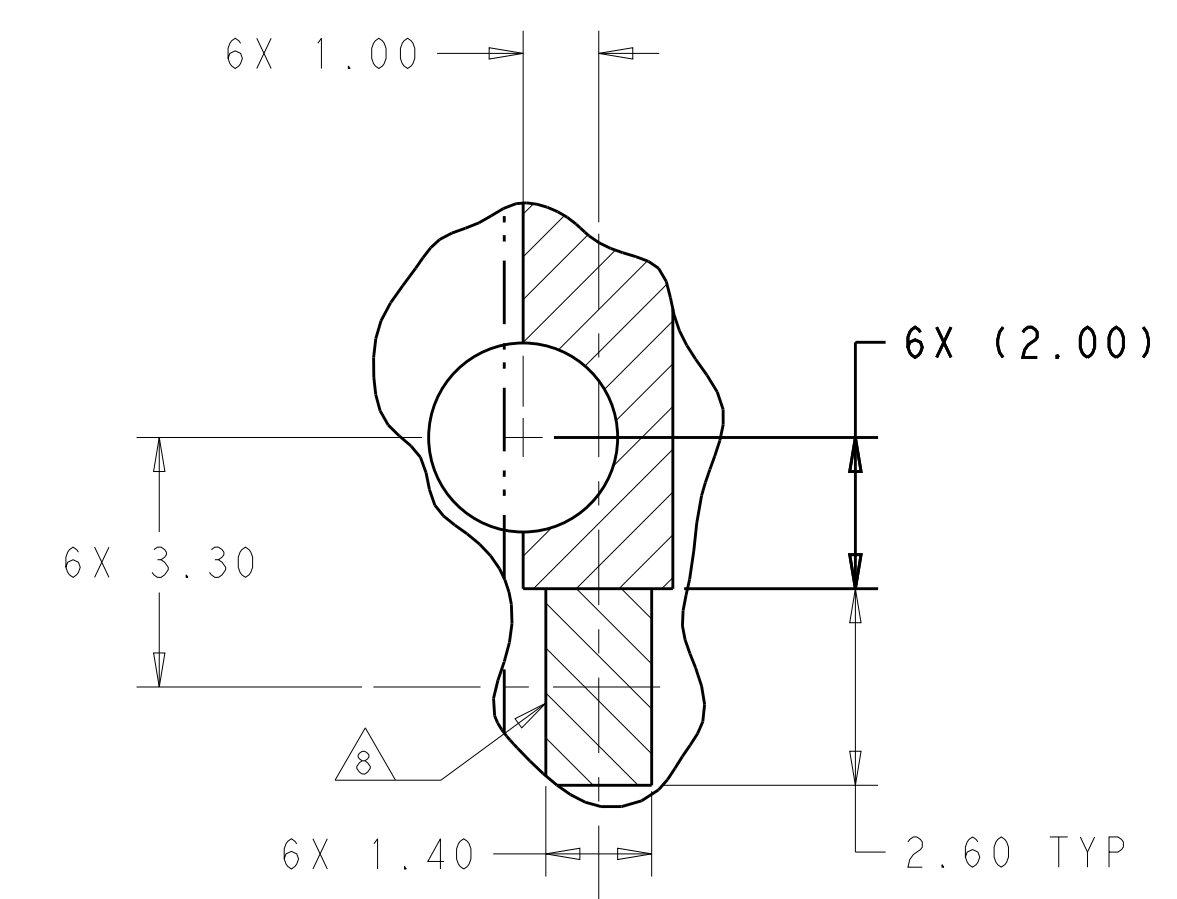
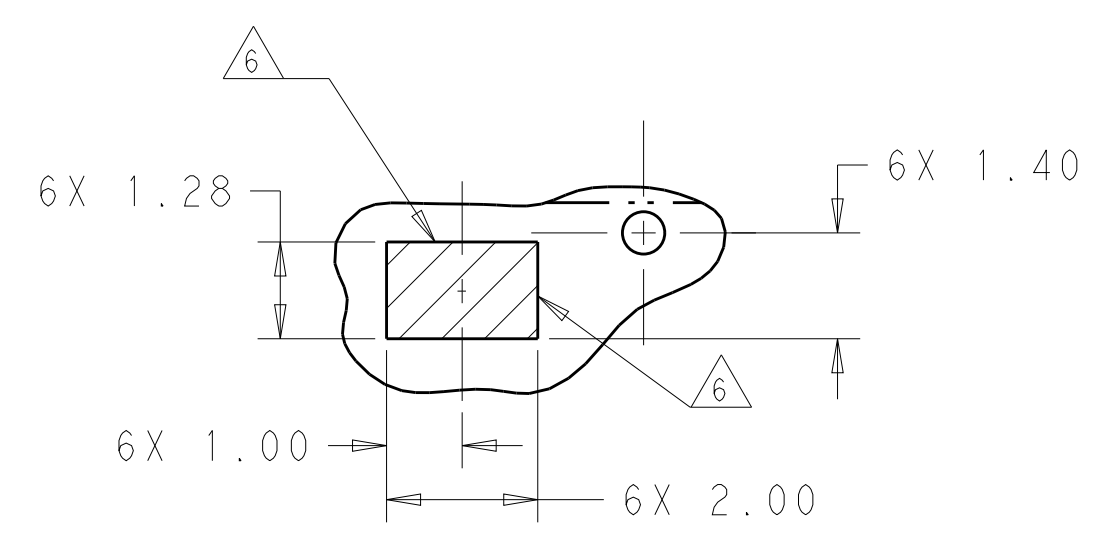
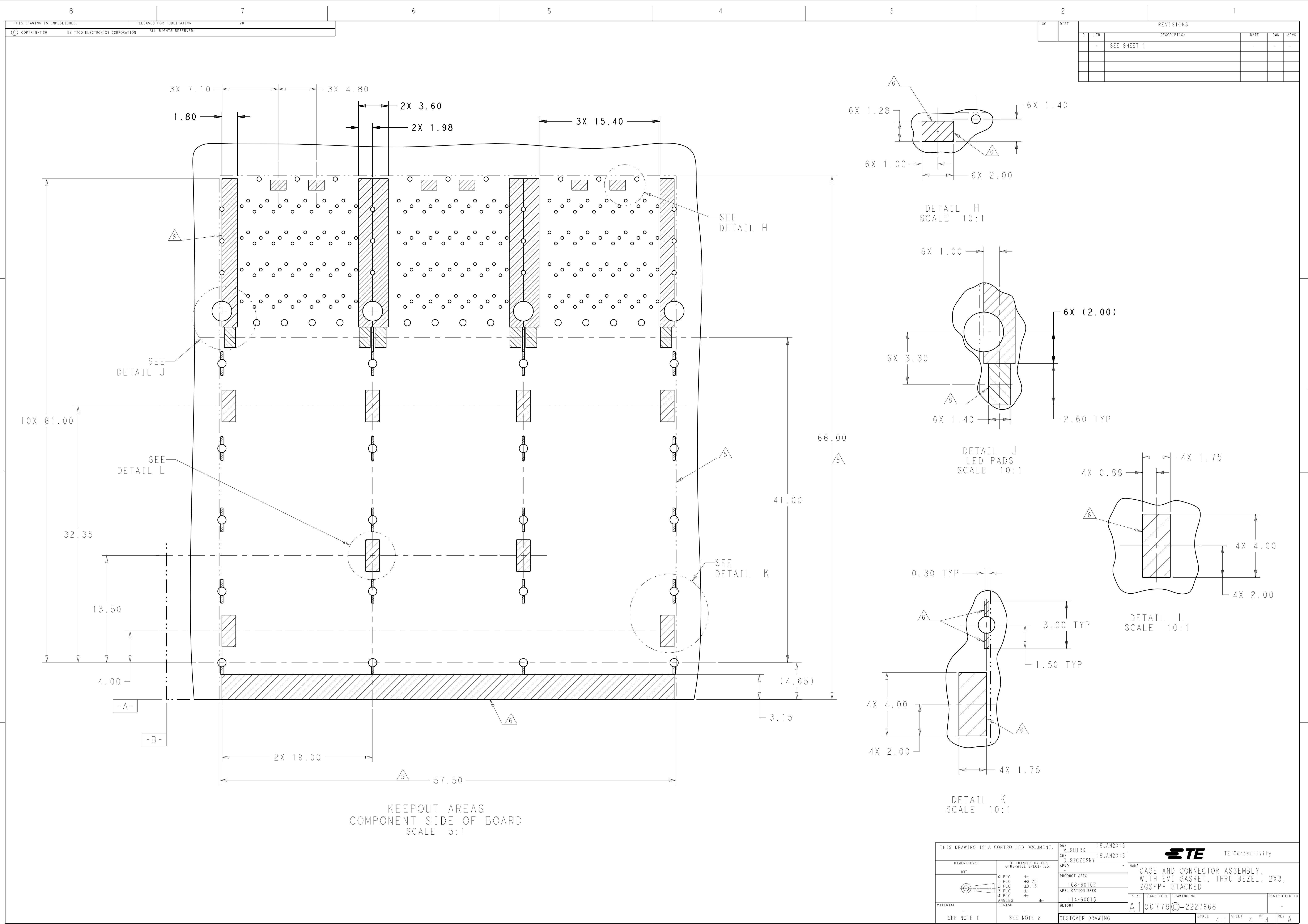
SECTION V-V
SCALE 3:1

(0.81)
RECOMMENDED 0805
PACKAGE SMD CHIP
LED LAMPS

1.57 MIN
PCB

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN M. SHIRK 18JAN2013	TE Connectivity	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		CHK D. SZCZESNY 18JAN2013		
DIMENSIONS:	mm	PRODUCT SPEC	NAME CAGE AND CONNECTOR ASSEMBLY, WITH EMI GASKET, THRU BEZEL, 2X3, ZQSFP+ STACKED	
		108-60102		
		APPLICATION SPEC	SIZE CAGE CODE DRAWING NO	
		114-60015		
		WEIGHT	RESTRICTED TO	
		-		
MATERIAL	-	CUSTOMER DRAWING	A100779C=2227668	
SEE NOTE 1	SEE NOTE 2	SCALE 4:1	SHEET 2 OF 4	REV A





DETAIL K
SCALE 10:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN M. SHIRK 18JAN2013	TE Connectivity	
DIMENSIONS:		CHK D. SZCZESNY 18JAN2013		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD -	NAME	CAGE AND CONNECTOR ASSEMBLY, WITH EMI GASKET, THRU BEZEL, 2X3, ZQSFP+ STACKED
0 PLC ±0.25	1 PLC ±0.15	PRODUCT SPEC	SIZE	114-60015
2 PLC ±0.15	3 PLC ±0.15	APPLICATION SPEC	CAGE CODE	2227668
4 PLC ±0.15	ANGLES ±0.15	WEIGHT	RESTRICTED TO	-
MATERIAL	FINISH	CUSTOMER DRAWING	SCALE	4:1
SEE NOTE 1	SEE NOTE 2		SHEET	4 OF 4
			REV	A