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# TMC 246/A – DATA SHEET

## High Current Microstep Stepper Motor Driver with sensorless stall detection, protection / diagnosis and SPI Interface



### Features

The TMC246 / TMC246A (1) is a dual full bridge driver IC for bipolar stepper motor control applications. The integrated unique sensorless stall detection (pat. pend.) StallGuard™ makes it a good choice for applications, where a reference point is needed, but where a switch is not desired. Its ability to predict an overload makes the TMC246 an optimum choice for drives, where a high reliability is desired. The TMC246 is realized in a HVCMOS technology combined with Low-RDS-ON high efficiency MOSFETs (pat. pend.). It allows to drive a coil current of up to 1500mA even at high environment temperatures. Its low current consumption and high efficiency together with the miniature package make it a perfect solution for embedded motion control and for battery powered devices. Internal DACs allow microstepping as well as smart current control. The device can be controlled by a serial interface (SPI™) or by analog / digital input signals. Short circuit, temperature, undervoltage and overvoltage protection are integrated.

- Sensorless stall detection StallGuard™ and load measurement integrated
- Control via SPI with easy-to-use 12 bit protocol or external analog / digital signals
- Short circuit, overvoltage and overtemperature protection integrated
- Status flags for overcurrent, open load, over temperature, temperature pre-warning, undervoltage
- Integrated 4 bit DACs allow up to 16 times microstepping via SPI, any resolution via analog control
- Mixed decay feature for smooth motor operation
- Slope control user programmable to reduce electromagnetic emissions
- Chopper frequency programmable via a single capacitor or external clock
- Current control allows cool motor and driver operation
- 7V to 34V motor supply voltage (A-type)
- Up to 1500mA output current and more than 800mA at 105°C
- 3.3V or 5V operation for digital part
- Low power dissipation via low RDS-ON power stage
- Standby and shutdown mode available

(1) The term TMC246 in this datasheet always refers to the TMC246A and the TMC246. The major differences in the older TMC246 are explicitly marked with “non-A-type”. The TMC246A brings a number of enhancements and is fully backward compatible to the TMC246.

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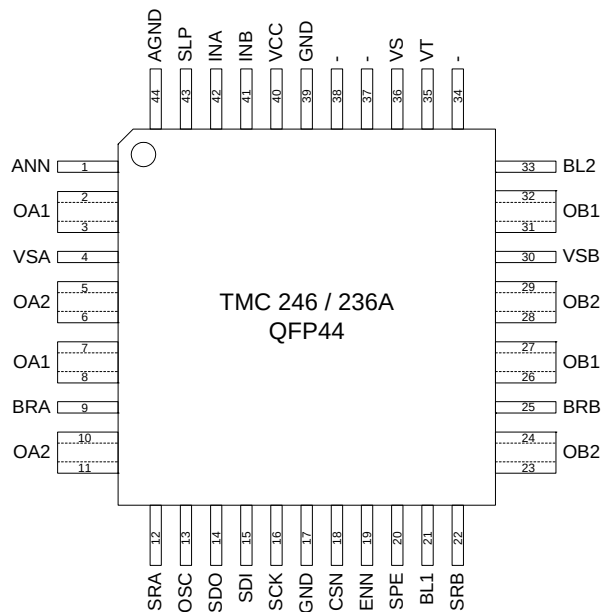
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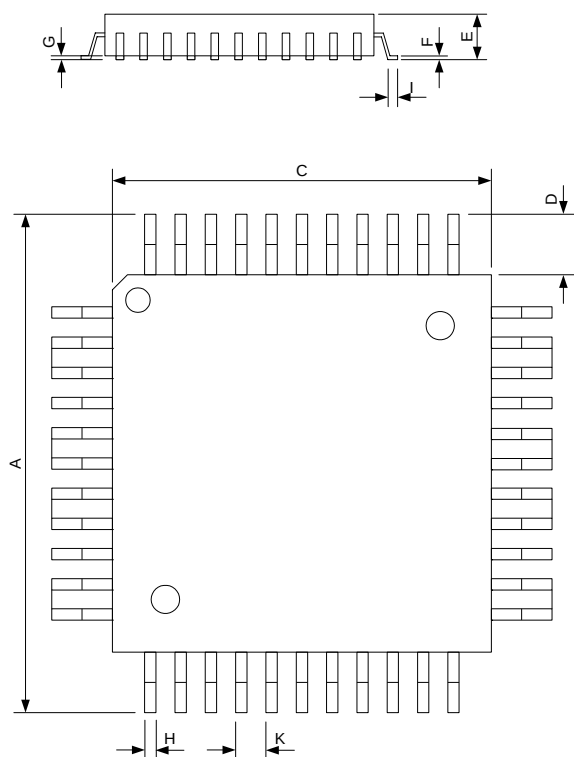
## Pinning



### Package codes

| Type    | Package | Temperature range | Lead free (ROHS)     | Code/markings |
|---------|---------|-------------------|----------------------|---------------|
| TMC246A | PQFP44  | automotive (1)    | Yes                  | TMC246A-PA    |
| TMC246  | PQFP44  | automotive (1)    | From date code 30/04 | TMC246-PA     |

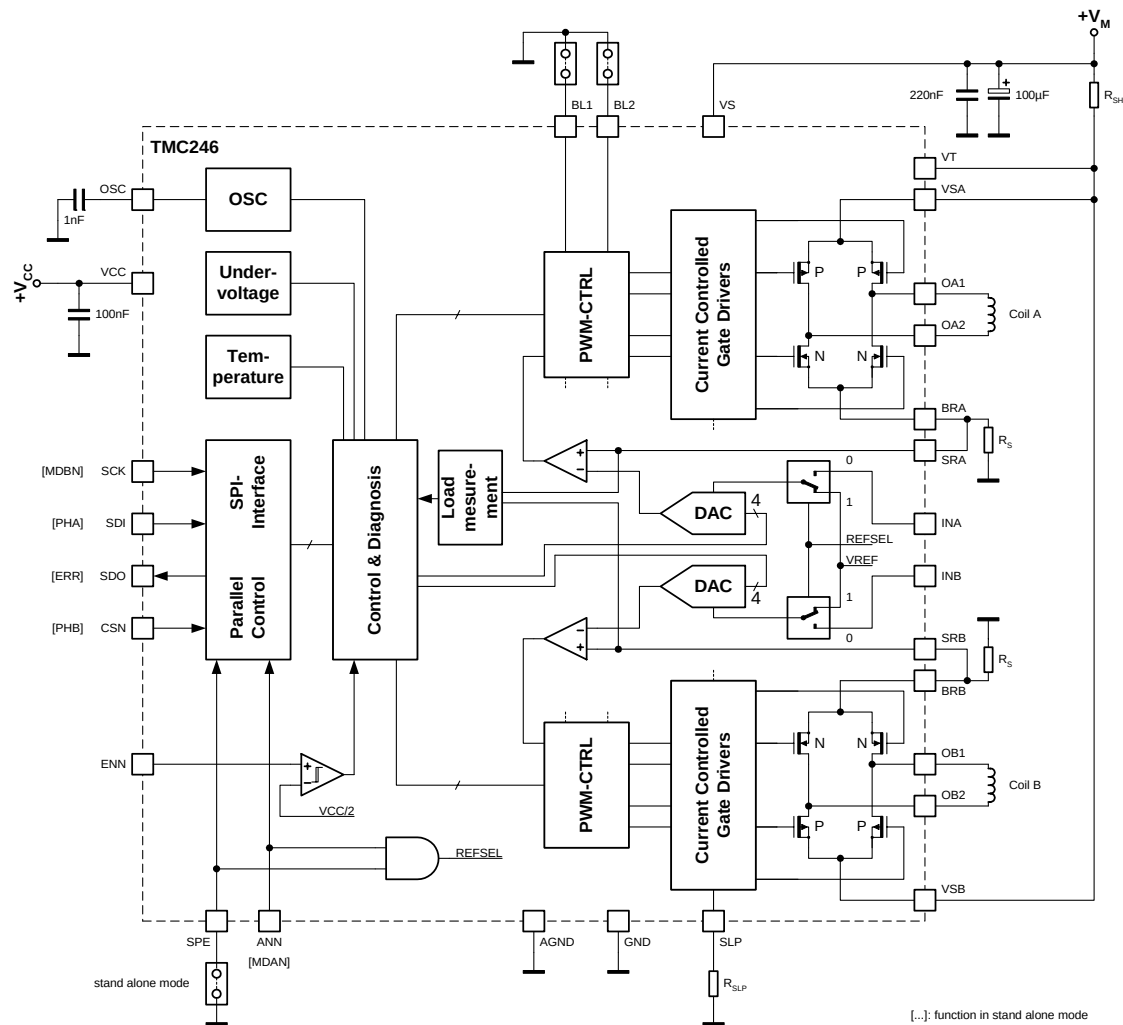
(1) ICs are not tested according to automotive standards, but are usable within the complete automotive temperature range.

**PQFP44 Dimensions**

| REF | MIN. | MAX. |
|-----|------|------|
| A   |      | 12   |
| C   |      | 10   |
| D   |      | 1    |
| E   | -    | 1.6  |
| F   | 0.09 | 0.2  |
| G   | 0.05 | 0.15 |
| H   | 0.30 | 0.45 |
| I   | 0.45 | 0.75 |
| K   |      | 0.8  |
| L   | 0    | 0.08 |

All dimensions are in mm.  
L: Co-planarity of pins

## Application Circuit / Block Diagram



### Pin Functions

| Pin      | Function                                                        | Pin      | Function                                                           |
|----------|-----------------------------------------------------------------|----------|--------------------------------------------------------------------|
| VS       | Motor supply voltage                                            | VT       | Short to GND detection comparator – connect to VS if not used      |
| VCC      | 3.0-5.5V supply voltage for analog and logic circuits           | GND      | Digital / Power ground                                             |
| AGND     | Analog ground (Reference for SRA, SRB, OSC, SLP, INA, INB, SLP) | OSC      | Oscillator capacitor or external clock input for chopper           |
| INA      | Analog current control phase A                                  | INB      | Analog current control input phase B                               |
| SCK      | Clock input of serial interface                                 | SDO      | Data output of serial interface (tri-state)                        |
| SDI      | Data input of serial interface                                  | CSN      | Chip select input of serial interface                              |
| ENN      | Device enable (low active), and overvoltage shutdown input      | SPE      | Enable SPI mode (high active). Tie to GND for non-SPI applications |
| ANN      | Enable analog current control via INA and INB (low active)      | SLP      | Slope control resistor.                                            |
| BL1, BL2 | Digital blank time select                                       | SRA, SRB | Bridge A/B current sense resistor input                            |
| OA1, OA2 | Output of full-bridge A                                         | OB1, OB2 | Output of full-bridge B                                            |
| VSA, VSB | Supply voltage for bridge A/B                                   | BRA, BRB | Bridge A/B sense resistor                                          |

## Layout Considerations

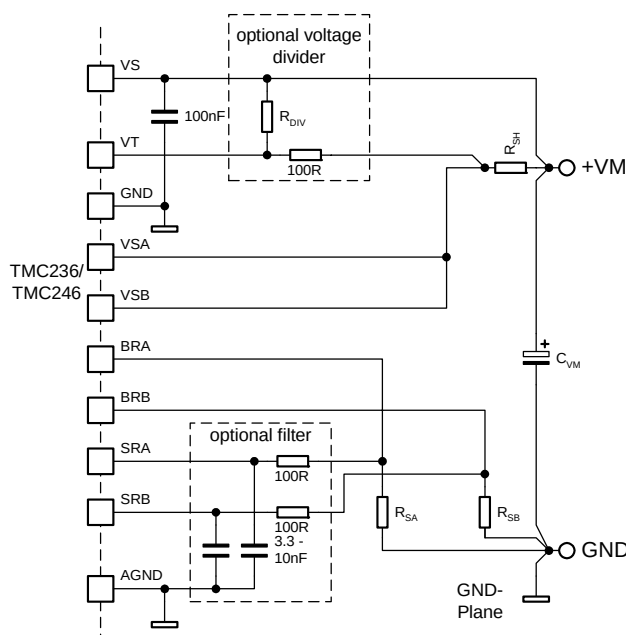
For optimal operation of the circuit a careful board layout is important, because of the combination of high current chopper operation coupled with high accuracy threshold comparators. Please pay special attention to a massive grounding. Depending on the required motor current, either a single massive ground plane or a ground plane plus star connection of the power traces may be used. The schematic shows how the high current paths can be routed separately, so that the chopper current does not flow through the system's GND-plane. Tie the TMC246's AGND and GND to the GND plane. Additionally, use enough filtering capacitors located near to the board's power supply input and small ceramic capacitors near to the power supply connections of the TMC246. Use low inductance sense resistors, or add a ceramic capacitor in parallel to each resistor to avoid high voltage spikes. In some applications it may become necessary to introduce additional RC-filtering into the VT and SRA / SRB line, as shown in the schematic, to prevent spikes from triggering the short circuit protection or the chopper comparator.

Be sure to connect all pins of the PQFP package for each of the double/quad output pins externally. Each two of these output pins should be treated as if they were fused to a single wide pin (as shown in the drawing). Each two pins are used as cooling fin for one of the eight integrated output power transistors. Use massive motor current traces on all these pins and multiple vias, if the output trace is changed to a different layer near the package.

A symmetrical layout on all of the OA and OB pins is required, to ensure proper heat dissipation on all output transistors. Otherwise proper function of the thermal protection can not be guaranteed!

A multi-layer PCB shows superior thermal performance, because it allows usage of a massive GND plane, which will act as a heat spreader. The heat will be coupled vertically from the output traces to the GND plane, since vertical heat distribution in PCBs is quite effective. Heat dissipation can be improved by attaching a heat sink to the package directly.

Please be aware, that long or thin traces to the sense resistors may add substantial resistance and thus reduce output current. The same is valid for the high side shunt resistor. Use short and straight traces to avoid parasitic inductivities, because these can generate large voltage spikes and EMV problems.



## **Control via the SPI Interface**

The SPI data word sets the current and polarity for both coils. By applying consecutive values, describing a sine and a cosine wave, the motor can be driven in microsteps. Every microstep is initiated by its own telegram. Please refer to the description of the analog mode for details on the waveforms required. The SPI interface timing is described in the timing section. We recommend the TMC428 to automatically generate the required telegrams and motor ramps for up to three motors.

### **Serial data word transmitted to TMC246**

(MSB transmitted first)

| Bit | Name | Function                   | Remark                             |
|-----|------|----------------------------|------------------------------------|
| 11  | MDA  | mixed decay enable phase A | "1" = mixed decay                  |
| 10  | CA3  | current bridge A.3         | MSB                                |
| 9   | CA2  | current bridge A.2         |                                    |
| 8   | CA1  | current bridge A.1         |                                    |
| 7   | CA0  | current bridge A.0         | LSB                                |
| 6   | PHA  | polarity bridge A          | "0" = current flow from OA1 to OA2 |
| 5   | MDB  | mixed decay enable phase B | "1" = mixed decay                  |
| 4   | CB3  | current bridge B.3         | MSB                                |
| 3   | CB2  | current bridge B.2         |                                    |
| 2   | CB1  | current bridge B.1         |                                    |
| 1   | CB0  | current bridge B.0         | LSB                                |
| 0   | PHB  | polarity bridge B          | "0" = current flow from OB1 to OB2 |

### **Serial data word transmitted from TMC246**

(MSB transmitted first)

| Bit | Name | Function                      | Remark                                             |
|-----|------|-------------------------------|----------------------------------------------------|
| 11  | LD2  | load indicator bit 2          | MSB                                                |
| 10  | LD1  | load indicator bit 1          |                                                    |
| 9   | LD0  | load indicator bit 0          | LSB                                                |
| 8   | 1    | always "1"                    |                                                    |
| 7   | OT   | overtemperature               | "1" = chip off due to overtemperature              |
| 6   | OTPW | temperature prewarning        | "1" = prewarning temperature exceeded              |
| 5   | UV   | driver undervoltage           | "1" = undervoltage on VS                           |
| 4   | OCHS | overcurrent high side         | 3 PWM cycles with overcurrent within 63 PWM cycles |
| 3   | OLB  | open load bridge B            | no PWM switch off for 14 oscillator cycles         |
| 2   | OLA  | open load bridge A            | no PWM switch off for 14 oscillator cycles         |
| 1   | OCB  | overcurrent bridge B low side | 3 PWM cycles with overcurrent within 63 PWM cycles |
| 0   | OCA  | overcurrent bridge A low side | 3 PWM cycles with overcurrent within 63 PWM cycles |

### Typical winding current values

| Current setting<br>CA3..0 / CB3..0 | Percentage of<br>current | Typical trip voltage of the current sense comparator<br>(internal reference or analog input voltage of 2V is used) |
|------------------------------------|--------------------------|--------------------------------------------------------------------------------------------------------------------|
| 0000                               | 0%                       | 0 V (bridge continuously in slow decay condition)                                                                  |
| 0001                               | 6.7%                     | 23 mV                                                                                                              |
| 0010                               | 13.3%                    | 45 mV                                                                                                              |
| ...                                | ...                      |                                                                                                                    |
| 1110                               | 93.3%                    | 317 mV                                                                                                             |
| 1111                               | 100%                     | 340 mV                                                                                                             |

The current values correspond to a standard 4 Bit DAC, where 100%=15/16. The contents of all registers is cleared to "0" on power-on reset or disable via the ENN pin, bringing the chip to a low power standby mode. All SPI inputs have Schmitt-Trigger function.

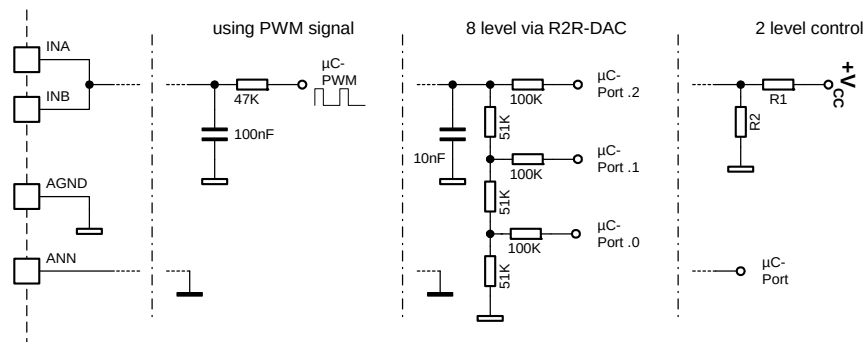
### Base current control via INA and INB in SPI mode

In SPI mode, the IC can use an external reference voltage for each DAC. This allows the adaptation to different motors. This mode is enabled by tying pin ANN to GND. A 2.0V input voltage gives full scale current of 100%. In this case, the typical trip voltage of the current sense comparator is determined by the input voltage and the DAC current setting (see table above) as follows:

$$V_{TRIP,A} = 0.17 V_{INA} \times \text{"percentage SPI current setting A"}$$

$$V_{TRIP,B} = 0.17 V_{INB} \times \text{"percentage SPI current setting B"}$$

A maximum of 3.0V  $V_{IN}$  is possible. Multiply the percentage of base current setting and the DAC table to get the overall coil current. It is advised to operate at a high base current setting, to reduce the effects of noise voltages. This feature allows a high resolution setting of the required motor current using an external DAC or PWM-DAC (see schematic for examples).



### Controlling the power down mode via the SPI interface

| Bit                   | 11  | 10  | 9   | 8   | 7   | 6   | 5   | 4   | 3   | 2   | 1   | 0   |
|-----------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Standard function     | MxA | CA3 | CA2 | CA1 | CA0 | PhA | MxB | CB3 | CB2 | CB1 | CB0 | PhB |
| Control word function | -   | 0   | 0   | 0   | 0   | -   | -   | 0   | 0   | 0   | 0   | -   |

Enable standby mode and clear error flags

Programming current value "0000" for both coils at a time clears the overcurrent flags and switches the TMC246 into a low current standby mode with coils switched off.

---

**Open load detection**

Open load is signaled, whenever there are more than 14 oscillator cycles without PWM switch off. Note that open load detection is not possible while coil current is set to "0000", because the chopper is off in this condition. The open load flag will then always be read as inactive ("0"). During overcurrent and undervoltage or overtemperature conditions, the open load flags also become active!

Due to their principle, the open load flags not only signal an open load condition, but also a torque loss of the motor, especially at high motor velocities. To detect only an interruption of the connection to the motor, it is advised to evaluate the flags during stand still or during low velocities only (e.g. for the first or last steps of a movement).

**Standby and shutdown mode**

The circuit can be put into a low power standby mode by the user, or, automatically goes to standby on Vcc undervoltage conditions. Before entering standby mode, the TMC246 switches off all power driver outputs. In standby mode the oscillator becomes disabled and the oscillator pin is held at a low state. The standby mode is available via the interface in SPI-mode and via the ENN pin in non-SPI mode.

The shutdown mode even reduces supply current further. It can only be entered in SPI-mode by pulling the ENN pin high. In shutdown additionally all internal reference voltages become switched off and the SPI circuit is held in reset.

**Power saving**

The possibility to control the output current can dramatically save energy, reduce heat generation and increase precision by reducing thermal stress on the motor and attached mechanical components. Just reduce motor current during stand still: Even a slight reduction of the coil currents to 70% of the current of the last step of the movement, halves power consumption! In typical applications a 50% current reduction during stand still is reasonable.

## Stall Detection

### Using the sensorless load measurement

The TMC246 provides a patented sensorless load measurement, which allows a digital read out of the mechanical load on the motor via the serial interface. To get a readout value, just drive the motor using sine commutation and mixed decay switched off. The load measurement then is available as a three bit load indicator during normal motion of the motor. A higher mechanical load on the motor results in a lower readout value. The value is updated once per fullstep.

The load detection is based on the motor's back EMF, thus the level depends on several factors:

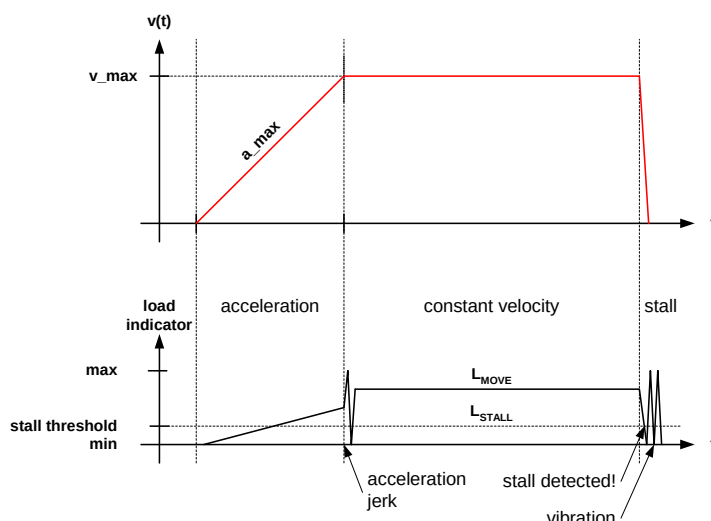
- Motor velocity: A higher velocity leads to a higher readout value
- Motor resonance: Motor resonances cause a high dynamic load on the motor, and thus measurement may give unsatisfactory results.
- Motor acceleration: Acceleration phases also produce dynamic load on the motor.
- Mixed decay setting: For load measurement mixed decay has to be off for some time before the zero crossing of the coil current. If mixed decay is used, and the mixed decay period is extended towards the zero crossing, the load indicator value decreases.

### Implementing sensorless stall detection

The sensorless stall detection typically is used, to detect the reference point without the usage of a switch or photo interrupter. Therefore the actuator is driven to a mechanical stop, e.g. one end point in a spindle type actuator. As soon as the stop is hit, the motor stalls. Without stall detection, this would give an audible humming noise and vibrations, which could damage mechanics.

To get a reliable stall detection, follow these steps:

1. Choose a motor velocity for reference movement. Use a medium velocity which is far enough away from mechanical resonance frequencies. In some applications even motor start / stop frequency may be used. With this the motor can stop within one fullstep if a stall is detected.
2. Use a sine stepping pattern and switch off mixed decay (at least 1 to 3 microsteps before zero crossing of the wave). Monitor the load indicator during movement. It should show a stable readout value in the range 3 to 7 ( $L_{MOVE}$ ). If the readout is high ( $>5$ ), the mixed decay portion may be increased, if desired.
3. Choose a threshold value  $L_{STALL}$  between 0 and  $L_{MOVE} - 1$ .
4. Monitor the load indicator during each reference search movement, as soon as the desired velocity is reached. Readout is required at least once per fullstep. If the readout value at one fullstep is below or equal to  $L_{STALL}$ , stop the motor. *Attention: Do not read out the value within one chopper period plus 8 microseconds after toggling one of the phase polarities!*
5. If the motor stops during normal movement without hitting the mechanical stop, decrease  $L_{STALL}$ . If the stall condition is not detected at once, when the motor stalls, increase  $L_{STALL}$ .



## Protection Functions

### Overcurrent protection and diagnosis

The TMC246 uses the current sense resistors on the low side to detect an overcurrent: Whenever a voltage above 0.61V is detected, the PWM cycle is terminated at once and all transistors of the bridge are switched off for the rest of the PWM cycle. The error counter is increased by one. If the error counter reaches 3, the bridge remains switched off for 63 PWM cycles and the error flag is read as "active". The user can clear the error condition in advance by clearing the error flag. The error counter is cleared, whenever there are more than 63 PWM cycles without overcurrent. There is one error counter for each of the low side bridges, and one for the high side. The overcurrent detection is inactive during the blank pulse time for each bridge, to suppress spikes which can occur during switching.

The high side comparator detects a short to GND or an overcurrent, whenever the voltage between VS and VT becomes higher than 0.15 V at any time, except for the blank time period which is logically ORed for both bridges. Here all transistors become switched off for the rest of the PWM cycle, because the bridge with the failure is unknown.

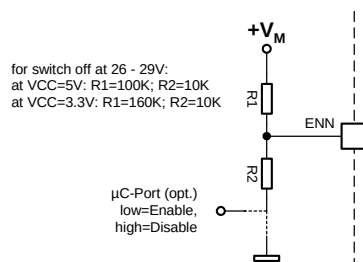
The overcurrent flags can be cleared by disabling and re-enabling the chip either via the ENN pin or by sending a telegram with both current control words set to "0000". In high side overcurrent conditions the user can determine which bridge sees the overcurrent, by selectively switching on only one of the bridges with each polarity (therefore the other bridge should remain programmed to "0000").

### Overtemperature protection and diagnosis

The circuit switches off all output power transistors during an overtemperature condition. The overtemperature flag should be monitored to detect this condition. The circuit resumes operation after cool down below the temperature threshold. However, operation near the overtemperature threshold should be avoided, if a high lifetime is desired.

### Overvoltage protection and ENN pin behavior

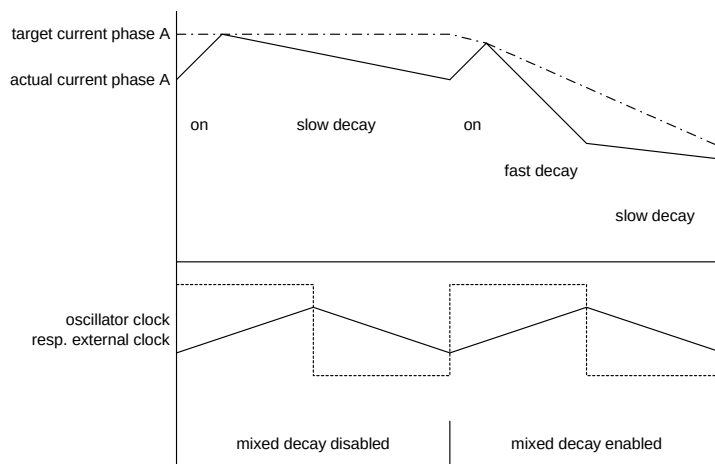
During disable conditions the circuit switches off all output power transistors and goes into a low current shutdown mode. All register contents is cleared to "0", and all status flags are cleared. The circuit in this condition can also stand a higher voltage, because the voltage then is not limited by the maximum power MOSFET voltage. The enable pin ENN provides a fixed threshold of  $\frac{1}{2} V_{CC}$  to allow a simple overvoltage protection up to 40V using an external voltage divider (see schematic).



## Chopper Principle

### Chopper cycle / Using the mixed decay feature

The TMC246 uses a quiet fixed frequency chopper. Both coils are chopped with a phase shift of 180 degrees. The mixed decay option is realized as a self stabilizing system (pat. fi.), by shortening the fast decay phase, if the ON phase becomes longer. It is advised to enable the mixed decay for each phase during the second half of each microstepping half-wave, when the current is meant to decrease. This leads to less motor resonance, especially at medium velocities. With low velocities or during standstill mixed decay should be switched off. In applications requiring high resolution, or using low inductivity motors, the mixed decay mode can also be enabled continuously, to reduce the minimum motor current which can be achieved. When mixed decay mode is continuously on or when using high inductivity motors at low supply voltage, it is advised to raise the chopper frequency to 36kHz, because the half chopper frequency could be audible under these conditions.



When polarity is changed on one bridge, the PWM cycle on that bridge becomes restarted at once.

Fast decay switches off both upper transistors, while enabling the lower transistor opposite to the selected polarity. Slow decay always enables both lower side transistors.

### Blank Time

The TMC246 uses a digital blanking pulse for the current chopper comparators. This prevents current spikes, which can occur during switching action due to capacitive loading, from terminating the chopper cycle. The lowest possible blanking time gives the best results for microstepping: A long blank time leads to a long minimum turn-on time, thus giving an increased lower limit for the current. Please remark, that the blank time should cover both, switch-off time of the lower side transistors and turn-on time of the upper side transistors plus some time for the current to settle. Thus the complete switching duration should never exceed 1.5µs.

The TMC246 allows to adapt the blank time to the load conditions and to the selected slope in four steps (the effective resulting blank times are about 200ns shorter in the non-A-type):

### Blank time settings

| BL2 | BL1 | Typical blank time |
|-----|-----|--------------------|
| GND | GND | 0.6 µs             |
| GND | VCC | 0.9 µs             |
| VCC | GND | 1.2 µs             |
| VCC | VCC | 1.5 µs             |

## Classical non-SPI control mode (stand alone mode)

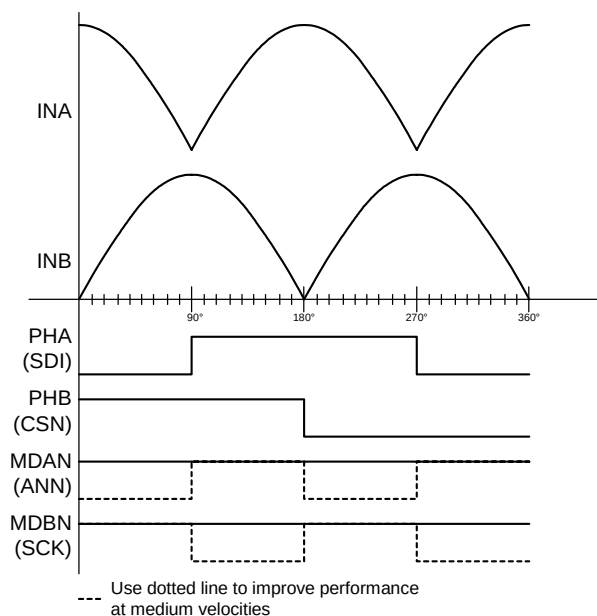
The driver can be controlled by analog current control signals and digital phase signals. To enable this mode, tie pin SPE to GND. In this mode, the SPI interface is disabled and the SPI input pins have alternate functions. The internal DACs are forced to "1111".

### Pin functions in stand alone mode

| Pin      | Stand alone mode name | Function in stand alone mode                                                                                                                                         |
|----------|-----------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| SPE      | (GND)                 | Tie to GND to enable stand alone mode                                                                                                                                |
| ANN      | MDAN                  | Enable mixed decay for bridge A (low = enable)                                                                                                                       |
| SCK      | MDBN                  | Enable mixed decay for bridge B (low = enable)                                                                                                                       |
| SDI      | PHA                   | Polarity bridge A (low = current flow from output OA1 to OA2)                                                                                                        |
| CSN      | PHB                   | Polarity bridge B (low = current flow from output OB1 to OB2)                                                                                                        |
| SDO      | ERR                   | Error output (high = overcurrent on any bridge, or overtemperature). In this mode, the pin is never tristated.                                                       |
| ENN      | ENN                   | Standby mode (high active), high causes a low power mode of the device. Setting this pin high also resets all error conditions.                                      |
| INA, INB | INA, INB              | Current control for bridge A, resp. bridge B. Refer to AGND. The sense resistor trip voltage is 0.34V when the input voltage is 2.0V. Maximum input voltage is 3.0V. |

### Input signals for microstep control in stand alone mode

*Attention:* When transferring these waves to SPI operation, please remark, that the mixed decay bits are inverted when compared to stand alone mode.



## Calculation of the external components

### Sense Resistor

Choose an appropriate sense resistor ( $R_S$ ) to set the desired motor current. The maximum motor current is reached, when the coil current setting is programmed to "1111". This results in a current sense trip voltage of 0.34V when the internal reference or a reference voltage of 2V is used.

When operating your motor in fullstep mode, the maximum motor current is as specified by the manufacturer. When operating in sinestep mode, multiply this value by 1.41 for the maximum current ( $I_{max}$ ).

$$R_S = V_{TRIP} / I_{max}$$

In a typical application:

$$R_S = 0.34V / I_{max}$$

$R_S$ : Current sense resistor of bridge A, B  
 $V_{TRIP}$ : Programmed trip voltage of the current sense comparators  
 $I_{max}$ : Desired maximum coil current

### Examples for sense resistor settings

| $R_S$ | $I_{max}$ |
|-------|-----------|
| 0.47Ω | 723mA     |
| 0.43Ω | 790mA     |
| 0.39Ω | 870mA     |
| 0.33Ω | 1030mA    |
| 0.27Ω | 1259mA    |
| 0.22Ω | 1545mA    |

### High side overcurrent detection resistor $R_{SH}$

The TMC246 detects an overcurrent to ground, when the voltage between VS and VT exceeds 150mV. The high side overcurrent detection resistor should be chosen in a way that 100mV voltage drop are not exceeded between VS and VT, when both coils draw the maximum current. In a sinestep application, this is when sine and cosine wave have their highest sum, i.e. at 45 degrees, corresponding to 1.41 times the maximum current setting for one coil. In a fullstep application this is the double coil current.

In a microstep application:

$$R_{SH} = 0.1V / (1.41 \times I_{max})$$

In a fullstep application:

$$R_{SH} = 0.1V / (2 \times I_{max})$$

$R_{SH}$ : High side overcurrent detection resistor  
 $I_{max}$ : Maximum coil current

However, if the user desires to use higher resistance values, a voltage divider in the range of 10Ω to 100Ω can be used for VT. This might also be desired to limit the peak short to GND current, as described in the following chapter.

*Attention:* A careful PCB layout is required for the sense resistor traces and for the  $R_{SH}$  traces.

## Making the circuit short circuit proof

In practical applications, a short circuit does not describe a static condition, but can be of very different nature. It typically involves inductive, resistive and capacitive components. Worst events are unclamped switching events, because huge voltages can build up in inductive components and result in a high energy spark going into the driver, which can destroy the power transistors. The same is true when disconnecting a motor during operation: Never disconnect the motor during operation!

There is no absolute protection against random short circuit conditions, but pre-cautions can be taken to improve robustness of the circuit:

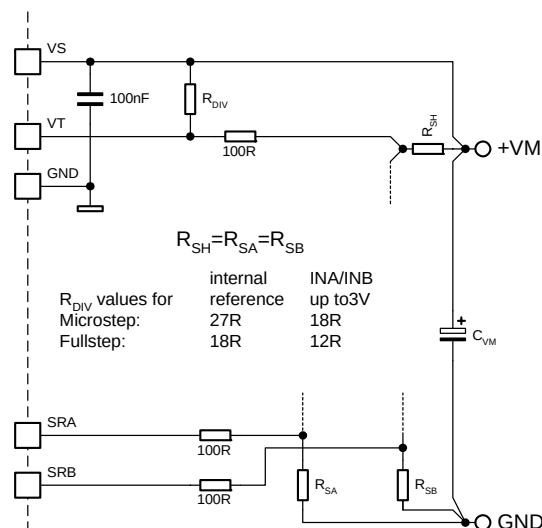
In a short condition, the current can become very high before it is interrupted by the short detection, due to the blanking during switching and internal delays. The high-side transistors allows up to 10A flowing for the selected blank time. The lower the external inductivity, the faster the current climbs. If inductive components are involved in the short, the same current will shoot through the low-side resistor and cause a high negative voltage spike at the sense resistor. Both, the high current and the voltage spikes are a danger for the driver.

Thus there are a two things to be done, if short circuits are expected:

1. Protect SRA/SRB inputs using a series resistance
2. Increase  $R_{SH}$  to limit maximum transistor current: Use same value as for sense resistors
3. Use as short as possible blank time

The second measure effectively limits short circuit current, because the upper driver transistor with its fixed ON gate voltage of 7V forms a constant current source together with its internal resistance and  $R_{SH}$ . A positive side effect is, that only one type of low ohmic resistor is required. The drawback is, that power dissipation increases slightly. A high side short detection resistor of 0.33 Ohms limits maximum high side transistor current to typically 4A. The schematic shows the modifications to be done.

However, the effectiveness of these measures should be tested in the given application.



### Oscillator Capacitor

The PWM oscillator frequency can be set by an external capacitor. The internal oscillator uses a 28kΩ resistor to charge / discharge the external capacitor to a trip voltage of 2/3 Vcc respectively 1/3 Vcc. It can be overdriven using an external CMOS level square wave signal. Do not set the frequency higher than 100kHz and do not leave the OSC terminal open! The two bridges are chopped with a phase shift of 180 degrees at the positive and at the negative edge of the clock signal.

$$f_{osc} \approx \frac{1}{40\mu s \times C_{osc} [nF]}$$

$f_{osc}$ : PWM oscillator frequency

$C_{osc}$ : Oscillator capacitor in nF

### Table of oscillator frequencies

| $f_{osc}$ typ. | $C_{osc}$ |
|----------------|-----------|
| 16.7kHz        | 1.5nF     |
| 20.8kHz        | 1.2nF     |
| 25.0kHz        | 1.0nF     |
| 30.5kHz        | 820pF     |
| 36.8kHz        | 680pF     |
| 44.6kHz        | 560pF     |

Please remark, that an unnecessary high frequency leads to high switching losses in the power transistors and in the motor. For most applications a chopper frequency slightly above audible range is sufficient. When audible noise occurs in an application, especially with mixed decay continuously enabled, the chopper frequency should be two times the audible range. For most applications we recommend a frequency of 36.8kHz.

### Pullup resistors on unused inputs

The digital inputs all have integrated pull-up resistors, except for the ENN input, which is in fact an analog input. Thus, there are no external pull-up resistors required for unused digital inputs which are meant to be positive.

### Slope Control Resistor

The output-voltage slope of the full bridge outputs can be controlled to reduce noise on the power supply and on the motor lines and thus electromagnetic emission of the circuit. It is controlled by an external resistor at the SLP pin.

Operational range:

$$0\text{k}\Omega \leq R_{\text{SLP}} \leq 100\text{k}\Omega$$

The SLP-pin can directly be connected to AGND for the fastest output-voltage slope (respectively maximum output current). In most applications a minimum external resistance of 10 K $\Omega$  is recommended to avoid unnecessary high switching spikes.

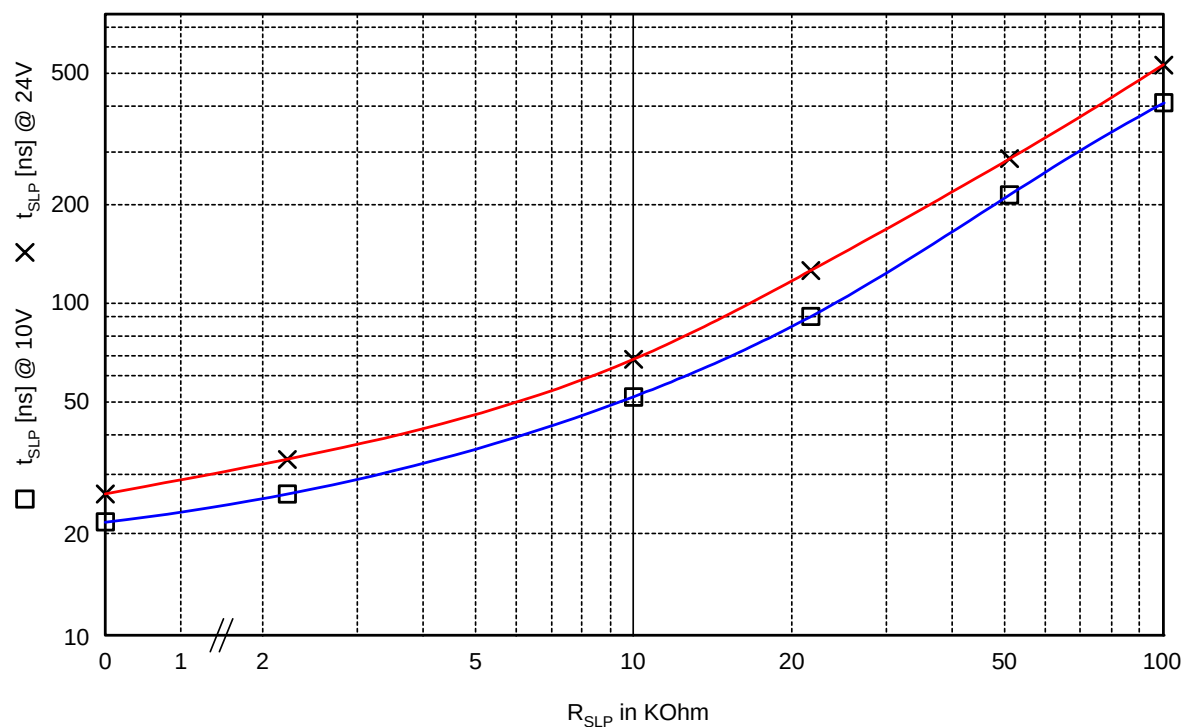
Only for non-A-types the slope on the lower transistors is fixed (corresponding to a 5K $\Omega$  to 10K $\Omega$  slope control resistor). For applications where electromagnetic emission is very critical, it might be necessary to add additional LC (or capacitor only) filtering on the motor connections. For these applications emission is lower, if only slow decay operation is used.

Please remark, that there is a trade off between reduced electromagnetic emissions (slow slope) and high efficiency because of low dynamic losses (fast slope).

The following table and graph depict typical behavior measured from 15% of output voltage to 85% of output voltage. However, the actual values measured in an application depend on multiple parameters and may stray in a user application.

### Example for slope settings

| $t_{\text{SLP typ.}}$ | $R_{\text{SLP}}$ |
|-----------------------|------------------|
| 30ns                  | 2.2K $\Omega$    |
| 60ns                  | 10K $\Omega$     |
| 110ns                 | 22K $\Omega$     |
| 245ns                 | 51K $\Omega$     |
| 460ns                 | 100K $\Omega$    |



## Absolute Maximum Ratings

The maximum ratings may not be exceeded under any circumstances.

| Symbol    | Parameter                                                                                                     | Min                          | Max                  | Unit             |
|-----------|---------------------------------------------------------------------------------------------------------------|------------------------------|----------------------|------------------|
| $V_S$     | Supply voltage (A-type)                                                                                       |                              | 36                   | V                |
| $V_S$     | Supply voltage (non-A-type)                                                                                   |                              | 30                   | V                |
| $V_{MD}$  | Supply and bridge voltage max. 20000s (non-A-type: device disabled)                                           |                              | 40                   | V                |
| $V_{TR}$  | Power transistor voltage $V_{OA}-V_{BRA}$ , $V_{OB}-V_{BRB}$ , $V_{SA}-V_{OA}$ , $V_{SB}-V_{OB}$ (A-type)     |                              | 40                   | V                |
| $V_{TR}$  | Power transistor voltage $V_{OA}-V_{BRA}$ , $V_{OB}-V_{BRB}$ , $V_{SA}-V_{OA}$ , $V_{SB}-V_{OB}$ (non-A-type) |                              | 30                   | V                |
| $V_{CC}$  | Logic supply voltage                                                                                          | -0.5                         | 6.0                  | V                |
| $I_{OP}$  | Output peak current (10 $\mu$ s pulse)                                                                        |                              | +/-7                 | A                |
| $I_{OC}$  | Output current (continuous, one bridge)                                                                       | $T_A \leq 85^\circ\text{C}$  | 1500                 | mA               |
|           |                                                                                                               | $T_A \leq 105^\circ\text{C}$ | 1000                 |                  |
|           |                                                                                                               | $T_A \leq 125^\circ\text{C}$ | 800                  |                  |
| $V_I$     | Logic input voltage                                                                                           | -0.3                         | $V_{CC}+0.3\text{V}$ | V                |
| $V_{IA}$  | Analog input voltage                                                                                          | -0.3                         | $V_{CC}+0.3\text{V}$ | V                |
| $I_{IO}$  | Maximum current to / from digital pins and analog inputs                                                      |                              | +/-10                | mA               |
| $V_{VT}$  | Short-to-ground detector input voltage                                                                        | $V_S-1\text{V}$              | $V_S+0.3\text{V}$    | V                |
| $T_J$     | Junction temperature                                                                                          | -40                          | 150 (1)              | $^\circ\text{C}$ |
| $T_{STG}$ | Storage temperature                                                                                           | -55                          | 150                  | $^\circ\text{C}$ |

(1) Internally limited

## Electrical Characteristics

### Operational Range

| Symbol    | Parameter                          | Min | Max  | Unit             |
|-----------|------------------------------------|-----|------|------------------|
| $T_{AI}$  | Ambient temperature industrial (1) | -25 | 125  | $^\circ\text{C}$ |
| $T_{AA}$  | Ambient temperature automotive     | -40 | 125  | $^\circ\text{C}$ |
| $T_J$     | Junction temperature               | -40 | 140  | $^\circ\text{C}$ |
| $V_S$     | Bridge supply voltage (A-type)     | 7   | 34   | V                |
| $V_S$     | Bridge supply voltage (non-A-type) | 7   | 28.5 | V                |
| $V_{CC}$  | Logic supply voltage               | 3.0 | 5.5  | V                |
| $f_{CLK}$ | Chopper clock frequency            |     | 50   | kHz              |
| $R_{SLP}$ | Slope control resistor             | 0   | 110  | $\text{K}\Omega$ |

(1) The circuit can be operated up to 140 $^\circ\text{C}$ , but output power derates.

## DC Characteristics

DC characteristics contain the spread of values guaranteed within the specified supply voltage and temperature range unless otherwise specified. Typical characteristics represent the average value of all parts.

Logic supply voltage:  $V_{CC} = 3.0 \text{ V} \dots 5.5 \text{ V}$ , Junction temperature:  $T_J = -40^\circ\text{C} \dots 150^\circ\text{C}$ ,

Bridge supply voltage :  $V_S = 7 \text{ V} \dots 34 \text{ V}$

(unless otherwise specified)

| Symbol           | Parameter                                                       | Conditions                                                    | Min            | Typ            | Max                      | Unit                                            |
|------------------|-----------------------------------------------------------------|---------------------------------------------------------------|----------------|----------------|--------------------------|-------------------------------------------------|
| $R_{OUT,Sink}$   | $R_{DS(on)}$ of sink-transistor                                 | $T_J = 25^\circ\text{C}$<br>$V_S \geq 8\text{V}$              |                | 0.12           | 0.19                     | $\Omega$                                        |
| $R_{OUT,Source}$ | $R_{DS(on)}$ of source-transistor                               | $T_J = 25^\circ\text{C}$<br>$V_S \geq 8\text{V}$              |                | 0.22           | 0.36                     | $\Omega$                                        |
| $R_{OUT,Sink}$   | $R_{DS(on)}$ of sink-transistor max.                            | $T_J = 150^\circ\text{C}$<br>$V_S \geq 8\text{V}$             |                | 0.20           | 0.26                     | $\Omega$                                        |
| $R_{OUT,Source}$ | $R_{DS(on)}$ of source-transistor max.                          | $T_J = 150^\circ\text{C}$<br>$V_S \geq 8\text{V}$             |                | 0.37           | 0.47                     | $\Omega$                                        |
| $V_{DIO}$        | Diode forward voltages of $O_{xx}$ MOSFET diodes                | $T_J = 25^\circ\text{C}$<br>$I_{OXX} = 1.05\text{A}$          |                | 0.84           | 1.12                     | V                                               |
| $V_{CCUV}$       | VCC undervoltage                                                |                                                               | 2.5            | 2.7            | 2.9                      | V                                               |
| $V_{CCOK}$       | VCC voltage o.k.                                                |                                                               | 2.7            | 2.9            | 3.0                      | V                                               |
| $I_{CC}$         | VCC supply current                                              | $f_{osc} = 25 \text{ kHz}$                                    |                | 0.85           | 1.35                     | mA                                              |
| $I_{CCSTB}$      | VCC supply current standby                                      |                                                               |                | 0.45           | 0.75                     | mA                                              |
| $I_{CCSD}$       | VCC supply current shutdown                                     | ENN = 1                                                       |                | 37             | 70                       | $\mu\text{A}$                                   |
| $V_{SUV}$        | VS undervoltage                                                 |                                                               | 5.5            | 5.9            | 6.2                      | V                                               |
| $V_{CCOK}$       | VS voltage o.k.                                                 |                                                               | 6.1            | 6.4            | 6.7                      | V                                               |
| $I_{SSM}$        | VS supply current with fastest slope setting (static state)     | $V_S = 14\text{V}$ ,<br>$R_{SLP} = 0\text{K}$                 |                | 6              |                          | mA                                              |
| $I_{SSD}$        | VS supply current shutdown or standby                           | $V_S = 14\text{V}$                                            |                | 28             | 50                       | $\mu\text{A}$                                   |
| $V_{IH}$         | High input voltage<br>(SDI, SCK, CSN, BL1, BL2, SPE, ANN)       |                                                               | 2.2            |                | $V_{CC} + 0.3 \text{ V}$ | V                                               |
| $V_{IL}$         | Low input voltage<br>(SDI, SCK, CSN, BL1, BL2, SPE, ANN)        |                                                               | -0.3           |                | 0.7                      | V                                               |
| $V_{IHYS}$       | Input voltage hysteresis<br>(SDI, SCK, CSN, BL1, BL2, SPE, ANN) |                                                               | 100            | 300            | 500                      | mV                                              |
| $V_{OH}$         | High output voltage<br>(output SDO)                             | $-I_{OH} = 1\text{mA}$                                        | $V_{CC} - 0.6$ | $V_{CC} - 0.2$ | $V_{CC}$                 | V                                               |
| $V_{OL}$         | Low output voltage<br>(output SDO)                              | $I_{OL} = 1\text{mA}$                                         | 0              | 0.1            | 0.4                      | V                                               |
| $-I_{ISL}$       | Low input current<br>(SDI, SCK, CSN, BL1, BL2, SPE, ANN)        | $V_I = 0$<br>$V_{CC} = 3.3\text{V}$<br>$V_{CC} = 5.0\text{V}$ | 2              | 10<br>25       | 70                       | $\mu\text{A}$<br>$\mu\text{A}$<br>$\mu\text{A}$ |
| $V_{ENNH}$       | High input voltage threshold<br>(input ENN)                     |                                                               |                | 1/2 VCC        |                          |                                                 |
| $V_{EHYS}$       | Input voltage hysteresis                                        |                                                               |                | 0.1            |                          |                                                 |

|              |                                           |                                  |      |           |      |            |
|--------------|-------------------------------------------|----------------------------------|------|-----------|------|------------|
|              | (input ENN)                               |                                  |      | $V_{ENN}$ |      |            |
| $V_{OSCH}$   | High input voltage threshold (input OSC)  |                                  | tbd  | 2/3 VCC   | tbd  | V          |
| $V_{OSCL}$   | Low input voltage threshold (input OSC)   |                                  | tbd  | 1/3 VCC   | tbd  | V          |
| $V_{VTD}$    | VT threshold voltage (referenced to VS)   |                                  | -130 | -155      | -180 | mV         |
| $V_{TRIP}$   | SRA / SRB voltage at DAC="1111"           | internal ref. or 2V at INA / INB | 315  | 350       | 385  | mV         |
| $V_{SRS}$    | SRA / SRB overcurrent detection threshold |                                  | 570  | 615       | 660  | mV         |
| $V_{SROFFS}$ | SRA / SRB comparator offset voltage       |                                  | -10  | 0         | 10   | mV         |
| $R_{INAB}$   | INA / INB input resistance                | $V_{in} \leq 3\text{ V}$         | 175  | 264       | 300  | k $\Omega$ |

### AC Characteristics

AC characteristics contain the spread of values guaranteed within the specified supply voltage and temperature range unless otherwise specified. Typical characteristics represent the average value of all parts.

Logic supply voltage:  $V_{CC} = 5.0\text{V}$ ,

Bridge supply voltage:  $V_S = 14.0\text{V}$ ,

Ambient temperature:  $T_A = 27^\circ\text{C}$

| Symbol           | Parameter                                                           | Conditions                                   | Min  | Typ | Max  | Unit          |
|------------------|---------------------------------------------------------------------|----------------------------------------------|------|-----|------|---------------|
| $f_{OSC}$        | Oscillator frequency using internal oscillator                      | $C_{OSC} = 1\text{nF}$<br>$\pm 1\%$          | 20   | 25  | 31   | kHz           |
| $t_{RS}, t_{FS}$ | Rise and fall time of outputs Oxx with $R_{SLP}=0$                  | $V_o$ 15% to 85%<br>$I_{OXX} = 800\text{mA}$ |      | 25  |      | ns            |
| $t_{RS}, t_{FS}$ | Rise and fall time of outputs Oxx with $R_{SLP} = 25\text{k}\Omega$ | $V_o$ 15% to 85%<br>$I_{OXX} = 800\text{mA}$ |      | 125 |      | ns            |
| $t_{RS}, t_{FS}$ | Rise and fall time of outputs Oxx with $R_{SLP} = 50\text{k}\Omega$ | $V_o$ 15% to 85%<br>$I_{OXX} = 800\text{mA}$ |      | 250 |      | ns            |
| $T_{BL}$         | Effective Blank time                                                | BL1, BL2 = $V_{CC}$                          | 1.35 | 1.5 | 1.65 | $\mu\text{s}$ |
| $T_{ONMIN}$      | Minimum PWM on-time                                                 | BL1, BL2 = GND                               |      | 0.7 |      | $\mu\text{s}$ |

### Thermal Protection

| Symbol        | Parameter              | Conditions | Min | Typ | Max | Unit             |
|---------------|------------------------|------------|-----|-----|-----|------------------|
| $T_{JOT}$     | Thermal shutdown       |            | 145 | 155 | 165 | $^\circ\text{C}$ |
| $T_{JOTHYS}$  | $T_{JOT}$ hysteresis   |            |     | 15  |     | $^\circ\text{C}$ |
| $T_{JWT}$     | Prewarning temperature |            | 135 | 145 | 155 | $^\circ\text{C}$ |
| $T_{JWT HYS}$ | $T_{JWT}$ hysteresis   |            |     | 15  |     | $^\circ\text{C}$ |

**Thermal Characteristics**

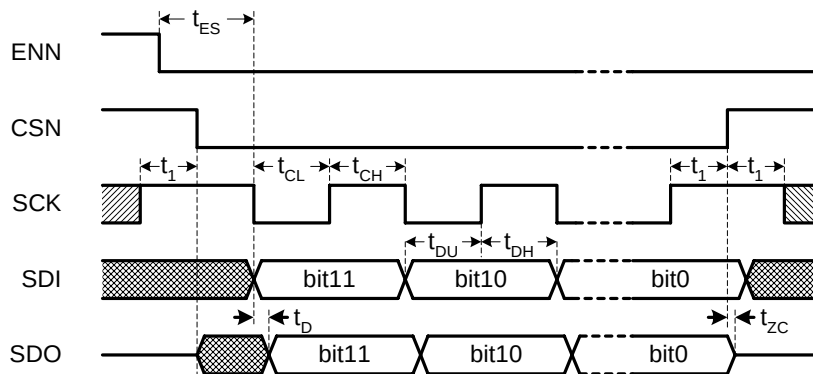
| Symbol      | Parameter                                                                                      | Conditions                            | Typ | Unit |
|-------------|------------------------------------------------------------------------------------------------|---------------------------------------|-----|------|
| $R_{THA12}$ | Thermal resistance bridge transistor junction to ambient, one bridge chopping, fixed polarity  | soldered to 2 layer PCB               | 88  | °K/W |
| $R_{THA22}$ | Thermal resistance bridge transistor junction to ambient, two bridges chopping, fixed polarity | soldered to 2 layer PCB               | 68  | °K/W |
| $R_{THA14}$ | Thermal resistance bridge transistor junction to ambient, one bridge chopping, fixed polarity  | soldered to 4 layer PCB (pessimistic) | 84  | °K/W |
| $R_{THA24}$ | Thermal resistance bridge transistor junction to ambient, two bridges chopping, fixed polarity | soldered to 4 layer PCB (pessimistic) | 51  | °K/W |

**Typical Power Dissipation at high load / high temperature**

Coil:  $L_W = 10\text{mH}$ ,  $R_W = 5.0\Omega$   
 Chopping with:  $t_{DUTY} = 33\%$  ON, only slow decay

| Current both bridges on | Current one bridge on | Ambient temperature $T_A$ | Motor supply voltage $V_M$ | Slope $t_{SLP}$ | Chopper frequency $f_{CHOP}$ | Typ total power dissipation $P_D$ |
|-------------------------|-----------------------|---------------------------|----------------------------|-----------------|------------------------------|-----------------------------------|
| 560 mA                  | -                     | 105 °C                    | 16 V                       | 400 ns          | 25 KHz                       | 490 mW                            |
| -                       | 800 mA                | 105 °C                    | 16 V                       | 400 ns          | 25 KHz                       | 450 mW                            |
| 560 mA                  | -                     | 125 °C                    | 14 V                       | 60ns            | 20 KHz                       | 350 mW                            |
| -                       | 800 mA                | 125 °C                    | 14 V                       | 60ns            | 20 KHz                       | 340 mW                            |
| 1000 mA                 | -                     | 70 °C                     | 28 V                       | 60ns            | 25 KHz                       | 1000 mW                           |
| -                       | 1500 mA               | 70 °C                     | 28 V                       | 60ns            | 25 KHz                       | 1100 mW                           |

## SPI Interface Timing



### Propagation Times

( $3.0\text{ V} \leq V_{CC} \leq 5.5\text{ V}$ ,  $-40^{\circ}\text{C} \leq T_j \leq 150^{\circ}\text{C}$ ;  $V_{IH} = 2.8\text{V}$ ,  $V_{IL} = 0.5\text{V}$ ;  $t_r, t_f = 10\text{ns}$ ;  $C_L = 50\text{pF}$ , unless otherwise specified)

| Symbol    | Parameter                                                 | Conditions          | Min | Typ | Max           | Unit          |
|-----------|-----------------------------------------------------------|---------------------|-----|-----|---------------|---------------|
| $f_{SCK}$ | SCK frequency                                             | ENN = 0             | DC  |     | 4             | MHz           |
| $t_1$     | SCK stable before and after CSN change                    |                     | 50  |     |               | ns            |
| $t_{CH}$  | Width of SCK high pulse                                   |                     | 100 |     |               | ns            |
| $t_{CL}$  | Width of SCK low pulse                                    |                     | 100 |     |               | ns            |
| $t_{DU}$  | SDI setup time                                            |                     | 40  |     |               | ns            |
| $t_{DH}$  | SDI hold time                                             |                     | 50  |     |               | ns            |
| $t_D$     | SDO delay time                                            | $C_L = 50\text{pF}$ |     | 40  | 100           | ns            |
| $t_{ZC}$  | CSN high to SDO high impedance                            | *)                  | 50  |     |               | ns            |
| $t_{ES}$  | ENN to SCK setup time                                     |                     | 30  |     |               | ns            |
| $t_{PD}$  | CSN high to OA / OB output polarity change delay          | **) )               |     | 3   | $t_{osc} + 4$ | $\mu\text{s}$ |
| $t_{LD}$  | Load indicator valid after OA / OB output polarity change |                     |     | 5   | 7             | $\mu\text{s}$ |

\*) SDO is tristated whenever ENN is inactive (high) or CSN is inactive (high).

\*\*) Whenever the PHA / PHB polarity is changed, the chopper is restarted for that phase. However, the chopper does not switch on, when the SRA resp. SRB comparator threshold is exceeded upon the start of a chopper period.

### Using the SPI interface

The SPI interface allows either cascading of multiple devices, giving a longer shift register, or working with a separate chip select signal for each device, paralleling all other lines. Even when there is only one device attached to a CPU, the CPU can communicate with it using a 16 bit transmission. In this case, the upper 4 bits are dummy bits.

### SPI Filter

To prevent spikes from changing the SPI settings, SPI data words are only accepted, if their length is at least 12 bit.

## **ESD Protection**

Please be aware, that the TMC246 is an ESD sensitive device due to integrated high performance MOS transistors.



ESD sensitive device

If the ICs are manually handled before / during soldering, special precautions have to be taken to avoid ESD voltages above 100V HBM (Human body model). For automated SMD equipment the internal device protection is specified with 1000V CDM (charged device model), tbf.

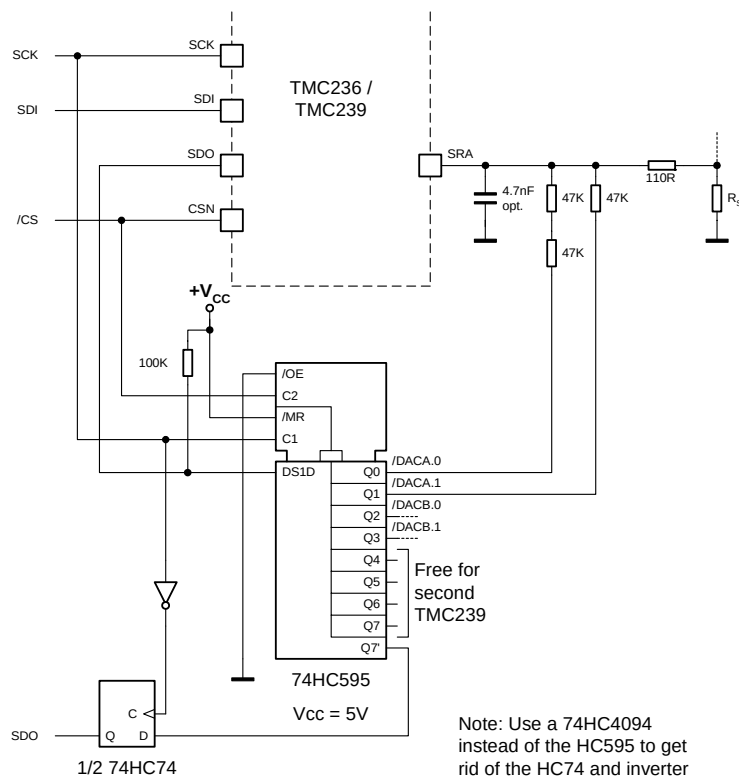
When soldered to the application board, all inputs and outputs withstand at least 1000V HBM.

### Application Note: Extending the Microstep Resolution

For some applications it might be desired to have a higher microstep resolution, while keeping the advantages of control via the serial interface. The following schematic shows a solution, which adds two LSBs by selectively pulling up the SRA / SRB pin by a small voltage difference. Please remark, that the lower two bits are inverted in the depicted circuit. A full scale sense voltage of 340mV is assumed. The circuit still takes advantage of completely switching off of the coils when the internal DAC bits are set to "0000". This results in the following comparator trip voltages:

| Current setting<br>(MSB first) | Trip voltage |
|--------------------------------|--------------|
| 0000xx                         | 0 V          |
| 000111                         | 5.8 mV       |
| 000110                         | 11.5 mV      |
| 000101                         | 17.3 mV      |
| 000100                         | 23 mV        |
| ...                            |              |
| 111101                         | 334.2 mV     |
| 111100                         | 340 mV       |

|         |     |     |     |     |     |    |    |     |
|---------|-----|-----|-----|-----|-----|----|----|-----|
| SPI bit | 15  | 14  | 13  | 12  | 11  | 10 | 9  | 8   |
| DAC bit | /B1 | /B0 | /A1 | /A0 | MDA | A5 | A4 | A3  |
| SPI bit | 7   | 6   | 5   | 4   | 3   | 2  | 1  | 0   |
| DAC bit | A2  | PHA | MDB | B5  | B4  | B3 | B2 | PHB |



Please see the FAQ document for more application information.

<sup>i</sup> SPI is a trademark of Motorola.