Measurement condition

Ambient temperature: 25 °C
Input power level: 0 dBm
Terminating impedance: *
Input: 36 Ω || 158 pF
Output: 62 Ω || 123 pF

Characteristics

Remark:
The reference level for the relative attenuation a_{rel} of the TFS 70AU is the minimum of the pass band attenuation a_{min}. The minimum of the pass band attenuation a_{min} is defined as the insertion loss a_e. The centre frequency f_C is the arithmetic mean value of the upper and lower frequencies at the 3 dB filter attenuation level relative to the insertion loss a_e. The nominal frequency f_N is fixed at 70,0 MHz without any tolerance. The given values for both the relative attenuation a_{rel} and the group delay ripple have to be achieved at the frequencies given below even if the centre frequency f_C is shifted due to the temperature coefficient of frequency TC_f in the operating temperature range and due to a production tolerance for the centre frequency f_C.

D a t a		**typ. value**		**tolerance / limit**		
Insertion loss (reference level)	a_e	8,8	dB	max.	12,0	dB
Nominal frequency	f_N	-			70,0	MHz
Centre frequency	f_C **	70,0	MHz	max.	± 60	kHz
Passband	PB	-		f_N	± 4,375	MHz
Pass band ripple (p-p)		0,8	dB	max.	1,2	dB
Bandwidth	BW					
1 dB		9,2		min.	8,7	MHz
3 dB		9,7		min.	9,4	MHz
40 dB		11,8		max.	12,0	MHz
Relative attenuation	a_{rel}					
f_N - 25,0 MHz … f_N - 6 MHz		50		min.	40	dB
f_N + 9 MHz … f_N + 230 MHz		50		min.	40	dB
Group delay ripple within PB (p-p)		80		max.	150	ns
Operating temperature range	OTR	-		+ 28 °C ... + 32°C		
Operable temperature range		-		- 40 °C ... + 85°C		
Storage temperature range		-		- 40 °C ... + 85°C		
Temperature coefficient of frequency	TC_f ***	-94	ppm/K		-	

*) The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.
**) at 30°C
***) $\Delta f_C(Hz) = Tc_f(ppm/K) \times (T - T_A) \times f_{CAT}$ (MHz)

Generated:

Checked / Approved:

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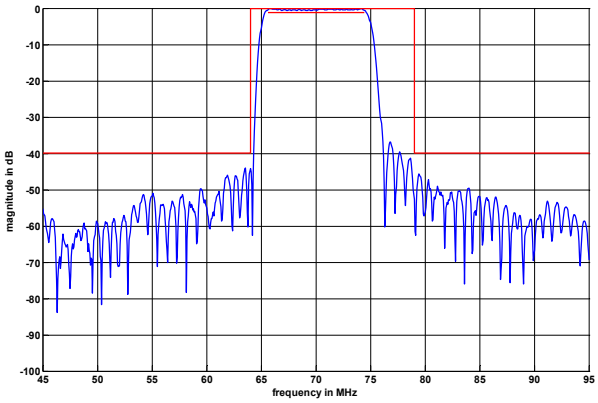
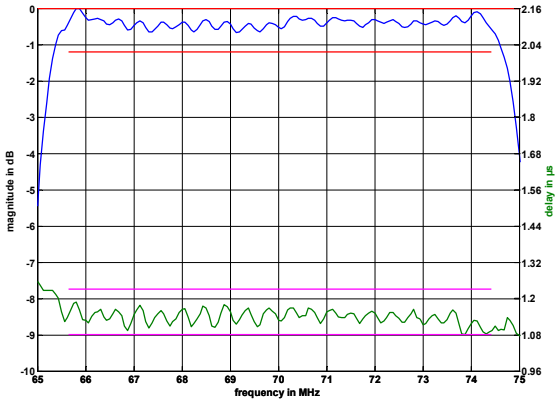
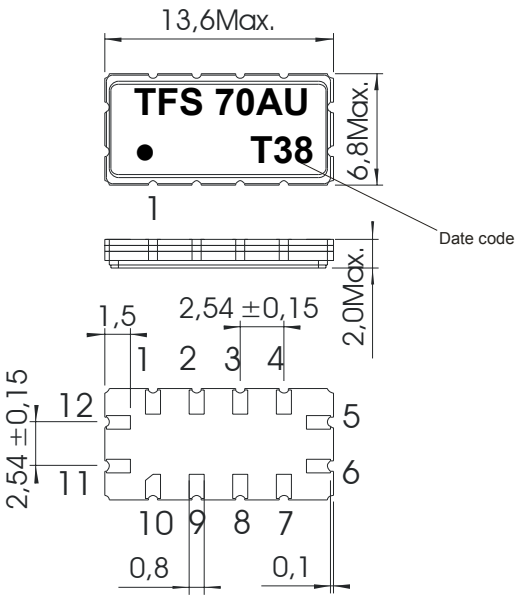
Filter characteristic





Construction and pin connection

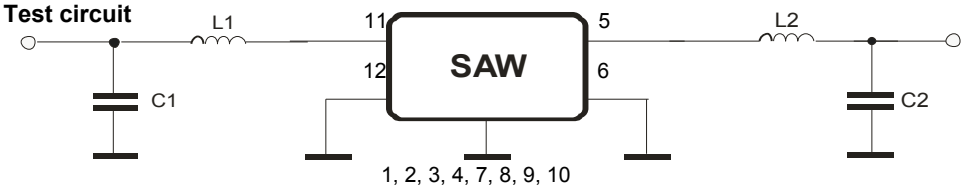
(All dimensions in mm)



1	Ground
2	Ground
3	Ground
4	Ground
5	Output
6	Output RF Return
7	Ground
8	Ground
9	Ground
10	Ground
11	Input
12	Input RF Return

Date code:	Year + week
T	2005
U	2006
V	2007
...	

50 Ω Test circuit



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Stability characteristics

After the following tests the filter shall meet the whole specification:

1. Shock:	500g, 1 ms, half sine wave, 3 shocks each plane; DIN IEC 68 T2 - 27
2. Vibration:	10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans; DIN IEC 68 T2 - 6
3. Change of temperature:	-55 °C to 125°C / 30 min. each / 10 cycles DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow):	reflow possible: twice max.; for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

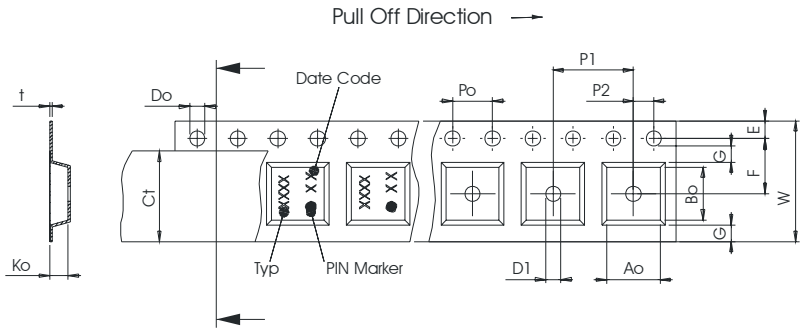
Packing

Tape & Reel: IEC 286 – 3, with exeption of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters peer reel:	1700
reel of empty components at start:	min. 300 mm
reel of empty components at start including leader:	min. 500 mm
trailer:	min. 300 mm

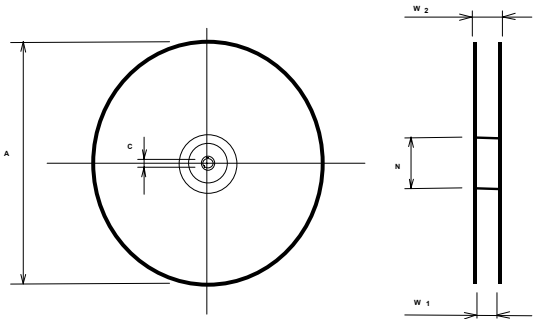
Tape (all dimensions in mm)

W	: 24,00	+0,30/-0,10
Po	: 4,00	± 0,1
Do	: 1,50	+0,1/0
E	: 1,75	± 0,10
F	: 11,50	± 0,10
G(min)	: 0,60	
P2	: 2,00	± 0,1
P1	: 12,00	± 0,1
D1(min)	: 1,50	
Ao	: 7,10	± 0,10
Bo	: 13,90	± 0,10
Ct	: 21,5	± 0,1



Reel (all dimensions in mm)

A	:330	
W1	: 24,4	+2/-0
W2(max)	: 30,4	
N(min)	: 60	
C	: 13,0	+0,5/-0,2



The minimum bending radius is 45 mm.

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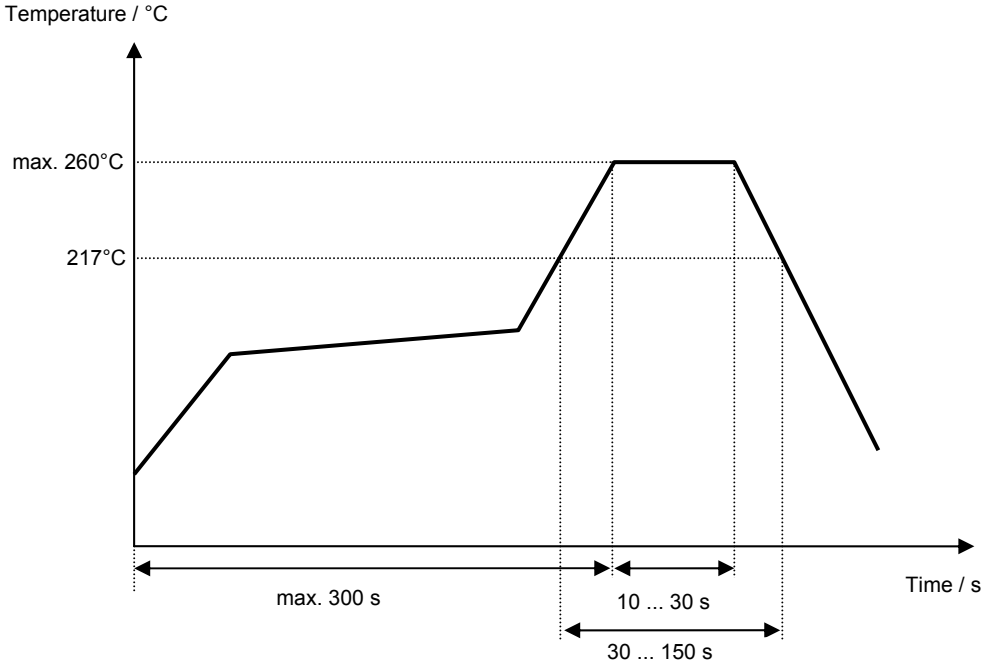
Air reflow temperature conditions

Conditions	Exposure
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

Chip-mount air reflow profile



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History

Version	Reason of changes	Name	Date
1.0	- Generation of development specification	Strehl	14.06.2005
1.1	- filter specification generated, 40 dB bandwidth adjusted, 40 dB limits added	Steiner	16.09.2005
1.2	- changed terminating impedances	Chilla	10.01.2006

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