

ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2151523-2	D	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2119951-1	-	8-2151523-5	1901094-3	1-1752354-5	2168400-6 (QUANTITY 2)
	2151523-5	D	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	SMART APPLICATOR	2161326-1	-	8-2151523-4	-	-	-
	2151523-6	D	NON-CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119799-1	2119799-1	2063440-1
	2151523-7	D	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
	7-2151523-7	B	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.07 mm [.042]	F
INSUL	1.07 mm [.042]	O

APPLICATOR INSTRUCTIONS  
408-10389

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: NANO MQS TERMINAL			
WIRE STRIP LENGTH	INSULATION DIAMETER RANGE		
3.25-3.55mm [.128-.140 IN]	Ø 0.95-1.20mm [.037-.047 IN]		
TERMINAL APPLICATION SPECIFICATION (A)1114-18858			
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
(A)2-1703930-1	(A)2-1703930-2	(A)2-1703930-3	

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
0.35mm2	0.78+/-0.02 [.031+/-0.001]	9.2
0.22mm2	0.70+/-0.02 [.028+/-0.001]	10.4

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:  
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151523-4  
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151523-5  
 SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151523-6
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.
- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10 PRODUCTION ONLY ALLOWED WITH TOOLS WITH PNEUMATIC OR SERVOELECTRICAL FEED. MECHANICAL FEED IS NOT ALLOWED.
- 11 WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.98.
- 12 CUT TO LENGTH AT ASSEMBLY.

**\*WARNING**  
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

260	APPLICATOR SHIM PACK	2119957-2
252	O-RING, .676 ID, .070 DIA. MAT.	8-21084-0
250	PUSH ROD, AIR FEED	2119640-1
249	BUSHING, LCH5-12, MISUMI	2079988-1
248	FEED CAM, AIR FEED	2119641-1
247	DETENT PIN	2119798-1
246	SPRING, COMPRESSION	1-22279-3
245	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	2119758-1
244	CAM, SNAIL, INSULATION ADJUSTMENT	2119082-3
-77	PART NO	-7
-6	DESCRIPTION	-5
-5	ITEM NO	-2

**ATLANTIC VERSION**  
 Shown on sheets 1 of 4 & 2 of 4  
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE	LOC	DIST	REVISIONS			
2119599-1	A	66	REV	DATE	BY	APPV
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			D1	15NOV2016	RS	LZ

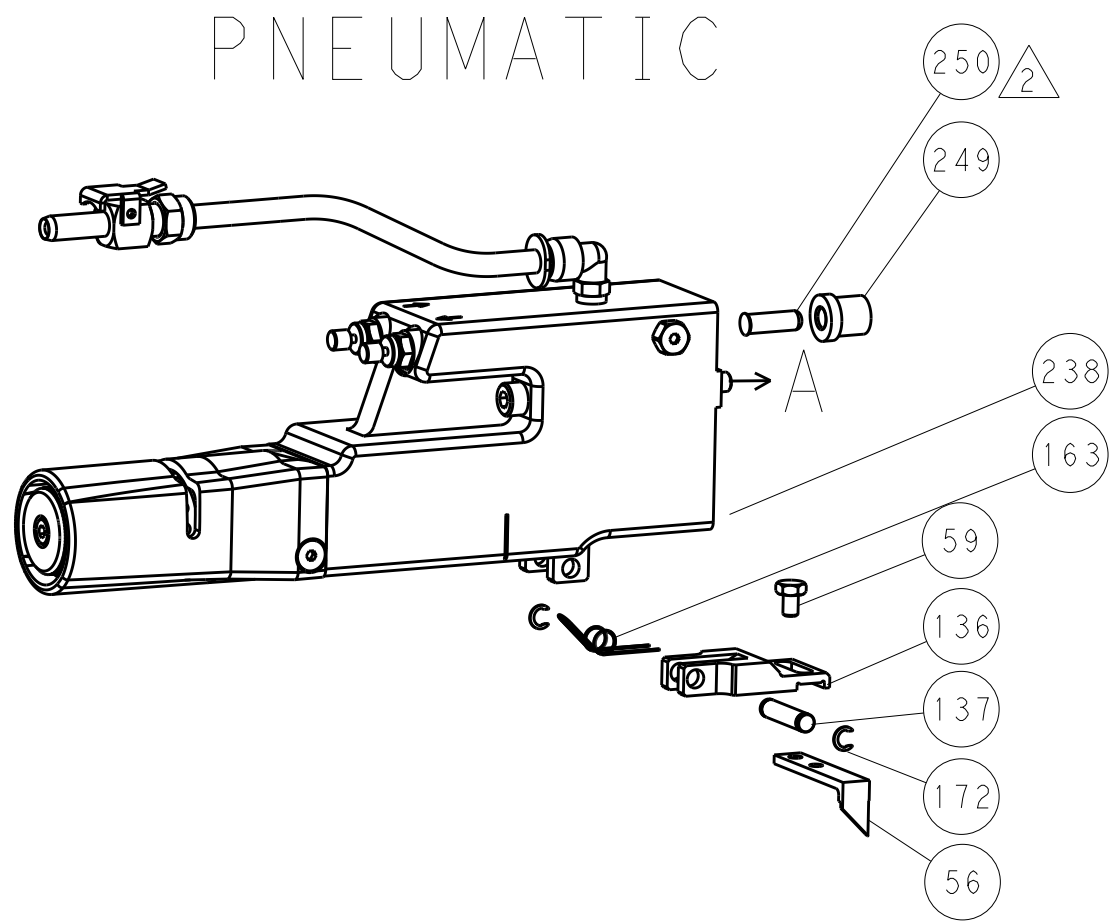
6	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	2	2	2	2	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
	-	-	-	-	2063440-1	AIR FEED MODULE	238
	1	1	1	1	2119740-2	TAG, IDENTIFICATION	213
	1	1	1	1	1901094-3	SPACER, FEEDER	198
	-	-	-	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
8	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
	-	-	-	-	240638-1	SPRING, FEED FINGER	163
	-	-	-	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
	-	-	-	-	2119799-1	HOLDER, FEED FINGER, AF	136
	REF	REF	REF	REF	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
	1	1	1	1	1633743-1	SERVO FEED LATCH ASM	133
	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
	1	1	1	1	1-22281-8	SPRING, COMPRESSION	98
	1	1	1	1	2168083-6	SCR, SKT HD CAP, RoHS, M5 X 6.5	97
	2	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	96
	1	1	1	1	1-690438-0	FRONT STRIP GUIDE	95
	1	1	1	1	455888-4	SPACER, CRIMPER	82
	1	1	1	1	5-547505-2	SPRING, COMPRESSION	77
	1	1	1	1	1803205-1	INSULATION HOLDER	74
	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
	1	-	-	-	2119740-1	TAG, IDENTIFICATION	67
	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
	1	-	-	-	2119793-1	LIMITER, ADJUSTMENT BOLT	63
6	3	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 X 4.0	62
	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
	-	-	-	-	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58
	-	-	-	-	1338685-1	PAWL, FEED	56
	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
2	2	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	53
	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
	1	1	1	1	690753-2	SPACER, TONKER	50
	-	-	-	-	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
	1	-	-	-	2119370-1	RAM, AMP STYLE, SIDE FEED	44
	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
	1	-	-	-	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
	1	-	-	-	2119957-1	APPLICATOR SHIM PACK	39
	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
6	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
	1	1	1	1	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	36
1	1	-	-	-	2119092-1	BOLT, ADJUSTMENT	35
	1	1	1	1	1752356-6	SUPPORT, TERMINAL	34
	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 X 8mm LONG	32
	1	1	1	1	2-1722335-1	THREAD BOLT GEWINDEBOLZEN	31
	1	1	1	1	1320908-2	SPACER, STRIP GUIDE	30
	1	1	1	1	1901086-1	PLATE, STRIP GUIDE	29
	1	1	1	1	455888-3	SPACER, CRIMPER	28
	2	2	2	2	22283-1	SPRING, COMPRESSION	27
	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
	1	1	1	1	1803142-1	DRAG, TERMINAL	25
	1	1	1	1	1320928-2	STRIP GUIDE	24
	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
	1	1	1	1	2-519000-1	SCR, SKT HD CAP M4 X 10.0	11
	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
	1	1	1	1	1803095-7	FLOATING SHEAR, FRONT	9
	1	1	1	1	1-1633620-2	ANVIL, COMBINATION	8
	1	1	1	1	240641-1	SPACER	7
	-	-	-	-	-	-	6
	1	1	1	1	1803140-1	DEPRESSOR, SHEAR	5
	1	1	1	1	5-238011-7	BLOCK, CRIMPER SPACER	4
	1	1	1	1	1803143-2	CRIMPER, INSULATION O	3
	-	-	-	-	-	-	2
1	1	1	1	1	2-1333281-7	CRIMPER, WIRE PREMIUM	1
	-77	-7	-6	-5	-2	PART NO	DESCRIPTION
	-77	-7	-6	-5	-2	PART NO	DESCRIPTION
	-77	-7	-6	-5	-2	PART NO	DESCRIPTION

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		OWNERS		NAME	
mm	0 PLC ±	1 PLC ±	2 PLC ±	3 PLC ±	4 PLC ±	5 PLC ±	ANGLES ±
	FINISH						
MATERIAL		WEIGHT		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
				A1	00779	2151523	
Customer Accessible Production Drawing				SCALE	1:2	SHEET	1 OF 4

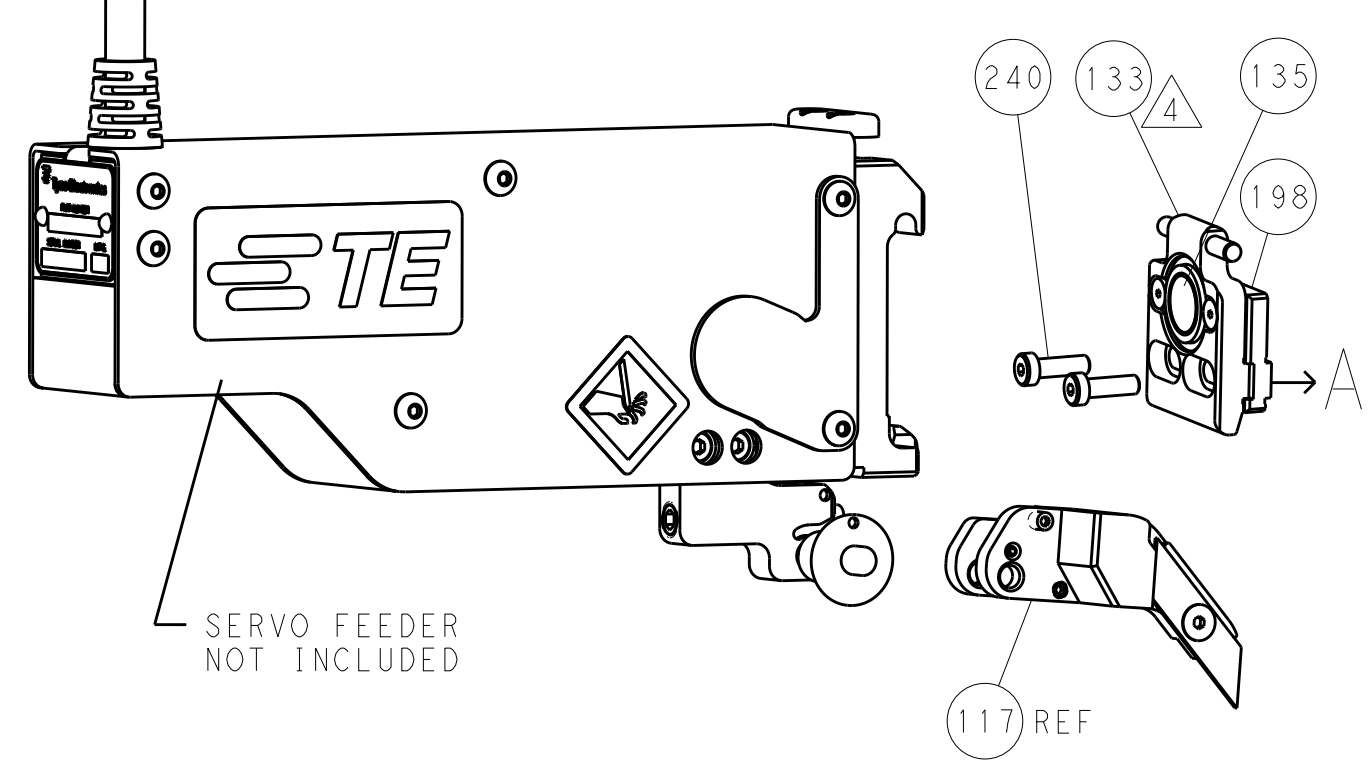
LOC		DIST		REVISIONS			
A	66	P	LTM	DESCRIPTION	DATE	OWN	APVD
		-	-	SEE SHEET 1	-	-	-

# FEED TYPE

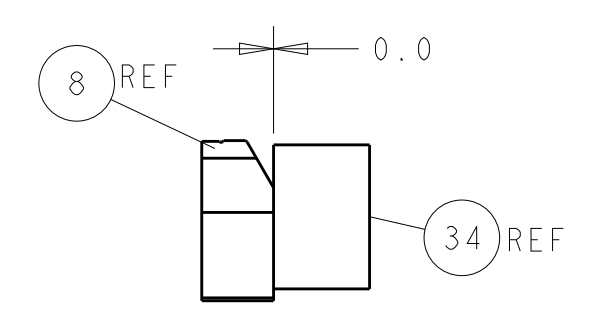
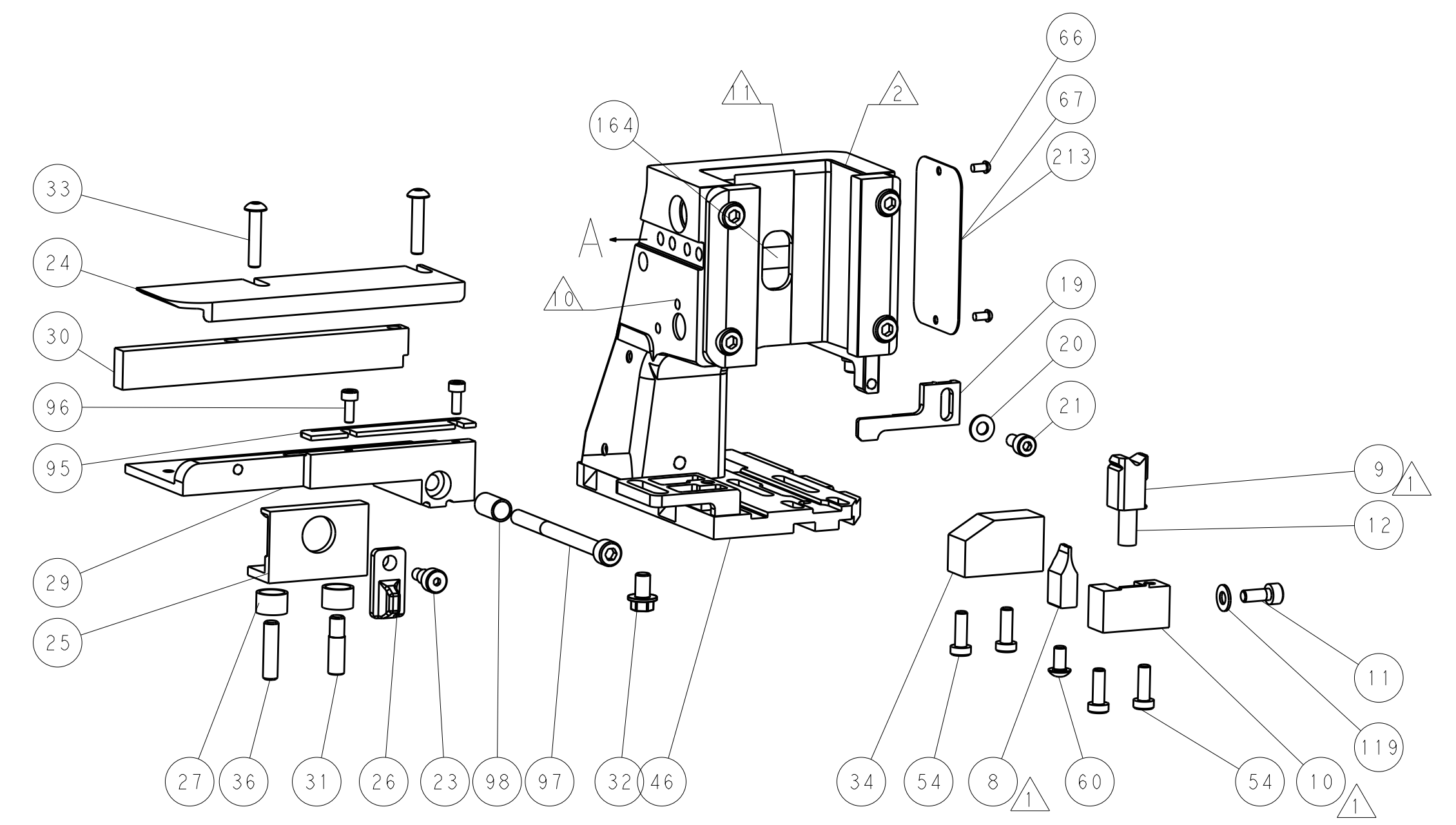
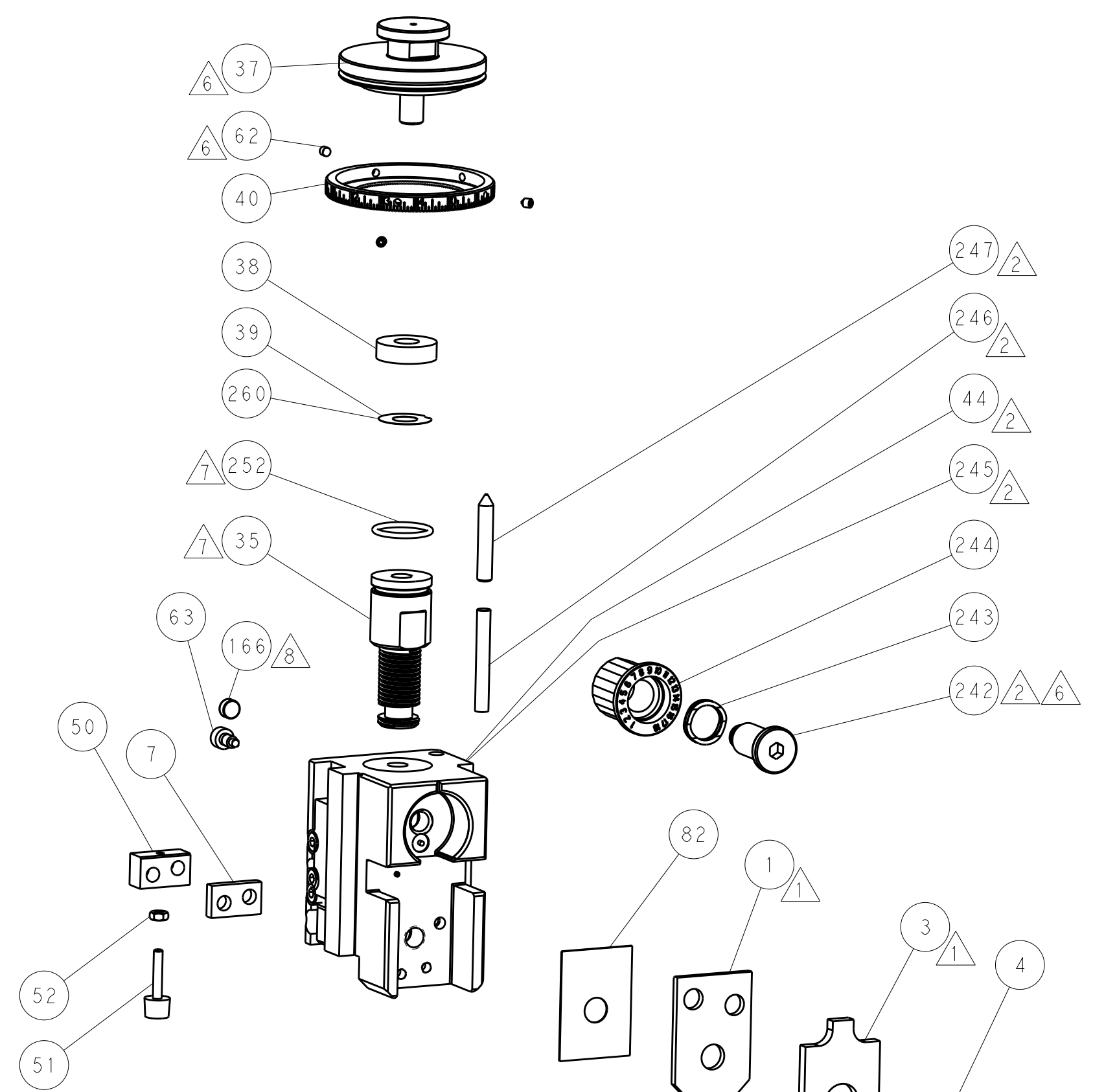
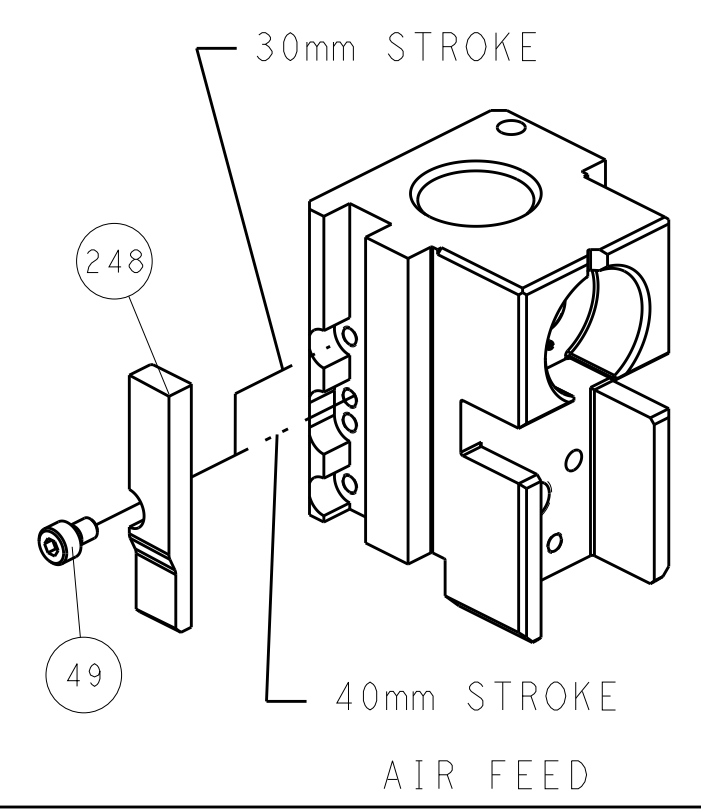
## PNEUMATIC



## SERVO LATCH PLATE

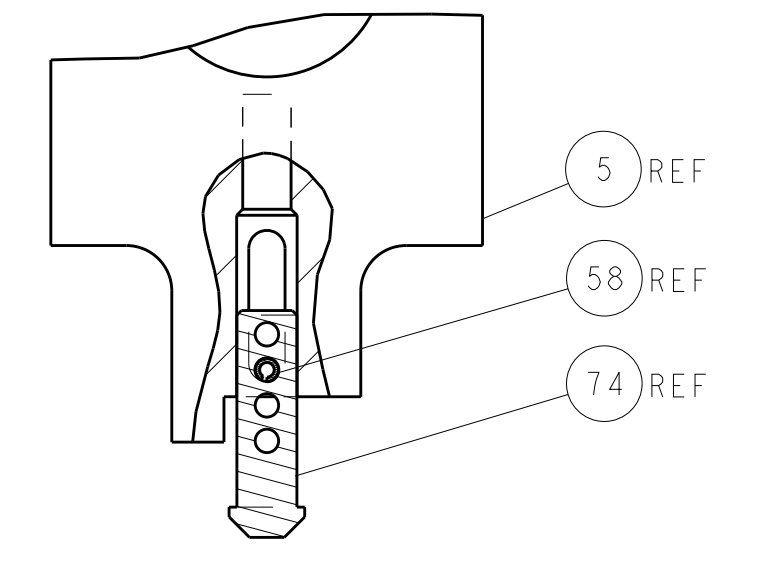


## CAM POSITION



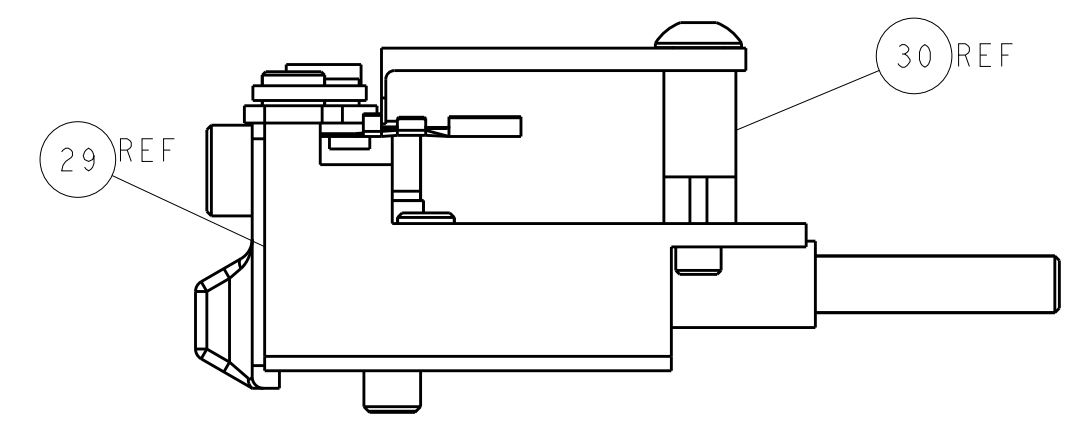
TERMINAL SUPPORT LOCATION

ITEM 58 LOCATED AS SHOWN



INSULATION HOLDER SETUP LOCATION

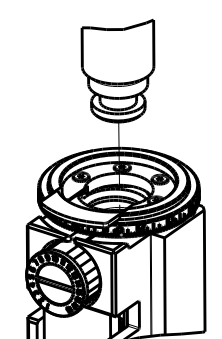

ITEM 30 LOCATED AT FRONT HOLES




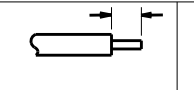

FEED TRACK POSITION GUIDE BY INSULATION BARREL

**ATLANTIC VERSION**  
 Shown on sheets 1 of 4 & 2 of 4  
 (Pacific version shown on sheets 3 of 4 & 4 of 4)











DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		OWN: BOB HIGMAN 09MAY2013		TE Connectivity	
mm	0 PLC ±	1 PLC ±	2 PLC ±	3 PLC ±	4 PLC ±	5 PLC ±	Harrisburg, PA 17105-3608
	ANGLES	FINISH		CHK: G. BAILEY 09MAY2013		NAME: Ocean Side Feed Applicator	
MATERIAL:				APVD: M. CLIFFORD 09MAY2013		PRODUCT SPEC:	
				APPLICATION SPEC:		SIZE: CAGE CODE: DRAWING NO:	
				WEIGHT:		RESTRICTED TO:	
				A1 00779 ©=2151523		SCALE: 1:2 SHEET 2 OF 4 REV D1	
Customer Accessible Production Drawing				Customer Accessible Production Drawing			

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2151523-2	D	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE SMART APPLICATOR	2119951-1	-	8-2151523-5	1901094-3	1-1752354-5	2168400-6 (QUANTITY 2)
	2-2151523-5	D	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
	2-2151523-7	D	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
	7-2151523-7	B	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.07 mm [.042]	F
INSUL	1.07 mm [.042]	O
APPLICATOR INSTRUCTIONS 408-10389 		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION
TERMINAL NAME: NANO MQS TERMINAL		
WIRE STRIP LENGTH 3.25-3.55mm [.128-.140 IN]		INSULATION DIAMETER RANGE Ø 0.95-1.20mm [.037-.047 IN]
TERMINAL APPLICATION SPECIFICATION (A)114-18858 		
TERMINALS APPLIED		
TE TERMINAL (A)2-1703930-1	TE TERMINAL (A)2-1703930-2	TE TERMINAL (A)2-1703930-3

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
0.35mm2	0.78+/-0.02 [.031+/- .001]	9.2
0.22mm2	0.70+/-0.02 [.028+/- .001]	10.4











-  RECOMMENDED SPARE PARTS
-  GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
-  APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:  
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151523-4  
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151523-5
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
-  APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.  
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
-  GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
-  MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
-  CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
-  PRODUCTION ONLY ALLOWED WITH TOOLS WITH PNEUMATIC OR SERVOELECTRICAL FEED. MECHANICAL FEED IS NOT ALLOWED.
-  TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
-  CUT TO LENGTH AT ASSEMBLY.

**\*WARNING**  
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.


-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	2119082-3	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-77	-27	-25	-22	PART NO	DESCRIPTION	ITEM NO

**PACIFIC VERSION**  
 Shown on sheets 3 of 4 & 4 of 4  
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE	LOC	DIST	REVISIONS			
2119599-1	A	66	REV	DATE	BY	APPV
-	-	-	1	SEE SHEET 1	-	-

-	-	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	1	2063440-1	AIR FEED MODULE	238
-	-	-	1	2119740-2	TAG, IDENTIFICATION	213
-	-	-	1	1901094-3	SPACER, FEEDER	198
-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
	-	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	1	240638-1	SPRING, FEED FINGER	163
	-	1	1	8-21084-1	O-RING, .801 ID, .070 DIA, MAT.	152
-	-	-	1	2119641-2	FEED CAM, AIR FEED	151
-	-	-	1	2119798-2	DETENT PIN	145
-	-	-	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
-	-	-	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143
-	-	-	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141
	-	-	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140
-	-	-	1	2119092-2	BOLT, ADJUSTMENT	139
-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	1	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	-	1	1633743-1	SERVO FEED LATCH ASM	133
-	-	-	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	-	1	1-22281-8	SPRING, COMPRESSION	98
-	-	-	1	2168083-6	SCR, SKT HD CAP, RoHS, M5 X 65	97
-	-	-	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	96
-	-	-	1	1-690438-0	FRONT STRIP GUIDE	95
-	-	-	1	455888-4	SPACER, CRIMPER	82
-	-	-	1	5-547505-2	SPRING, COMPRESSION	77
-	-	-	1	1803205-1	INSULATION HOLDER	74
-	-	-	1	2119956-1	DOCUMENTATION PACKAGE	71
-	-	-	1	2119740-1	TAG, IDENTIFICATION	67
-	-	-	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
	-	-	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	-	-	3	992763-5	SCR, SET, SOC, CONE POINT, M3 X 4.0	62
-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58
-	-	-	1	1338685-1	PAWL, FEED	56
	-	-	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	53
-	-	-	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	-	-	1	811242-5	BUMPER, HOLD DOWN	51
-	-	-	1	690753-2	SPACER, TONKER	50
-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	-	-	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	-	-	1	2119957-1	APPLICATOR SHIM PACK	39
-	-	-	1	2119644-1	RAM WASHER, PRECISION	38
-	-	-	1	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	36
-	-	-	1	1752356-6	SUPPORT, TERMINAL	34
-	-	-	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	-	-	1	2161328-1	HEX HEAD, FLANGED, M5 X 8mm LONG	32
-	-	-	1	2-1722335-1	THREAD BOLT GEWINDEBOLZEN	31
-	-	-	1	1320908-2	SPACER, STRIP GUIDE	30
-	-	-	1	1901086-1	PLATE, STRIP GUIDE	29
-	-	-	1	455888-3	SPACER, CRIMPER	28
-	-	-	2	22283-1	SPRING, COMPRESSION	27
-	-	-	1	356835-1	LEVER, DRAG RELEASE	26
-	-	-	1	1803142-1	DRAG, TERMINAL	25
-	-	-	1	1320928-2	STRIP GUIDE	24
-	-	-	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	-	-	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	-	-	1	1-18028-2	WASHER, FLAT, REG M4	20
-	-	-	1	2119533-1	STRIPPER, SIDE FEED	19
-	-	-	1	3-22280-3	SPRING, COMPRESSION	12
-	-	-	1	2-519000-1	SCR, SKT HD CAP M4 X 10.0	11
	-	-	1	2119805-1	SHEAR HOLDER, FRONT	10
	-	-	1	1803095-7	FLOATING SHEAR, FRONT	9
	-	-	1	1-1633620-2	ANVIL, COMBINATION	8
-	-	-	1	240641-1	SPACER	7
-	-	-	-	-	-	6
-	-	-	1	1803140-1	DEPRESSOR, SHEAR	5
-	-	-	1	5-238011-7	BLOCK, CRIMPER SPACER	4
	-	-	1	1803143-2	CRIMPER, INSULATION O	3
-	-	-	-	-	-	2
	-	-	1	2-1333281-7	CRIMPER, WIRE PREMIUM	1
-77	-27	-25	-22	PART NO	DESCRIPTION	ITEM NO

DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		DRAWING NO: 09MAY2013	
MATERIAL:		FINISH:		DRAWING NO: 09MAY2013	
WEIGHT:		SCALE: 1:2		SHEET 3 OF 4	
Customer Accessible Production Drawing		SCALE: 1:2		SHEET 3 OF 4	



TE Connectivity  
 Harrisburg, PA 17105-3608

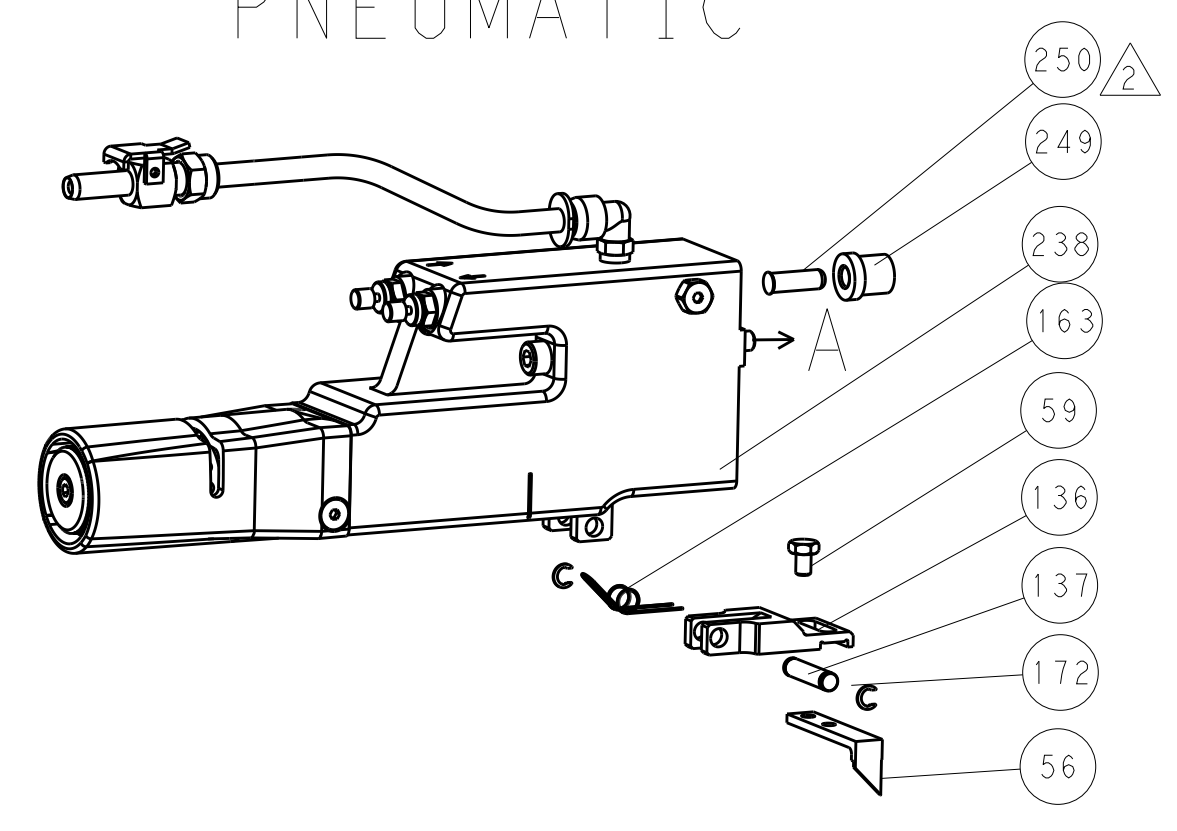
Ocean Side Feed  
 Applicator

SIZE: A1 | 00779 | ©=2151523

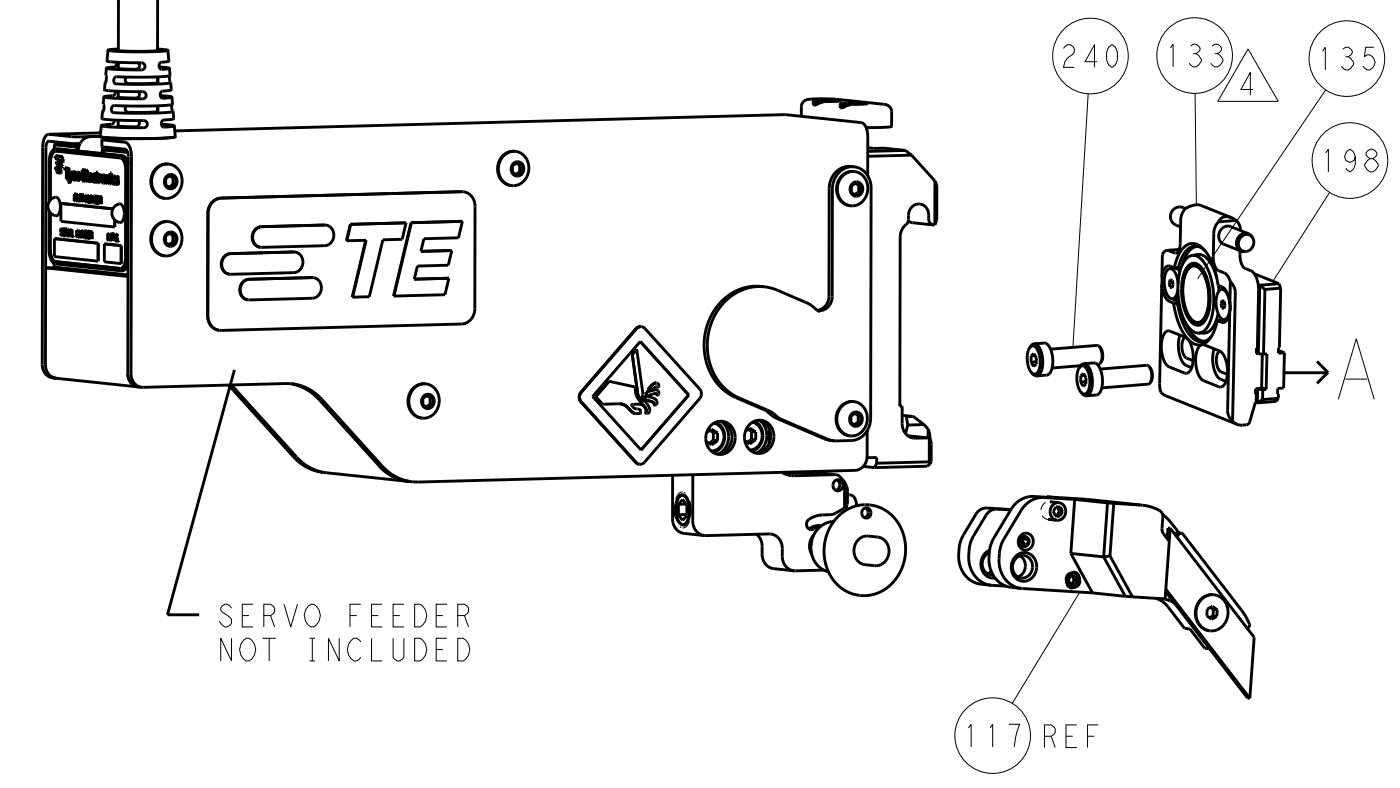
LOC	DIST	REV	DATE	BY	APPV
A	66				
REVISIONS			DESCRIPTION	DATE	BY
			SEE SHEET 1		

# FEED TYPE

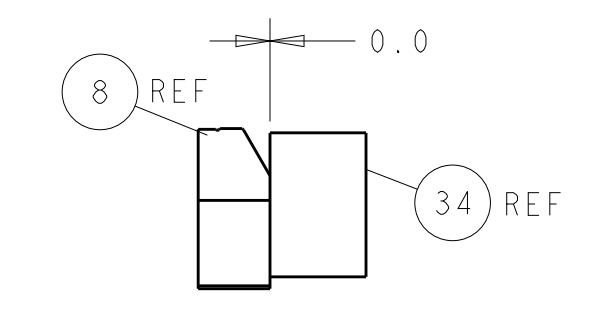
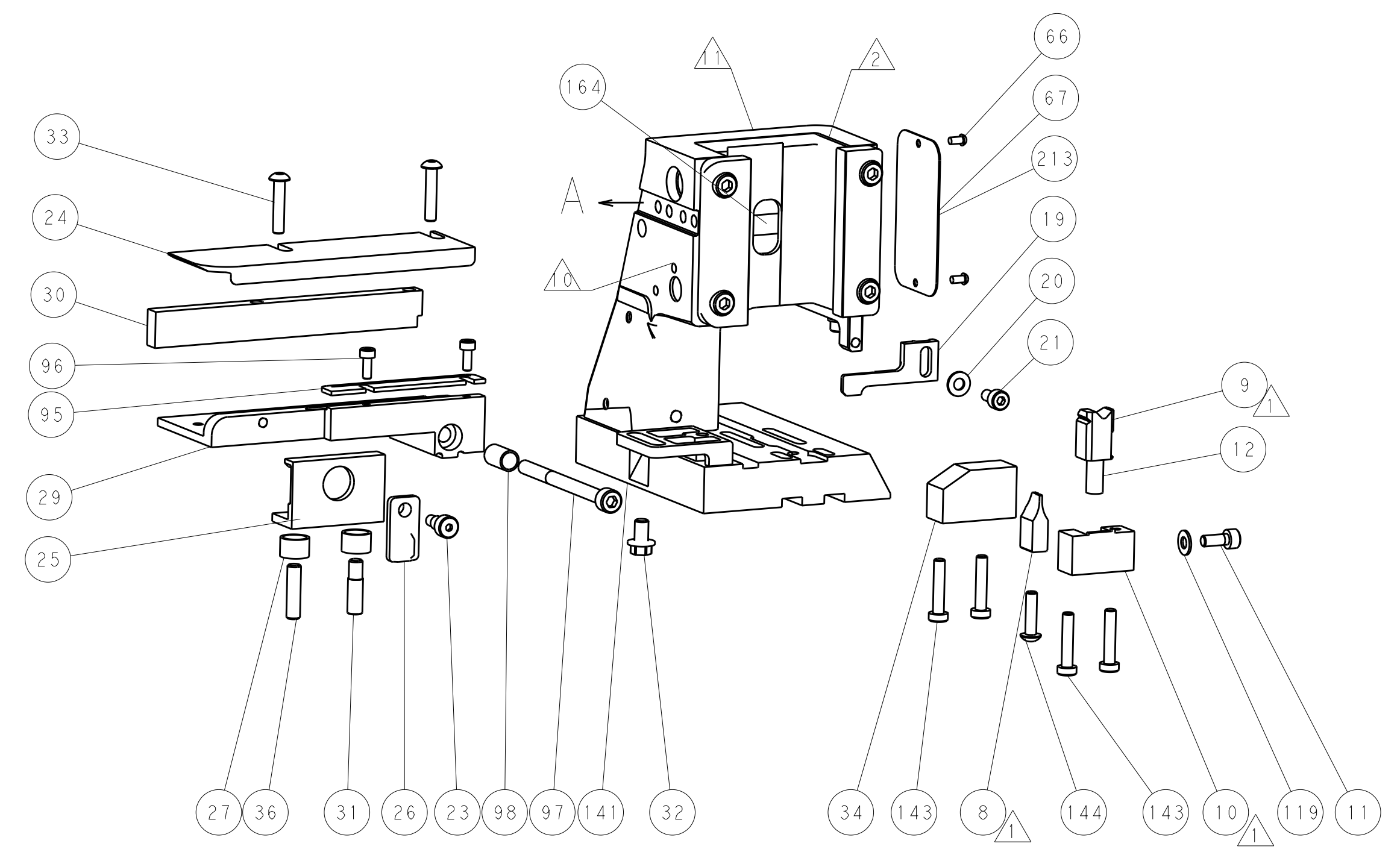
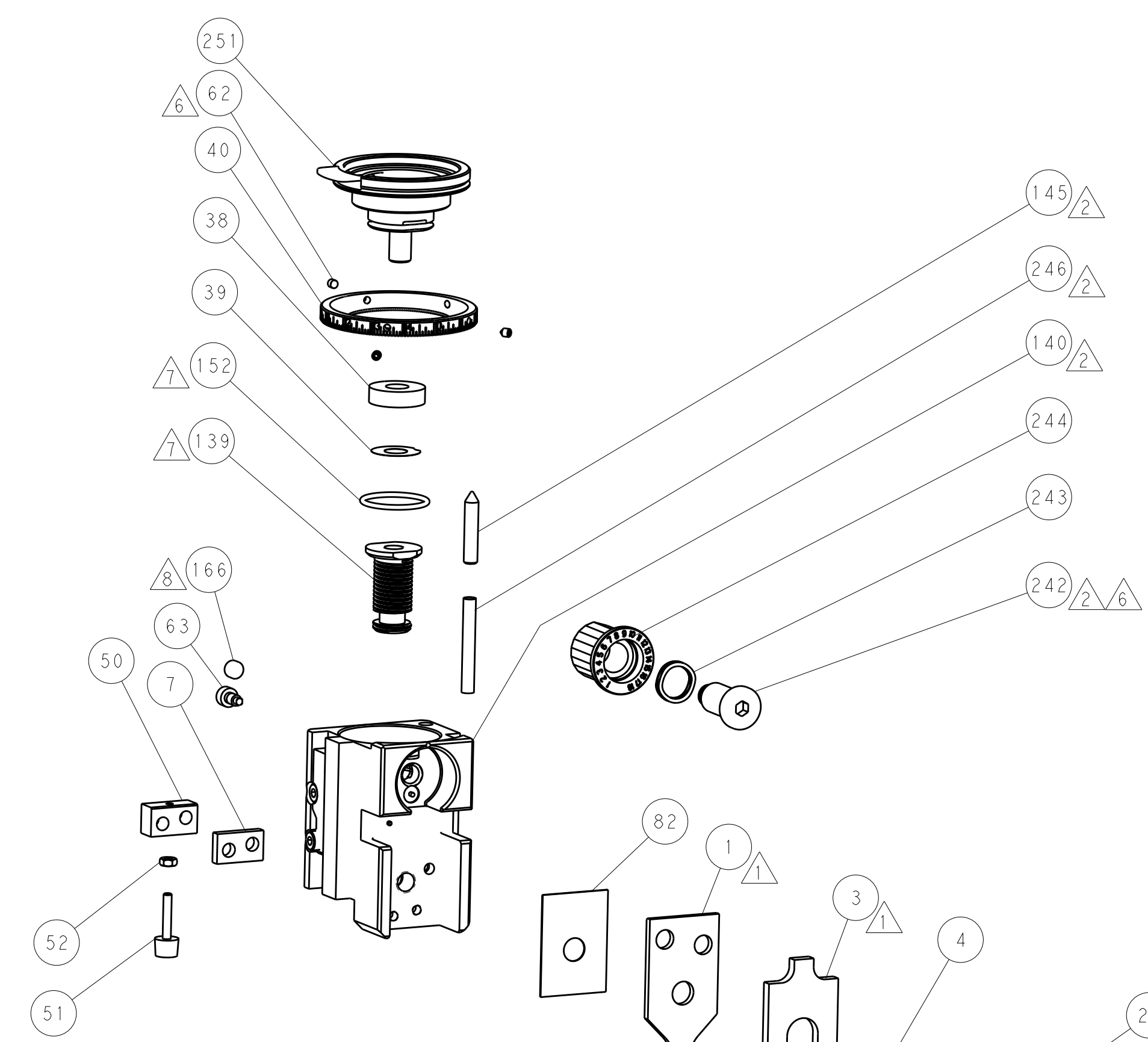
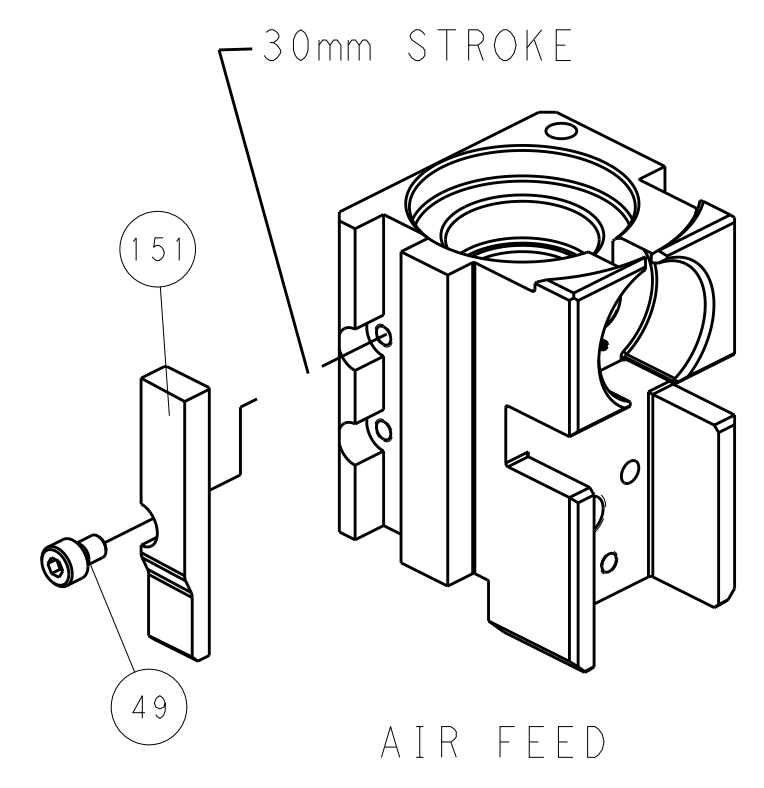
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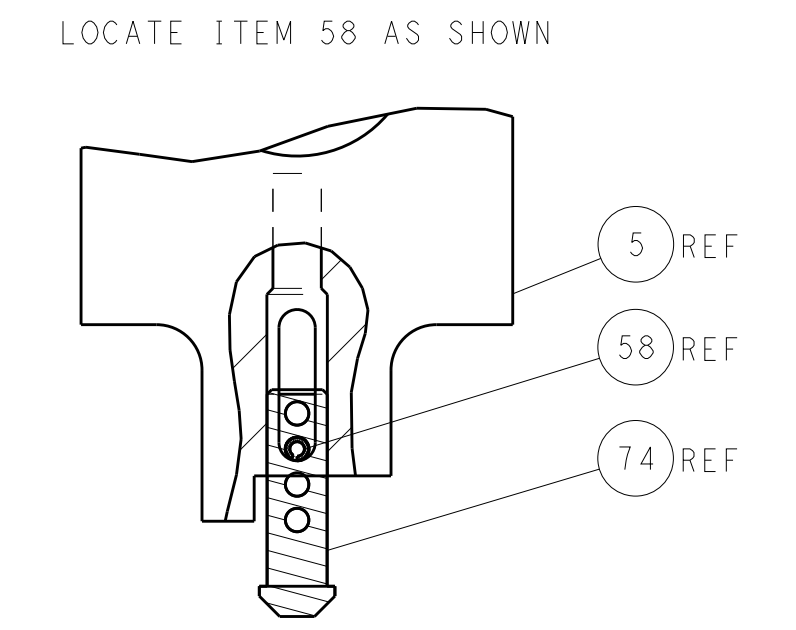
## SERVO LATCH PLATE



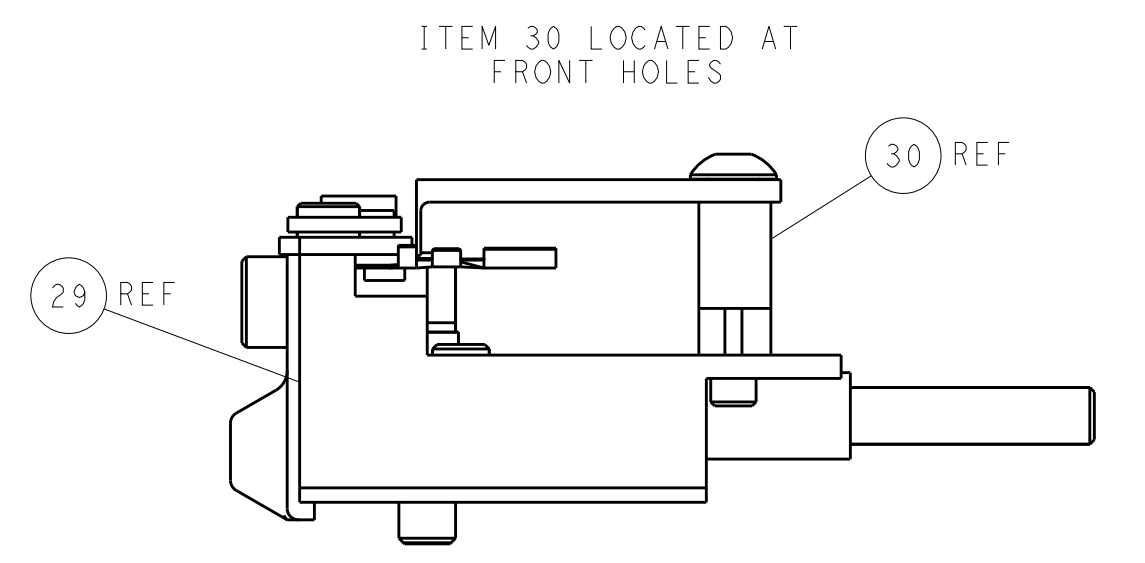
## CAM POSITION



TERMINAL SUPPORT LOCATION



INSULATION HOLDER SETUP LOCATION



FEED TRACK POSITION GUIDE BY INSULATION BARREL

**PACIFIC VERSION**  
 Shown on sheets 3 of 4 & 4 of 4  
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN BOB HIGMAN 09MAY2013 CHK G. BAILEY 09MAY2013 APVD M. CLIFFORD 09MAY2013 NAME PRODUCT SPEC APPLICATION SPEC WEIGHT MATERIAL FINISH		STE TE Connectivity Harrisburg, PA 17105-3608 Ocean Side Feed Applicator SIZE CAGE CODE DRAWING NO A1 00779 C=2151523 Customer Accessible Production Drawing SCALE 1:2 SHEET 4 OF 4 REV D1	
mm	0 PLC ±	1 PLC ±	2 PLC ±	3 PLC ±	4 PLC ±	ANGLES ±	RESTRICTED TO