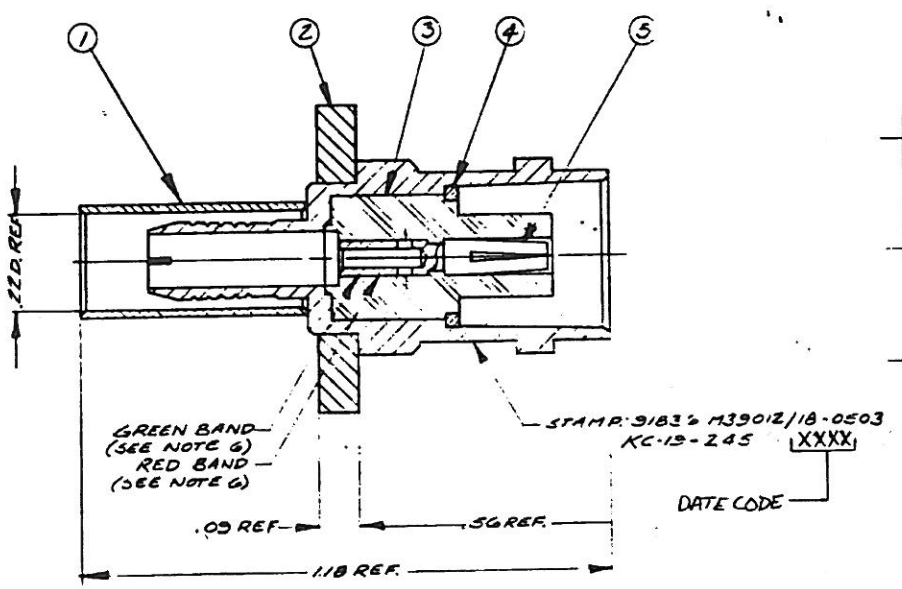
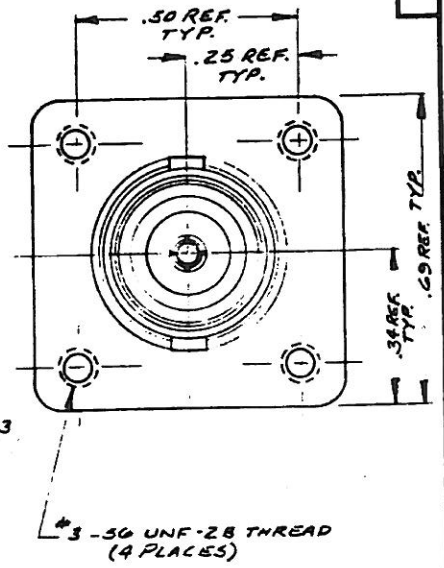
DASH NO.	M CODE	MADE FROM

S-D

M39012/18-0503 (SHEET 1 OF 2)





NOTES:
1. FOR USE WITH RG-142, 223 & 400/U CABLE.
2. FOR CABLE TRIMMING USE KTJ-113 & KTD-166.
3. FOR CRIMPING USE DIE SIZE 01.
4. FOR CABLING INSTRUCTIONS SEE CP-965.

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS ± .010
   3 PLACE DECIMALS ± .004
   ANGLES ± 0° 30'
   T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES
2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. NO FILLETS PERMITTED
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.

S-D

M39012/18-0503

(SHEET 1 OF 2)

REVISIONS

ISSUE	CHANGES
2	CN 18477A GA 24 JUL 78
3	CN 18616E GA 21AUG 78
4	CN 23169 E JEP 29 APR 82
7	CN 28237 E CHZ 18 AUG 86
8	CN 32279A LNM 14JUN90

SCALE 4:1

KC-13-245

USED ON:

REF:

FINISH

SPEC. KER 10004

MATL.

SPEC.

BNC PANEL JACK

DRAWN GMD DATE 24 JUL 78

APPR. DATE 7/24/08

KINGS ELECTRONICS
40 MARBLEDALE ROAD
TUCKAHOE, N. Y. 10707

M39012/18-0503

(SHEET 1 OF 2)

ITEM	REQ'D	DESCRIPTION	PART NO.
1	1	K-GRIP SLEEVE	S-89-05-2-MC7
2	1	K-GRIP BODY ASS'Y	
3	1	INSULATOR	
4	1	RETAINING RING	
5	1	BNC CRIMP CAPTIVE CONTACT F	1-570-24M9D
6	1	CABLING INSTRUCTIONS	3-339-2M88

REVISIONS	
ISSUE	CHANGES
2	CN 18477A MJB 25 JUL 78
3	CN 18616 E GA 21AUG78
4	CN 23169 E JEP 29 APR 82
7	CN 28237 C CHC 18AUG86
8	CN 32279 A LNM 14 JUN 90

USED ON:

REF:

FINISH

SPEC KER 10004

MATL.

SPEC.

PARTS LIST

DRAWN M M DATE 24JUL78

APPR. DATE 7-24-78

KINGS ELECTRONICS
40 MARBLEDALE ROAD
TUCKAHOE, N. Y. 10707

M39012/18-0503
(SHEET 2 OF 2)

S-D

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS ± .010
   3 PLACE DECIMALS ± .004 ANGLES ± 0° 30'
   T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.
2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.