VACO STEP DRILL BITS

TiN coated with dual spiral flutes and 1/4" hex shank





1/8" to 1/2"



1/4" to 3/4"



3/16" to 7/8"



7/8" to 1-1/8"



7/8" to 1-3/8"

VACO®



VACO STEP DRILL BITS

Dual Spiral Flutes on VACO Step Drill Bits help pull the step bit through the material for faster cutting. The Titanium Nitride coating extends life of the cutting edge. Convenient to use with an impact driver and drill, the 1/4-Inch hex shank provides a firm, positive grip. Available in five step bit sizes with commonly used hole sizes for steel (up to 16 gauge), plastic, aluminum, and wood. An All-Purpose Kit and Electrician's Kit offer a convenient, durable hard case with cutting oil.

4-Piece All Purpose Step Drill Bit Kit

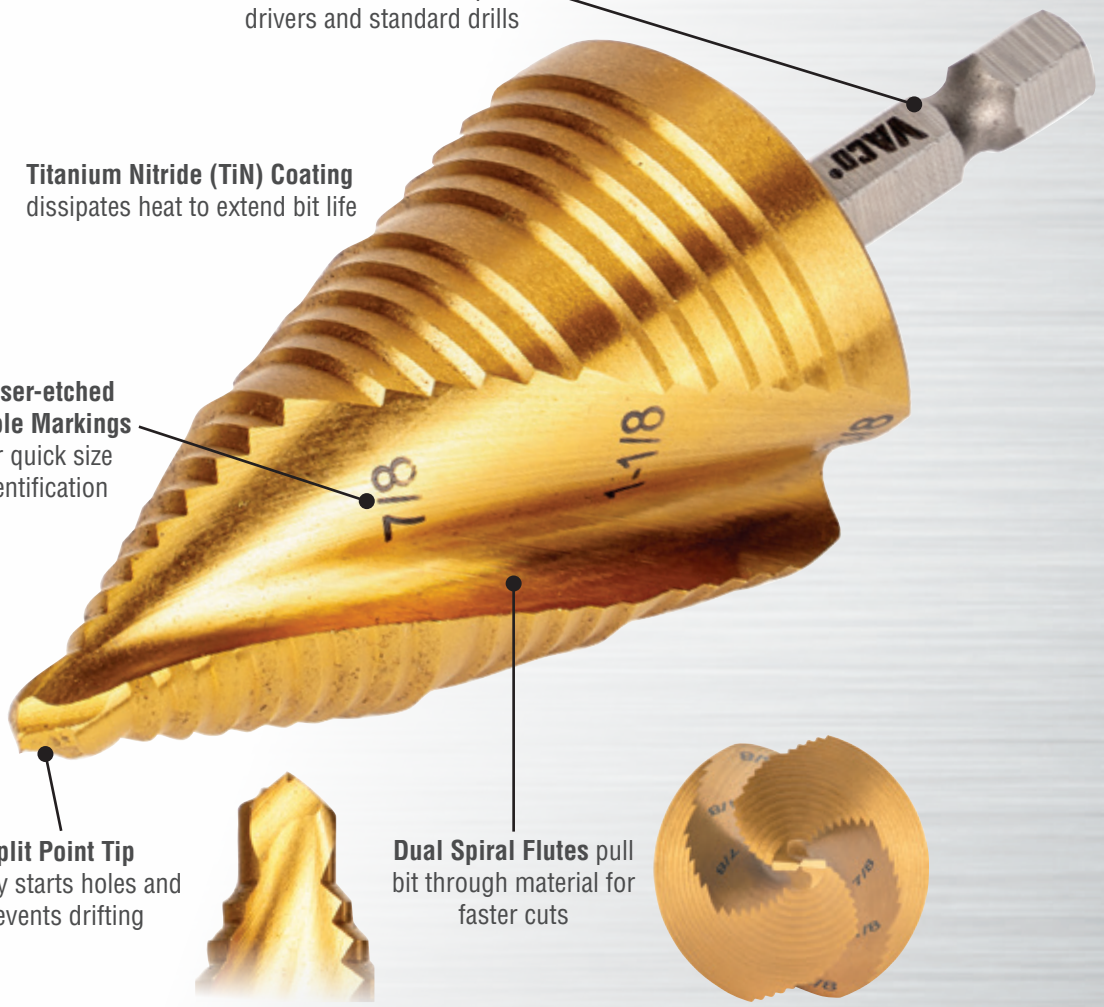
Kit 25950



3-Piece Electrician's Step Drill Bit Kit

Kit 25951





Cat. No.	UPC# 0-92644+	Description	Holes	Increment	Hole Size Ranges
25960	25960-9	VACO Step Drill Bit	3	-	7/8" to 1-3/8" (22.2 to 34.9 mm)
25961	25961-6	VACO Step Drill Bit	2	-	7/8" to 1-1/8" (22.2 to 28.6 mm)
25962	25962-3	VACO Step Drill Bit	12	1/16" (1.6 mm)	3/16" to 7/8" (4.8 to 22.2 mm)
25963	25963-0	VACO Step Drill Bit	9	1/16" (1.6 mm)	1/4" to 3/4" (6.4 to 19.1 mm)
25964	25964-7	VACO Step Drill Bit	13	1/32" (0.8 mm)	1/8" to 1/2" (3.2 to 12.7 mm)
Kits					
25950	25950-0	VACO 4-Piece All Purpose Step Drill Bit Kit			Includes Cat. Nos. 25960, 25962, 25963, 25964, 1 oz. Bottle Cutting Oil, and Hard Carry Case
25951	25951-7	VACO 3-Piece Electrician's Step Drill Bit Kit			Includes Cat. Nos. 25960, 25961, 25962, 1 oz. Bottle Cutting Oil, and Hard Carry Case

⚠ Visit www.kleintools.com for warnings and instructions.

See our complete line of **Drilling and Holemaking Tools**
www.kleintools.com

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