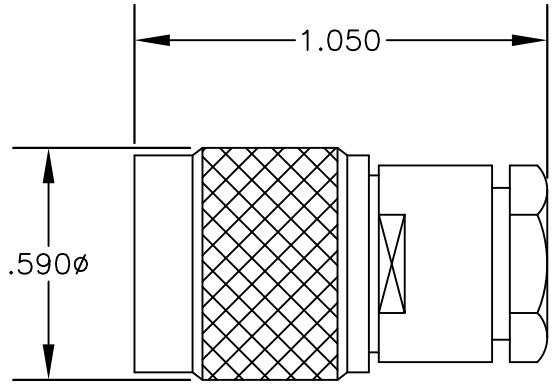
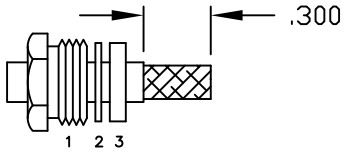
MATERIALS	
BODY	BRASS NICKEL PLATED
CONTACT	GOLD PLATED
INSULATOR	PTFE

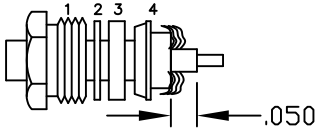


ASSEMBLY PROCEDURES

1. SLIDE CLAMP NUT (1), WASHER (2) & GASKET (3) OVER CABLE. STRIP CABLE AS SHOWN. DO NOT NICK BRAID WHILE CUTTING JACKET. TAPER END OF BRAID TO PERMIT ASSEMBLY OF BRAID CLAMP (4). SLIDE BRAID CLAMP (4) OVER BRAID & SEAT AGAINST CABLE.



2. FORM BRAID OVER CLAMP NUT (4). TRIM BRAID BACK TO SHOULDER. CUT DIELECTRIC & CENTER CONDUCTOR TO DIMENSION SHOWN. DO NOT NICK CENTER CONDUCTOR. SOLDER CONTACT TO CENTER CONDUCTOR. REMOVE EXCESS SOLDER. DO NOT OVER HEAT DIELECTRIC. INSERT CABLE ASSEMBLY INTO BODY & TIGHTEN.



NOTE: INSERT PTFE BEFORE CONTACT. SLIDE LARGE OPEN END FIRST OVER CENTER CONDUCTOR & DIELECTRIC.

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COAXIAL & FIBER OPTICS

DWG TITLE **PE4448**

DES. TNC MALE, CLAMP ATTACHMENT FOR RG178 & RG196

SIZE A	FSCM NO. 53919	CAD FILE 052605	SCALE N/A		127

NOTES:
1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.
2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.