

## Products & Applications

### Soldering and Rework System

Cartridge heater technology provides soldering and rework performance to suit even the most demanding SMT removal and placement applications. The cartridges provide fast thermal performance and respond quickly to the load demands. A small shaft diameter provides access to tightly cramped rework areas and enables the most difficult operations to be performed effortlessly.

MFR-SRC SOLDERING & REWORK SYSTEM	
Part No.	Description
MFR-SRC	Soldering and Rework System
<b>INCLUDES</b>	
MFR-PS1K	Two Port Universal Voltage Power Supply
MFR-HSR	Soldering and Rework Hand-piece
MFR-WSSR	Soldering Workstand

*Contents subject to change without notice*

### Standard Soldering Tip Cartridges

The Standard Soldering Tip Cartridges are used with the MFR-HSR Soldering & Rework Hand-piece and have been designed to deliver outstanding performance for the majority of point-to-point



#### Technical Specifications

MFR-PTZ, MFR-SRC, MFR-PST, MFR-STZ

**Ambient Operating Temperature:** 10- 40°C

**Maximum Enclosure Temperature:** 55°C

**Input Line Voltage:** 100- 240 VAC, grounded circuit

**Input Line Frequency:** 50/60 Hz

**Power Consumption:** 65 Watts max.

**Output Power:**

50 Watts max. at 22°C ambient temperature

**Output Frequency:** 450 KHz

**Power Cord 3-Wire:** 183cm (18/3") SJT

**Power Supply Dimensions w x d x h:**

122mm x 200mm x 152.5mm (4.8" x 8" x 6")

**Agency Tested Per:** IEC 61000-6-1, EC 61000-6-3 and

UL499, FCC CFR Part 15

**Tip-to-Ground Potential:** < 2mV

**Tip-to-Ground Resistance:** < 2 ohms

**Idle Temperature Stability:** ± 1.1°C in still air

**Hand-piece Cable Length:**

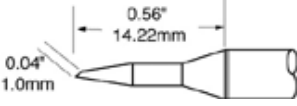
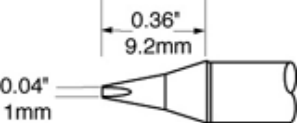
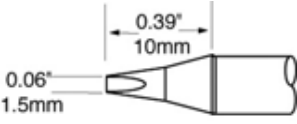
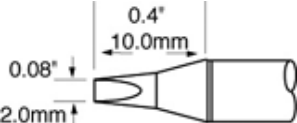
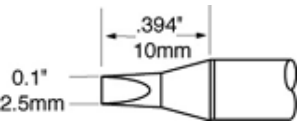
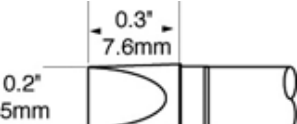

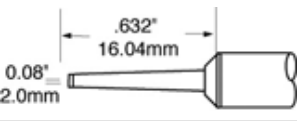
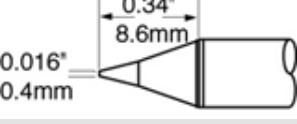
L=71cm (48"), burn proof, ESD safe

**Connector:** 8-pin power connector

**Workstand Dimensions w x d x h:**

100 mm x 200 mm x 100 mm (4" x 8" x 4")

soldering and basic rework applications. The geometries within this range have been optimized to deliver maximum accessibility combined with optimal thermal efficiency within a narrow cartridge diameter.

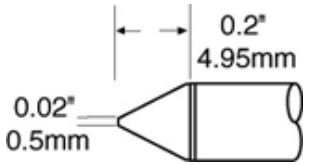
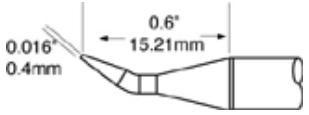
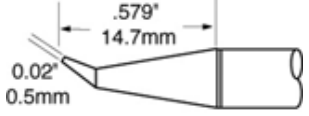
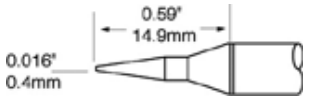
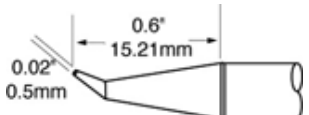

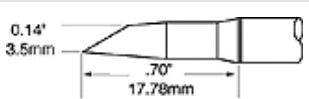

	<p><b>SFP-BVL10</b> Bevel Cartridge, 60° 1.0mm (.04")</p>
	<p><b>SFP-CH10</b> Chisel Cartridge, 30° 1.0mm (.04")</p>
	<p><b>SFP-CH15</b> Chisel Cartridge, 30° 1.5mm (.06")</p>
	<p><b>SFP-CH20</b> Chisel Cartridge, 30° 2.0mm (.08")</p>
	<p><b>SFP-CH25</b> Chisel Cartridge, 30° 2.5mm (.10")</p>
	<p><b>SFP-CH50</b> Chisel Cartridge, 30° 5.0mm (.20")</p>
	<p><b>SFP-CHB15</b> Chisel Cartridge, 30° Bent 1.5mm (.06")</p>
	<p><b>SFP-CHL20</b> Chisel Cartridge, 60° Long Reach 2.0mm (.08")</p>
	<p><b>SFP-CN04</b> Conical Cartridge, 0.4mm (.016")</p>

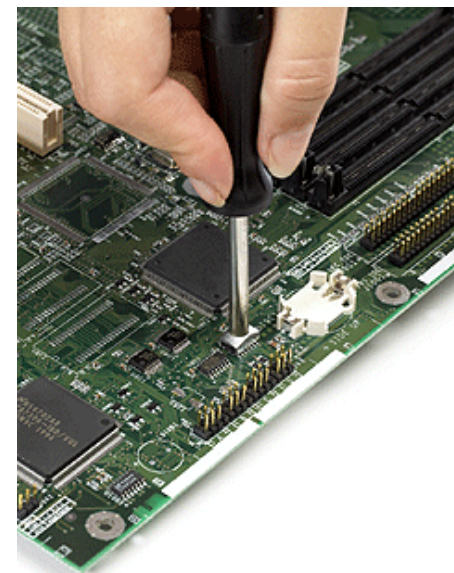
## Soldering Tip Heater Options

With hand soldering, the task is to make a quality solder connection, without damaging the substrate and without negatively impacting throughput. All of the standard MFR Series power tips & rework cartridges are designed for use with glass fiber (FR4) PCB substrates. This is denoted by the second letter in the part number: "F". For example: **SFP-CH10**, **D**FP-CN3, and **SFV**-CNL10.

However, some specialist applications require working with thermally demanding or temperature sensitive substrates, such as ceramic hybrids or flexible circuits. OK International has developed specialty heaters that quickly deliver the necessary power, but operate at temperatures that minimize the risk of substrate damage. These are denoted by replacing the "F" in the part number with a "T" for temperature sensitive or a "C" for demanding loads. Please contact your local representative for information and availability of specialty tip heaters. For example: **S**TP-CH10 and **D**CP-CN3.

- F** = Standard FR4 Substrate
- T** = Temperature Sensitive
- C** = Ceramic or Heavy Load

	<p><b>SFP-CN05</b> Conical Cartridge, 0.5mm (.02")</p>
	<p><b>SFP-CNB04</b> Conical Cartridge Bent, 0.4mm (.016")</p>
	<p><b>SFP-CNB05</b> Conical Cartridge Bent, 0.5mm (.02")</p>
	<p><b>SFP-CNL04</b> Conical Cartridge Long Reach, 0.4mm (.016")</p>
	<p><b>SFP-DRH05</b> Drag Soldering Cartridge, Hoof 0.5mm (.02")</p>
	<p><b>SFP-DRH15</b> Drag Soldering Cartridge, Hoof 1.5mm (.06")</p>
	<p><b>SFP-DRH35</b> Drag Soldering Cartridge, Hoof 3.5mm (.14")</p>
	<p><b>SFP-DRK50</b> Drag Soldering Cartridge, Knife 5.0mm (.20")</p>



MFR-SMT in Action

To order specialty versions of the Soldering Tip Cartridges replace the "F" in the part number with the appropriate letter designate for your application when ordering:

T = Temperature Sensitive C = Ceramic or Heavy Load

## Rework Cartridges

The Rework Cartridges are used with the MFR-HSR Soldering & Rework Hand-piece for conduction rework of surface mount components. The geometries are compatible with common SMT Chip and SOIC components.

## Blade Cartridges

	Part No.	Description	A
	RFP-BL1	Blade Cartridge	10mm (0.4")
	RFP-BL2	Blade Cartridge	16mm (0.63")
	RFP-BL3	Blade Cartridge	22mm (0.87")

## Slot Cartridges

	Part No.	SMT Type	A
	RFP-SL1	0805 Chip Package	2.34mm (.092")

	RFP-SL2	1206 Chip Package	3.48mm (.137")
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## Tunnel Cartridges

Dimensions in mm (")

	Part No.	SMT Type	A2	A	B	D
	RFP-DL1	SOIC 14-16	5.18 (.204)	5.18 (.204)	4.32 (.17)	3.22 (.127)
	RFP-DL2	SOIC 8	5.18 (.204)	5.18 (.204)	4.32 (.17)	2.29 (.090)
	RFP-DL13	SOIC 16	6.86 (.270)	6.86 (.270)	11.18 (.44)	2.29 (.090)

## Quad Cartridges

Dimensions in mm (")

	Part No.	SMT Type	A2	A	B2	B	D
	RFP-QD4	PLCC 32	11.43 (.450)	12.70 (.500)	13.97 (.550)	15.24 (.600)	3.81 (.150)

	RFP-	PLCC	16.76	17.78	16.76	17.78	3.81
	QD6	44	(.660)	(.700)	(.660)	(.700)	(.150)
	RFP-	PLCC	24.38	25.27	24.38	25.27	5.59
	QD7	68	(.960)	(.995)	(.960)	(.995)	(.220)
	RFP-	PLCC	19.30	20.32	19.30	20.32	3.81
	QD10	52	(.760)	(.800)	(.760)	(.800)	(.150)
	RFP-	TQFP	12.32	13.34	12.32	13.34	2.79
	QD15	80	(.485)	(.535)	(.485)	(.535)	(.110)
	RFP-	QFP	16.13	16.13	16.13	16.13	3.30
	QD19	44	(.635)	(.635)	(.635)	(.635)	(.130)
	RFP-	QFP	16.51	16.51	22.48	22.48	3.30
	QD20	100	(.650)	(.650)	(.885)	(.885)	(.130)

The second digit denotes substrate material (damage tolerance). **F** = FR4 / Glass Fiber, for most standard applications. Two other series are also available; just replace F with either T or C.

**T** = Temperature Sensitive **C** = Ceramic or Heavy Load



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