



- 1 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 2 .000030 GOLD ON AREA D, .000100 - .000200 MATTE TIN-LEAD ON AREA F, ALL OVER .000050 NICKEL ENTIRE POST
- 3 .000100 - .000200 BRIGHT TIN-LEAD OVER .000050 NICKEL ENTIRE POST
- 4. RECOMMENDED P.C.BOARD HOLE SIZE:

P C BOARD THICKNESS	PLATED HOLE SIZE	UNPLATED HOLE SIZE
.062	.034±.002	.036±.002
.093	.034±.002	.036±.002
.125	.034±.002	.036±.002

- 5 .000015 GOLD ON AREA D, .000100 - .000200 MATTE TIN-LEAD ON AREA F, ALL OVER .000050 NICKEL ENTIRE POST.
- 6 DIMENSION PERTAINS TO THE LENGTH OF THE INTERFERENCE AREA OF THE STAR.
- 7 PRELIMINARY PART - NOT RELEASED FOR PRODUCTION.
- 8 .000030 GOLD ON AREA D, .000100-.000200 MATTE TIN ON AREA F. ALL OVER .000050 NICKEL ENTIRE POST.
- 9 .000100-.000200 MATTE TIN OVER .000050 NICKEL ENTIRE PAST.
- 10 .000015 GOLD ON AREA D, .000100-.000200 MATTE TIN ON AREA F, ALL OVER .000050 NICKEL ENTIRE POST.
- 11 ROHS 2002/95/EC COMPLIANT.
- 12 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

		7	.245	10	.015	.080	.080	.230	.451	.071	.380	11	6-103577-9
12	OBSOLETE		.235	10	.015	.080	.100	.185	.341	.071	.270	11	6-103577-7
			.283	9	.015	.080	.100	.185	.389	.071	.318	11	6-103577-5
12	OBSOLETE		.318	10	.015	.080	.100	.200	.424	.071	.353	11	6-103577-3
			.235	9	-	-	-	.341	.071	.270		11	6-103577-1
12	OBSOLETE		.283	9	-	-	-	.389	.071	.318		11	5-103577-9
12	OBSOLETE		.318	9	-	-	-	.424	.071	.353		11	5-103577-7
			.235	8	.015	.080	.100	.185	.341	.071	.270	11	5-103577-5
			.283	8	.015	.080	.100	.185	.389	.071	.318	11	5-103577-3
			.318	8	.015	.080	.100	.200	.424	.071	.353	11	5-103577-1
		7	.245	5	.015	.080	.080	.230	.451	.071	.380		1-103577-9
			.235	5	.015	.080	.100	.185	.341	.071	.270		1-103577-7
			.283	3	.015	.080	.100	.185	.389	.071	.318		1-103577-5
			.318	5	.015	.080	.100	.200	.424	.071	.353		1-103577-3
			.235	3	-	-	-	.341	.071	.270			1-103577-1
12	OBSOLETE		.283	3	-	-	-	.389	.071	.318			103577-9
			.318	3	-	-	-	.424	.071	.353			103577-7
			.235	2	.015	.080	.100	.185	.341	.071	.270		103577-5
			.283	2	.015	.080	.100	.185	.389	.071	.318		103577-3
			.318	2	.015	.080	.100	.200	.424	.071	.353		103577-1
			MATING HEIGHT ABOVE BOARD (REF)	FINISH	G	F	E	D	C	B	A		ASSEMBLY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	± .005
1 PLC	± .002
2 PLC	± .001
3 PLC	± .0005
4 PLC	± .0002
ANGLES	± .005

MATERIAL: BANDOLIER - BRASS; POST - PHOS BRONZE

FINISH: BANDOLIER - NONE; POST - SEE TABLE

APPROVED: R. FELICKER

DATE: 12SEP87

SCALE: 10:1

SHEET 1 OF 1

REV G3

STE TE Connectivity

ASSEMBLY, BANDOLIER, .100 CL, .025 SQUARE POSTS