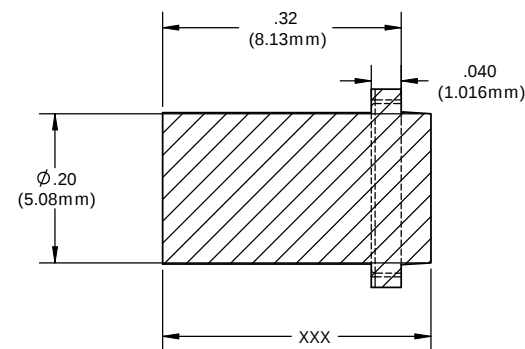
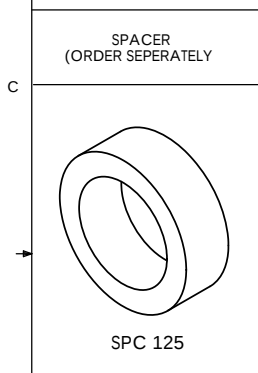
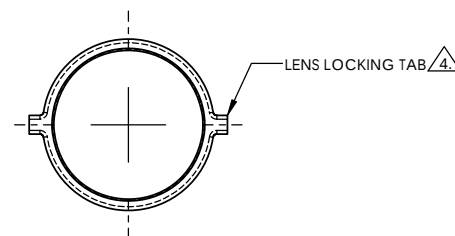
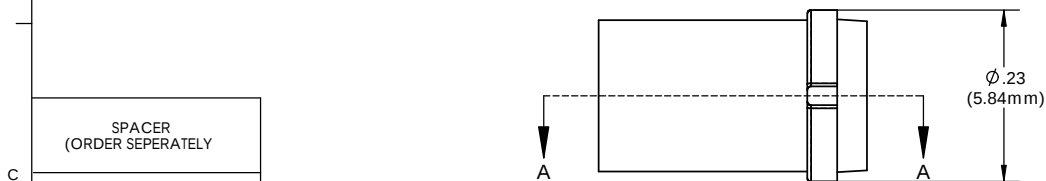


NOTES:

1. DESIGN: Lens mounts the Litepipe securely to display panel providing 180° viewing angle
2. MOUNTING: Panel mounting hole .250 (6.35mm) on 3/8" centers
3. PANEL THICKNESS: For CLB 300 and SQB 400: 1/32" to 1/4".
For Panels less than 3/16" use SPC 125
4. LENS LOCK: Insert Litepipe into lens aligning the tabs with the lens slot
5. Standoff used to adjust the height of a standard LED above the PCB and maintain a maximum .050" clearance between the Litepipe and LED.
6. Length is from front of panel to LED
7. Custom lengths available upon request (Minimum order quantity may apply)
8. U.S. & Foreign Pat. Issued and Pend.

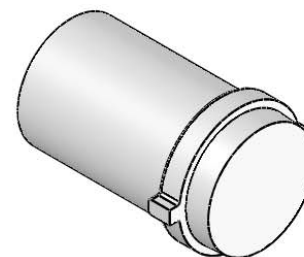
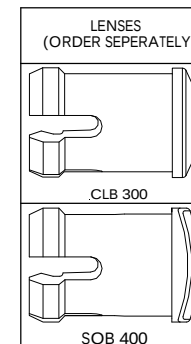
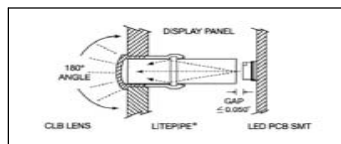
REVISIONS				
ECN #	REV	DESCRIPTION	DATE	INITIALS
	N/A	INITIAL RELEASE	1/25/96	JS
	001	REVISED PER ECN111009AZ01	4/23/10	KH



SECTION A-A

ORDERING CODE:
LCV XXX CTP

LENGTH CODE		COLOR	
036	= .360"	CTP	CLEAR
056	.560"		
076	.760"		
096	.960"		
116	1.160"		
136	1.360"		
CUSTOM LENGTHS AVAILABLE UPON REQUEST (SEE NOTE 7)			



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		MATERIAL		VISUAL COMMUNICATIONS COMPANY, INC.	
ANGLES	DECIMALS	ACRYLIC (OPTICAL GRADE)		190 Bosstick Boulevard, Suite 101 San Marcos, CA 92069 USA	
±1°	.X ±.020	U.L. 94-HB		Phone (760) 560-1300 Fax (760) 560-1301 email vccsales@vccite.com	
FINISH	.XX ±.010	FINISH		TITLE:	
	.XXX ±.005	SEE NOTES		5MM ROUND LITEPIPE	
THIRD ANGLE PROJECTION		APPROVAL		SIZE	DWG. NO.
PROPERTY AND COPYRIGHT		DATE		B	LCV XXX CTP
THE INFORMATION CONTAINED IN THIS		DRAWN		DO NOT SCALE DRAWING	REV
DRAWING IS THE SOLE PROPERTY OF		K.Howard			001
VISUAL COMMUNICATIONS COMPANY, INC.		CHECKED		SCALE: 6:1	
ALL INFORMATION CONTAINED HEREIN IS		DPZ		SHEET 1 OF 1	
UNLESS OTHERWISE SPECIFIED		DATE			
THIS DRAWING IS THE SOLE PROPERTY OF		4/23/10			
VISUAL COMMUNICATIONS COMPANY, INC.		5/4/10			
ALL INFORMATION CONTAINED HEREIN IS					
UNLESS OTHERWISE SPECIFIED					