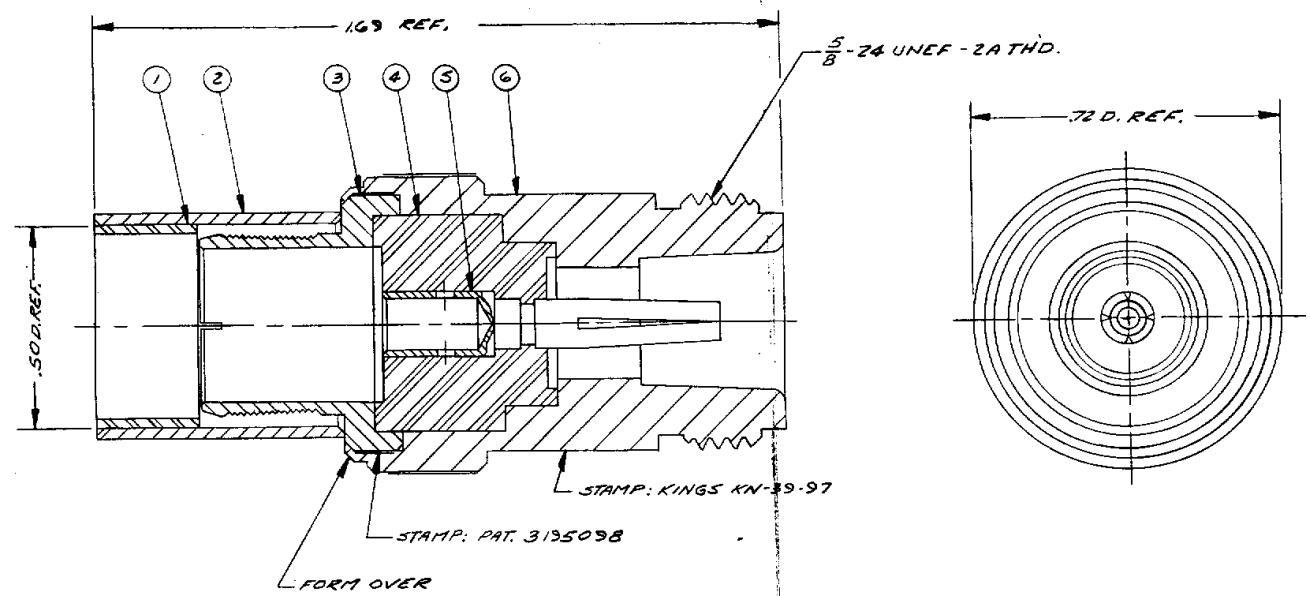


DASH NO.	DESCRIPTION	MADE FROM
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- NOTES:
1. FOR USE WITH NORTHROP NAI-1253 CABLE.
 2. FOR CABLING INSTRUCTIONS SEE CP-480.
 3. FOR CABLE TRIMMING USE KTJ-151 & KTD-204.
 4. FOR FORMING USE CRIMP DIE SIZE 4B.
 5. ITEM ⑤ TO BE SUPPLIED UNASSEMBLED.
 6. ITEM ③ MUST BE CAPABLE OF WITHSTANDING A 36 IN.LB. TORQUE RELATIVE TO ITEM ⑥.

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS ± .010	2. REMOVE ALL BURRS. BREAK SHARP EDGES .005 MAX.
3 PLACE DECIMALS ± .004	3. NO FILLETS PERMITTED.
ANGLES ± 0° 30'	4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.	5. ALL DIMENSIONS PRIOR TO PLATING.

KN-39-97

REVISIONS	
ISSUE	CHANGE
0.	ER 14172 JL 5 FEB 75
1	CN 14448B GA 29 APR 75
USED ON:	
REF:	
FINISH:	
SPEC:	
MATERIAL:	
SPEC:	
N JACK	
DRAWN JL	DATE 31 JAN 75
APPR. LI	DATE 5 FEB 75
KINGS ELECTRONICS 40 HARBLEDALE ROAD TUCKAHOE, N. Y. 10707	
KN-39-97	