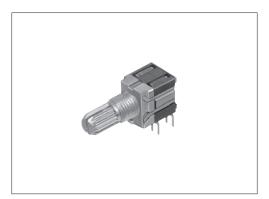
## 6-position Horizontal Type

# Pulse switching (20 pulses) model available in same shape





#### ■ Typical Specifications

lto	ms	Specifications			
TLE	1115	Rotary switch	Pulse switch		
Rating (max.)/(m (Resistive load)	in.)	0.1A 16V DC / 50 µA 3V DC			
Contact resistand (Initial / After ope	· <del>-</del>	$50$ m $\Omega$ max. / $150$ m $\Omega$ max.			
Rotational torque		40±20 mN·m	15±7 mN·m		
Operating life	Without load	10,000 cycles	30,000 cycles		
Operaulig lile	With load	10,000 cycles (0.1A 16V DC)			

#### Product Line

Number of wafers	Poles	Positions	Changeover angle	Changeover timing	Actuator configuration	Actuator length (mm)	Minimum ord  Japan	er unit (pcs.) Export	Product No.	Drawing No.
er maiore			41.8.5		18-tooth serration	ionger (mm)	Оарап	Ехрогс	SRBM120700	110.
		2			Flat	L=15	200	1,600	SRBM121300	
2		2							SRBM131300	
	2	2 3			18-tooth	L=20	150	1,200	SRBM131400	
		4	30±3°	±3° Non shorting	serration Flat	L=15	200	1,600	SRBM140700	,
1						L=20	150	1,200	SRBM140800	'
1						L-20	150	1,200	SRBM149501	
		5			18-tooth serration				SRBM150500	
					Flat				SRBM154002	
	1	6			18-tooth	L=15	200	200 1,600	SRBM160700	
		20	18±3°		serration				SRBM1L0800	2
		pulses	10±3		Flat				SRBM1L1400	

#### Note

All the axis are die casting shafts.

### Packing Specifications

Tray

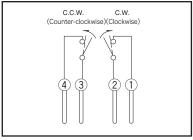
Product No.	Number of pa	ckages (pcs.)	Export package
Troductive.	1 case / Japan	1 case /export packing	measurements (mm)
SRBM120700 SRBM121300 SRBM131300 SRBM140700 SRBM150500 SRBM154002 SRBM160700 SRBM1L0800 SRBM1L1400	200	1,600	400×270×290
SRBM131400 SRBM140800 SRBM149501	150	1,200	



#### Dimensions

Single-shaft Type PC board mounting hole dimensions (Viewed from direction A) Style Rotary switch Mounting face 10-ø0.9 +0.1 hole 12.5 max 6\_ 1 P=2.5 M7×0.75 PC board mounting face Center of shaft 0.8-02 Pulse switch Mounting face 12.9 max. 2-ø1.5+0.1 hole L±0.3 6 4-ø0.9 +0.1 hole  $\blacksquare$ 2 M7×0.75 PC board 6.45 3.95 mounting face \_0.3 6.45 Center of shaft 3.95

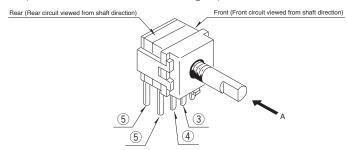
#### Pulse Switch Circuit Diagram



C.W.: ①② ON during changeover only C.C.W.: ③④ ON during changeover only

#### Rotary Switch Circuit Diagram

(Viewed from Direction A of Below Diagram)



2 to 4-p	osition	5-posit	ion ※ 1	6-position * 2		
Rear	Front	Rear	Front	Rear	Front	
(4) (3) (2) (1)	5 4 3	5 1	5 4 3	5 1	5 4 3	

#### Notes

- 1. For position 2 to 4, 1 section consists of 2-pole.
- 2. For position 5 and 6, 1 section consists of 1-pole.
  - \* 1: Circuit steps are position 2 to 5 at front and position 1 to 4 at rear. (External wiring to common terminal is required.)
  - \* 2: Circuit steps are position 3 to 6 at front and position 1 to 4 at rear. (External wiring to common terminal is required.)



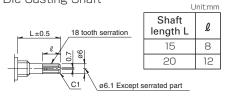
#### Dummy Terminals

Number of positions	2	3	4	5	6
Front	4 5	(5)	_	_	_
Rear	3 4	4	_	_	_

#### ■ 18-tooth Serration Shaft

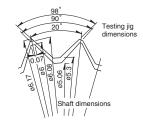
The shaft shows the position in which it is turned fully counterclockwise.

#### Die Casting Shaft



#### **Details About Serration**

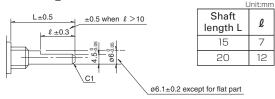
- (1) The mold dimensions of standard serration and the dimensions of test jigs are as shown in the figure at left.
- (2) Position of the serration bottom When the shaft is turned fully counterclockwise, the position of the serration bottom is on the AA line.
- (3) Slitting angle The slitting angle (position) is not specified.



#### Flat Shaft

The shaft shows the position in which it is turned fully counterclockwise.

#### Die Casting Shaft

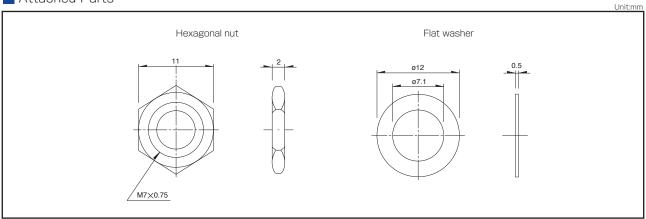


Shaft flatten angle					
	+				

#### Note

SRBM Series are based on p (printed terminal direction).

#### Attached Parts



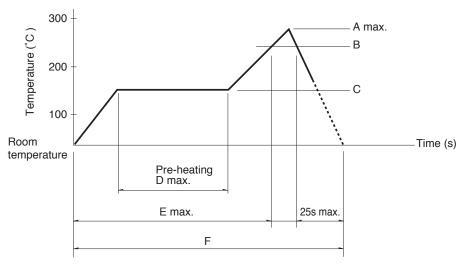
	)i-		6555	5	RBQ	SR	RBM	CDDI		DDM	0000	
5	Series		SRBD	Insertio	n Reflow type	Rotary	Pulse	SRBV	S	RRM	SRRN	1
F	Photo		•		•				4			<b>&gt;</b>
Angle	e of thro	W	36°	4	0±3°	30±3°	18±3°		30	30±3°		
Numb	er of pol	es		1		1	, 2	1	1, 2	2 ,3, 4	2, 3, 4	4
Rotati	onal tord	lue	13±5mN·n		:3mN·m :5mN·m		OmN·m 7mN·m	30±15mN⋅	m (Sh 70±3	30mN·m orting) 30mN·m shorting)	70±30ml	N·m
Dimensio	nns	W	10		11.4		10	16.2				
(mm)	-	D H	1.7		3.5		2.5 11	18.5 7.5		-	_	
	erating ature rai		-25°C to +8	5°C −10°C	to +60℃		to +85℃	-10°C to +8	5℃ -10℃	to +60°C	-30°C to +	-65
· · · · · ·	notive us		_		_	-	_	_		_	_	
Lif	e cycle		*3		<b>★</b> 3	7	13	**3		<b>1</b> 3	<b>★</b> 3	
	(max.)/(r stive loa		1mA 5V D0 50µA 3V D			6V DC 3V DC		0.3A 16V D 50μA 3V D		30V DC	0.15A 12V 50μA 3V	
Durability	Operating life without load		10,000 cycl 250mΩ ma		10,000 cycles 100mΩ max.		30,000 cycles 100mΩ max.	10,000 cycl 100mΩ ma		IO cycles nΩ max.	10,000 cy 70mΩ m	
		ife with load s rating	10,000 cycl 250mΩ ma					cycles ) max.		O cycles Ω max.	10,000 cy 100mΩ n	
		contact tance	200mΩ ma	x.	50mΩ max.			20m	ıΩ max.	50mΩ m	nax.	
Electrical performance		Insulation resistance			100MΩ mi	n. 100V D	)C			100MΩ min	. 500V DC	
	Voltag	e proof			100V AC	for 1minut	е			500V AC fo	or Iminute	
		ninal ngth	3N for 1minu	te		5N for	5N for 1minute			r 1minute	5N for 1mi	inut
	Actuator	Operating direction	_		_	0.5N·m		0.6N·m		1N-	·m	
	strength	Pulling direction	50N	20N				100N	00N			
Mechanical		The below t		ow table sh	of shaft SRRM, SRBM, SRRN:5N, SRBQ, SRBV:11 able shows for The below table shows for RBM, SRRN SRBQ				The below table shows for SRBV			
performance			Measuring position from mounting surface	Shaft wobble (max. value)	Applicable mounting dimension	mount	tance from ing surface to tip of shaft	Shaft wobble (max. value)	Measuring position from mounting surface	Shaft wobble (max. value)	Applicable mounting dimension	
		ole of lator	10	0.17	15		pelow 5	0.5	10	0.2	15	]
			15	0.25	20	above !	5 and below 10	0.9	15	0.3	20	
			20	0.35	25	above 1	0 and below 15	1.2	20	0.4	25	
			25 30	0.42	30 above 35						Unit:mr	
	Co	old	-40℃ 500	h –20	D°C 96h	-40°	C 96h	-	-20℃ 96h		-40°C S	
nvironmental performance	Dry	Dry heat 85°		1				85°C 96h	ı			
porrorridite	Damp	heat	60°C, 90 to 95%RH 5	00h			40°	C, 90 to 95%	RH 96h			
	L Page		143		145	1.	47	150		152	155	



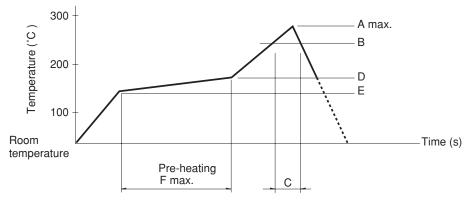
### Rotary Switches Soldering Conditions

#### Example of Reflow Soldering Condition

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple  $\phi$ 0.1 to 0.2 CA (K) or CC (T) at soldering portion(copper foil surface). A heat resisting the should be used for fixed measurement.
- 3. Temperature profile



Series (Reflow type)	A (℃) 3s max.	В (℃)	C (°C)	D (s)	E (s)	F(s)
SRBQ	250	200	150±5	80 to 100	_	_



Series (Reflow type)	A (℃) 3s max.	B (℃)	C (s)	D (°C)	E (℃)	F(s)
SRBD	260	230	40	180	150	120

- Notes 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
  - 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

#### Reference for Hand Soldering

Series	Soldering temperature	Soldering time		
SRBQ, SRBM, SRBV, SRRM, SRRN	350±10°C	3+1/0s		
SRBQ (Reflow type)	350±5℃	3s max.		

#### Reference for Dip Soldering (For PC board terminal types)

·					
Series	Ite	ms	Dip soldering		
Jeries	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion	
SRBM	100℃ max. 60s max.		260±5℃	5s max.	
SRBV, SRRM, SRRN	_	_	260±5℃	10±1s	
SRBQ	-	_	260±5℃	5±1s	

