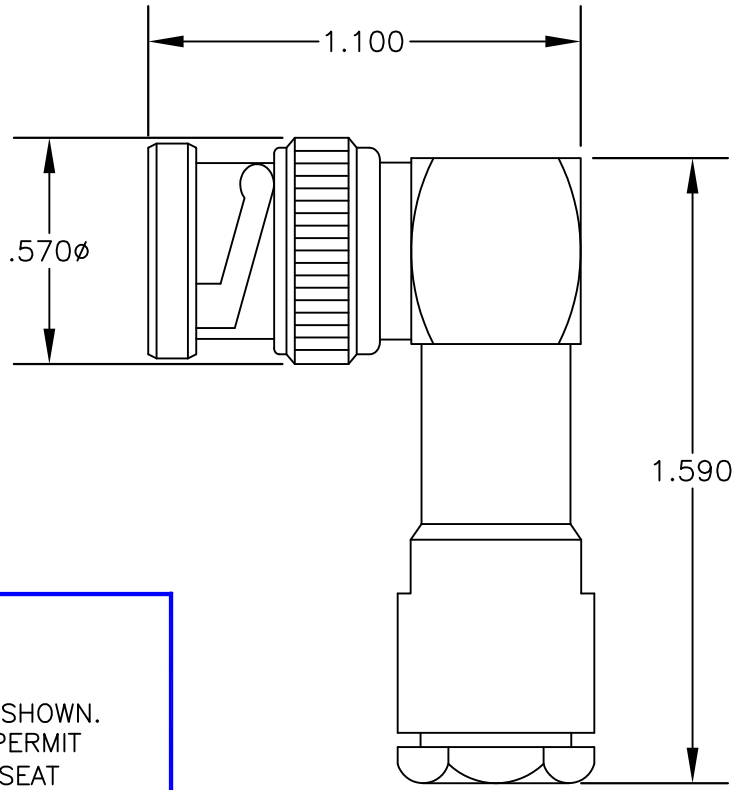
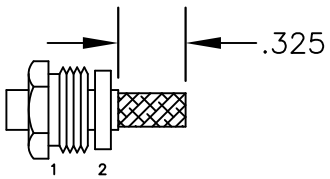
| MATERIALS | |
|---|---|
| BODY | BRASS NICKEL PLATED |
| CONTACT | GOLD PLATED |
| INSULATOR | PTFE |
| | |

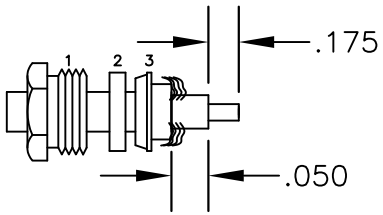



## ASSEMBLY PROCEDURES

1. SLIDE CLAMP NUT (1) & GASKET (2) OVER CABLE. STRIP CABLE AS SHOWN. DO NOT NICK BRAID WHILE CUTTING JACKET. TAPER END OF BRAID TO PERMIT ASSEMBLY OF BRAID CLAMP (3) SLIDE BRAID CLAMP(3) OVER BRAID & SEAT AGAINST CABLE.




2. FORM BRAID OVER CLAMP NUT (3). TRIM BRAID BACK TO SHOULDER. CUT DIELECTRIC TO DIMENSION SHOWN. DO NOT NICK CENTER CONDUCTOR. SOLDER CONTACT TO CENTER CONDUCTOR. REMOVE EXCESS SOLDER. DO NOT OVER HEAT DIELECTRIC. INSERT CABLE ASSEMBLY INTO BODY & TIGHTEN.




NOTE: INSERT PTFE BEFORE CONTACT. WITH LARGE OPEN END SLIDING OVER CENTER CONDUCTOR & DIELECTRIC.

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COAXIAL & FIBER OPTICS

| DWG TITLE | DES. |
|---|---|
| PE4388 | BNC MALE, RIGHT ANGLE, CLAMP ATTACHMENT FOR RG178 & RG196 |

| SIZE A | FSCM NO. 53919 | CAD FILE 051302 | SCALE N/A | | 127 |
|---|---|---|---|---|---|

NOTES:
1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.
2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.