

10680 PIXELS  $\times$  3 COLOR CCD LINEAR IMAGE SENSOR

## DESCRIPTION

The  $\mu$ PD8871 is a color CCD (Charge Coupled Device) linear image sensor which changes optical images to electrical signal and has the function of color separation.

The  $\mu$ PD8871 has 3 rows of 10680 pixels, and each row has a single-sided readout type of charge transfer register. And it has reset feed-through level clamp circuits and voltage amplifiers. Therefore, it is suitable for 1200 dpi/A4 color image scanners, color facsimiles and so on.

## FEATURES

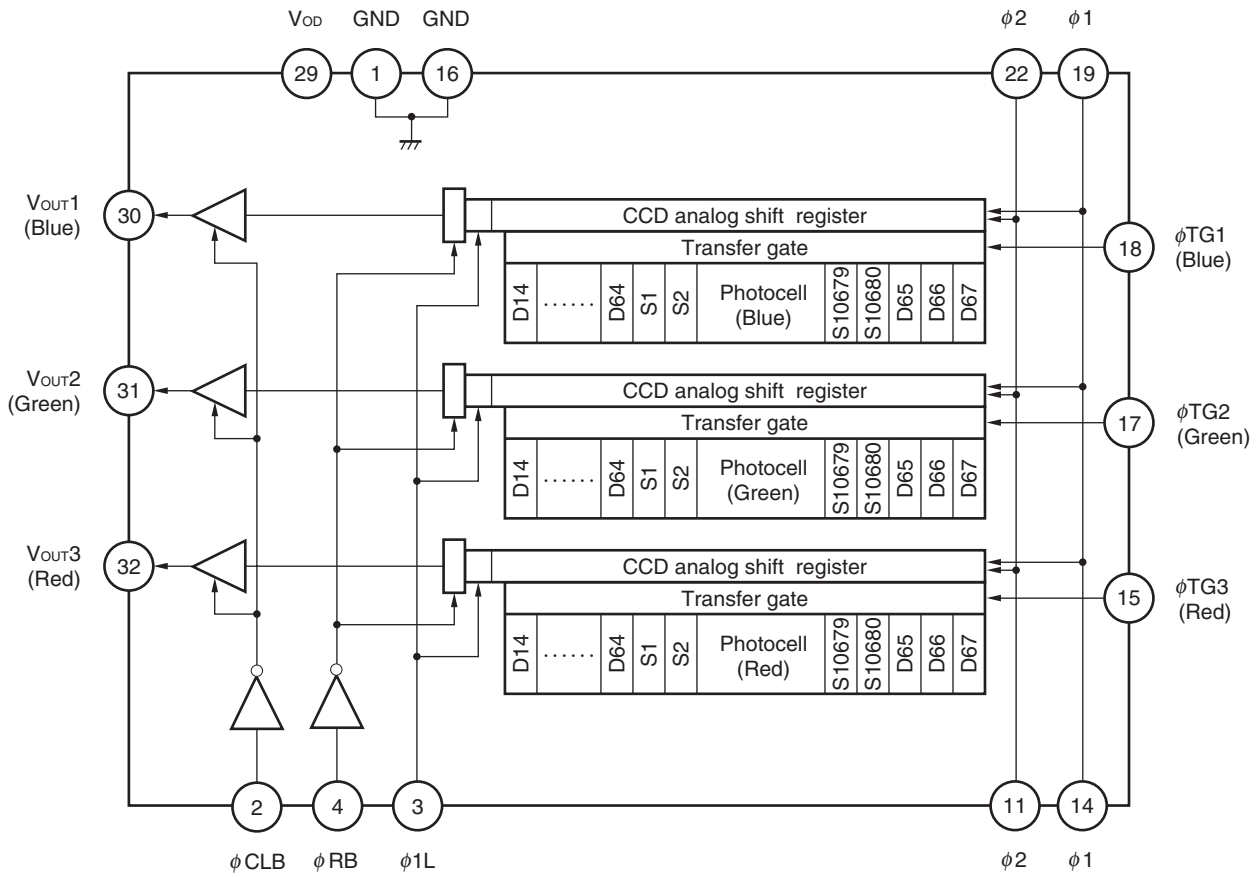
- Valid photocell : 10680 pixels  $\times$  3
- Photocell pitch : 4  $\mu$ m
- Photocell size : 4  $\times$  4  $\mu$ m<sup>2</sup>
- Line spacing : 32  $\mu$ m (8 lines) Red line - Green line, Green line - Blue line
- Color filter : Primary colors (red, green and blue), pigment filter (with light resistance 10<sup>7</sup> lx•hour)
- Resolution : 48 dot/mm A4 (210  $\times$  297 mm) size (shorter side)  
1200 dpi US letter (8.5"  $\times$  11") size (shorter side)
- Drive clock level : CMOS output under 5 V operation
- Data rate : 10 MHz Max.
- Power supply : +12 V
- On-chip circuits : Reset feed-through level clamp circuits  
Voltage amplifiers

## ORDERING INFORMATION

Part Number	Package
$\mu$ PD8871CY	CCD linear image sensor 32-pin plastic DIP (10.16 mm (400))

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Not all devices/types available in every country. Please check with local NEC representative for availability and additional information.

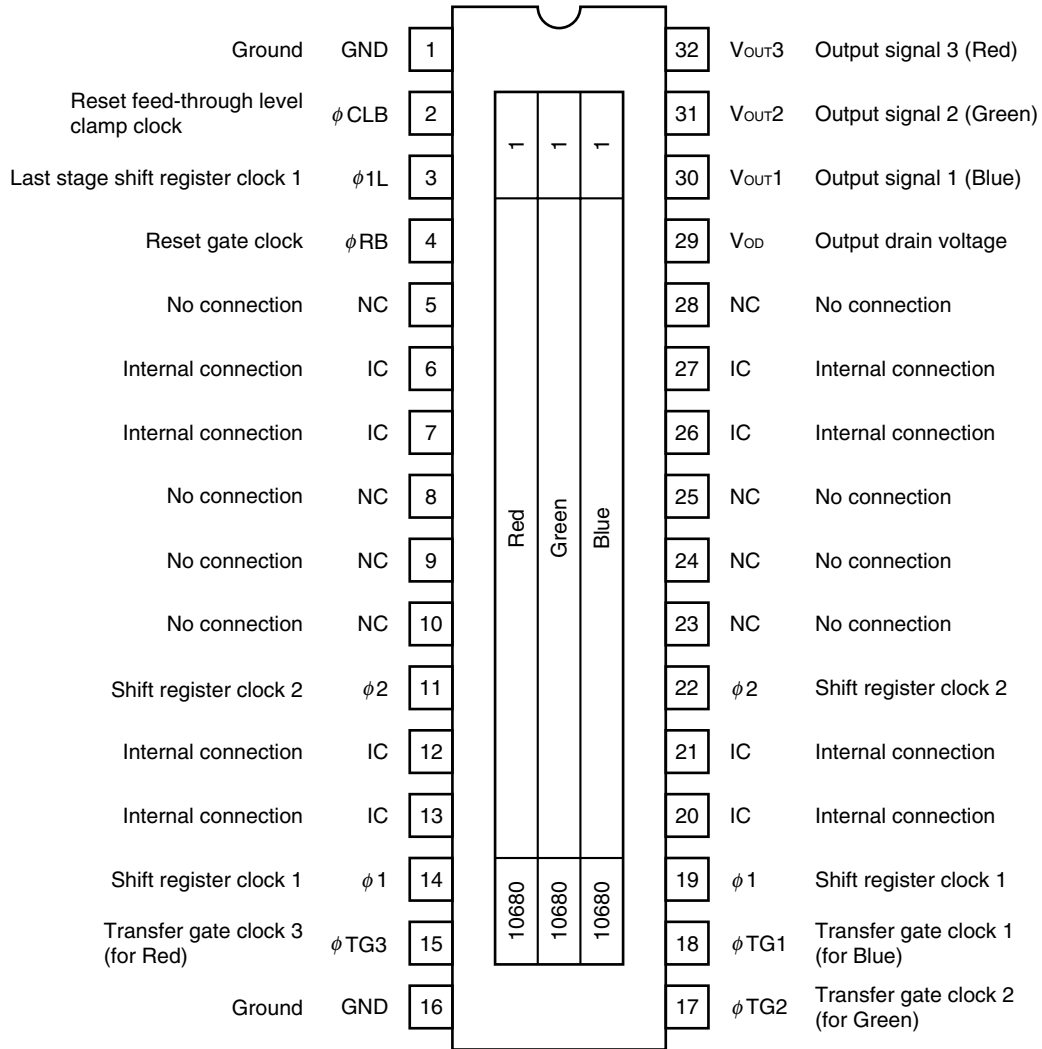
BLOCK DIAGRAM



**PIN CONFIGURATION (Top View)**

**CCD linear image sensor 32-pin plastic DIP (10.16 mm (400))**

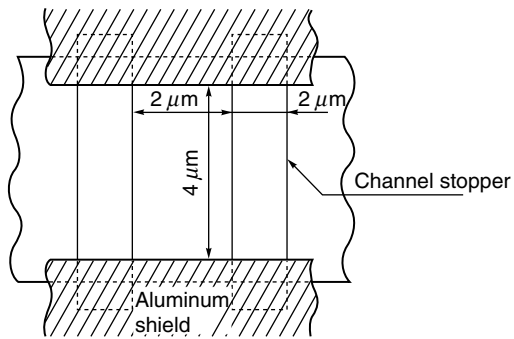
• μPD8871CY



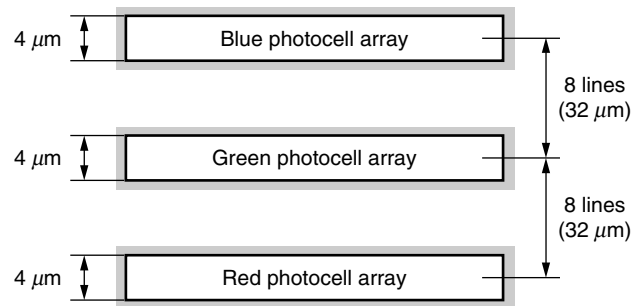
**Cautions 1. Leave pins 6, 7, 12, 13, 20, 21, 26, 27 (IC) unconnected.**

**2. Connect the No connection pins (NC) to GND.**

PHOTOCELL STRUCTURE DIAGRAM



PHOTOCELL ARRAY STRUCTURE DIAGRAM  
(Line spacing)



**ABSOLUTE MAXIMUM RATINGS (T<sub>A</sub> = +25°C)**

Parameter	Symbol	Ratings	Unit
Output drain voltage	V <sub>OD</sub>	-0.3 to +15	V
Shift register clock voltage	V <sub>φ1</sub> , V <sub>φ2</sub> , V <sub>φ1L</sub>	-0.3 to +8	V
Reset gate clock voltage	V <sub>φRB</sub>	-0.3 to +8	V
Reset feed-through level clamp clock voltage	V <sub>φCLB</sub>	-0.3 to +8	V
Transfer gate clock voltage	V <sub>φTG1</sub> to V <sub>φTG3</sub>	-0.3 to +8	V
Operating ambient temperature <sup>Note</sup>	T <sub>A</sub>	0 to +60	°C
Storage temperature	T <sub>stg</sub>	-40 to +70	°C

**Note** Use at the condition without dew condensation.

**Caution** Product quality may suffer if the absolute maximum rating is exceeded even momentarily for any parameter. That is, the absolute maximum ratings are rated values at which the product is on the verge of suffering physical damage, and therefore the product must be used under conditions that ensure that the absolute maximum ratings are not exceeded.

**RECOMMENDED OPERATING CONDITIONS (T<sub>A</sub> = +25°C)**

Parameter	Symbol	Min.	Typ.	Max.	Unit
Output drain voltage	V <sub>OD</sub>	11.4	12.0	12.6	V
Shift register clock high level	V <sub>φ1H</sub> , V <sub>φ2H</sub> , V <sub>φ1LH</sub>	4.75	5.0	5.5	V
Shift register clock low level	V <sub>φ1L</sub> , V <sub>φ2L</sub> , V <sub>φ1LL</sub>	-0.3	0	+0.25	V
Reset gate clock high level	V <sub>φRBH</sub>	4.5	5.0	5.5	V
Reset gate clock low level	V <sub>φRBL</sub>	-0.3	0	+0.5	V
Reset feed-through level clamp clock high level	V <sub>φCLBH</sub>	4.5	5.0	5.5	V
Reset feed-through level clamp clock low level	V <sub>φCLBL</sub>	-0.3	0	+0.5	V
Transfer gate clock high level	V <sub>φTG1H</sub> to V <sub>φTG3H</sub>	4.75	V <sub>φ1H</sub> <sup>Note</sup>	V <sub>φ1H</sub> <sup>Note</sup>	V
Transfer gate clock low level	V <sub>φTG1L</sub> to V <sub>φTG3L</sub>	-0.3	0	+0.15	V
Data rate	f <sub>φRB</sub>	-	2.0	10.0	MHz

**Note** When Transfer gate clock high level (V<sub>φTG1H</sub> to V<sub>φTG3H</sub>) is higher than Shift register clock high level (V<sub>φ1H</sub>), Image lag can increase.

**ELECTRICAL CHARACTERISTICS**

$T_A = +25^\circ\text{C}$ ,  $V_{OD} = 12\text{ V}$ , data rate ( $f_{\phi RB}$ ) = 2 MHz, storage time = 5.5 ms, input signal clock = 5 V<sub>p-p</sub>,  
light source : 3200 K halogen lamp + C-500S (infrared cut filter, t = 1 mm) + HA-50 (heat absorbing filter, t = 3 mm)

Parameter		Symbol	Test Conditions	Min.	Typ.	Max.	Unit
Saturation voltage		$V_{sat}$		2.5	3.2	–	V
Saturation exposure	Red	SER		–	0.889	–	lx•s
	Green	SEG		–	0.970	–	lx•s
	Blue	SEB		–	1.455	–	lx•s
Photo response non-uniformity		PRNU	$V_{OUT} = 1.0\text{ V}$	–	6	20	%
Average dark signal		ADS	Light shielding	–	0.2	4.0	mV
Dark signal non-uniformity		DSNU	Light shielding	–	1.0	4.0	mV
Power consumption		$P_w$		–	360	540	mW
Output impedance		$Z_o$		–	0.30	1.00	kΩ
Response	Red	$R_R$		2.52	3.60	4.68	V/lx•s
	Green	$R_G$		2.31	3.30	4.29	V/lx•s
	Blue	$R_B$		1.54	2.20	2.86	V/lx•s
Image lag		IL	$V_{OUT} = 1.0\text{ V}$	–	1.0	7.0	%
Offset level <sup>Note 1</sup>		$V_{OS}$		4.5	6.0	7.5	V
Output fall delay time <sup>Note 2</sup>		$t_d$	$V_{OUT} = 1.0\text{ V}$ , ( $t_1'$ ) = 5 ns	–	25	–	ns
Total transfer efficiency		TTE	$V_{OUT} = 1.0\text{ V}$ , data rate = 10 MHz	92	98	–	%
Response peak	Red			–	630	–	nm
	Green			–	540	–	nm
	Blue			–	460	–	nm
Dynamic range	DR1	$V_{sat}/DSNU$		–	3200	–	times
	DR2	$V_{sat}/\sigma_{CDS}$		–	3200	–	times
Reset feed-through noise <sup>Note 1</sup>		RFTN	Light shielding	–2000	+100	+1000	mV
Random noise (CDS)		$\sigma_{CDS}$	Light shielding	–	1.0	–	mV

**Notes 1.** Refer to **TIMING CHART 2, 3.**

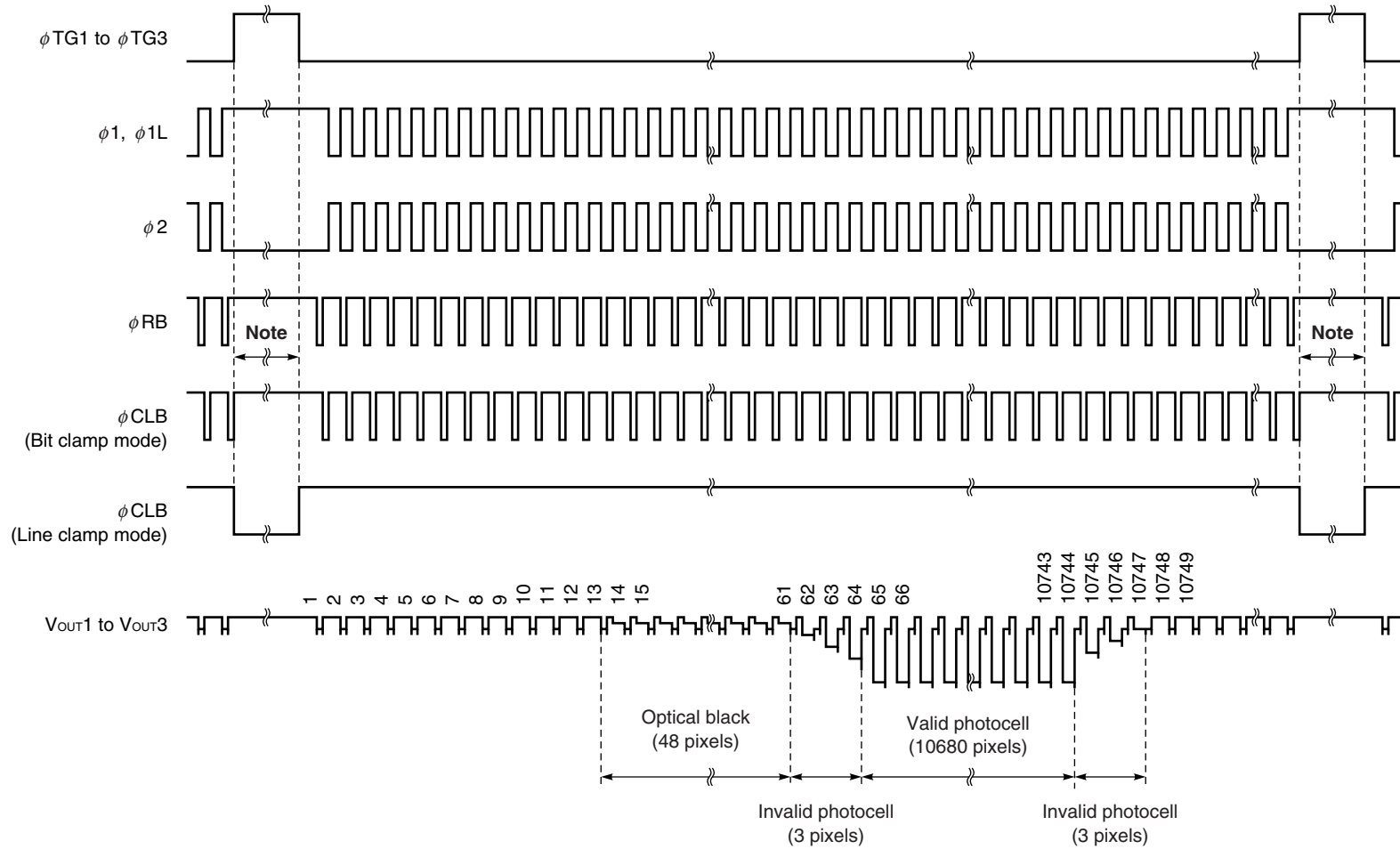
**2.** When the fall time of  $\phi 1L$  ( $t_1'$ ) is the Typ. value (refer to **TIMING CHART 2, 3**).

**INPUT PIN CAPACITANCE (T<sub>A</sub> = +25°C, V<sub>OD</sub> = 12 V)**

Parameter	Symbol	Pin	Pin No.	Min.	Typ.	Max.	Unit	
Shift register clock pin capacitance 1	C <sub>φ1</sub>	φ 1	14	–	450	–	pF	
			19	–	450	–	pF	
Shift register clock pin capacitance 2	C <sub>φ2</sub>	φ 2	11	–	450	–	pF	
			22	–	450	–	pF	
Last stage shift register clock pin capacitance	C <sub>φL</sub>	φ 1L	3	–	10	–	pF	
Reset gate clock pin capacitance	C <sub>φRB</sub>	φ RB	4	–	10	–	pF	
Reset feed-through level clamp clock pin capacitance	C <sub>φCLB</sub>	φ CLB	2	–	10	–	pF	
Transfer gate clock pin capacitance	C <sub>φTG</sub>	φ TG1	18	–	100	–	pF	
			φ TG2	17	–	100	–	pF
			φ TG3	15	–	100	–	pF

**Remark** Pin 14 and 19 (φ1), 11 and 22 (φ2) are each connected inside of the device.

TIMING CHART 1 (for each color)

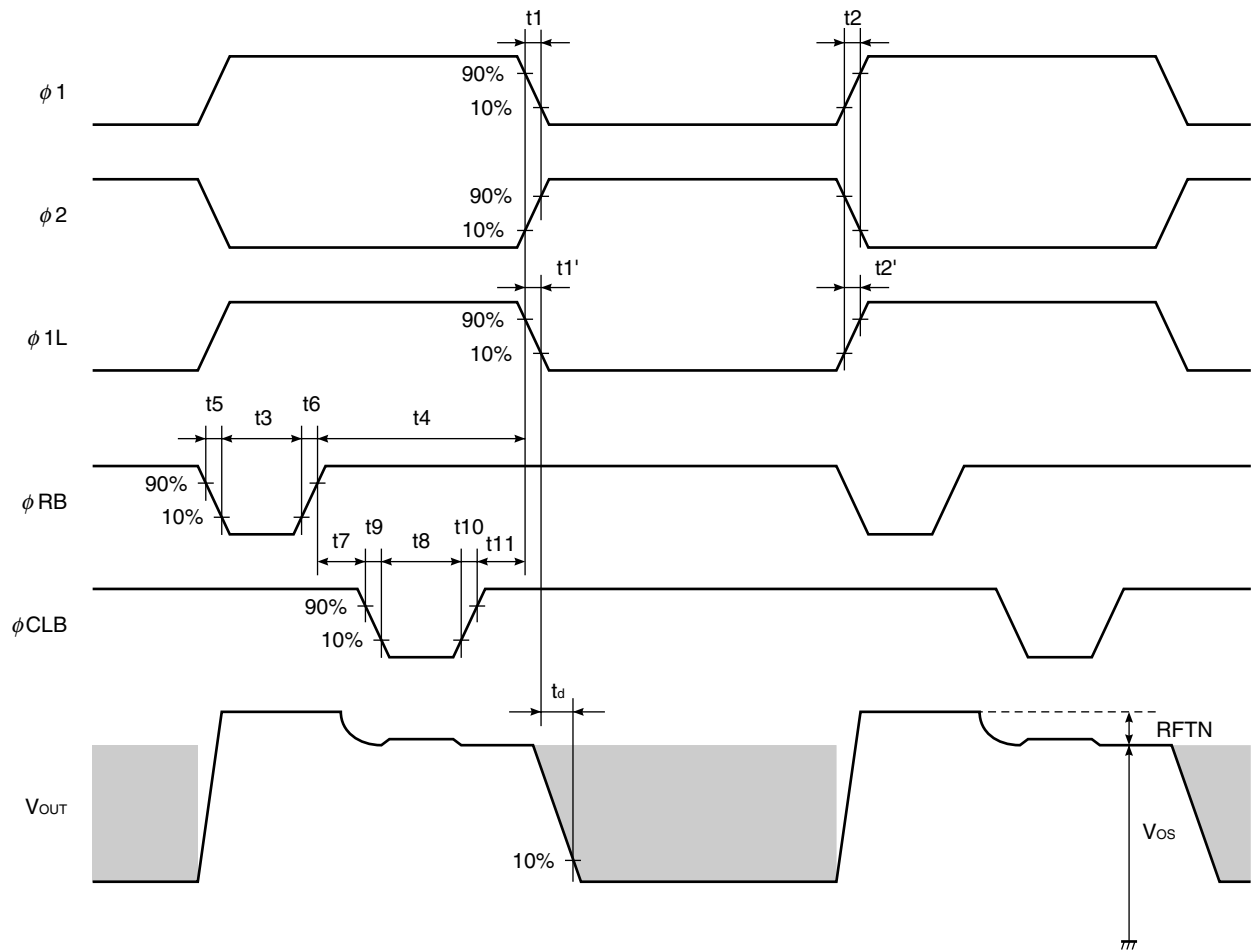


**Note** Set the  $\phi$  RB pulse to high level during the  $\phi$  TG1 to  $\phi$  TG3 pulse.  
And stop the  $\phi$  RB pulse while the  $\phi$  CLB pulse is low level at line clamp mode.

**Remark** Inverse pulse of the  $\phi$  TG1 to  $\phi$  TG3 can be used as  $\phi$  CLB at line clamp mode.

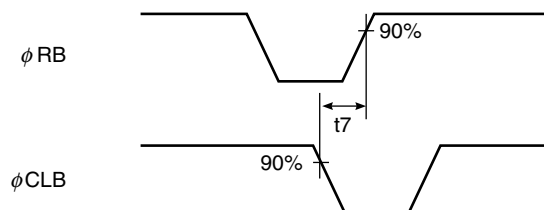


TIMING CHART 2 (Bit clamp mode, for each color)

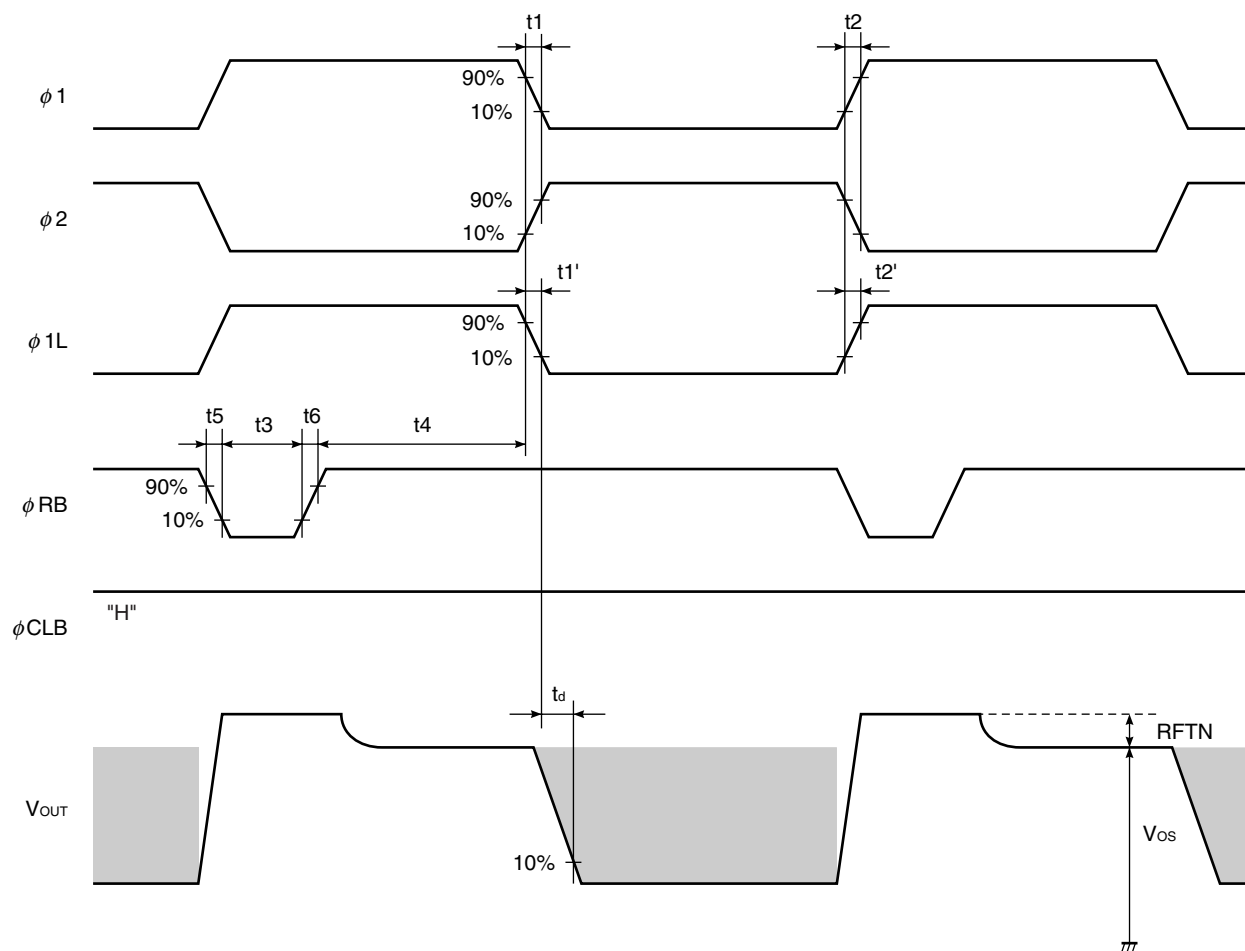


Symbol	Min.	Typ.	Max.	Unit
t1, t2	0	25	–	ns
t1', t2'	0	5	–	ns
t3	20	100	–	ns
t4	40	150	–	ns
t5, t6	0	25	–	ns
t7	-5 <sup>Note</sup>	25	–	ns
t8	20	100	–	ns
t9, t10	0	25	–	ns
t11	10	25	–	ns

**Note** Min. of t7 shows that the  $\phi RB$  and  $\phi CLB$  overlap each other.

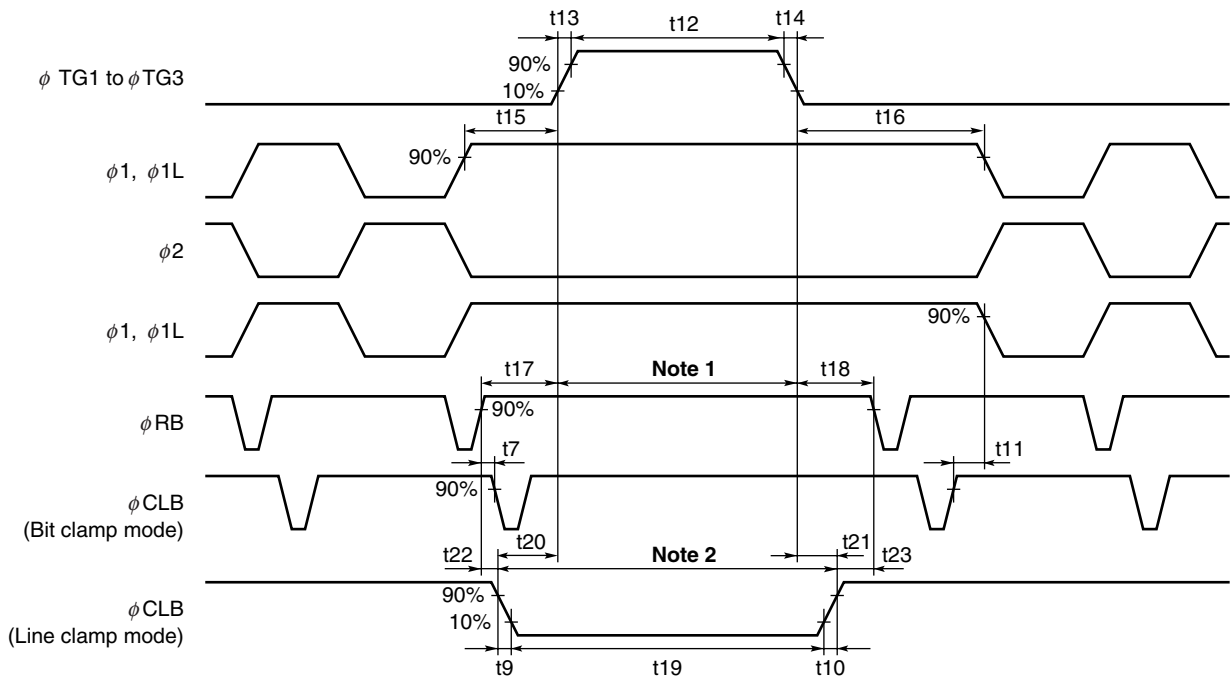


TIMING CHART 3 (Line clamp mode, for each color)



Symbol	Min.	Typ.	Max.	Unit
t1, t2	0	25	–	ns
t1', t2'	0	5	–	ns
t3	20	100	–	ns
t4	40	150	–	ns
t5, t6	0	25	–	ns

φ TG1 to φ TG3, φ 1, φ 2 TIMING CHART

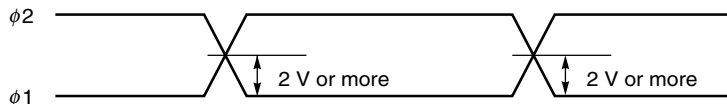


Symbol	Min.	Typ.	Max.	Unit
t7	-5 <sup>Note 3</sup>	25	-	ns
t9, t10	0	25	-	ns
t11	10	25	-	ns
t12	5000	10000	50000	ns
t13, t14	0	50	-	ns
t15, t16	900	1000	-	ns
t17, t18	200	400	-	ns
t19	t12	t12	50000	ns
t20, t21	0	50	-	ns
t22, t23	0	350	-	ns

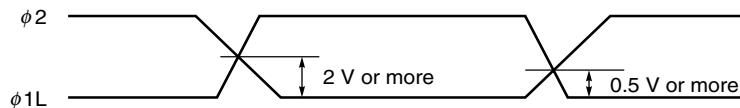
- Notes 1.** Set the φ RB pulse to high level during this period.  
**2.** Stop the φ RB pulse during this period.  
**3.** Min. of t7 shows that the φ RB and φ CLB overlap each other.

**Remark** Inverse pulse of the φ TG1 to φ TG3 can be used as φ CLB.

φ 1, φ 2 cross points



φ 1L, φ 2 cross points



**Remark** Adjust cross points (φ 1, φ 2) and (φ 1L, φ 2) with input resistance of each pin.

**DEFINITIONS OF CHARACTERISTIC ITEMS**

1. Saturation voltage : **V<sub>sat</sub>**

Output signal voltage at which the response linearity is lost.

2. Saturation exposure : **SE**

Product of intensity of illumination (lx) and storage time (s) when saturation of output voltage occurs.

3. Photo response non-uniformity : **PRNU**

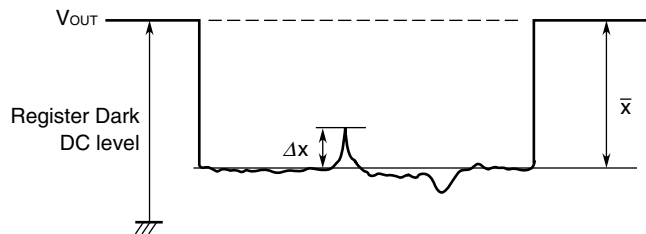
The output signal non-uniformity of all the valid pixels when the photosensitive surface is applied with the light of uniform illumination. This is calculated by the following formula.

$$PRNU (\%) = \frac{\Delta x}{\bar{x}} \times 100$$

$\Delta x$  : maximum of  $|x_j - \bar{x}|$

$$\bar{x} = \frac{\sum_{j=1}^{10680} x_j}{10680}$$

$x_j$  : Output voltage of valid pixel number j



4. Average dark signal : **ADS**

Average output signal voltage of all the valid pixels at light shielding. This is calculated by the following formula.

$$ADS (mV) = \frac{\sum_{j=1}^{10680} d_j}{10680}$$

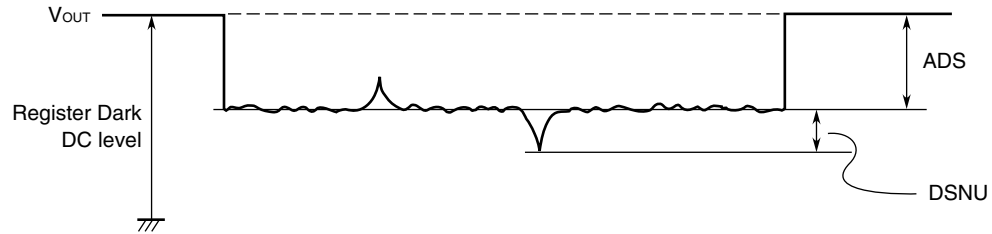
$d_j$  : Dark signal of valid pixel number j

5. Dark signal non-uniformity : **DSNU**

Absolute maximum of the difference between ADS and voltage of the highest or lowest output pixel of all the valid pixels at light shielding. This is calculated by the following formula.

$$\text{DSNU (mV)} : \text{maximum of } |d_j - \text{ADS}|_{j=1 \text{ to } 10680}$$

$d_j$  : Dark signal of valid pixel number  $j$



6. Output impedance : **Zo**

Impedance of the output pins viewed from outside.

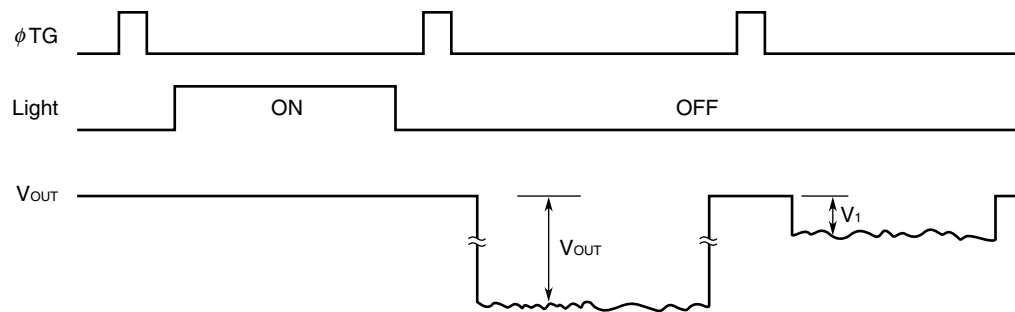
7. Response : **R**

Output voltage divided by exposure ( $I \times s$ ).

Note that the response varies with a light source (spectral characteristic).

8. Image lag : **IL**

The rate between the last output voltage and the next one after read out the data of a line.



$$\text{IL (\%)} = \frac{V_1}{V_{\text{OUT}}} \times 100$$

9. Random noise (CDS) :  $\sigma_{CDS}$

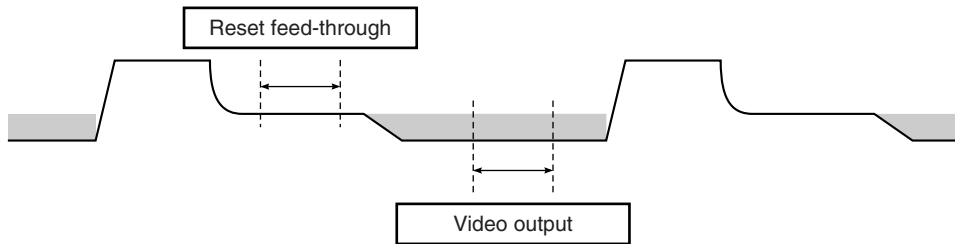
Random noise  $\sigma_{CDS}$  is defined as the standard deviation of a valid pixel output signal with 100 times (=100 lines) data sampling at dark (light shielding).  $\sigma_{CDS}$  is calculated by the following procedure.

1. One valid photocell in one reading is fixed as measurement point.
2. The output level is measured during the reset feed-through period which is averaged over 100 ns to get "VD".
3. The output level is measured during the video output time averaged over 100 ns to get "VO".
4. The correlated double sampling output is defined by the following formula.

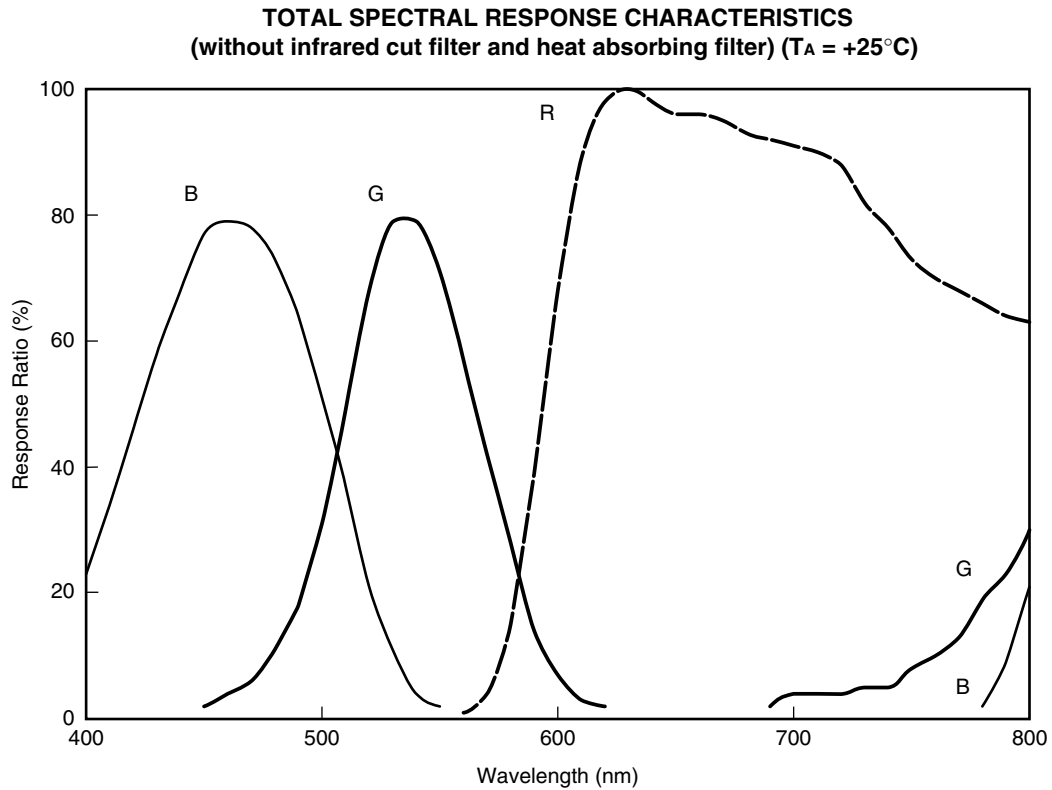
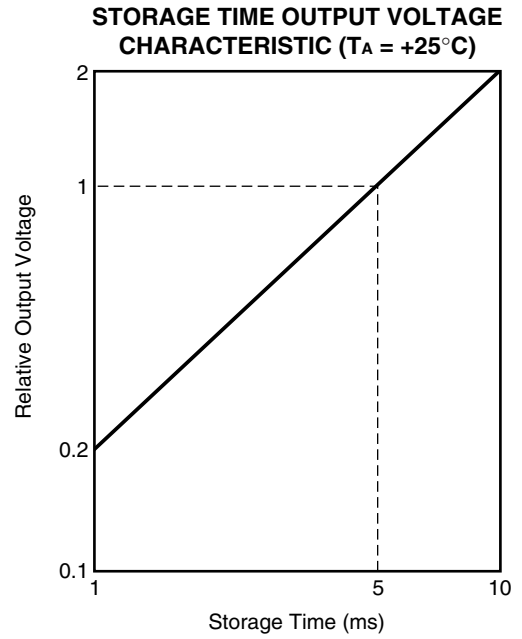
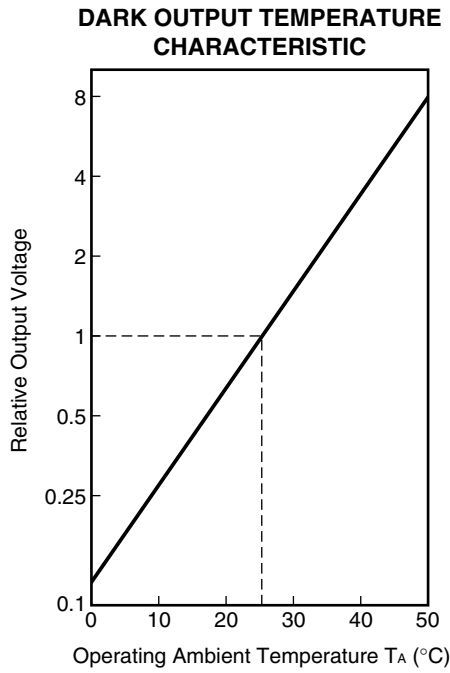
$$VCDS_i = VD_i - VO_i$$

5. Repeat the above procedure (1 to 4) for 100 times (= 100 lines).
6. Calculate the standard deviation  $\sigma_{CDS}$  using the following formula equation.

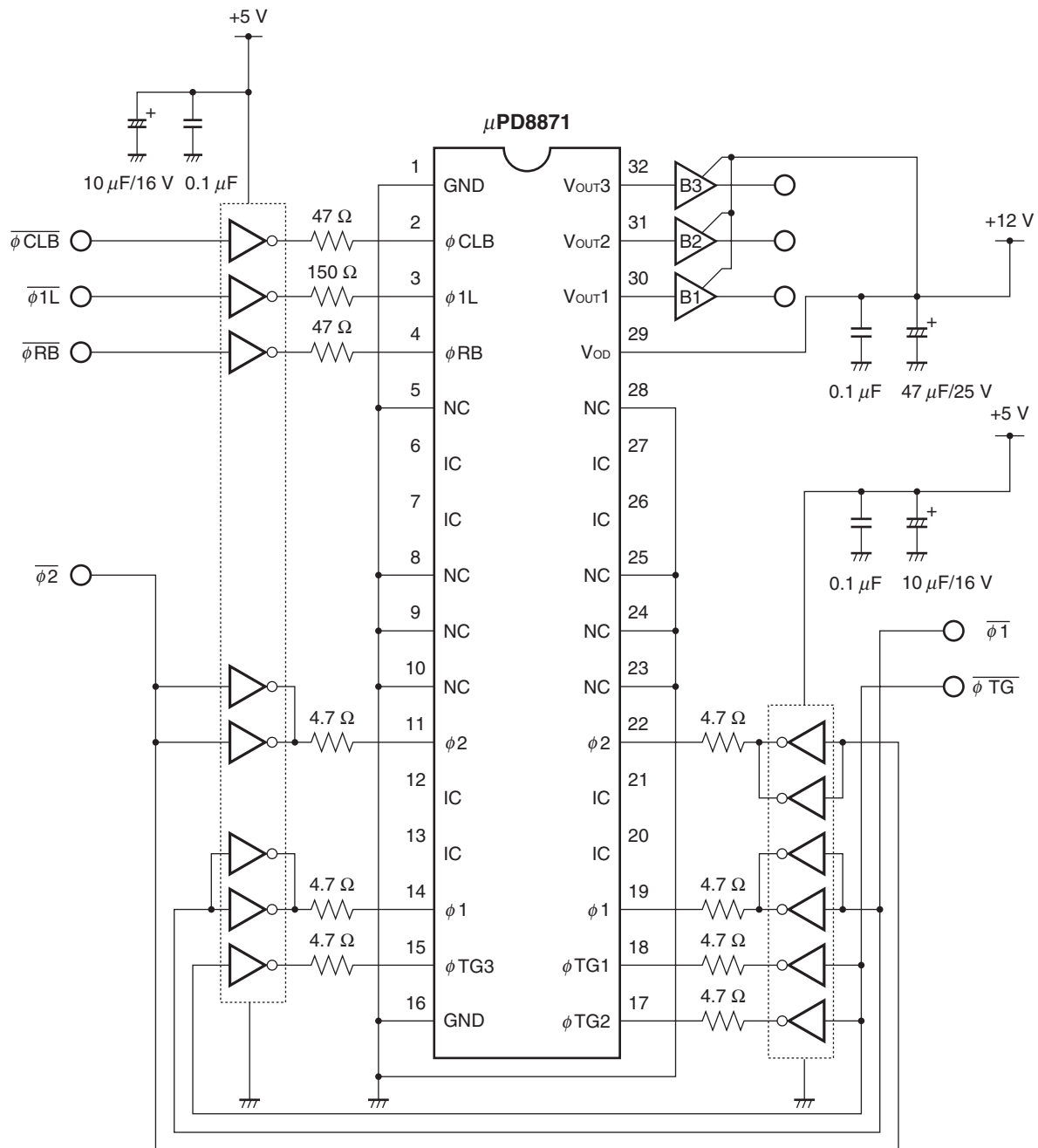
$$\sigma_{CDS} \text{ (mV)} = \sqrt{\frac{\sum_{i=1}^{100} (VCDS_i - \bar{V})^2}{100}}, \quad \bar{V} = \frac{1}{100} \sum_{i=1}^{100} VCDS_i$$



STANDARD CHARACTERISTIC CURVES (Reference Value)



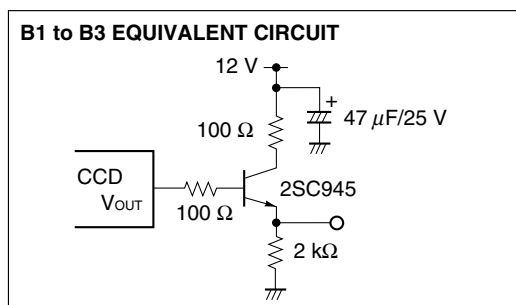
APPLICATION CIRCUIT EXAMPLE



- Cautions**
1. Leave pins 6, 7, 12, 13, 20, 21, 26, 27 (IC) unconnected.
  2. Connect the No connection pins (NC) to GND.



Remarks 1. B1 to B3 in the application circuit example are shown in the figure below.



2. Number and type of inverters in the application circuit example are different by data rate.

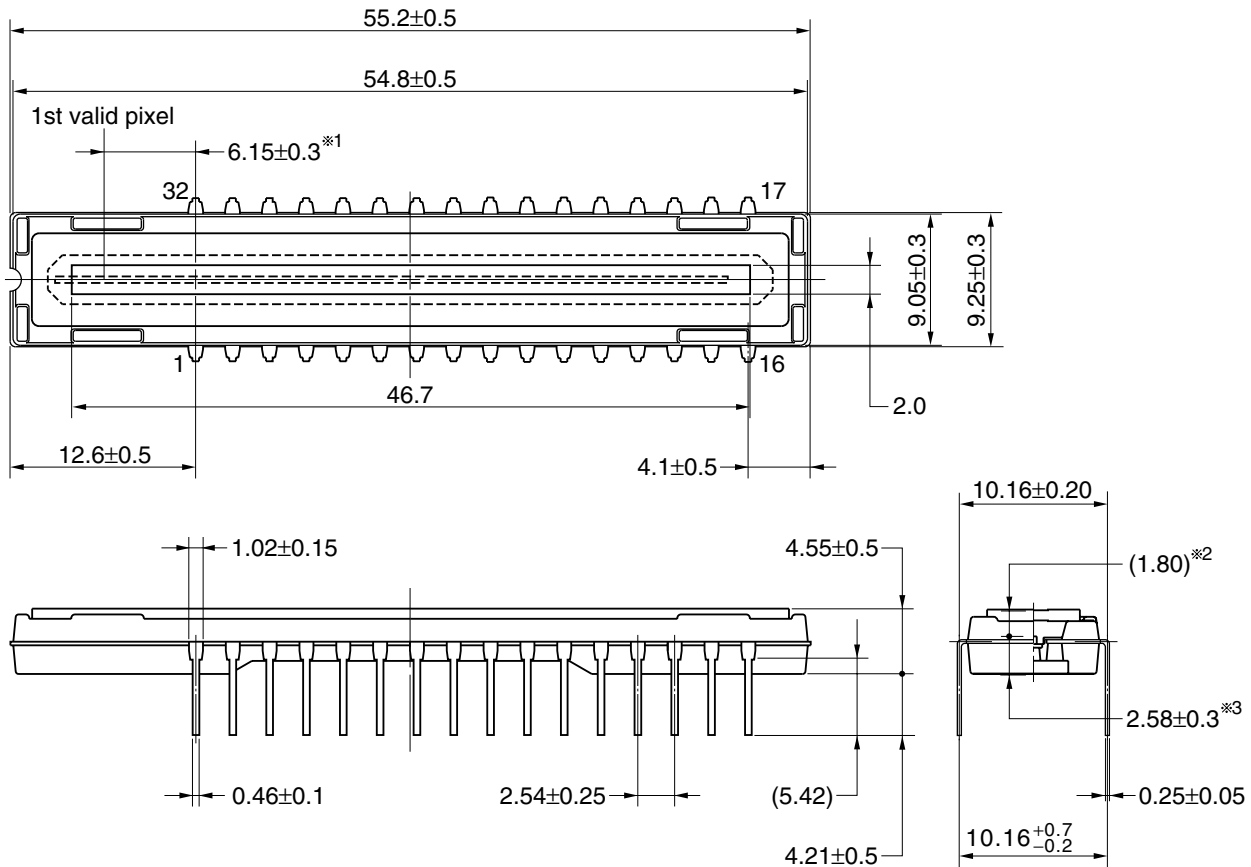
The following table shows the recommended number and type of inverters for data rate.

Pin Name	Pin No.	Data Rate (MHz)	Inverter	
			Type	Number (each pin)
φCLB	2	(data rate) < 10	74HC04	1
φ1L	3	(data rate) < 2	74HC04	1
		2 ≤ (data rate) < 10	74AC04	1
φRB	4	(data rate) < 10	74HC04	1
φ1, φ2	14, 19, 11, 22	(data rate) < 2	74HC04	1
		2 ≤ (data rate) < 6	74AC04	1
		6 ≤ (data rate) < 10	74AC04	3
φTG1 to φTG3	18, 17, 15	(data rate) < 10	74HC04	1

★ PACKAGE DRAWING

μPD8871CY  
 CCD LINEAR IMAGE SENSOR 32-PIN PLASTIC DIP (10.16 mm (400))

(Unit : mm)



Name	Dimensions	Refractive index
Plastic cap	52.2×6.4×0.7	1.5

- ※1 1st valid pixel ←→ The center of the pin1
- ※2 The surface of the CCD chip ←→ The top of the cap
- ※3 The bottom of the package ←→ The surface of the CCD chip

32C-1CCD-PKG5-1

★ **RECOMMENDED SOLDERING CONDITIONS**

When soldering this product, it is highly recommended to observe the conditions as shown below.

If other soldering processes are used, or if the soldering is performed under different conditions, please make sure to consult with our sales offices.

**Type of Through-hole Device**

**μPD8871CY : CCD linear image sensor 32-pin plastic DIP (10.16 mm (400))**

Process	Conditions
Partial heating method	Pin temperature : 300°C or below, Heat time : 3 seconds or less (per pin)

**Cautions 1. During assembly care should be taken to prevent solder or flux from contacting the plastic cap. The optical characteristics could be degraded by such contact.**

**2. Soldering by the solder flow method may have deleterious effects on prevention of plastic cap soiling and heat resistance. So the method cannot be guaranteed.**

★

**NOTES ON HANDLING THE PACKAGES**

**① DUST AND DIRT PROTECTING**

The optical characteristics of the CCD will be degraded if the cap is scratched during cleaning. Don't either touch plastic cap surface by hand or have any object come in contact with plastic cap surface. Should dirt stick to a plastic cap surface, blow it off with an air blower. For dirt stuck through electricity ionized air is recommended. And if the plastic cap surface is grease stained, clean with our recommended solvents.

**○ CLEANING THE PLASTIC CAP**

Care should be taken when cleaning the surface to prevent scratches.

We recommend cleaning the cap with a soft cloth moistened with one of the recommended solvents below. Excessive pressure should not be applied to the cap during cleaning. If the cap requires multiple cleanings it is recommended that a clean surface or cloth be used.

**○ RECOMMENDED SOLVENTS**

The following are the recommended solvents for cleaning the CCD plastic cap.

Use of solvents other than these could result in optical or physical degradation in the plastic cap. Please consult your sales office when considering an alternative solvent.

Solvents	Symbol
Ethyl Alcohol	EtOH
Methyl Alcohol	MeOH
Isopropyl Alcohol	IPA
N-methyl Pyrrolidone	NMP

**② MOUNTING OF THE PACKAGE**

The application of an excessive load to the package may cause the package to warp or break, or cause chips to come off internally. Particular care should be taken when mounting the package on the circuit board. Don't have any object come in contact with plastic cap. You should not reform the lead frame. We recommended to use a IC-inserter when you assemble to PCB.

Also, be care that the any of the following can cause the package to crack or dust to be generated.

1. Applying heat to the external leads for an extended period of time with soldering iron.
2. Applying repetitive bending stress to the external leads.
3. Rapid cooling or heating

**③ OPERATE AND STORAGE ENVIRONMENTS**

Operate in clean environments. CCD image sensors are precise optical equipment that should not be subject to mechanical shocks. Exposure to high temperatures or humidity will affect the characteristics. So avoid storage or usage in such conditions.

Keep in a case to protect from dust and dirt. Dew condensation may occur on CCD image sensors when the devices are transported from a low-temperature environment to a high-temperature environment. Avoid such rapid temperature changes.

For more details, refer to our document "Review of Quality and Reliability Handbook" (C12769E)

**④ ELECTROSTATIC BREAKDOWN**

CCD image sensor is protected against static electricity, but destruction due to static electricity is sometimes detected. Before handling be sure to take the following protective measures.

1. Ground the tools such as soldering iron, radio cutting pliers of or pincer.
2. Install a conductive mat or on the floor or working table to prevent the generation of static electricity.
3. Either handle bare handed or use non-chargeable gloves, clothes or material.
4. Ionized air is recommended for discharge when handling CCD image sensor.
5. For the shipment of mounted substrates, use box treated for prevention of static charges.
6. Anyone who is handling CCD image sensors, mounting them on PCBs or testing or inspecting PCBs on which CCD image sensors have been mounted must wear anti-static bands such as wrist straps and ankle straps which are grounded via a series resistance connection of about 1 MΩ.

[MEMO]

[MEMO]

**NOTES FOR CMOS DEVICES****① PRECAUTION AGAINST ESD FOR SEMICONDUCTORS**

Note:

Strong electric field, when exposed to a MOS device, can cause destruction of the gate oxide and ultimately degrade the device operation. Steps must be taken to stop generation of static electricity as much as possible, and quickly dissipate it once, when it has occurred. Environmental control must be adequate. When it is dry, humidifier should be used. It is recommended to avoid using insulators that easily build static electricity. Semiconductor devices must be stored and transported in an anti-static container, static shielding bag or conductive material. All test and measurement tools including work bench and floor should be grounded. The operator should be grounded using wrist strap. Semiconductor devices must not be touched with bare hands. Similar precautions need to be taken for PW boards with semiconductor devices on it.

**② HANDLING OF UNUSED INPUT PINS FOR CMOS**

Note:

No connection for CMOS device inputs can be cause of malfunction. If no connection is provided to the input pins, it is possible that an internal input level may be generated due to noise, etc., hence causing malfunction. CMOS devices behave differently than Bipolar or NMOS devices. Input levels of CMOS devices must be fixed high or low by using a pull-up or pull-down circuitry. Each unused pin should be connected to  $V_{DD}$  or GND with a resistor, if it is considered to have a possibility of being an output pin. All handling related to the unused pins must be judged device by device and related specifications governing the devices.

**③ STATUS BEFORE INITIALIZATION OF MOS DEVICES**

Note:

Power-on does not necessarily define initial status of MOS device. Production process of MOS does not define the initial operation status of the device. Immediately after the power source is turned ON, the devices with reset function have not yet been initialized. Hence, power-on does not guarantee out-pin levels, I/O settings or contents of registers. Device is not initialized until the reset signal is received. Reset operation must be executed immediately after power-on for devices having reset function.

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