Isolated Thermocouple Input

7B27

FEATURES

Interfaces, amplifies and filters input voltages from a J, K, T, E, R, S or B-type thermocouple.

Provides an isolated and protected precision output of either +1 V to +5 V or 0 V to +10 V.

Operates with a nominal +24 VDC supply.

All 7B27 series modules are mix-and-match and Hot Swappable.

APPLICATIONS

Industrial signal conditioning

Industrial signal isolation

Industrial signal filtering

PRODUCT OVERVIEW

The 7B Series of signal conditioners feature small size, low cost and a wide output voltage range for a variety of applications including process control and factory-floor environments. The single-channel 7B modules accept inputs from a range of transducers and are fully rated over the extended -40°C to +85°C industrial temperature range. All 7B Series modules are rated for a nominal power supply input of +24 VDC; and, for maximum flexibility, they will accept supply voltages in the +14 VDC to +35 VDC range. The input modules, with the exception of the 7B21, provide a high-level output voltage that is factory configured for either the +1 V to +5 V or 0 V to +10 V range. The 7B21 is a unity gain, isolated input module with an input/output range of +10V. Output modules are available that provide either isolated process current or isolated bipolar voltage output. Model 7B39 converts either a +1 V to +5 V input to a 4 to 20 mA output or a 0 V to +10 V input to a 0-20 mA output. The input/output ranges of the 7B39 are factory configured. The 7B22 is a unity gain module that provides an isolated +10V output signal. All modules have a universal pin-out and may be readily hot-swapped under full power without disrupting field wiring. Each module accepts analog transducer signals and transfers them to a process control or factory data collection system without the inherent noise, non-linearity, drift and extraneous voltages which frequently accompany the signals.

FUNCTIONAL BLOCK DIAGRAM

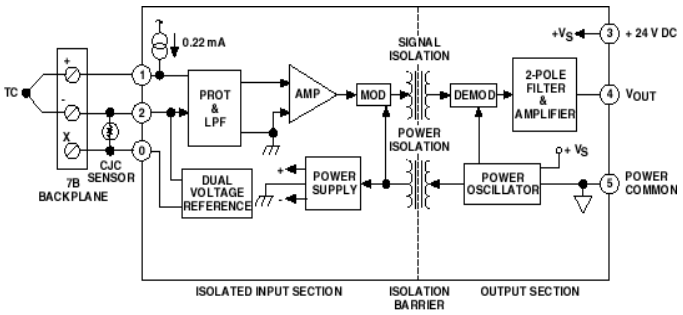

Figure 1. 7B27 Functional Block Diagram

The modules feature a maximum nonlinearity of ±0.02% and are factory calibrated to guarantee a maximum accuracy specification of ±0.1%.

The 7B Series offers up to 1500 V rms continuous common mode voltage isolation and 120 V rms of field wiring input protection. The power supplies necessary to drive each of the individual module's input circuitry are internally isolated, enabling the 7B Series modules to offer true channel-to-channel isolation of the input signals.

The modules directly accept analog signals from thermocouples, RTDs, current loop powered transmitters, and other process control signals. The 7B Series modules amplify, linearize, isolate, protect and convert the transducer output signals to standardized analog inputs for high-level analog I/O subsystems. The 7B Series Subsystem consists of 19-inch rack-compatible hardware (model AC 1363), with universal mounting backplane and a family of plug-in (up to 16 per backplane) input and output signal conditioning modules. Four-, eight-, and sixteen-channel backplanes are available. Each backplane incorporates screw terminals for easy power connections and field wiring, and includes a 25-pin D-type connector for interfacing the high-level single-ended voltage outputs to the user's equipment. Gold-plated sockets are provided on each channel of the backplane to ensure the reliability of each module's electrical connection.

Rev. 0

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GENERAL DESCRIPTION

The 7B27 is a single- channel signal conditioning module that interfaces, amplifies, and filters input voltages from a J, K, T, E, R, S or B –type thermocouple and provides an isolated (up to 100 V rms) and protected precision output of either +1 V to +5 V or 0 V to +10V, linear with input voltage. High accuracy internal cold junction compensation and a predictable upscale open circuit indication provide a complete signal conditioning solution. The 7B27 is mix-and-match and hot-swappable with other 7B Series input modules, so can be inserted or removed from any socket in the same backplane without disturbing power. Model 7B27 is rated to operate with a nominal +24 VDC supply.

The three input pins of Model 7B27 are protected up to ±30 VDC. A one-pole 3 Hz filter preconditions the thermocouple signal prior to amplification, provided by a low drift input amplifier. Cold junction compensation (CJC) is implemented using a thermistor temperature sensor embedded under the input screw terminal block on a 7B Series backplane. A voltage reference source acts to offset the thermocouple signal in accordance with the specified lower bound on the input temperature range. A current source provides the upscale open circuit indication. Amplitude modulation is used to implement transformer isolation (100 V rms, continuous). Isolated front-end circuitry power is supplied by a DC/DC converter. The output section contains a demodulator, a two-pole low pass filter (-3 dB @ 3 Hz), a buffer amplifier and a power oscillator. The two-pole output filter and subsequent buffer ensures that a low noise, low impedance (<1Ω) signal is available at the output to drive loads down to 2 kΩ.

Figure 2

7B27 Models Available

Model	Input Type	Input Range	Output Range
7B27-J-01-1	Type J	-100°C to +100°C (-148°F to +1400°F)	+1 V to +5 V
7B27-J-01-2	Type J	-100°C to +100°C (-148°F to +1400°F)	0 V to +10 V
7B27-J-10-1	Type J	0°C to +200°C (+32°F to +392°F)	+1 V to +5 V
7B27-J-10-2	Type J	0°C to +200°C (+32°F to +392°F)	0 V to +10 V
7B27-J-11-1	Type J	0°C to +400°C (+32°F to +752°F)	+1 V to +5 V
7B27-J-11-2	Type J	0°C to +400°C (+32°F to +752°F)	0 V to +10 V
7B27-J-12-1	Type J	0°C to +600°C (+32°F to +1112°F)	+1 V to +5 V
7B27-J-12-2	Type J	0°C to +600°C (+32°F to +1112°F)	0 V to +10 V
7B27-J-13-1	Type J	+300°C to +600°C (+572°F to +1112°F)	+1 V to +5 V
7B27-J-13-2	Type J	+300°C to +600°C (+572°F to +1112°F)	0 V to +10 V
7B27-K-02-1	Type K	-100°C to +1350°C (-148°F to +2462°F)	+1 V to +5 V
7B27-K-02-2	Type K	-100°C to +1350°C (-148°F to +2462°F)	0 V to +10 V
7B27-K-20-1	Type K	0°C to +300°C (+32°F to +572°F)	+1 V to +5 V
7B27-K-20-2	Type K	0°C to +300°C (+32°F to +572°F)	0 V to +10 V
7B27-K-21-1	Type K	0°C to +600°C (+32°F to +1112°F)	+1 V to +5 V
7B27-K-21-2	Type K	0°C to +600°C (+32°F to +1112°F)	0 V to +10 V
7B27-K-22-1	Type K	0°C to +1200°C (+32°F to +2192°F)	+1 V to +5 V
7B27-K-22-2	Type K	0°C to +1200°C (+32°F to +2192°F)	0 V to +10 V
7B27-K-23-1	Type K	+600°C to +1200°C (-148°F to +1400°F)	+1 V to +5 V
7B27-K-23-2	Type K	+600°C to +1200°C (-148°F to +1400°F)	0 V to +10 V
7B27-T-03-1	Type T	-100°C to +400°C (-148°F to +752°F)	+1 V to +5 V
7B27-T-03-2	Type T	-100°C to +400°C (-148°F to +752°F)	0 V to +10 V
7B27-E-04-1	Type E	0°C to +900°C (+32°F to +1652°F)	+1 V to +5 V
7B27-E-04-2	Type E	0°C to +900°C (+32°F to +1652°F)	0 V to +10 V
7B27-R-05-1	Type R	0°C to +1750°C (+32°F to +3182°F)	+1 V to +5 V
7B27-R-05-2	Type R	0°C to +1750°C (+32°F to +3182°F)	0 V to +10 V
7B27-S-06-1	Type S	0°C to +1750°C (+32°F to +3182°F)	+1 V to +5 V
7B27-S-06-2	Type S	0°C to +1750°C (+32°F to +3182°F)	0 V to +10 V
7B27-B-07-1	Type B	0°C to +1800°C (+32°F to +3272°F)	+1 V to +5 V
7B27-B-07-2	Type B	0°C to +1800°C (+32°F to +3272°F)	0 V to +10 V

7B27 Specifications

(typical @ +23°C ±5°C and V_s = +24 V dc)

Description	Model 7B27
Input Ranges	
Thermocouple Types	J, K, T, E, R, S, B
Standard Temperature Ranges	Refer to Model Table
Custom Ranges	Not Available*
Output Range Options (R_L > 2 kΩ)	+1 V to +5 V or 0 V to +10 V
	Accuracy[1]
Initial @ +25°C	±0.01% Span (±0.1% Span, maximum)
Nonlinearity[2]	±0.02% Span, maximum
Input Offset vs. Temperature	±0.5µV/°C
Zero Suppression vs. Temperature	±0.005% $(V_z)^3$/°C
Span vs. Temperature	±35 ppm/°C
Output Offset vs. Temperature	±0.002% Span/°C
Cold Junction Compensation	
Accuracy[4] over +5°C to +45°C ambient	±1.0°C, maximum
Input Bias Current	-25 nA
	Input Resistance
Power ON	10 MΩ
Power OFF	30 kΩ, minimum
	Output Noise
5 MHz Bandwidth	6 mV peak
10 Hz to 100 kHz Bandwidth	0.4 mV rms
0.1 Hz to 10 Hz Bandwidth	0.6 µV peak
Bandwidth, -3 dB	3 Hz
Output Rise Time, 10% to 90% Span	150 ms
	Common-Mode Voltage (CMV)
Input-to-Output and Power	100 V rms continuous
	Common Mode Rejection (CMR)
Input-to-Output and Power @ 50/60 Hz	160 dB
Normal Mode Rejection @ 50/60 Hz	60 dB
Input Protection	±30 V dc, continuous
Input Transient Protection	ANSI/IEEE C376.90.1-1989IEEE-STD 472IEC 255-4, Class II
Output Resistance	< 1 Ω
Voltage Output Protection	Continuous Short to Ground
	Power Supply
Voltage Range, Operating	+14 V dc to +35 V dc

Current	+25 mA, maximum
Sensitivity	±0.0001%/% of Vs
Mechanical Dimensions	1.663" x 2.11" x 0.563"(42.24 mm x 53.6 mm x 14.3 mm)
	Environmental
Temperature Range	
Operating	-40°C to +85°C
Storage	-40°C to +85°C
Relative Humidity, 24 hours	0 to 90% @ +60°C non-condensing
ESD Sensitivity	IEC 801-2, Level 2
RFI Susceptibility	±0.5% Span error @ 400 MHz, 5 Watt, 3 ft

Warm-up time required to meet specifications is approximately 10 minutes.
* Contact factory for OEM requirements.
[1]Includes the combined effects of repeatability, hysteresis, and nonlinearity.
[2]Nonlinearity is calculated using best-fit straight line method.
[3]Vz is the nominal input voltage that results in a 0 V output.
[4] When used with the CJC temperature sensor provided on each channel of 7B Series Backplanes.
Specifications subject to change without notice.

PIN CONFIGURATIONS AND FUNCTIONAL DESCRIPTIONS

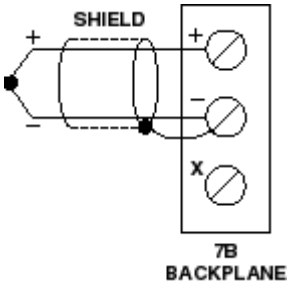

Figure 3 7B27 Input Field Connections

Table 1. Pin Function Descriptions—

Pin No.	Input Module Function	Output Module Function
0	SENSOR INPUT	NOT USED
1	INPUT HIGH	OUTPUT HIGH
2	INPUT LOW	OUTPUT LOW
3	POWER SUPPLY (DC)	POWER SUPPLY (DC)
4	OUTPUT VOLTAGE	INPUT VOLTAGE
5	OUTPUT & POWER COMMON	INPUT AND POWER COMMON

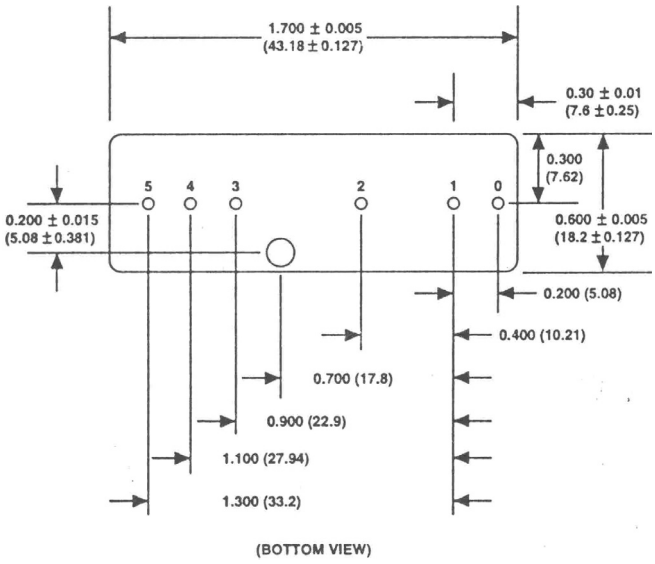

Figure 4 . Model 7B Series Module, with pin-out assignments.

ESD CAUTION

ESD (electrostatic discharge) sensitive device. Electrostatic charges as high as 4000 V readily accumulate on the human body and test equipment and can discharge without detection. Although this product features proprietary ESD protection circuitry, permanent damage may occur on devices subjected to high energy electrostatic discharges. Therefore, proper ESD precautions are recommended to avoid performance degradation or loss of functionality.

OUTLINE DIMENSIONS

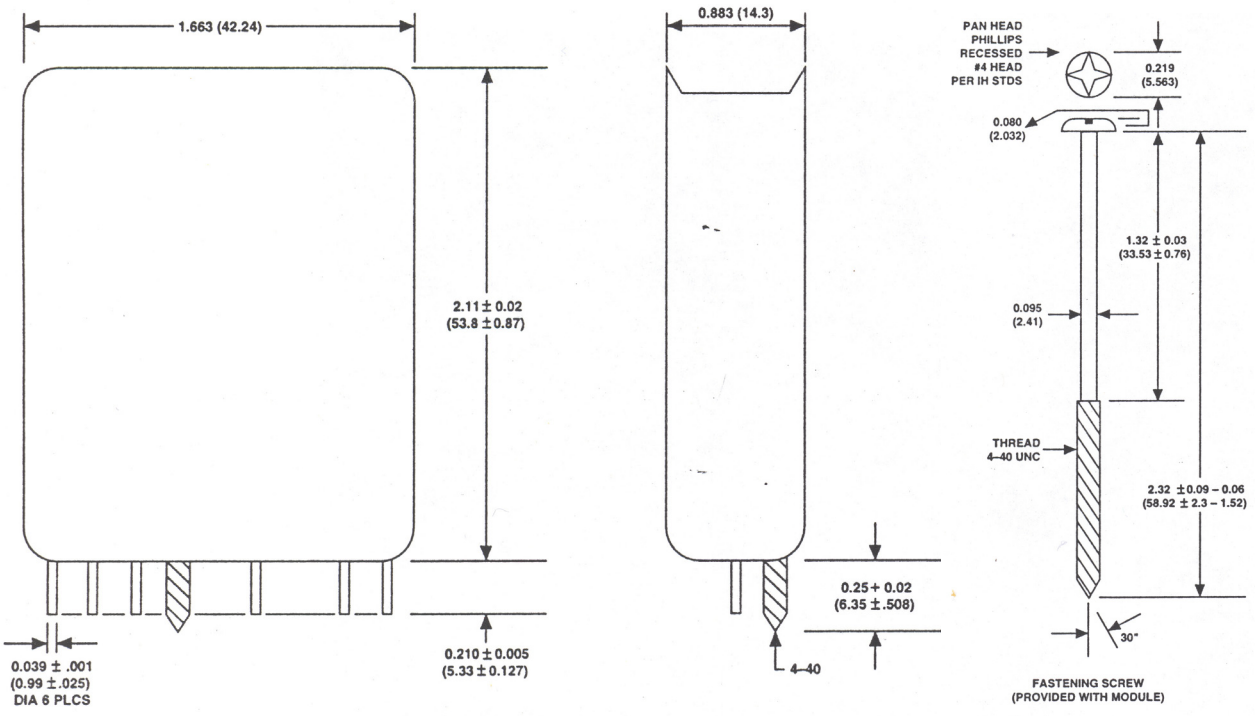

Figure 5. Outline Dimensions

NOTES

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