HIGH CURRENT MOLDED POWER INDUCTORS

L822HW SERIES

1. PART NO. EXPRESSION :

L 8 2 2 H W - 1 R 0 M F

(a) (b) (c) (d)(e)

(a) Series code

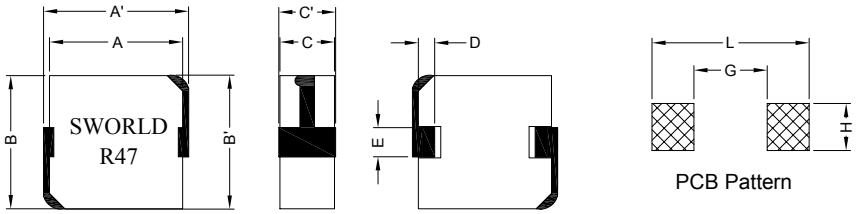
(b) Type code

(c) Inductance code : 1R0 = 1.0uH

(d) Tolerance code : M = ±20%

(e) F : Lead Free

2. CONFIGURATION & DIMENSIONS :

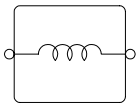


PCB Pattern

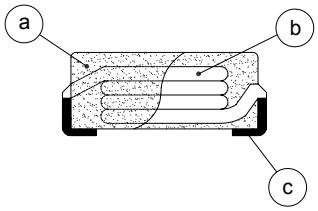
Unit:m/m

A'	A	B'	B	C'	C	D	E	G	H	L
7.8 Max.	6.86±0.5	7.0 Max.	6.47±0.5	2.0 Max.	1.8 Max.	1.6±0.5	2.1±0.5	3.7 Typ.	3.4 Typ.	7.4 Typ.

3. SCHEMATIC :



4. MATERIALS :



(a) Core

(b) Wire

(c) Terminal

5. FEATURES :

a) Shielded Construction

b) Frequency up to 5MHz

RoHS Compliant

NOTE : Specifications subject to change without notice. Please check our website for latest information.

15.01.2008

SUPERWORLD ELECTRONICS (S) PTE LTD

6. GENERAL SPECIFICATION :

a) Test Freq. : 100KHz/0.25VDC

b) Ambient Temp. : 20°C

c) Operating Temp. : -55°C to +125°C

d) Storage Temp. : -55°C to +125°C

e) Heat Rated Current (Irms) : Will cause the coil temp. rise approximately ΔT=40°C without core loss.

f) Saturation Current (Isat) : Will cause L_0 to drop approximately 20% typ.

g) Part Temperature (Ambient+Temp. Rise) : Should not exceed 125°C under worst case operating conditions.

7. ELECTRICAL CHARACTERISTICS :

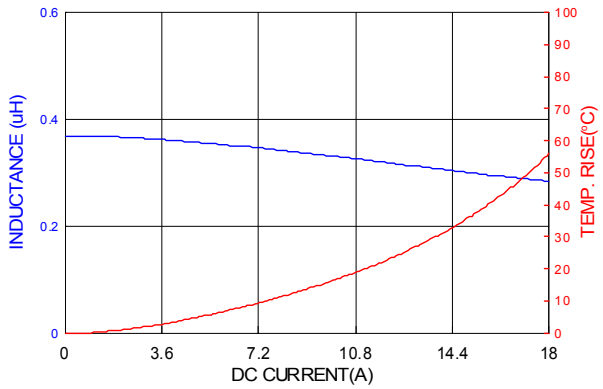
Part No.	Inductance L_0 (μH) ±20% @ 0 Adc	Irms (A) Typ.	Isat (A) Typ.	DCR (mΩ) Max.
L822HW-R33MF	0.33	12	18	7
L822HW-R47MF	0.47	11	18	9.3
L822HW-R68MF	0.68	9	17	13.9
L822HW-1R0MF	1.00	7	14	18
L822HW-1R5MF	1.50	4	12	34
L822HW-2R2MF	2.20	5	9	46
L822HW-3R3MF	3.30	3.25	7	60
L822HW-4R7MF	4.70	3	5	78

RoHS Compliant

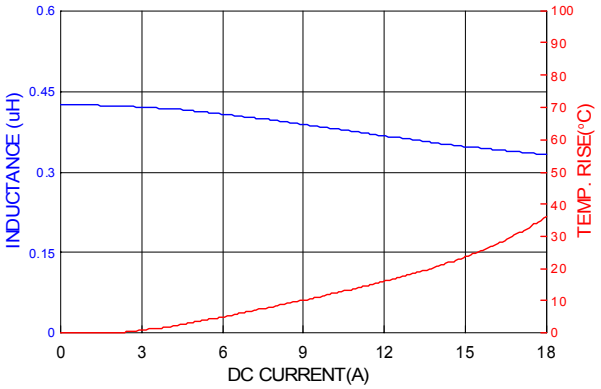
NOTE : Specifications subject to change without notice. Please check our website for latest information.

8. CHARACTERISTICS CURVES :

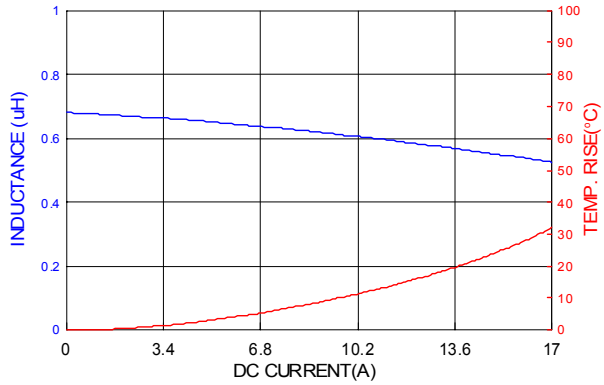
L822HW-R33MF



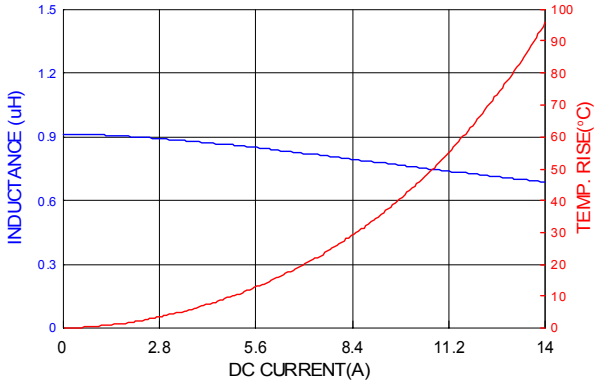
L822HW-R47MF



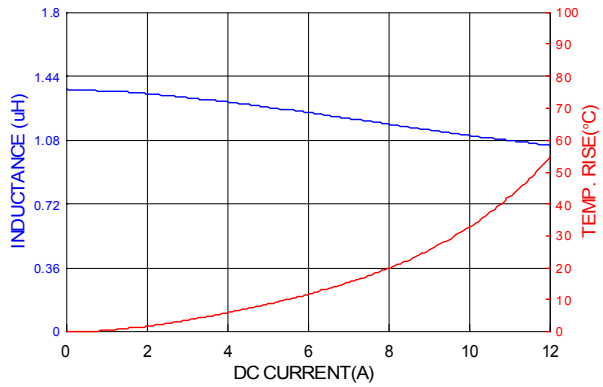
L822HW-R68MF



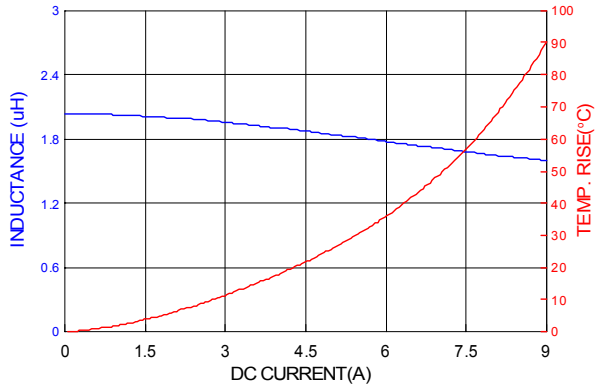
L822HW-1R0MF



L822HW-1R5MF



L822HW-2R2MF

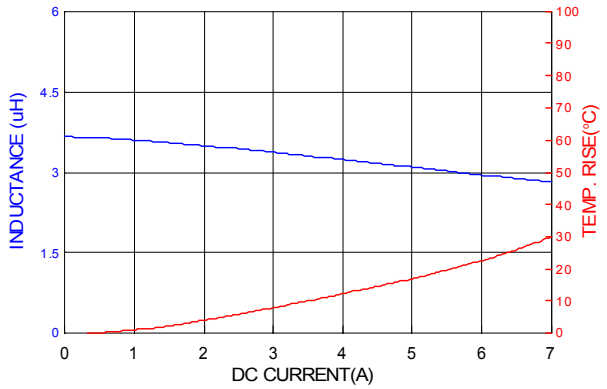


RoHS Compliant

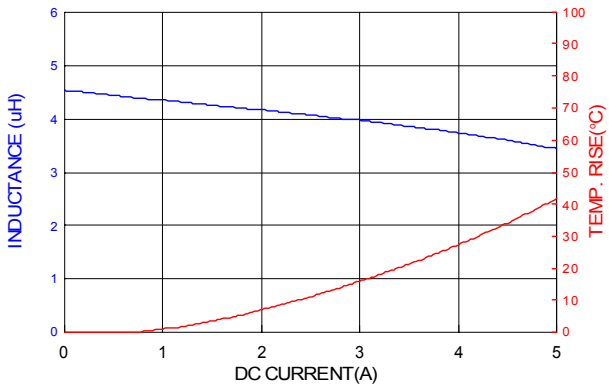
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8. CHARACTERISTICS CURVES :

L822HW-3R3MF



L822HW-4R7MF

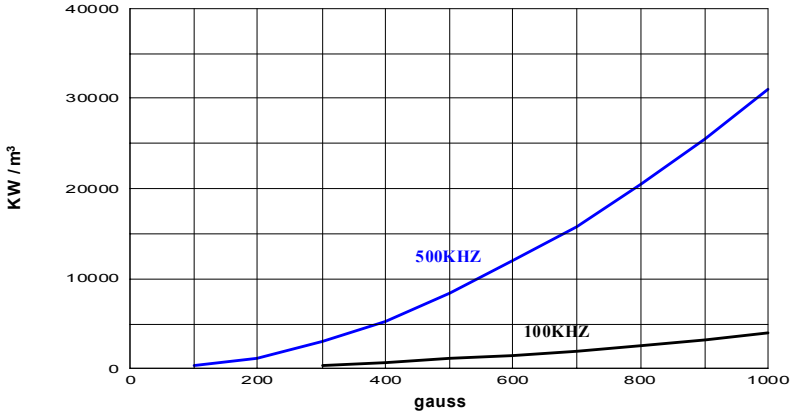


RoHS Compliant

NOTE : Specifications subject to change without notice. Please check our website for latest information.

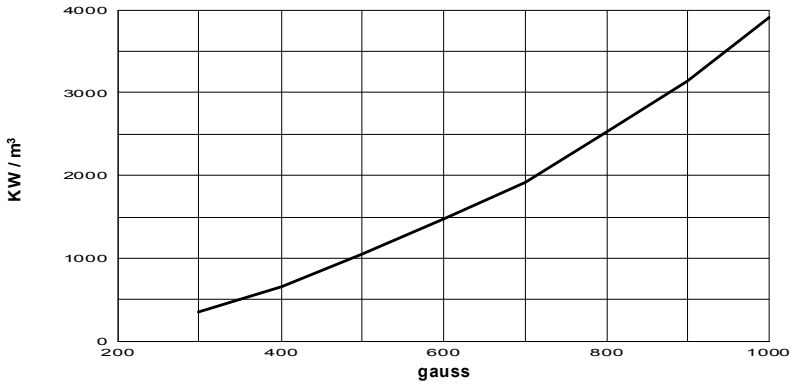
9. CORE LOSS :

100KHz and 500KHz



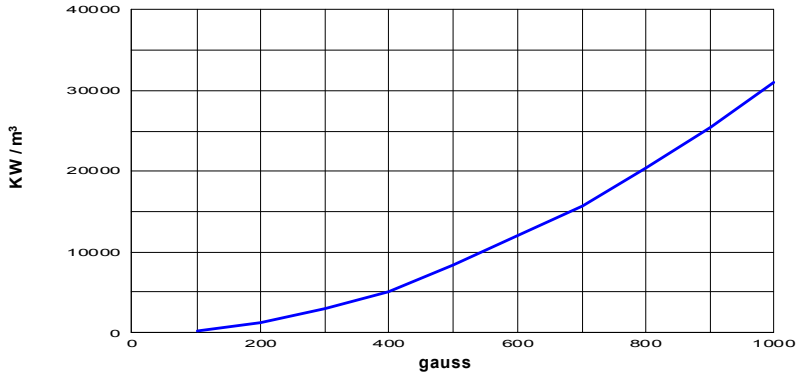
material / gauss \ loss	100KHz	500KHz
100	-	266
200	-	1,234
300	351.7	2,932
400	665.9	5,195
500	1,039	8,336
600	1,471	12,025
700	1,923	15,715
800	2,537	20,444
900	3,148	25,429
1000	3,902	31,002

100KHz



material / gauss \ loss	100KHz
300	351.7
400	665.9
500	1,039
600	1,471
700	1,923
800	2,537
900	3,148
1000	3,902

500KHz

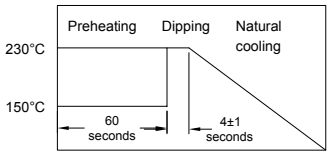
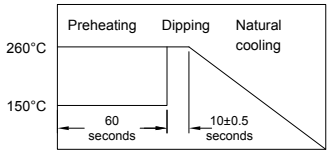


material / gauss \ loss	500KHz
100	266
200	1,234
300	2,932
400	5,195
500	8,336
600	12,025
700	15,715
800	20,444
900	25,429
1000	31,002

RoHS Compliant

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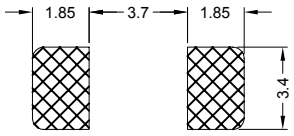
10. RELIABILITY AND TEST CONDITION :

<table>
<tr><th>ITEM</th><th>PERFORMANCE</th><th>TEST CONDITION</th></tr>
<tr><td colspan="3">Electrical Characteristics Test</td></tr>
<tr><td>Inductance</td><td rowspan="2">Refer to standard electrical characteristics list</td><td>HP4284A, CH11025, CH3302, CH1320, CH1320S
LCR meter.</td></tr>
<tr><td>DCR</td><td>CH16502, Agilent33420A Micro-Ohm Meter.</td></tr>
<tr><td>Heat Rated Current (Irms)</td><td></td><td>Irms(A) will cause the coil temperature rise
approximately ΔT=40°C without core loss
1. Applied the allowed DC current
2. Temperature measured by digital surface thermometer</td></tr>
<tr><td>Saturation Current (Isat)</td><td></td><td>Isat(A) will cause Lo to drop approximately 20% typical</td></tr>
<tr><td colspan="3">Mechanical Performance Test</td></tr>
<tr><td>Solderability Test</td><td>More than 90% of the terminal electrode
should be covered with solder.</td><td>Preheat : 150°C, 60sec.
Solder : Sn99.95-Cu0.05
Solder Temperature : 230±5°C
Flux for lead free : rosin
Dip Time : 4±1sec.

</td></tr>
<tr><td>Solder Heat Resistance</td><td>1. Appearance : No significant abnormally
2. Inductance changed : Within ±20%</td><td>Preheat : 150°C, 60sec.
Solder : Sn99.95-Cu0.05
Solder Temperature : 260±5°C
Flux for lead free : rosin
Dip Time : 10±0.5sec.

</td></tr>
<tr><td colspan="3">Reliability Test</td></tr>
<tr><td>High Temperature
Life Test</td><td rowspan="3">1. Appearance : No damage
2. Inductance : Within ±20% of initial value.
No disconnection or short circuit.</td><td>Temperature : 125±5°C
Time : 500±12 hours
Measure at room temperature after placing for 2 to 3 hrs.</td></tr>
<tr><td>Low Temperature
Life Test</td><td>Temperature : -55±5°C
Time : 500±12 hours
Measure at room temperature after placing for 2 to 3 hrs.</td></tr>
<tr><td>Thermal Shock</td><td>Conditions of 1 cycle.
<table>
<tr><th>Step</th><th>Temperature (°C)</th><th>Times (min.)</th></tr>
<tr><td>1</td><td>-55±3</td><td>30±3</td></tr>
<tr><td>2</td><td>Room Temperature</td><td>Within 3</td></tr>
<tr><td>3</td><td>+125±3</td><td>30±3</td></tr>
<tr><td>4</td><td>Room Temperature</td><td>Within 3</td></tr>
</table>
Total : 5 cycles
Measure at room temperature after placing for 2 to 3 hrs.</td></tr>
<tr><td>Humidity Resistance</td><td>1. Appearance : No damage
2. Inductance : Within ±20% of initial value.
No disconnection or short circuit.</td><td>Temperature : 40±5°C
Humidity : 90% to 95%
Applied Current : Rated Curent
Time : 500±12 hours
Measure at room temperature after placing for 2 to 3 hrs.</td></tr>
</table>

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11. SOLDERIND AND MOUNTING :

11-1. Recommended PC Board Pattern



11-2. Soldering

Mildly activated rosin fluxes are preferred. The minimum amount of solder can lead to damage from the stresses caused by the difference in coefficients of expansion between solder, chip and substrate. Our terminations are suitable for all wave and re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

11-2.1 Solder Re-flow :

Recommended temperature profiles for re-flow soldering in Figure 1.

11-2.2 Soldering Iron (Figure 2) :

Products attachment with soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended.

Note :

a) Preheat circuit and products to 150°C.
b) 280°C tip temperature (max)
c) Never contact the ceramic with the iron tip
d) 1.0mm tip diameter (max)
e) Use a 20 watt soldering iron with tip diameter of 1.0mm
f) Limit soldering time to 3 secs.

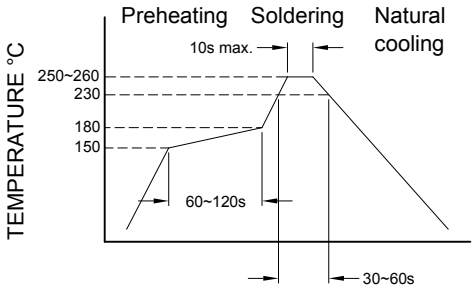


Figure 1. Re-flow Soldering

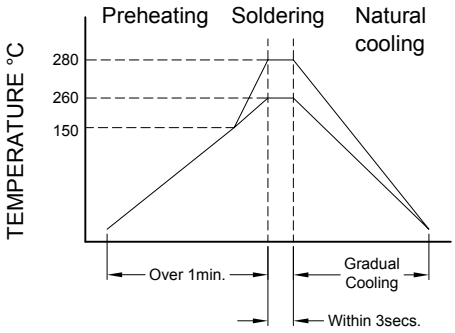


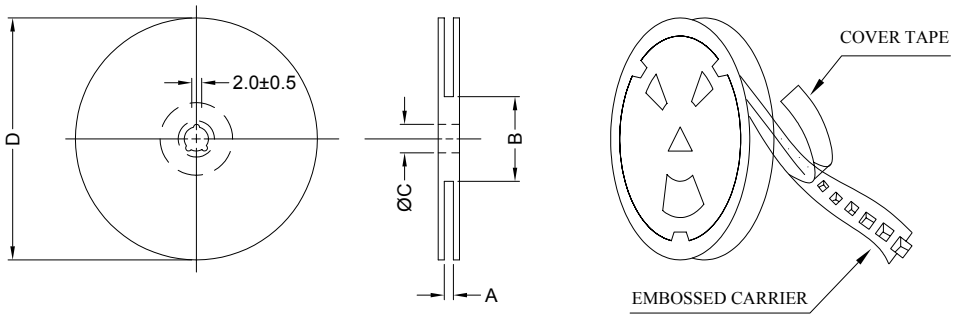
Figure 2. Iron Soldering

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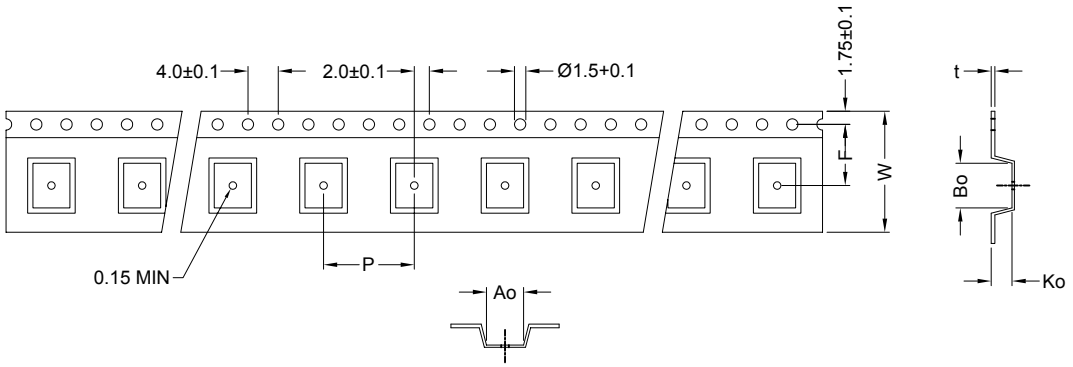
12. PACKAGING INFORMATION :

12-1. Reel Dimension



Type	A(mm)	B(mm)	C(mm)	D(mm)
13" x 16mm	16.0±0.5	100±2.0	13.5±0.5	330

12-2 Tape Dimension



Series	Ao(mm)	Bo(mm)	Ko(mm)	P(mm)	W(mm)	F(mm)	t(mm)
L822HW	7.30±0.1	7.30±0.1	2.20±0.1	12.0±0.1	16.0±0.3	7.50±0.05	0.35±0.05

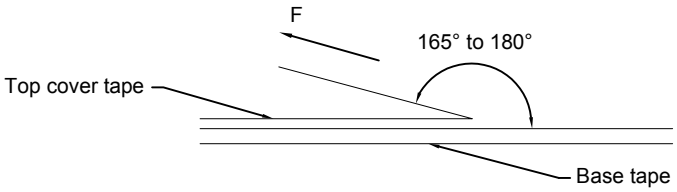
12-3. Packaging Quantity

Size	L822HW
Chip / Reel	1500
Inner Box	3000
Carton	12000

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12-4. Tearing Off Force



The force for tearing off cover tape is 15 to 60 grams in the arrow direction under the following conditions.

Room Temp. (°C)	Room Humidity (%)	Room atm (hPa)	Tearing Speed (mm/min)
5~35	45~85	860~1060	300

Application Notice

1. Storage Conditions :
   To maintain the solderabililty of terminal electrodes :
   a) Temperature and humidity conditions : Less than 30°C and 70% RH.
   b) Recommended products should be used within 6 months from the time of delivery.
   c) The packaging material should be kept where no chlorine or sulfur exists in the air.

2. Transportation :
   a) Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
   b) The use of tweezers or vacuum pick up is strongly recommended for individual components.
   c) Bulk handling should ensure that abrasion and mechanical shock are minimized.

RoHS Compliant

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