Ultra-small U-shaped Micro Photoelectric Sensor Amplifier Built-in

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SIMPLE WIRE-SAVING UNITS

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ENERGY CONSUMPTION VISUALIZATION COMPONENTS

FA COMPONENTS

MACHINE VISION SYSTEMS

UV CURING SYSTEMS

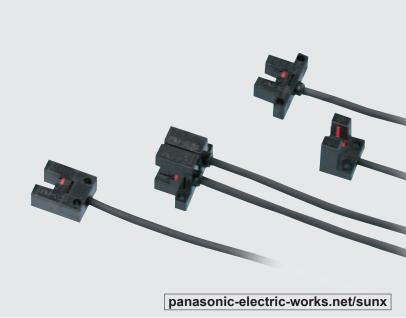
Convergent Reflective

PM-64

PM-24

PM-44/PM-54

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■ General terms and conditions F-17

■ Glossary of terms / General precautions...... P.1359~ / P.1405



■ Sensor selection guide................................. P.441~

■ Korea's S-mark......P.1410

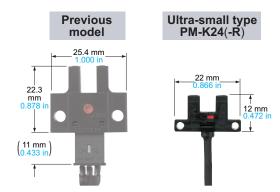




Extremely small size enables space saving!!

Extremely small size and space saving

PM-24 series contributes to the miniaturization or space saving of your equipment.



Equipped with two independent outputs

All models are equipped with two independent outputs-Light-ON and Dark-ON.

Hence, one model suffices even if the output is to be used differently, depending upon the location of use. Also, since two independent outputs have been provided, cumbersome handling of the output conversion control input, or fear of logic inversion due to a cable break, is eliminated. The sensor can be connected to the existing wiring as it is.

Example of connection with a commercial intermediate connector Commercial intermediate connector Output 1 (Light-ON) Output 2 (Dark-ON) Just connect the cable of the used Connected device side output (either Light-ON or Dark-ON). can be left as it is.

Note: Ensure to insulate the unused output wire.

Wide model variety

A wide variety of 5 shapes and 15 models is available. You may select from this wide range to suit the mounting conditions.

Meets global requirements

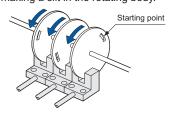
Conforms to Europe's EMC Directive and obtains UL Recognition.

Both, NPN and PNP output models are available. The PM-□24 has also obtained Korea's S-mark certification.

APPLICATIONS

Sensing the starting point on a rotating body

The starting point can be sensed by making a slit in the rotating body.



ORDER GUIDE

Туре	Appearance (mm in)	Sensing range	Model No. (Note)	Output	Output operation
			PM-K24	NPN open-collector transistor	
K type	22 0.866 0.236 0.472		PM-K24P	PNP open-collector transistor	
			PM-K24-R	NPN open-collector transistor	
	12 0.472 13.4 0.528 10.5 0.413		PM-L24	NPN open-collector transistor	
L type			PM-L24P	PNP open-collector transistor	
		PM-L24-R PM-F24 PM-F24P PM-F24-R PM-F24-R PM-F24-R	PM-L24-R	NPN open-collector transistor	
=			PM-F24	NPN open-collector transistor	
Ultra-small F type			PM-F24P	PNP open-collector transistor	Incorporated with 2 outputs: Light-ON / Dark-ON
5 -	13.4 0.528 0.472		PM-F24-R	NPN open-collector transistor	
	10.5 0.413 13.4 0.528 12 0.472		PM-R24	NPN open-collector transistor	
R type			PM-R24P	PNP open-collector transistor	
			PM-R24-R	NPN open-collector transistor	
	13.4 0.528 0.630		PM-U24	NPN open-collector transistor	
U type			PM-U24P	PNP open-collector transistor	
			PM-U24-R	NPN open-collector transistor	

Note: The suffix "-R" indicates a flexible cable type.

3 m 9.843 ft cable length type

3 m 9.843 ft cable length type (standard: 1 m 3.281 ft) is also available. (excluding flexible cable type and PNP output type) When ordering this type, suffix "-C3" to the model No. (e.g.) 3m 9.843 ft cable length type of **PM-K24** is "**PM-K24-C3**".

OPTIONS

Designation	Model No.	Description	
Mounting screw MS-M2		Mounting screw with washers for the ultra-small type sensor (50 pcs. lot). It can mount securely as it is spring washer attached.	

Mounting screw

• MS-M2



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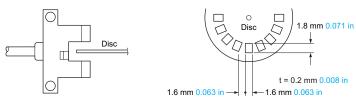
PM-64 PM-24 PM-44/ PM-54

SPECIFICATIONS

			Ultra-small		
		Type		With flexible cable	
		NPN output	PM-□24	PM-□24-R	
Iten	Model I	PNP output	PM-□24P		
Sen	sing range		5 mm 0.197 in (fixed)		
Mini	mum sensi	ng object	0.8 × 1.8 mm 0.031 × 0.071 in opaque object		
Hys	teresis		0.05 mm 0.002 in or less		
Rep	eatability		0.03 mm 0.001 in or less		
Sup	ply voltage		5 to 24 V DC ±10 % Ripple P-P 10 % or less		
Curr	rent consun	nption	15 mA or less		
Output			<npn output="" type=""> NPN open-collector transistor Maximum sink current: 50 mA Applied voltage: 30 V DC or less (between output and 0 V) Residual voltage: 0.7 V or less (at 50 mA sink current) 0.4 V or less (at 16 mA sink current) </npn>	<pnp output="" type=""> PNP open-collector transistor</pnp>	
Utilization category DC-12 or DC-13			or DC-13		
Output operation		eration	Incorporated with 2 outputs: Light-ON / Dark-ON		
Response time			Under light received condition: 20 µs or less Under light interrupted condition: 100 µs or less (Response frequency: 1 kHz or more) (Note 2)		
Оре	ration indic	ator	Vermilion LED (lights up under light received condition)		
	Pollution (degree	3 (Industrial environment)		
a	Ambient tem	perature (Note 3, 4)	-25 to +55 °C −13 to +131 °F (No dew condensation or icing allowed), Storage: -30 to +80 °C -22 to +176 °F		
Ambient humidity 35 to 85 % RH, Storage: 35 to 85 % RH		orage: 35 to 85 % RH			
Ambient illuminance Fluorescent light: 1,000 & at the light-receiving face		x at the light-receiving face			
ental	EMC		EN 60947-5-2		
Ambient humidity 35 to 85 % RH, Storage: 35 to 85 % RH Ambient illuminance Fluorescent light: 1,000 tx at the light-receiving face EMC EMC EN 60947-5-2 Voltage withstandability 1,000 V AC for one min. between all supply terminals connected together and enclosur linsulation resistance 50 MΩ, or more, with 250 V DC megger between all supply terminals connected together and enclosure linsulation resistance			terminals connected together and enclosure		
invir	Insulation	resistance	50 M Ω , or more, with 250 V DC megger between all supply terminals connected together and enclosure		
Vibration resistance 10 to 2,000 Hz frequency, 1.5 mm 0.059 in amplitude		10 to 2,000 Hz frequency, 1.5 mm 0.059 in amp	olitude in X, Y and Z directions for two hours each		
Shock resistance 15,000 m/s² acceleration (1,500 G approx.) in X, Y and Z directions for three times each			in X, Y and Z directions for three times each		
Emitting element		nt	Infrared LED (Peak emission wavelength: 940 nm 0.037 mil, non-modulated)		
Material			Enclosure: PBT, Slit cover: Polycarbonate		
Cable			0.09 mm² 4-core cabtyre cable [PM-□24-R: 0.1 mm² flexible, oil and heat resistant cabtyre cable (Note 5)], 1 m 3.281 ft long		
Cab	le extensio	n	Extension up to total 100 m 328.084 ft is possible with 0.3 mm², or more, cable.		
Weight			Net weight: 10 g approx.		

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.

2) The response frequency is the value when the disc, given in the figure below, is rotated.

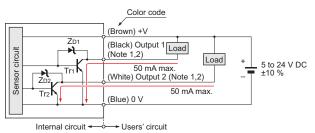


- 3) In case the PM-24 series is used at an ambient temperature of +50 °C +122 °F, or more, make sure to mount it on a metal body.
- 4) Take care that the flexibility of the PM-□24-R cable is lost if the ambient temperature in −10 °C +14 °F or less.
- 5) The cable of PM-\(\pi\)24-R is a flexible cable usable on a moving base. When the sensor is mounted on a moving base, fix the sensor cable joint so that stress is not applied to it. (Models other than the PM-\(\pi\)24-R cannot be used on a moving base.)

■ I/O CIRCUIT AND WIRING DIAGRAMS

NPN output type PM-□24 PM-□24-R

I/O circuit diagram

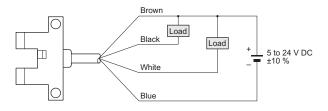


Notes: 1) Make sure to connect terminals correctly as the sensor does not incorporate a reverse polarity protection circuit. Further, the output is not incorporated with a short-circuit protection circuit. Do not connect it directly to a power supply or a capacitive load. Faulty wiring may result in damage.

2) Ensure to insulate the unused output wire.

Symbols ... ZD1, ZD2: Surge absorption zener diode Tr1, Tr2: NPN output transistor

Wiring diagram

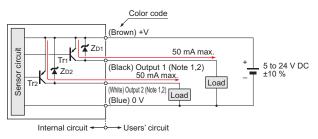


Output operation

	Color code	Output operation
Output 1	Black	Light-ON
Output 2	White	Dark-ON

PM-□24P PNP output type

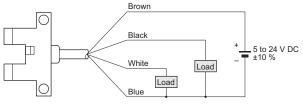
I/O circuit diagram



Notes: 1) Make sure to connect terminals correctly as the sensor does not incorporate a reverse polarity protection circuit. Further, the output is not incorporated with a short-circuit protection circuit. Do not connect it directly to a power supply or a capacitive load. Faulty wiring may result in damage. 2) Ensure to insulate the unused output wire.

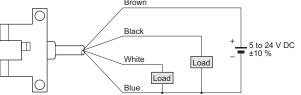
Symbols ... ZD1, ZD2 : Surge absorption zener diode Tr1, Tr2 : PNP output transistor

Wiring diagram



Output operation

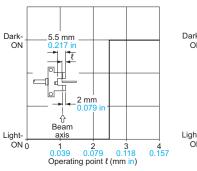
	Color code	Output operation
Output 1	Black	Light-ON
Output 2	White	Dark-ON

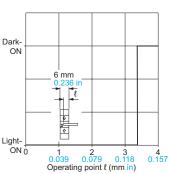


	Color code	Output operation	
Output 1	Black	Light-ON	
Output 2	White	Dark-ON	

SENSING CHARACTERISTICS (TYPICAL)

Sensing position





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PRECAUTIONS FOR PROPER USE

Refer to General precautions.



 Never use this product as a sensing device for personnel protection.

 In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.



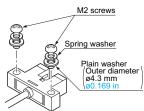
Make sure to connect terminals correctly as the sensor does not incorporate a reverse polarity protection circuit.

Further, the output is not incorporated with a short-circuit protection circuit. Do not connect it directly to a power supply or a capacitive load. Faulty wiring may result in damage.

Mounting

 When fixing the sensor with screws, use M2 screws and the tightening torque should be 0.15 N·m or less.
 Further, use small, round type plain washers. (ø4.3 mm ø0.169 in)

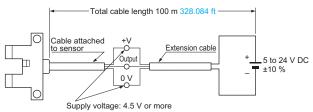
When using the optional mounting screw set **MS-M2**, a spring washer is included.



 In case the PM-24 series is used at an ambient temperature of +50 °C +122 °F, or more, make sure to mount it on a metal body.

Cable extension

 Cable extension is possible up to an overall length of 100 m 328.084 ft with a 0.3 mm², or more, cable.
 However, since a voltage drop shall occur due to the cable extension, ensure that the power supply voltage at the end of the cable attached to the sensor is within the rating.



But, when the overall cable length, including the cable attached to the sensor, is as given below, there is no need to confirm the voltage.

Conductor cross- section area of extension cable	Total cable length
0.08 to 0.1 mm ²	Up to 5 m 16.404 ft
0.2 mm ²	Up to 10 m 32.808 ft
0.3 mm ²	Up to 20 m 65.617 ft

Others

 Since the sensor is intended for use inside machines, no special countermeasures have been taken against extraneous light. Take care that extraneous light is not directly incident on the beam receiving section.



- Do not use during the initial transient time (50 ms) after the power supply is switched on.
- The cable of PM-□24-R is a flexible cable usable on a moving base. When the sensor is mounted on a moving base, fix the sensor cable joint so that stress is not applied to it. (Models other than the PM-□24-R cannot be used on a moving base.)
- Take care that the flexibility of the PM-□24-R cable is lost if the ambient temperature is -10 °C +14 °F or less.

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DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.

PM-K24(P) PM-K24-R Sensor

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Senso

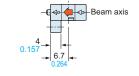
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PM-F24(P) PM-F24-R

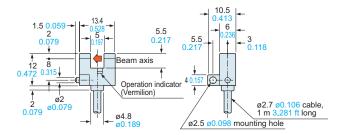
Sensor PM-R24(P) PM-R24-R

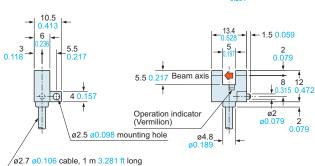
Sensor



-22 0.866 -

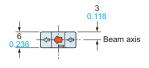


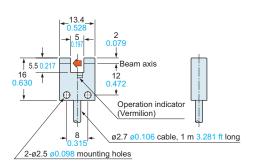




PM-U24(P) PM-U24-R

Sensor





shaped

Selection Guide

PM-64

PM-24 PM-44/ PM-54