



HM117

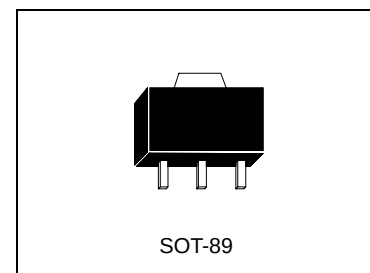
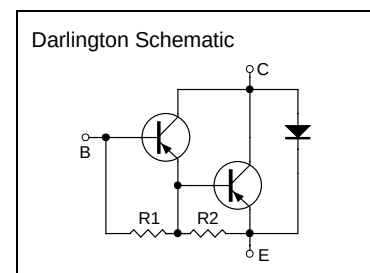
PNP EPITAXIAL PLANAR TRANSISTOR

Description

The HM117 is designed for use in general purpose amplifier and low-speed switching applications.

Absolute Maximum Ratings ($T_A=25^{\circ}\text{C}$)

- Maximum Temperatures
Storage Temperature $-55 \sim +150^{\circ}\text{C}$
Junction Temperature $+150^{\circ}\text{C}$ Maximum
- Maximum Power Dissipation
Total Power Dissipation ($T_A=25^{\circ}\text{C}$) 1.2 W
Total Power Dissipation
(Printed circuit board 2mm thick, collector plating 1cm^2 square or larger) 1.6 W
- Maximum Voltages and Currents
 BV_{CBO} Collector to Base Voltage -100 V
 BV_{CEO} Collector to Emitter Voltage -100 V
 BV_{EBO} Emitter to Base Voltage -5 V
 I_C Collector Current (Continue) -4 A
 I_C Collector Current (Peak) -6 A



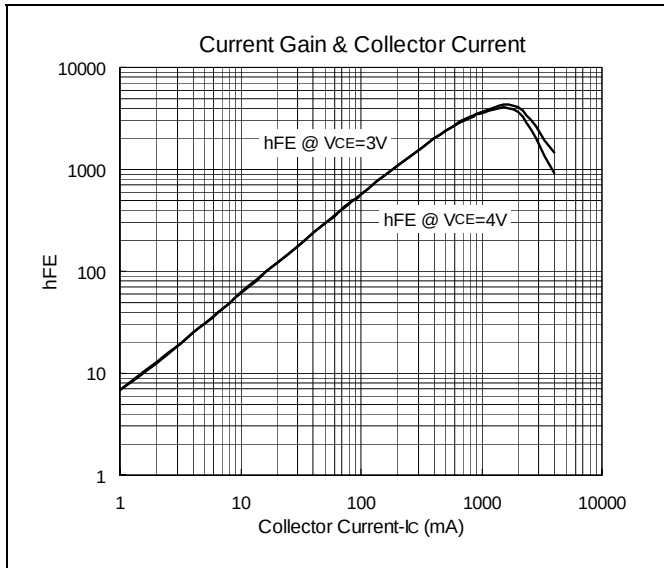
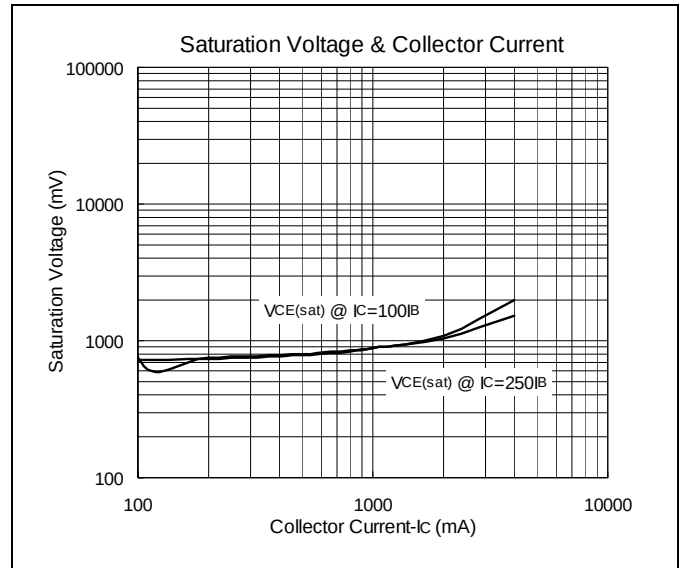
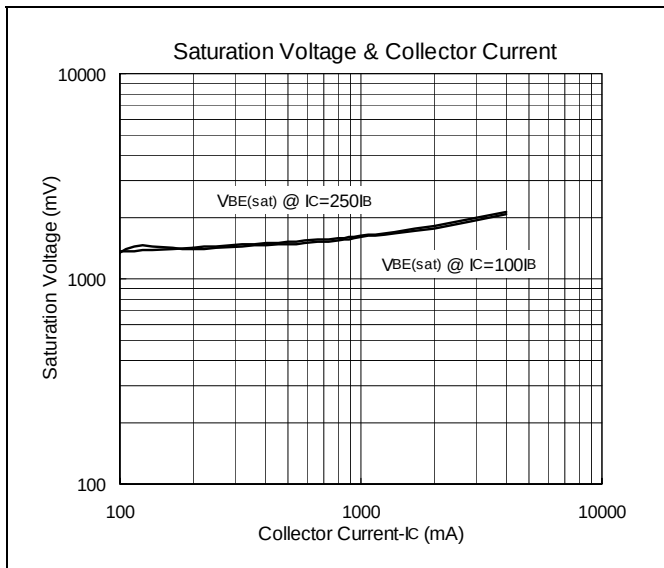
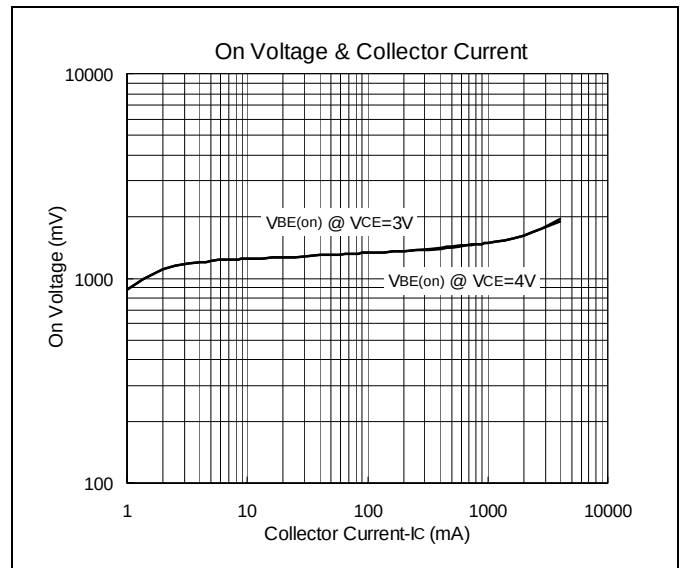
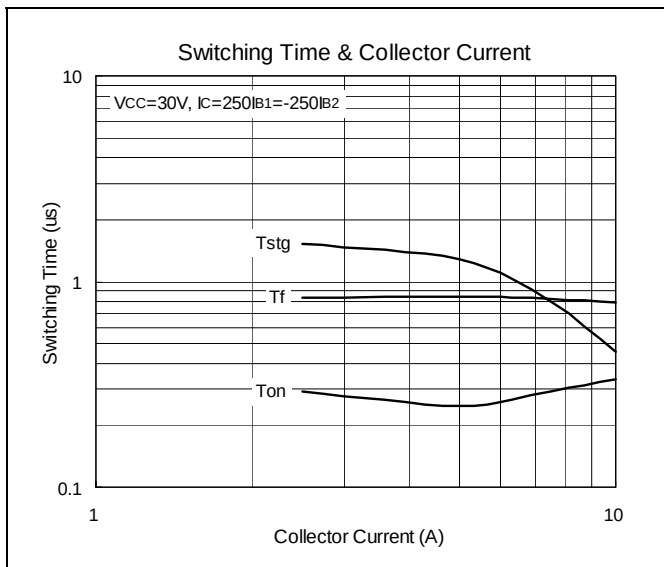
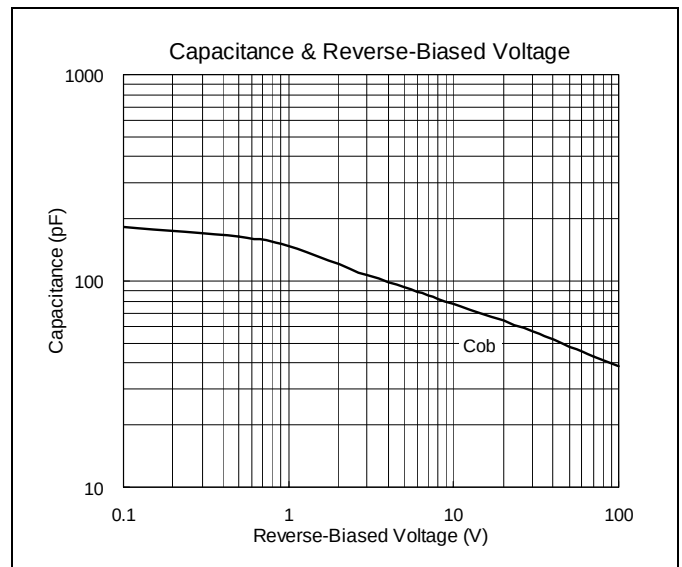
Electrical Characteristics ($T_A=25^{\circ}\text{C}$)

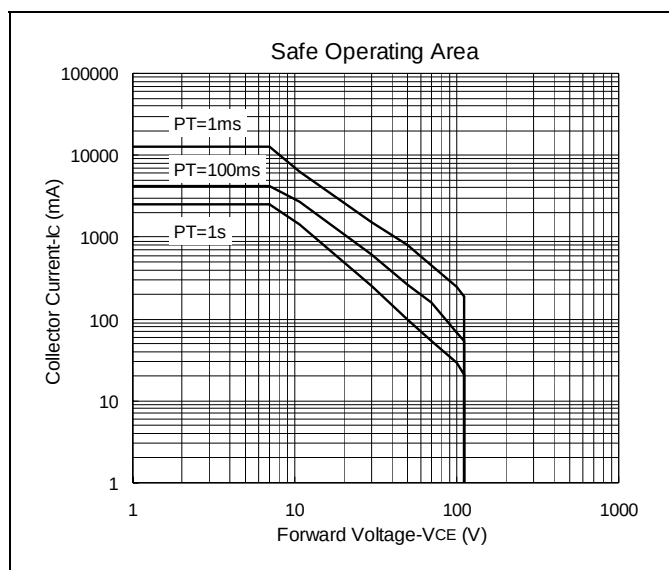
Symbol	Min.	Typ.	Max.	Unit	Test Conditions
BV_{CBO}	-100	-	-	V	$I_C=-1\text{mA}$
BV_{CEO}	-100	-	-	V	$I_C=-30\text{mA}$
I_{CBO}	-	-	-1	mA	$V_{CB}=-100\text{V}$
I_{CEO}	-	-	-2	mA	$V_{CE}=-50\text{V}$
I_{EBO}	-	-	-2	mA	$V_{EB}=-5\text{V}$
$*V_{CE(sat)}$	-	-	-2.5	V	$I_C=-2\text{A}$, $I_B=-8\text{mA}$
$*V_{BE(on)}$	-	-	-2.8	V	$I_C=-2\text{A}$, $V_{CE}=-4\text{V}$
$*h_{FE1}$	1	-	-	K	$I_C=-1\text{A}$, $V_{CE}=-4\text{V}$
$*h_{FE2}$	500	-	-		$I_C=-2\text{A}$, $V_{CE}=-4\text{V}$
Cob	-	-	200	pF	$V_{CB}=-10\text{V}$, $f=0.1\text{MHz}$

*Pulse Test: Pulse Width $\leq 380\mu\text{s}$, Duty Cycle $\leq 2\%$



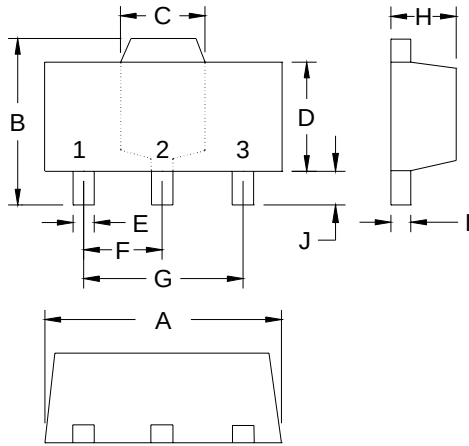
Characteristics Curve





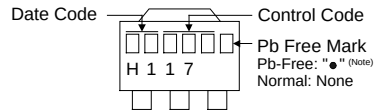


SOT-89 Dimension



3-Lead SOT-89 Plastic
Surface Mounted Package
HSMC Package Code: M

Marking:



Note: Green label is used for pb-free packing

Pin Style: 1.Base 2.Collector 3.Emitter

Material:

- Lead solder plating: Sn60/Pb40 (Normal), Sn/3.0Ag/0.5Cu or Pure-Tin (Pb-free)
- Mold Compound: Epoxy resin family, flammability solid burning class: UL94V-0

DIM	Min.	Max.
A	4.40	4.60
B	4.05	4.25
C	1.50	1.70
D	2.40	2.60
E	0.36	0.51
F	*1.50	-
G	*3.00	-
H	1.40	1.60
I	0.35	0.41

*: Typical, Unit: mm

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Head Office And Factory:

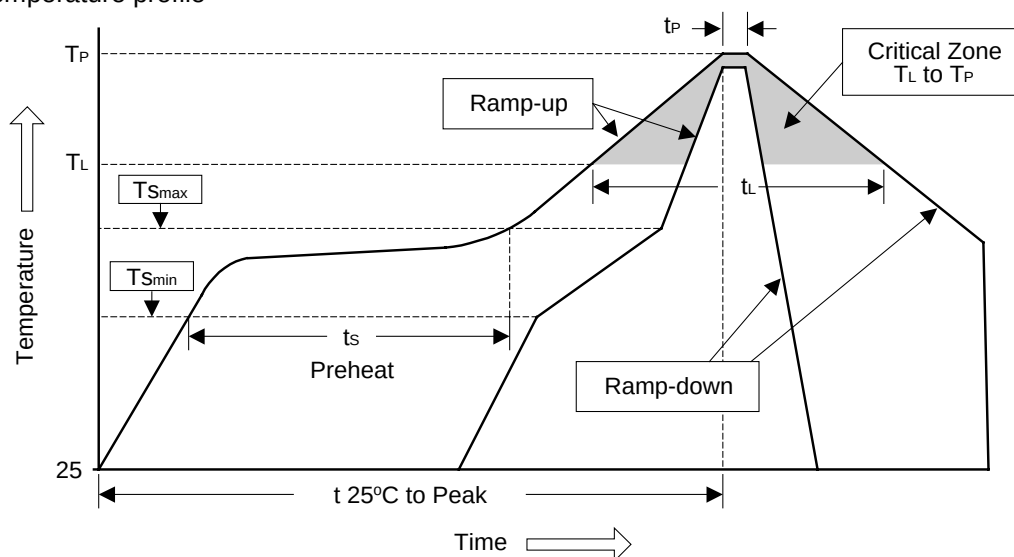
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Soldering Methods for HSMC's Products

1. Storage environment: Temperature=10°C~35°C Humidity=65%±15%
2. Reflow soldering of surface-mount devices

Figure 1: Temperature profile



Profile Feature	Sn-Pb Eutectic Assembly	Pb-Free Assembly
Average ramp-up rate (T_L to T_P)	$<3^{\circ}\text{C}/\text{sec}$	$<3^{\circ}\text{C}/\text{sec}$
Preheat		
- Temperature Min (T_{smin})	100°C	150°C
- Temperature Max (T_{smax})	150°C	200°C
- Time (min to max) (t_s)	60~120 sec	60~180 sec
T_{smax} to T_L		
- Ramp-up Rate	$<3^{\circ}\text{C}/\text{sec}$	$<3^{\circ}\text{C}/\text{sec}$
Time maintained above:		
- Temperature (T_L)	183°C	217°C
- Time (t_L)	60~150 sec	60~150 sec
Peak Temperature (T_P)	240°C +0/-5°C	260°C +0/-5°C
Time within 5°C of actual Peak Temperature (t_P)	10~30 sec	20~40 sec
Ramp-down Rate	$<6^{\circ}\text{C}/\text{sec}$	$<6^{\circ}\text{C}/\text{sec}$
Time 25°C to Peak Temperature	<6 minutes	<8 minutes

3. Flow (wave) soldering (solder dipping)

Products	Peak temperature	Dipping time
Pb devices.	245°C ±5°C	5sec ±1sec
Pb-Free devices.	260°C +0/-5°C	5sec ±1sec