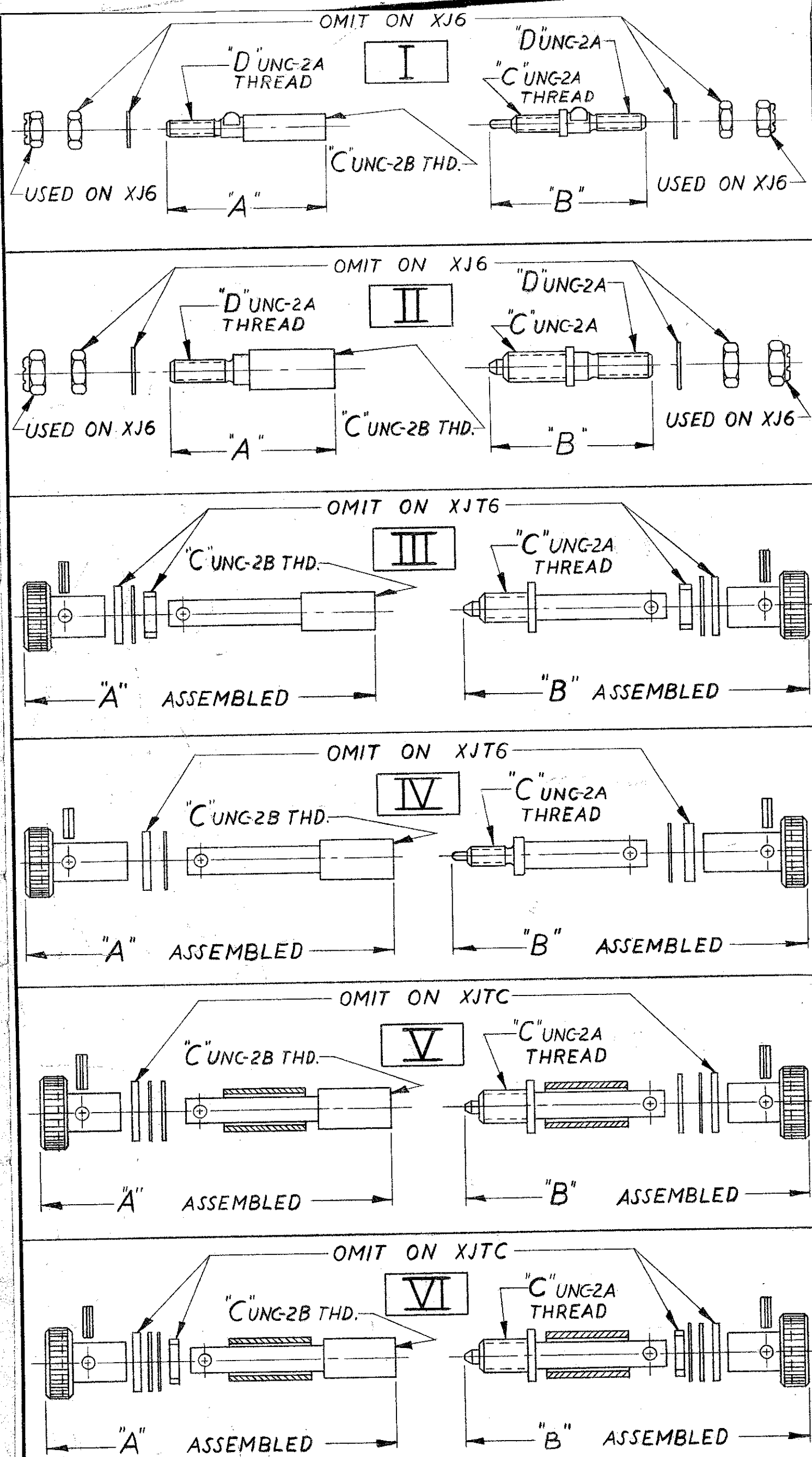




CATALOG NO	TY	USED ON	A	B	C	D
J 601	I	MRE 8-J,	25/32	3/4	2-56	2-56
J 602	II	MRA/MRE/MRAC all sizes-J6, except: MRA/MRE/MRAC 104-J6 & MRE 8-J,	51/64	51/64	6-32	4-40
J 603	II	MRA/MRE/MRAC 104-J6,	51/64	51/64	8-32	6-32
J 802	I	MRA/MRE all sizes-J6, except: MRE 5-3, 8, 12-2, 104-J6, & MRA 104-J6,	25/32	3/4	6-32	4-40
J 803	I	MRA/MRE 104-J6,	7/8	55/64	8-32	6-32
JT 601	IV	MRE 8-JT,	119/64	1 1/4	2-56	
JT 602	III	MRA/MRE 9, 14, 20-JT6, & MRE 7, 7-2, 12-2, 18, 21, 26-JT6,	119/64	119/64	6-32	
JT 603	III	MRA/MRE 34, 41, 42, 50, 75-JT6, & MRA 50-8, 66-JT6,	119/64	119/64	6-32	
JT 604	IV	MRA/MRE 104-JT6,	133/64	133/64	8-32	
JT 605	III	MRAC all sizes-JT6, except: MRAC 104-JT6,	119/64	119/64	6-32	
JT 606	IV	MRAC 104-JT6,	133/64	133/64	8-32	
JTC 601	V	MRE-JTC 5-3H, 8H, 8H8, 8H9,	2 1/64	103/64	2-56	
JTC 602	V	MRA-JTC 9HI, 14HI, 20HI, 20H9, MRE/MRAC-JTC 9HI, H8, 14HI, 18HI, 20HI, H9, 26HI, H8, H9,	2 1/32	2 1/32	6-32	
"	"	MRE-JTC 12-2H, 7-2HI, H8, 21HI,	2 3/32	2 3/32	6-32	
JTC 603	V	MRA-JTC 9H8, MRE-JTC 7HI, H8, 18H8, 21H8, MRAC-JTC 18H8,	2 3/64	2 3/64	6-32	
JTC 604	V	MRE-JTC 26H,	2 3/64	2 3/64	6-32	
JTC 605	VI	MRA/MRE/MRAC-JTC 34H, HI, H8, H9, 42H, HI, H8, H9, 50H, HI, H8, H9, 75H, HI, H8, H9,	2 1/32	2 1/32	6-32	
"	"	MRA/MRAC-JTC 50-8H9, 66H9,	2 1/32	2 1/32	6-32	
JTC 607	V	MRA/MRE/MRAC-JTC 41H, HI,	32 1/64	32 1/64	8-32	
JTC 608	V	MRA/MRAC-JTC 104H, H9, MRE-JTC 104H, H9,	12 1/32	12 1/32	6-32	
JTC 610	V	MRA/MRE-JTC 14H8, 20H8, MRAC-JTC 14H8, 20H8,	2 15/32	2 15/32	6-32	
JTC 611	V	MRA-JTC 50-8H, 66H, MRAC-JTC 66H,	2 3/32	2 3/32	6-32	
JTC 612	V	MRAC-JTC 18 H13,	1 7/32	1 7/32	6-32	
JTC 613	V	MRA/MRE/MRAC-JTCH-HI-H8-H9-H13	1 6/64	1 6/64	6-32	
JTC 614	V	MRA/MRE/MRAC-JTCH-HI-H8-H9-H13	51/64	51/64	6-32	4-40
XJ 602	II	XMRA/XMRE/XAC all sizes-XJ6, except: XMRA/XMRE/XAC 104-XJ6,	51/64	51/64	8-32	6-32
XJ 603	II	XMRA/XMRE/XAC 104-XJ6,	119/64	119/64	6-32	
XJT 602	III	XMRA/XMRE 9, 14, 20-XJT6, & XMRE 7-2, 18, 21, 26-XJT6,	119/64	119/64	6-32	
XJT 603	III	XMRA/XMRE 34, 42, 50, 75-XJT6, & XMRA 50-8, 66-XJT6,	133/64	133/64	8-32	
XJT 604	IV	XMRA 104-XJT6,	119/64	119/64	6-32	
XJT 605	III	XAC all sizes-XJT6, except: XAC 104-XJT6,	133/64	133/64	8-32	
XJT 606	IV	XAC 104-XJT6,				
XJTC 602	V	XMRE-XJTC 26HI, H8, H9, XMRA-XJTC 9HI, H8, H9, 14HI, H9, 20HI, H9, XAC-XJTC 9HI, H8, H13,	2 1/32	2 1/32	6-32	
"	"	14HI, H13, 18HI, 20HI, H13, 26HI, H8, XMRE-XJTC 7-2HI, 9HI, H9, 14HI, H9, 18HI, H9, 20HI, H9, 21HI,	2 3/32	2 3/32	6-32	
XJTC 603	V	XAC-XJTC 18H8, XMRE-XJTC 7-2H8, 9H8, 18H8, 21H, H8,	2 3/32	2 3/32	6-32	
XJTC 604	V	XMRE/XAC-XJTC 26H,	2 3/64	2 3/64	6-32	
XJTC 605	VI	XAC-XJTC 34H, HI, 42H, HI, H8, 50H, HI, H8, 75H, HI, H8, XMRA-XJTC 50-8H9, 66H9, XAC-XJTC 34H8,	2 1/32	2 1/32	6-32	
"	"	XMRA/XMRE-XJTC 34H, HI, H8, H9, 42H, HI, H8, H9, 50H, HI, H8, H9, 75H, HI, H8, H9,				
" 605-491	"	XMRA/XAC-XJTC 34H, H9,				
XJTC 608	V	XMRA/XAC-XJTC 104H, H9,	32 1/64	32 1/64	8-32	
XJTC 610	V	XMRE-XJTC 14H8, 20H8, XMRA/XAC-XJTC 14H8, 20H8,	12 1/32	12 1/32	6-32	
XJTC 611	V	XMRA-XJTC 50-8H, 66H, XAC-XJTC 66H,	2 15/32	2 15/32	6-32	
XJTC 612	V	XAC-XJTC 18 H13,	2 3/64	2 3/64	6-32	

- NOTES:
1. IF JACKSCREW ONLY REQUIRED ADD SUFFIX "P" TO CATALOG NO.
IF JACK SOCKET ONLY REQUIRED ADD SUFFIX "S" TO CATALOG NO.
2. WED RECOMMENDS MAXIMUM TORQUE REQUIRED TO FULLY MATE EACH THREAD TYPE (REF "C" DIMENSION).
- 2-56; 3 IN.-LB. MAX.
6-32; 10 IN.-LB. MAX.
8-32; 20 IN.-LB. MAX.

WT. oz

TOLERANCE UNLESS OTHERWISE SPECIFIED FRACTIONS $\pm 1/64$ DECIMALS $\pm .001$ ANGULAR $\pm .1^\circ$

REV.	CHANGE	DATE	BY	CHKD.	DATE	BY	CHKD.
A	CAT NO XJTC 602 & XJTC 604 REVISED	6-11-68	Y.C. RUS				
B	XJTC 602 & XJTC 604 REVISED	1-3-69	Y.C. RUS				
C	NOTES ADDED	2-24-71	S.K.				
D	REVISION PER ENR # 459	1-4-72	S.K.				
E	REVISION PER ECR # 1738	10-24-80	C.B.A.R.G.				

TITLE

OUTLINE & USAGE OF JACKSCREW SETS.

SCALE None

DR. A. J. W.

DATE 3-21-63

CHKD. J.M.

DATE 3-25-63

WINCHESTER ELECTRONICS, OAKVILLE, CONN.

DWG. SIZE C 22389

REV. E

EN-9576