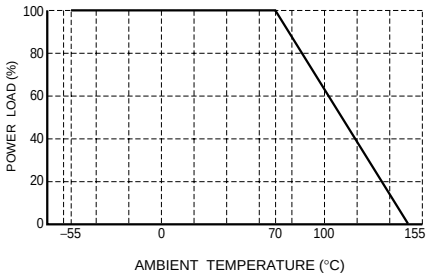
Thick film rectangular

MCR18 (1206 size: 1 / 4W)

●Features

1) Power rating of 1 / 4W
2) Highly reliable chip resistor Ruthenium oxide dielectric offers superior resistance to the elements.
3) Electrodes not corroded by soldering
   Thick film makes the electrodes very strong.
4) Leading the world in development and mass production.
   Since start of production in 1976 (first in the wold), this component has established a solid reputation as a general–purpose chip resistor.
5) ROHM resistors have approved ISO–9001 certification.
   Design and specifications are subject to change without notice. Carefully check the specification sheet before using or ordering it.

●Ratings

Item	Conditions	Specifications	
Rated power	Power must be derated according to the power derating curve in Figure 1 when ambient temperature exceeds 70°C.  Fig.1	0.25W (1 / 4W) at 70°C	
Rated voltage	The voltage rating is calculated by the following equation. If the value obtained exceeds the limiting element voltage, the voltage rating is equal to the maximum operating voltage. $E=\sqrt{P\times R}$ E: Rated voltage (V) P: Rated power (W) R: Nominal resistance (Ω)	Limiting element voltage	200V
Nominal resistance	See Table 1.		
Operating temperature		–55°C to +155°C	

Jumper type

Resistance	Max. 50mΩ
Rated current	2A
Operating temperature	–55°C to +155°C

Table 1

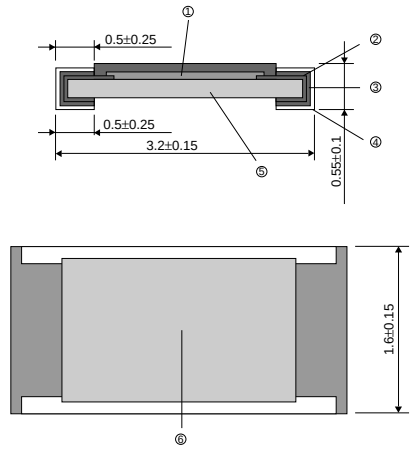
Resistance tolerance	Resistance range (Ω)	Resistance temperature coefficient (ppm / °C)
F (±1%)	10 ≤ R ≤ 2.2M (E24,96)	±100
J (±5%)	1 ≤ R < 10 (E24)	±400
	10 ≤ R ≤ 10M (E24)	±200

●Before using components in circuits where they will be exposed to transients such as pulse loads (short–duration, high–level loads), be certain to evaluate the component in the mounted state. In addition, the reliability and performance of this component cannot be guaranteed if it is used with a steady state voltage that is greater than its rated voltage.

●Characteristics

Item	Guaranteed value		Test conditions (JIS C 5201-1)
	Resistor type	Jumper type	
Resistance	J : ±5% F : ±1%	Max. 50mΩ	JIS C 5201-1 4.5
Variation of resistance with temperature	See Table.1		JIS C 5201-1 4.8 Measurement : –55 / +25 / +125°C
Overload	± (2.0%+0.1Ω)	Max. 50mΩ	JIS C 5201-1 4.13 Rated voltage (current) ×2.5, 2s. Maximum overload voltage : 400V
Solderability	A new uniform coating of minimum of 95% of the surface being immersed and no soldering damage.		JIS C 5201-1 4.17 Rosin·Ethanol (25%WT) Soldering condition : 235±5°C Duration of immersion : 2.0±0.5s.
Resistance to soldering heat	± (1.0%+0.05Ω)	Max. 50mΩ No remarkable abnormality on the appearance.	JIS C 5201-1 4.18 Soldering condition : 260±5°C Duration of immersion : 10±1s.
Rapid change of temperature	± (1.0%+0.05Ω)	Max. 50mΩ	JIS C 5201-1 4.19 Test temp. : –55°C to +125°C 5cyc
Damp heat, steady state	± (3.0%+0.1Ω)	Max. 100mΩ	JIS C 5201-1 4.24 40°C, 93%RH Test time : 1,000h to 1,048h
Endurance at 70°C	± (3.0%+0.1Ω)	Max. 100mΩ	JIS C 5201-1 4.25.1 Rated voltage (current), 70°C 1.5h : ON – 0.5h : OFF Test time : 1,000h to 1,048h
Endurance	± (3.0%+0.1Ω)	Max. 100mΩ	JIS C 5201-1 4.25.3 155°C Test time : 1,000h to 1,048h
Resistance to solvent	± (1.0%+0.05Ω)	Max. 50mΩ	JIS C 5201-1 4.29 23±5°C, Immersion cleaning, 5±0.5min. Solvent : 2-propanol
Bend strength of the end face plating	± (1.0%+0.05Ω)	Max. 50mΩ Without mechanical damage such as breaks.	JIS C 5201-1 4.33

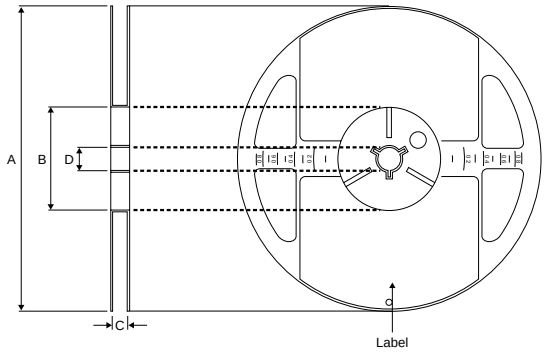
●**External dimensions** (Unit : mm)



No.	Material
①	Resistive element (Oxide metal thick film)
②	Silver thick film electrode
③	Nickel electrode
④	Sn electrode
⑤	Alumina substrate
⑥	Overcoating (Resin)

●**Packaging**

Reel

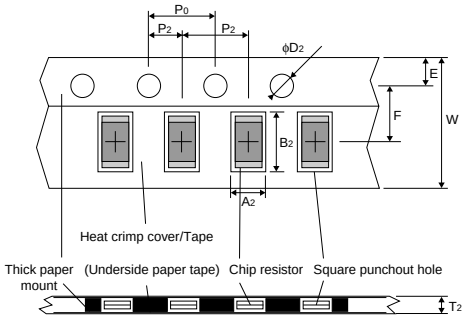


EIAJ ET-7200B compliant

(Unit: mm)

A	B	C	D
$\phi180\ ^{0}_{-1.5}$	$\phi60\ ^{+1}_{0}$	$9\ ^{+1.0}_{0}$	$\phi13\pm0.2$

Taping



(Unit: mm)

W	F	E	A_2	B_2
8.0±0.3	3.5±0.05	1.75±0.1	$1.95\ ^{+0.1}_{-0.05}$	$3.5\ ^{+0.15}_{-0.05}$
D_2	P_2	P_2	P_2	T_2
$\phi1.5\ ^{+0.1}_{0}$	4.0±0.1	4.0±0.1	2.0±0.05	Max. 1.1

●Makeup of the part number



Part No.

Resistance tolerance

F	±1%
J	±5%
J is also used for jumper	

Nominal resistance

Resistance code, 3 or 4 digits.
000 denotes jumper type.

Resistance tolerance		Resistance code
F	:	4 digits
J	:	3 digits

Packaging Specifications Code

Part No.	Code	Resistance tolerance		Packaging specifications	Reel	Basic ordering unit (pcs)
		J(±5%)	F(±1%)			
MCR18	EZP	◎	◎	Paper tape (4mm Pitch)	ϕ180mm (7in.)	5,000

Reel (ϕ180) : JEITA ET-7200B
◎ : Standard product

●Dimensions

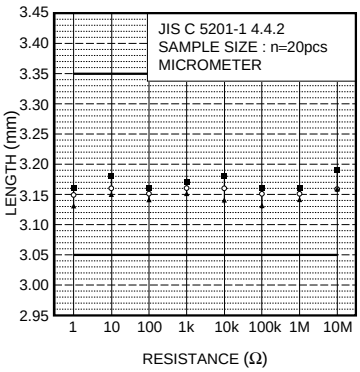


Fig.2 Dimensions (length)

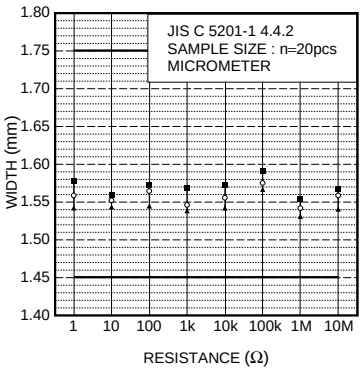


Fig.3 Dimensions (width)

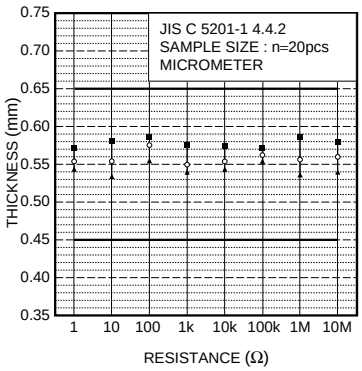


Fig.4 Dimensions (thickness)

●Electrical characteristics

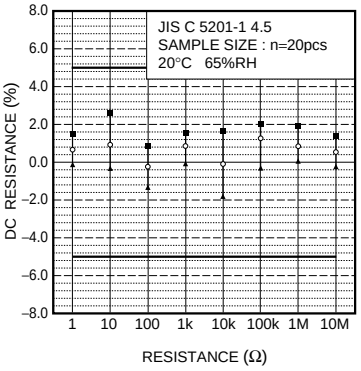


Fig.5 Resistance

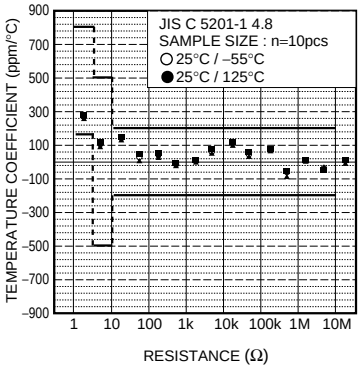


Fig.6 Variation resistance with temperature

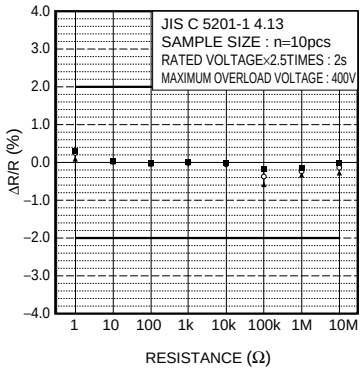


Fig.7 Overload

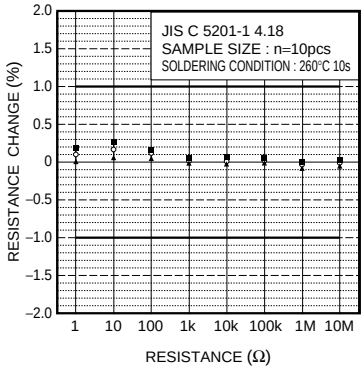


Fig.8 Resistance to soldering heat

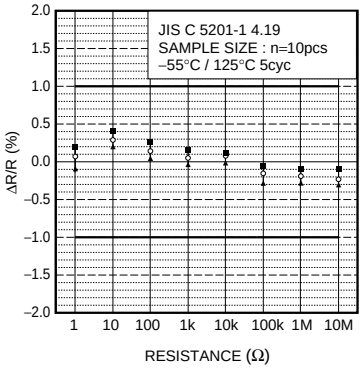


Fig.9 Rapid change of temperature

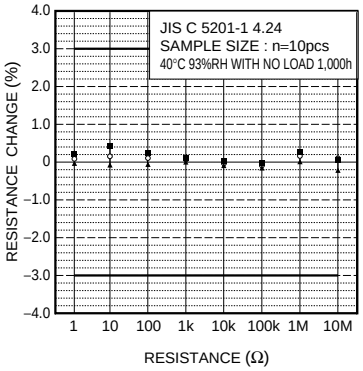


Fig.10 Damp heat, steady state

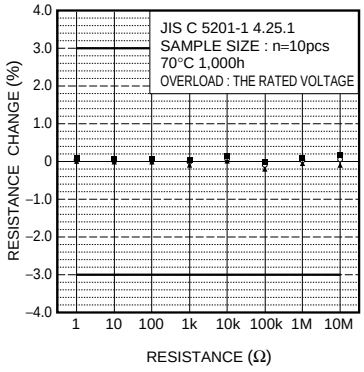


Fig.11 Endurance (at 70°C)

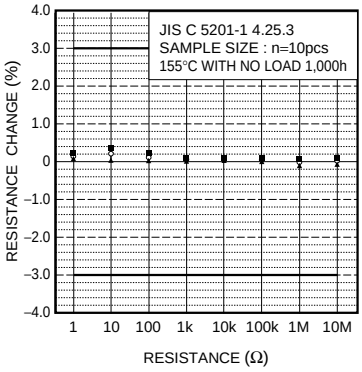


Fig.12 Endurance

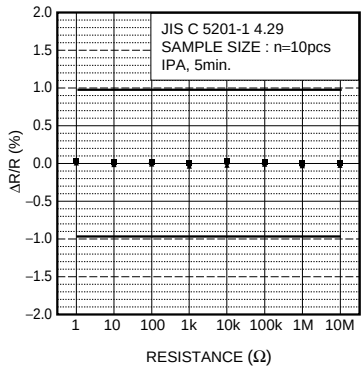


Fig.13 Resistance to solvents

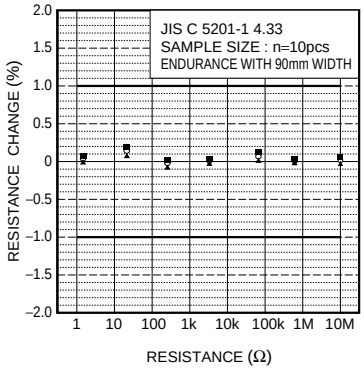


Fig.14 Bend strength of the end face plating

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