



NOTES:

1. PART TO BE SYMMETRICAL ABOUT THE ϕ WITHIN .004 T.I.R.
2. FOR EAR DETAIL DIMENSIONS SEE ES01-8373.
3. PACKING CARTONS CONTAING THESE PARTS ARE TO BE MARKED WITH PART NUMBER AND REVISION LEVEL.
4. MATERIAL TO BE .018±.001 1/2 HARD STAINLESS STEEL PER MASTER SPEC 0073-0000.
5. FOR 22 LETTER DESCRIPTION SPECIFICATIONS SEE ES01-9953.
- 6 THESE PARTS ARE SHEARED SECONDARY AND FOLLOW DEPT 20 DISTRIBUTION.
7. FOR EAR DETAIL REFER TO ES02-0817.
8. (M) (H) INDICATES AN ITEM THAT MUST BE CHECKED AND RECORDED ON A HISTORY CARD.

PART NUMBER	REV	ACTUATOR LENGTH	DIE NUMBER	MATERIAL NUMBER	BLANK USED TO MAKE THIS SECONDARY SHEARED ACTUATOR (6)
0014-5828	D	0.500	0085-0812	0073-0177	
0014-5575	D	0.645	0085-0798	0073-0168	
0014-6439	D	0.689	0085-0798	0073-0238	
0014-5937	E	0.740	0085-0812	0073-0191	
0014-5576	D	0.762	0085-0798	0073-0167	
0014-6220	D	0.831			0014-5519
0014-5577	E	0.894	0085-0812	0073-0169	
0014-5579	D	0.927	0085-0812	0073-0170	
0014-5580	D	1.051	0085-0812	0073-0171	
0014-5581	D	1.125	0085-0812	0073-0172	
0014-5842	C	1.179	0085-0812	0073-0166	
0014-6355	D	1.280			0014-5519
0014-6039	F	1.397	0085-0812	0073-0225	
0014-6276	B	1.566			0014-5519
0014-6267	D	1.647			0014-5519
0014-7153	A	1.791			0014-5519
0014-6223	D	1.866	0085-0812	0073-0259	
0014-5582	D	2.163	0085-0812	0073-0173	
0014-5583	D	2.250	0085-0812	0073-0174	
0014-5584	D	2.491	0085-0812	0073-0175	
0014-6899	B	2.400	0085-0812	0073-0271	
0014-5519	M	3.066	0085-0812	0073-0163	

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APVD: CJD		ELECTRICAL PRODUCTS
DATE: 25-Mar-96		DA ACTUATOR MASTER SPEC
THIRD ANGLE PROJECTION	TOLERANCE UNLESS SPECIFIED	C ITEM NO. 00145724
	DWG UNITS: X.XX X.XXX ANGLES: INCHES: ± 0.02 ± 0.005 ± 2.0	SCALE: 8:1
	PROJECT / CSR: N/A	SH I OF I

M	17704	09-Sep-08	HV	RY
REV	ECO NO.	DATE	PREP	APVD

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