

# Customer Information Sheet

DRAWING No.: M80-571XXXX

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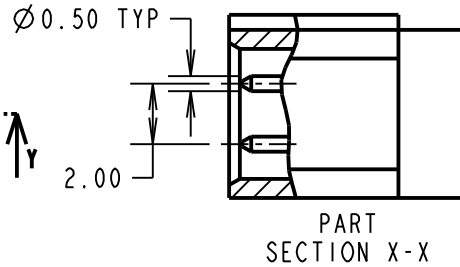
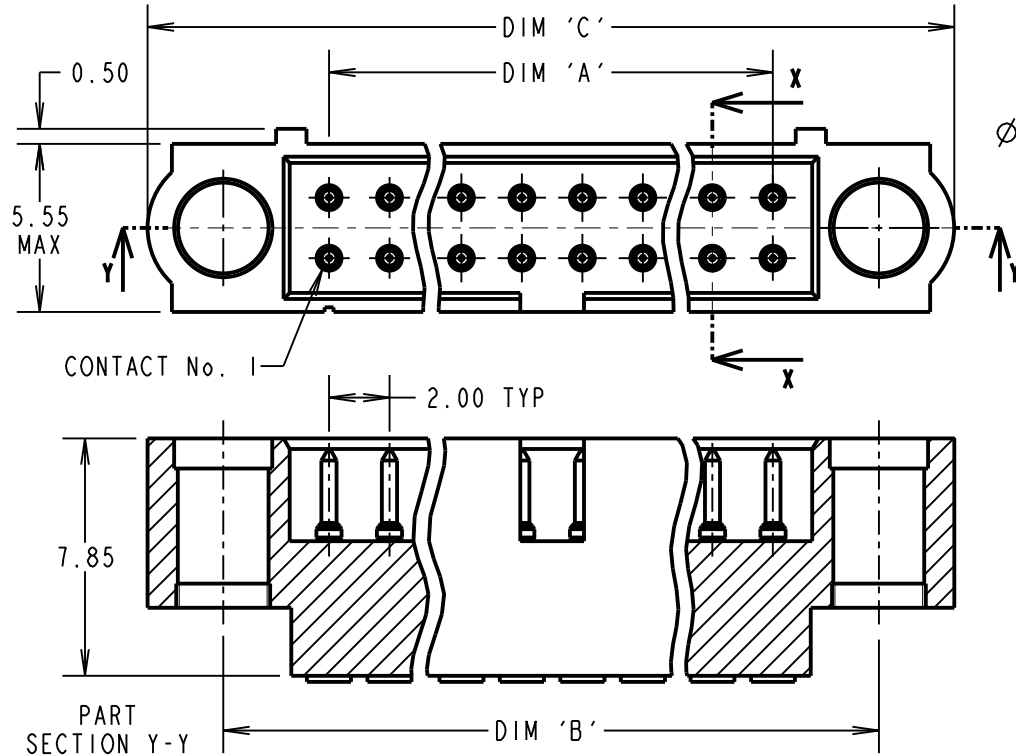
IF IN DOUBT - ASK

©

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



**SPECIFICATIONS:**

**MATERIAL:**  
 MOULDING = GLASS-FILLED PPS,  
 UL94V-0, BLACK  
 CONTACT = COPPER ALLOY  
**FINISH:**  
 05 = 0.25-0.3 $\mu$  GOLD  
**ELECTRICAL:**  
 CURRENT RATING AT 25°C = 3.0A MAX  
 CURRENT RATING AT 85°C = 2.2A MAX  
 WORKING VOLTAGE = 120V AC/DC  
 VOLTAGE PROOF = 360V AC/DC  
 CONTACT RESISTANCE = 25 m $\Omega$  MAX  
 INSULATION RESISTANCE = 100 M $\Omega$  MIN  
**MECHANICAL:**  
 DURABILITY = 500 OPERATIONS  
**ENVIRONMENTAL:**  
 TEMPERATURE RANGE = -55°C TO +125°C  
**PACKING:**  
 LOOSE  
 FOR COMPLETE SPECIFICATION, SEE COMPONENT SPECIFICATION C005XX (LATEST ISSUE)

**ORDER CODE:**

**M80-571XXXX**

TOTAL No. OF CONTACTS \_\_\_\_\_  
 04 - 50  
 (EVEN NUMBERS ONLY)

FINISH \_\_\_\_\_  
 05 - GOLD

DIMENSION	CALCULATION
DIM 'A'	TOTAL No. OF CONTACTS - 2
DIM 'B'	TOTAL No. OF CONTACTS + 5
DIM 'C'	TOTAL No. OF CONTACTS + 10

EXAMPLE: CONNECTOR WITH 20 CONTACTS, ALL OVER GOLD  
 M80-5712005

DIM 'A' = 18.00mm, DIM 'B' = 25.00 mm, DIM 'C' = 30.00 mm

**NOTES:**

- CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE.
- FOR EXTRA CONTACTS, USE PART NUMBER M80-1950005.
- RECOMMENDED WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 24-28 AWG. MAX INSULATION DIAMETER =  $\varnothing 1.10$ mm, STRIP WIRE BY 2.00mm.
- RECOMMENDED HAND CRIMP TOOL = M22520/2-01 WITH POSITIONER Z80-193. REFER TO TOOLING INSTRUCTION SHEET IS-01 FOR COMPLETE CRIMPING INFORMATION.
- CONTACT INSERTION AND EXTRACTION TOOL = Z80-280. REFER TO INSTRUCTION SHEET IS-25 FOR ASSEMBLY INSTRUCTIONS.

SM	3	28.10.11	11520
NAME	ISS.	DATE	C/NOTE
APPROVED: S. MCCULLAGH			
CHECKED: M. G. PLESTED			
DRAWN: W. J. BOURNE			
CUSTOMER REF.:			
ASSEMBLY DRG:			

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**TOLERANCES**  
 X. =  $\pm 1$ mm  
 X.X =  $\pm 0.25$ mm  
 X.XX =  $\pm 0.10$ mm  
 X.XXX =  $\pm 0.01$ mm  
 ANGLES =  $\pm 5^\circ$   
 UNLESS STATED

**MATERIAL:**  
 SEE ABOVE  
**FINISH:** SEE ABOVE  
**S/AREA:** mm<sup>2</sup>

**TITLE:** JACKSCREW DATAMATE  
 DIL CRIMP (SMALL BORE)  
 MALE ASSEMBLY (NO J/S)

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