

TOLERANCE UNLESS SPECIFIED = .XXX = +/- .005 .XX = +/- .015 FRACTIONS = +/- .032

PRODUCTION TESTS

URNS RATIO = 100%
DC RESISTANCE IN OHMS
 1-3 = 42 MAX
 4-6 = 60 MAX

APPLY = 2 VOLTS, 300 HZ, PINS 1-3.

INDUCTANCE = 1.75 HY, MIN.

RATIO: (PRI) TO (SEC)
 (1.0 CT) TO (1.03-1.07 CT)

HIPOT = 1500 VOLTS
 PRI TO SEC & CORE
 SEC TO CORE

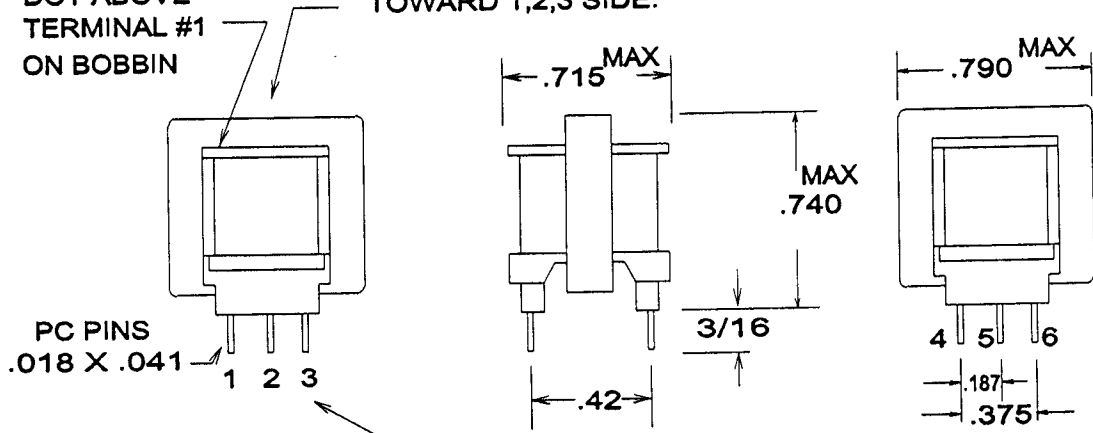
CONTINUITY = 100% IN FINAL.
 IMPREGNATION NOTES = PREHEAT 2 HRS
 EPOXY SOAK. (NO EPOXY ON PINS)

FINAL ASSEMBLY NOTES
 PC PINS TO BE CLEAN & SOLDERABLE.

TY-304P.DC2

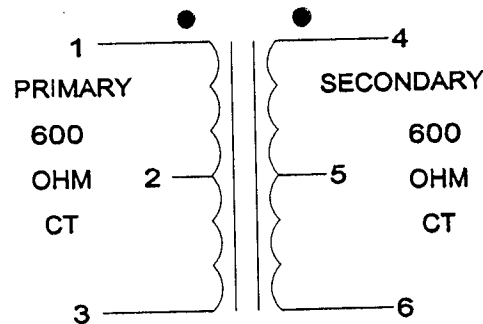
DOT ABOVE
 TERMINAL #1
 ON BOBBIN

"TY-304P" TO READ TOWARD 1,2,3 SIDE.



PC PINS .018 X .041

NUMBERS FOR REF ONLY, NOT TO APPEAR ON PART.



MagneTek

PART NO. TY-304P

METHOD 1 X 1
 LEAVE OF LAST "I" PCS.

MARKING ON STAMP: "TY-304P" TOP OF CORE.
 DATE & SITE CODE SIDE OF CORE.