

XUAN 1313 烜

36V/8W series



Introduction

Everlight's COB Series is an aluminum substrate based LED achieving high efficiency while maintaining high CRI at Energy Star / ANSI color temperature ranges.

Features

- ◆ High Power COB & High CRI LED
- ◆ Multi-Chip Solution
- ◆ Dimension: 13.5mm x 13.5mm x 1.6 mm
- ◆ Main Parameters: Luminous Flux, Forward Voltage, Chromaticity and Color Rendering Index
- ◆ RoHS compliant
- ◆ Energy Star / ANSI Compliant Binning Structure
- ◆ Typical Viewing Angle: 115°

Applications

- ◆ Replacement Bulb
- ◆ Indoor General Lighting
- ◆ Recessed Can Lighting

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Product Nomenclature

The product name is designated as below:

XUAN1313-CDEFGHJ-KLMNP-QRST

Family name
XUAN1313

Designation:

CD = lighting color and wavelength^[1]

EF = color bin or CCT bin

G = internal code

HJ = min. luminous flux (lm) or radiation power (mW) performance

KL = forward voltage bin^[2]

M = internal code

NP = power consumption^[3]

Q= internal code

R= Dam Diameter^[4]

S= internal code

T=Type of Package^[5]

Notes

1. Table of lighting color and wavelength

Symbol	Color	CCT range	Color Rendering Index
GT	Cool-White	4745~7050K	>65
KT	Cool-White	4745~7050K	>80
LM	Warm-White	2580~3710K	>70
	Neutral-White	3710~4745K	
KM	Warm White	2580~3710K	>80
	Neutral-White	3710~4745K	

2. Table of forward voltage bin

Symbol	Description
36	36V Input Voltage

3. Power consumption:

Symbol	Description
8	8W

4. Dam Diameter:

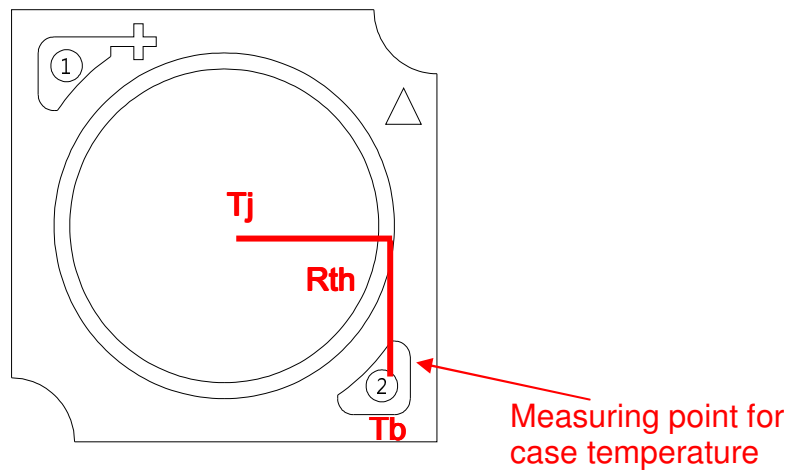
Symbol	Description
9	9.0-9.9mm

5. Table of packaging types:

Symbol	Description
T	Tray

Absolute Maximum Ratings

Parameter	Symbol	Ratings	Unit
Max. DC Forward Current (mA) ^{[4],[5]}	I_F	480	mA
Max. Pulse Forward Current (mA)	I_P	720	mA
Power Dissipation	P_d	19	W
Thermal Resistance	R_{th}	1.5	°C/W
Max. Junction Temperature	T_J	120	°C
Operating Temperature ^{[4],[5]}	T_{Opr}	-40 ~ +85	°C
Storage Temperature	T_{Stg}	-40 ~ +85	°C



Notes:

1. For optimal performance, Everlight recommends 240mA operation.
2. $t_p \leq 100ms$, Duty cycle = 25%
3. The XUAN1313 36V/8W series LEDs are not designed for reverse bias use.
4. Power dissipation and forward current are the value when the module temperature is set lower than the rating by using an adequate heat sink.
5. $T_b = 25\text{ }^{\circ}\text{C}$

PN of the XUAN1313 Series : White LEDs



Color	Order Code of XUAN1313	Minimum Luminous Flux (lm)	Typical Luminous Flux (lm)	CCT (K)	Forward Voltage (V)	Forward Current (mA)	CRI (min.)
Warm White 2700	XUAN1313-KM277P1-36408-390T	900	985	27K-1~27K-4	33.0~41.0	240	80
Warm White 3000	XUAN1313-KM307P1-36408-390T	900	1030	30K-1~30K-4	33.0~41.0	240	80
Warm White 3500	XUAN1313-KM357P1-36408-390T	900	1060	35K-1~35K-4	33.0~41.0	240	80
Neutral White 4000	XUAN1313-KM407P1-36408-390T	900	1090	40K-1~40K-4	33.0~41.0	240	80
Neutral White 4500	XUAN1313-KM457P1-36408-390T	900	1110	45K-1~45K-4	33.0~41.0	240	80
Cool White 5000	XUAN1313-KT507P2-36408-390T	1000	1120	50K-1~50K-4	33.0~41.0	240	80
Cool White 5700	XUAN1313-KT577P2-36408-390T	1000	1150	57K-1~57K-4	33.0~41.0	240	80
Cool White 6500	XUAN1313-KT657P2-36408-390T	1000	1150	65K-1~65K-4	33.0~41.0	240	80

Notes:

1. CRI measurement tolerance: ± 2 .
2. Luminous flux measurement tolerance: $\pm 10\%$.
3. The data of luminous flux measured at thermal pad=25°C
4. Typical luminous flux or light output performance is operated within the condition guided by this datasheet.

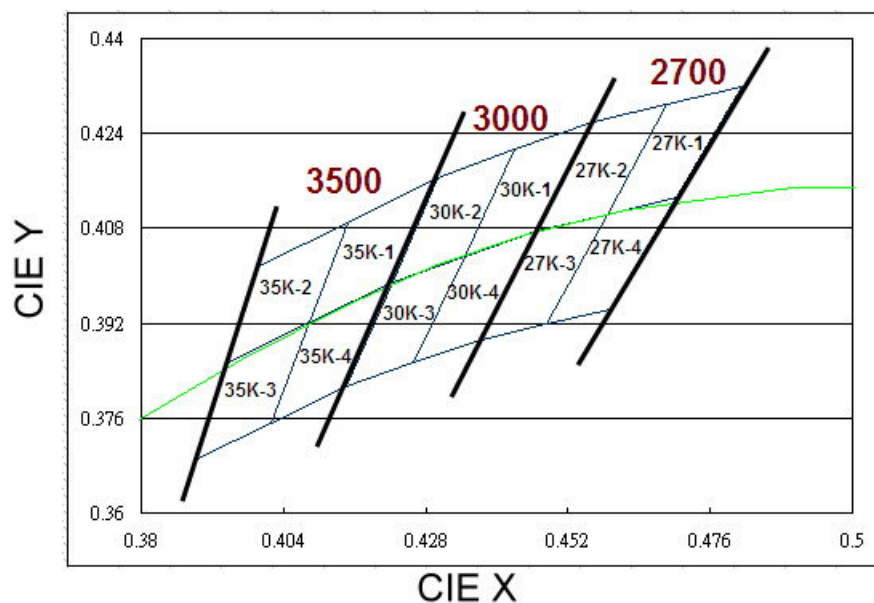
Product Binning

Luminous Flux Bins

Group	Bin	Minimum Photometric Flux (lm)	Maximum Photometric Flux (lm)
J	1	100	110
	2	110	120
	3	120	130
	4	130	140
	5	140	150
	6	150	160
	7	160	180
	8	180	200
	9	200	225
K	1	225	250
	2	250	275
	3	275	300
	4	300	325
	5	325	350
	6	350	375
	7	375	400
	8	400	425
	9	425	450
N	1	450	475
	2	475	500
	3	500	550
	4	550	600
	5	600	650
	6	650	700
	7	700	750
	8	750	800
	9	800	900
P	1	900	1000
	2	1000	1100
	3	1100	1200
	4	1200	1350
	5	1350	1500
	6	1500	1650
	7	1650	1800
	8	1800	2000
	9	2000	2200

Group	Bin	Minimum Photometric Flux (lm)	Maximum Photometric Flux (lm)
S	1	2200	2400
	2	2400	2600
	3	2600	2800
	4	2800	3000
	5	3000	3200
	6	3200	3400
	7	3400	3600
	8	3600	3800
	9	3800	4000
M	1	4000	4200
	2	4200	4400
	3	4400	4600
	4	4600	4800
	5	4800	5000
	6	5000	5200
	7	5200	5400
	8	5400	5600
	9	5600	5800
Q	1	5800	6000
	2	6000	6200
	3	6200	6400
	4	6400	6600
	5	6600	6800
	6	6800	7000
	7	7000	7200
	8	7200	7400
	9	7400	7600

Warm-White Bin Structure



Warm-White Bin Coordinates

2700K

Bin	CIE X	CIE Y
27K-1	0.4582	0.4099
	0.4687	0.4289
	0.4813	0.4319
	0.4700	0.4126
Reference Range: 2580~2718K		

Bin	CIE X	CIE Y
27K-2	0.4465	0.4071
	0.4562	0.4260
	0.4687	0.4289
	0.4582	0.4099
Reference Range: 2718~2869K		

Bin	CIE X	CIE Y
27K-4	0.4483	0.3919
	0.4582	0.4099
	0.4700	0.4126
	0.4593	0.3944
Reference Range: 2580~2718K		

Bin	CIE X	CIE Y
27K-3	0.4373	0.3893
	0.4465	0.4071
	0.4582	0.4099
	0.4483	0.3919
Reference Range: 2718~2869K		

3000K

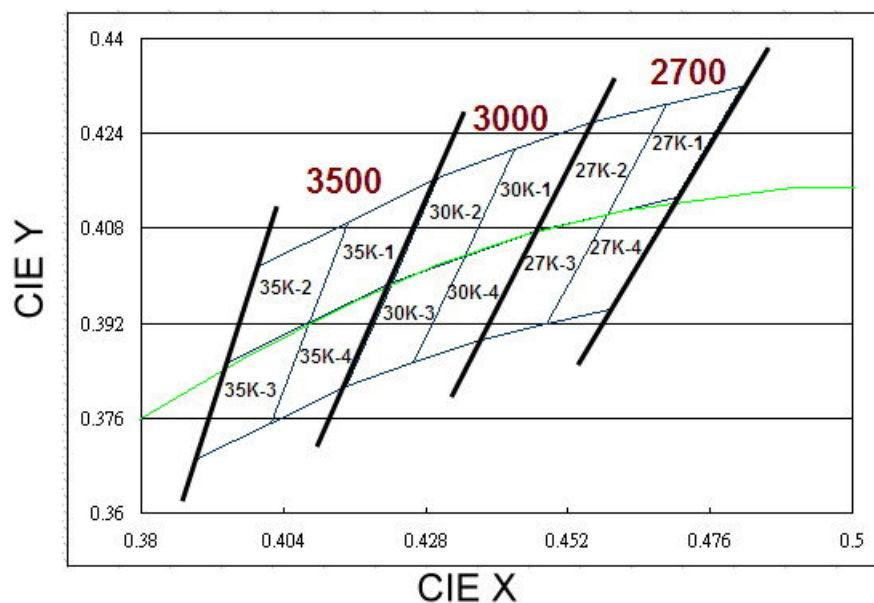
Bin	CIE X	CIE Y
30K-1	0.4342	0.4028
	0.4430	0.4212
	0.4562	0.4260
	0.4465	0.4071
Reference Range: 2870~3000K		

Bin	CIE X	CIE Y
30K-2	0.4221	0.3984
	0.4299	0.4165
	0.4430	0.4212
	0.4342	0.4028
Reference Range: 3000~3220K		

Bin	CIE X	CIE Y
30K-4	0.4147	0.3814
	0.4221	0.3984
	0.4342	0.4028
	0.4259	0.3853
Reference Range: 2870~3000K		

Bin	CIE X	CIE Y
30K-3	0.4259	0.3853
	0.4342	0.4028
	0.4465	0.4071
	0.4373	0.3893
Reference Range: 3000~3220K		

Warm-White Bin Structure



Warm-White Bin Coordinates

3500K

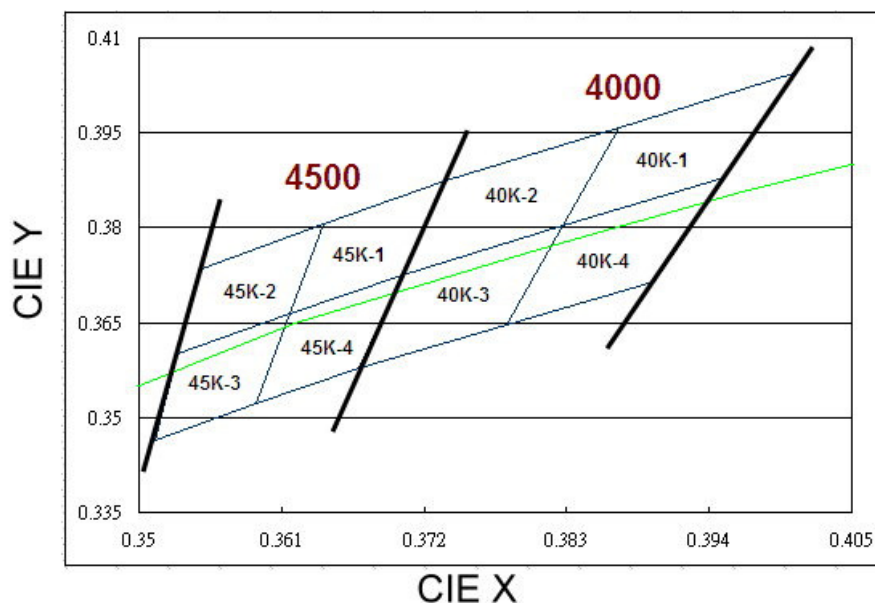
Bin	CIE X	CIE Y
35K-1	0.4080	0.3916
	0.4146	0.4089
	0.4299	0.4165
	0.4221	0.3984
Reference Range: 3209~3448K		

Bin	CIE X	CIE Y
35K-2	0.3941	0.3848
	0.3996	0.4015
	0.4146	0.4089
	0.4080	0.3916
Reference Range: 3449~3710K		

Bin	CIE X	CIE Y
35K-4	0.3889	0.3690
	0.3941	0.3848
	0.4080	0.3916
	0.4017	0.3751
Reference Range: 3209~3448K		

Bin	CIE X	CIE Y
35K-3	0.4017	0.3751
	0.4080	0.3916
	0.4221	0.3984
	0.4147	0.3814
Reference Range: 3449~3710K		

Neutral-White Bin Structure



Neutral-White Bin Coordinates

4000K

Bin	CIE X	CIE Y
40K-1	0.3825	0.3798
	0.3869	0.3958
	0.4006	0.4044
	0.3950	0.3875
Reference Range: 3710~3967K		

Bin	CIE X	CIE Y
40K-2	0.3702	0.3722
	0.3736	0.3874
	0.3869	0.3958
	0.3825	0.3798
Reference Range: 3967~4259K		

Bin	CIE X	CIE Y
40K-4	0.3783	0.3646
	0.3825	0.3798
	0.3950	0.3875
	0.3898	0.3716
Reference Range: 3710~3967K		

Bin	CIE X	CIE Y
40K-3	0.3670	0.3578
	0.3702	0.3722
	0.3825	0.3798
	0.3783	0.3646
Reference Range: 3967~4259K		

4500K

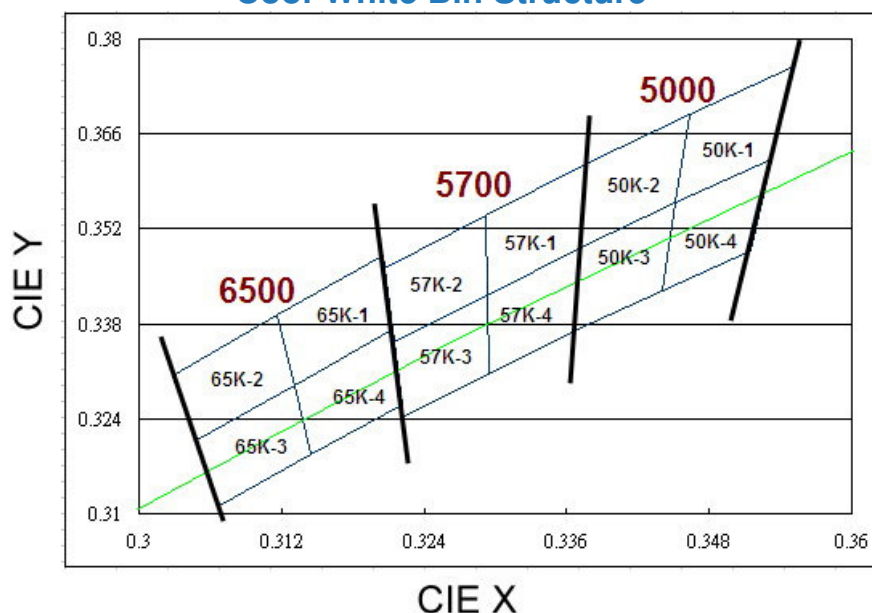
Bin	CIE X	CIE Y
45K-1	0.3641	0.3804
	0.3736	0.3874
	0.3702	0.3722
	0.3615	0.3659
Reference Range: 4259~4490K		

Bin	CIE X	CIE Y
45K-2	0.3548	0.3736
	0.3641	0.3804
	0.3615	0.3659
	0.3530	0.3597
Reference Range: 4490~4744K		

Bin	CIE X	CIE Y
45K-4	0.3530	0.3597
	0.3615	0.3659
	0.3590	0.3521
	0.3512	0.3465
Reference Range: 4259~4490K		

Bin	CIE X	CIE Y
45K-3	0.3615	0.3659
	0.3702	0.3722
	0.3670	0.3578
	0.3590	0.3521
Reference Range: 4490~4744K		

Cool-White Bin Structure



Cool-White Bin Coordinates

5000K

Bin	CIE X	CIE Y
50K-1	0.3463	0.3687
	0.3551	0.3760
	0.3533	0.3620
	0.3451	0.3554
Reference Range: 4743~5011K		

Bin	CIE X	CIE Y
50K-2	0.3376	0.3616
	0.3463	0.3687
	0.3451	0.3554
	0.3371	0.3490
Reference Range: 5013~5308K		

Bin	CIE X	CIE Y
50K-4	0.3451	0.3554
	0.3533	0.3620
	0.3515	0.3487
	0.3440	0.3427
Reference Range: 4743~5011K		

Bin	CIE X	CIE Y
50K-3	0.3371	0.3490
	0.3451	0.3554
	0.3440	0.3427
	0.3366	0.3369
Reference Range: 5013~5308K		

5700K

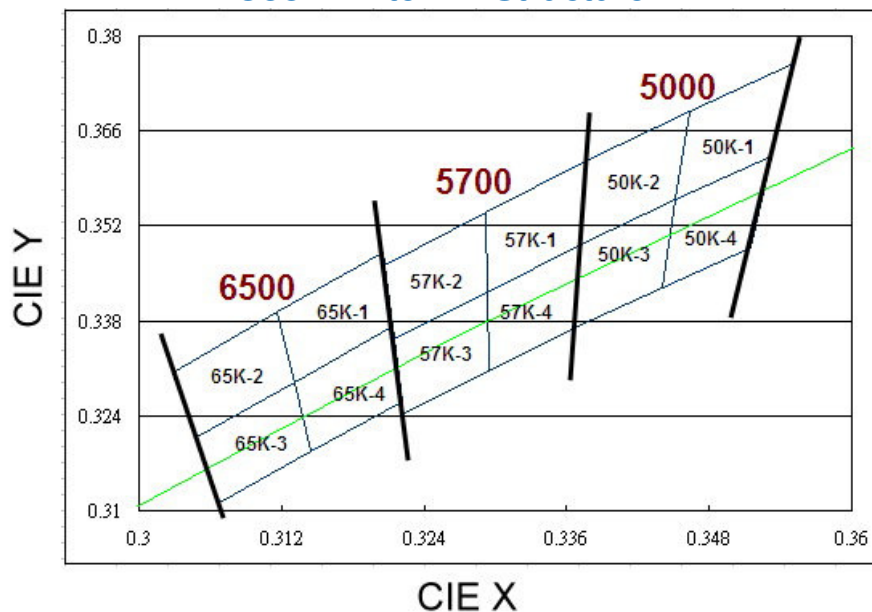
Bin	CIE X	CIE Y
57K-1	0.3290	0.3538
	0.3376	0.3616
	0.3371	0.3490
	0.3290	0.3417
Reference Range: 5308~5643K		

Bin	CIE X	CIE Y
57K-2	0.3207	0.3462
	0.3290	0.3538
	0.3290	0.3417
	0.3215	0.3350
Reference Range: 5643~6017K		

Bin	CIE X	CIE Y
57K-4	0.3290	0.3417
	0.3371	0.3490
	0.3366	0.3369
	0.3290	0.3300
Reference Range: 5308~5643K		

Bin	CIE X	CIE Y
57K-3	0.3215	0.3350
	0.3290	0.3417
	0.3290	0.3300
	0.3222	0.3243
Reference Range: 5643~6017K		

Cool-White Bin Structure



Cool-White Bin Coordinates

6500K

Bin	CIE X	CIE Y
65K-1	0.3115	0.3391
	0.3205	0.3481
	0.3213	0.3373
	0.3130	0.3290
Reference Range: 6018~6493K		

Bin	CIE X	CIE Y
65K-2	0.3028	0.3304
	0.3115	0.3391
	0.3130	0.3290
	0.3048	0.3207
Reference Range: 6487~7042K		

Bin	CIE X	CIE Y
65K-4	0.3130	0.3290
	0.3213	0.3373
	0.3221	0.3261
	0.3144	0.3186
Reference Range: 6018~6493K		

Bin	CIE X	CIE Y
65K-3	0.3048	0.3207
	0.3130	0.3290
	0.3144	0.3186
	0.3068	0.3113
Reference Range: 6487~7042K		

Notes:

1. Color coordinates measurement allowance : ± 0.01 .

Forward Voltage Bins

Bin	Minimum Forward Voltage (V)	Maximum Forward Voltage (V)
W4	33.0	35.0
W5	35.0	37.0
W6	37.0	39.0
W7	39.0	41.0

Notes:

1. Forward voltage measurement tolerance: $\pm 2\%$.
2. Forward voltage bins are defined at $I_F=240\text{mA}$ operation.
3. Other Forward Voltage bins for White LEDs available upon request. Please contact your local Everlight sales office.

Technical drawing of a 12-series x 4-parallel LED module, showing top and side views with dimensions.

Top View Dimensions:

- Overall width: 13.5
- Overall height: 13.5
- Distance from top edge to center of LED array: 0.8
- Distance from left edge to center of LED array: 0.8
- Distance from top edge to LED array: 2.3
- Distance from left edge to LED array: 2.3
- LED array diameter: $\phi 9.8$ (inner) and $\phi 10.8$ (outer)
- Radius of LED array: R2
- Distance from LED array to right edge: 2.3
- Distance from LED array to bottom edge: 2.3

Side View Dimensions:

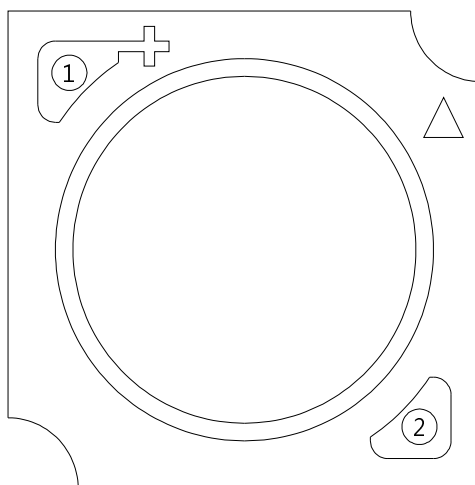
- Overall height: MAX2
- Distance from top edge to LED array: 0.9
- Distance from LED array to bottom edge: 0.6

LED Array Configuration:

- 12 series x 4 parallel

1. Dimensions are in millimeters.
2. Tolerances unless mentioned are $\pm 0.1\text{mm}$.

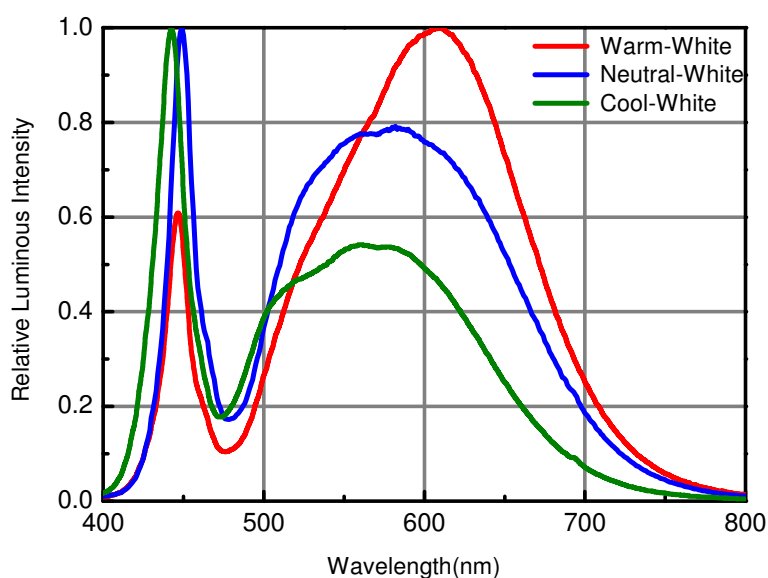
Pad Configuration



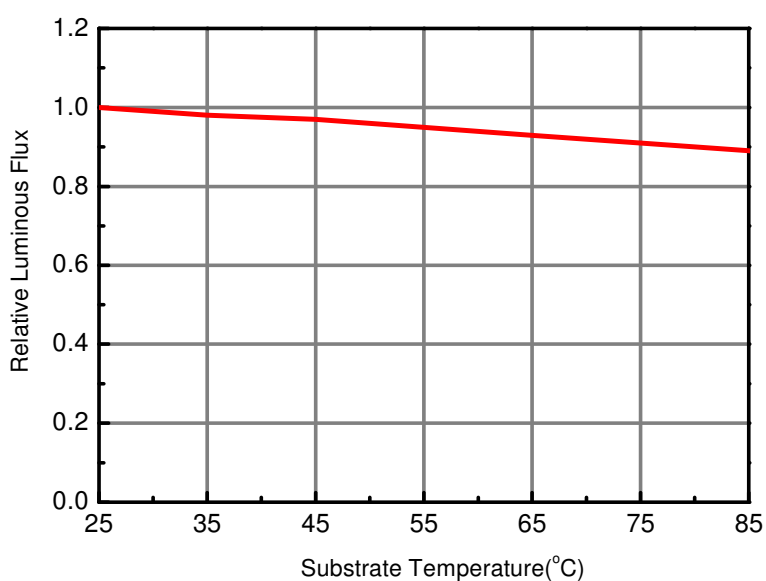
PAD	FUNCTION
1	ANODE
2	CATHODE

Typical Electro-Optical Characteristic Curve

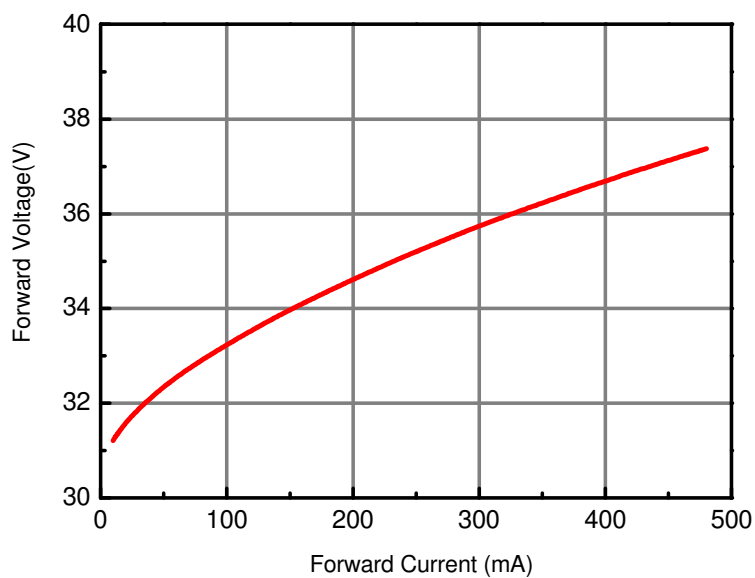
Relative Spectral Distribution
@ Substrate Temperature = 25°C



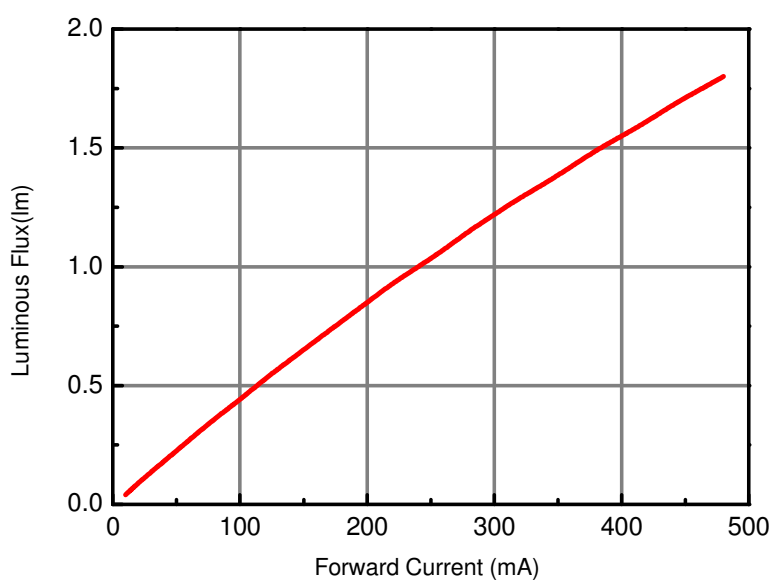
Relative Luminous Flux vs. Substrate Temperature
@Forward Current = 240mA



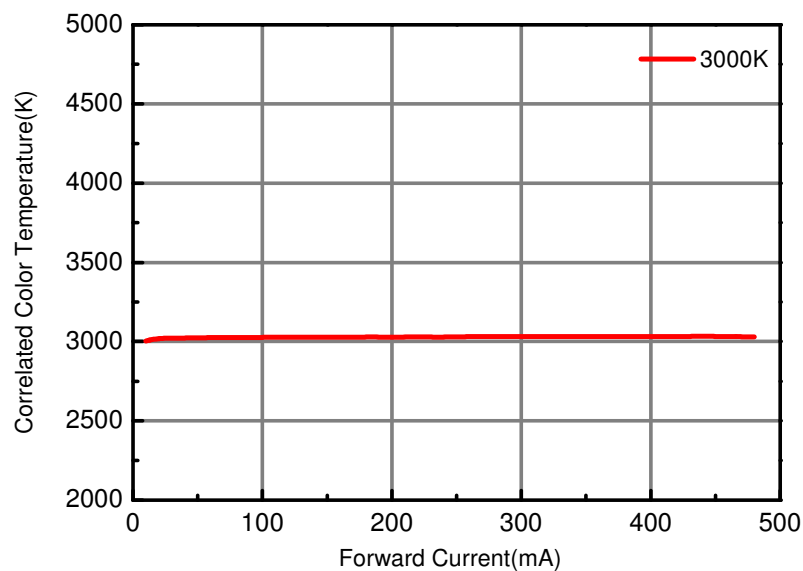
Forward Voltage vs. Forward Current
@ Substrate Temperature = 25°C



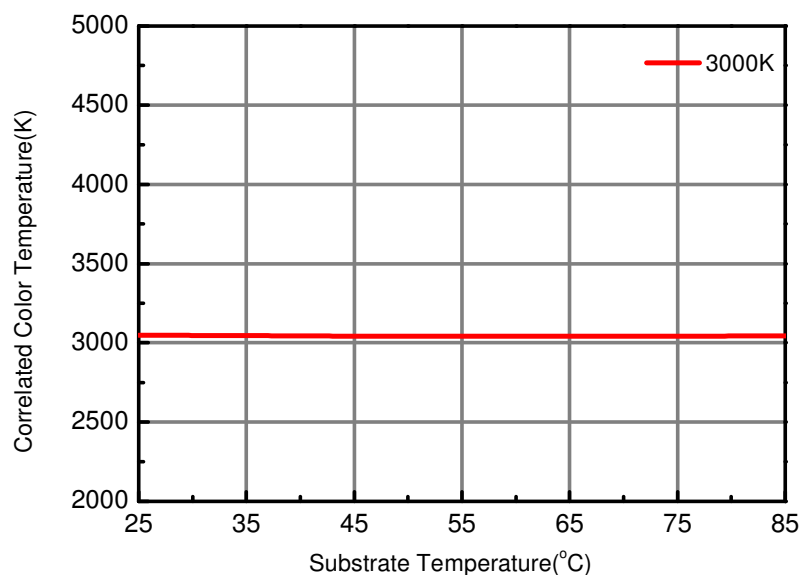
Luminous Flux vs. Forward Current
@ Substrate Temperature = 25°C



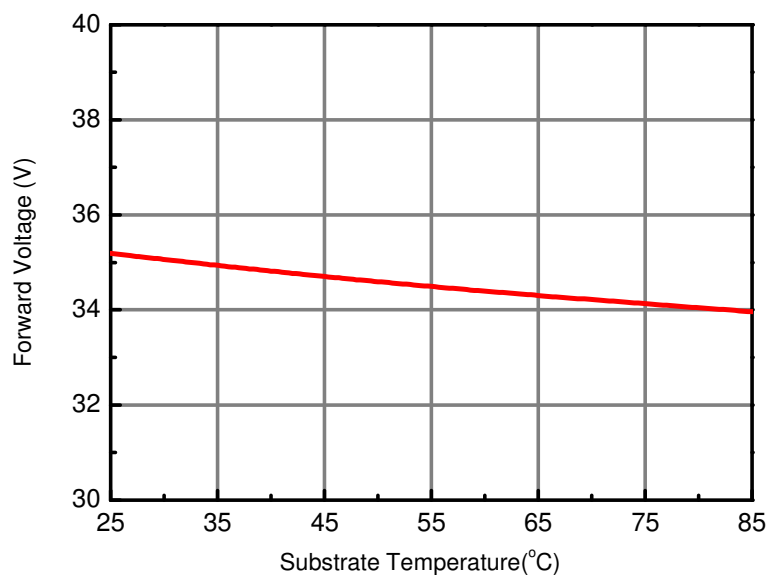
Correlated Color Temperature vs. Forward Current
@ Substrate Temperature = 25°C



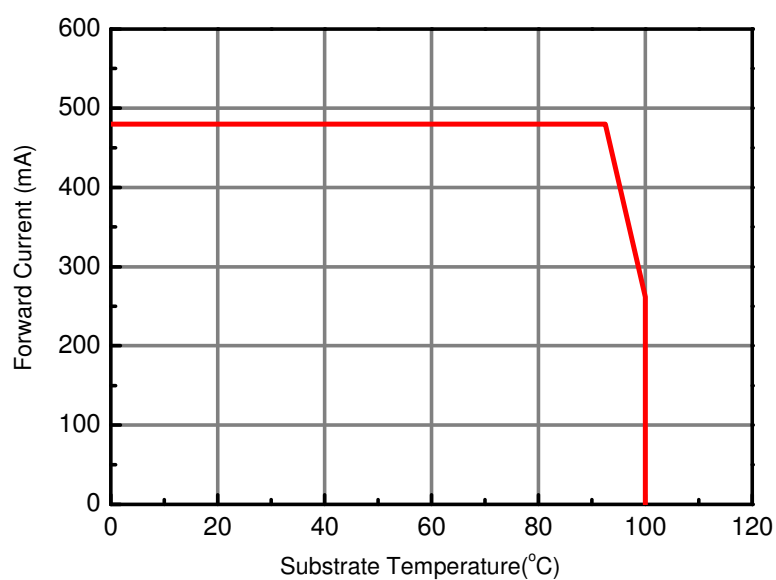
Correlated Color Temperature vs. Substrate Temperature
@ Forward Current = 240mA



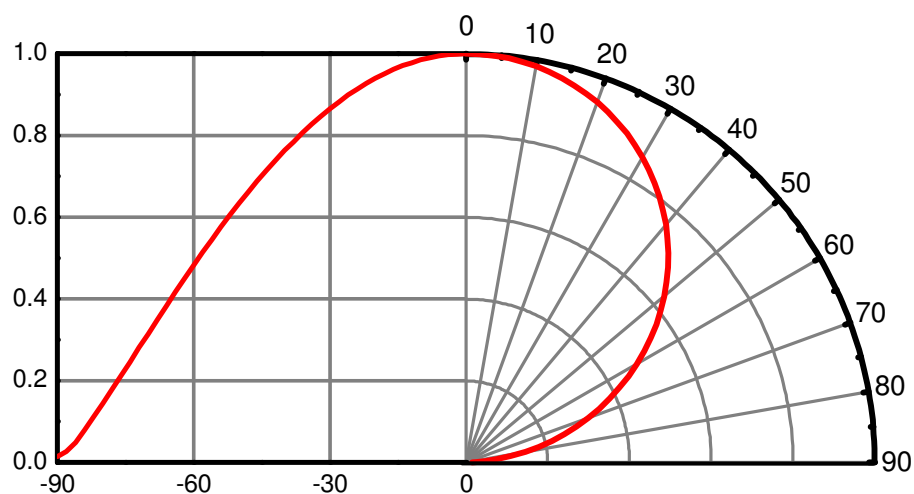
Forward Voltage vs. Substrate Temperature
@ Forward Current = 240mA



Forward Current Derating Curve
@ Junction Temperature <120°C



Typical Diagram Characteristics of Radiation Patterns



Notes:

1. $2\theta_{1/2}$ is the off axis angle from lamp centerline where the luminous intensity is 1/2 of the peak value.
2. Viewing angle tolerance is $\pm 5^\circ$

Product Labeling

Label Explanation

CPN: Customer Specification (when required)

P/N : Everlight Production Number

QTY: Packing Quantity

CAT: Luminous Flux (Brightness) Bin

HUE: Color Bin

REF: Forward Voltage Bin

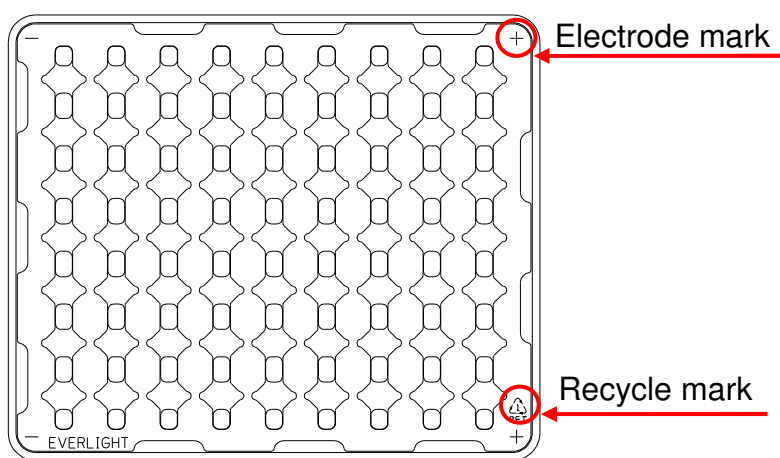
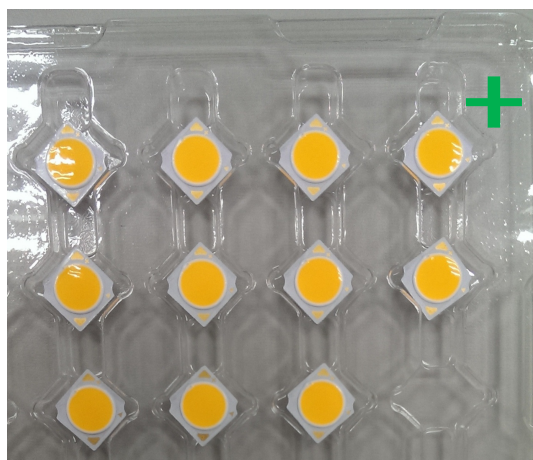
LOT No: Lot Number

MADE IN TAIWAN: Production Place



Carrier Tray Specification

Loaded Quantity: 63 PCS Per Tray



Notes:

1. Dimensions are in millimeters
2. Tolerances unless mentioned are $\pm 0.1\text{mm}$

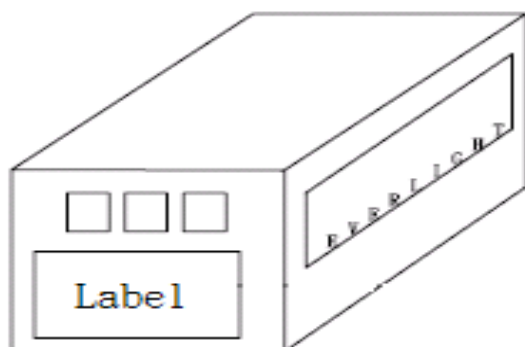
LED Direction

- The **Recycle mark** on the LEDs will be toward the **Anode mark** on the carrier tray.

Moisture Resistant Packaging



Outside Carton



Packaging Quantity

- 63 PCS Per Tray
- 20 Trays Per Outside Carton

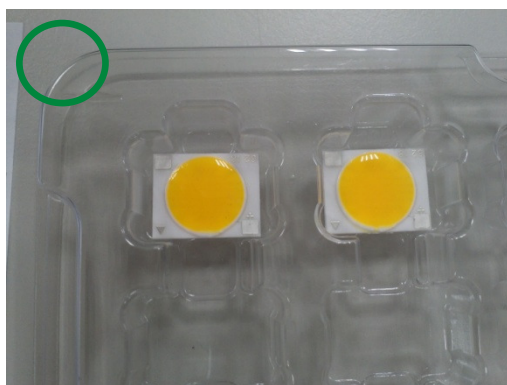
Precautions of Use

Over-Current-Proof

- Though the XUAN1313 has a conducted ESD protection mechanism, customers must not use the device in reverse and should apply resistors for extra protection. Otherwise slight voltage shift may cause significant current changes and burn out failure may happen.

Storage Conditions

- Before the package is opened: The LEDs should be stored at 30°C or less and 50%RH or less after being shipped from Everlight and the storage life limit is 6 months. If the LEDs are stored for 6 months or more, they should be stored in a sealed container with a nitrogen atmosphere and moisture absorbent material.
- After opening the package: The LED should be stored under 30°C or less and 30%RH or less. The LED should be used within 168hrs (7days) after opening the package. If unused LEDs remain, it should be stored in moisture proof packages.
- Do not stack assemblies.

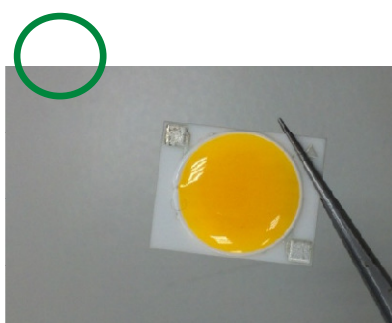


Handling

- Do not put mechanical stress on the LED.
- Never touch the optical surface with finger or sharp object. The LED surface could be soiled or damaged, which could affect the optical performance of the LED.
- In low-humidity work environment, please keep handling the LEDs with appropriate ESD grounding.
- It is recommended to handle the LED with powder-less latex gloves.

Manual Handling

- When handling the product, do not apply direct pressure on the optical surface.
- Do not touch the resin with tweezers to avoid scratching or other damage.



Thermal Management

- Sufficient thermal management must be implemented. Substrate of the positive in temperature must be kept under 85 °C at the driving current of 240mA. Otherwise, the junction temperature of die may exceed the limit at high current driving conditions and the LEDs' lifetime may be decrease dramatically.

Revision History

Current version: **2013/12/10**

Previous version: **N/A**

Device No.DHE-0002296

Rev. Ver. 3

Page	Subjects (major change in previous version)	Date of change
5	Add 6500K Bin	2014/04/01