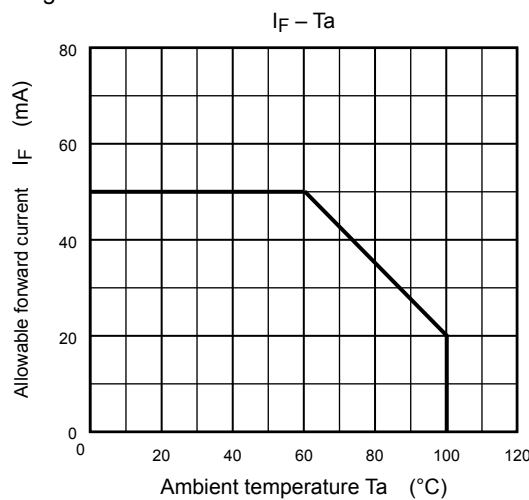


Absolute Maximum Ratings (Ta = 25°C)

Product Name	Forward Current I _F (mA)	Reverse Voltage V _R (V)	Power Dissipation P _D (mW)	Operating Temperature Topr (°C)	Storage Temperature Tstg (°C)
TLRM1050	50	4	135	-40 to 100	-40 to 110
TLRMM1050					
TLSM1050					
TLOM1050					
TLYM1050					

Note: Using continuously under heavy loads (e.g. the application of high temperature/current/voltage and the significant change in temperature, etc.) may cause this product to decrease in the reliability significantly even if the operating conditions (i.e. operating temperature/current/voltage, etc.) are within the absolute maximum ratings. Please design the appropriate reliability upon reviewing the Toshiba Semiconductor Reliability Handbook (“Handling Precautions”/“Derating Concept and Methods”) and individual reliability data (i.e. reliability test report and estimated failure rate, etc).

Note 1: Forward current derating



Electrical Characteristics (Ta = 25°C)

Product Name	Forward Voltage V _F			Reverse Current I _R	
	Min	Typ.	Max	I _F	V _R
TLRM1050	2.0	2.3	2.7	20	10
TLRMM1050	2.0	2.3	2.7		
TLSM1050	2.0	2.3	2.7		
TLOM1050	2.0	2.3	2.7		
TLYM1050	2.0	2.3	2.7		
Unit	V			mA	μA

Optical Characteristics-1 (Ta = 25°C)

Product Name	Luminous Intensity I _v			I _F	Corresponding brightness rank sign (Note 2)
	Min	Typ.	Max		
TLRM1050	630	1800	3200	20	VA/WA/XA
TLRMM1050	1000	2000	5000		WA/XA/YA
TLSM1050	1600	2800	8000		XA/YA/ZA
TLOM1050	1600	3500	8000		XA/YA/ZA
TLYM1050	1600	3000	8000		XA/YA/ZA
Unit	mcd			mA	

Note 2: The specification on the above table is used for I_v classification of LEDs in Toshiba facility. Each reel includes the same rank LEDs. Let the delivery ratio of each rank be unquestioned.

Brightness rank		
Rank sign	Min	Max
VA	630	1250
WA	1000	2000
XA	1600	3200
YA	2500	5000
ZA	4000	8000
Unit	mcd	mcd

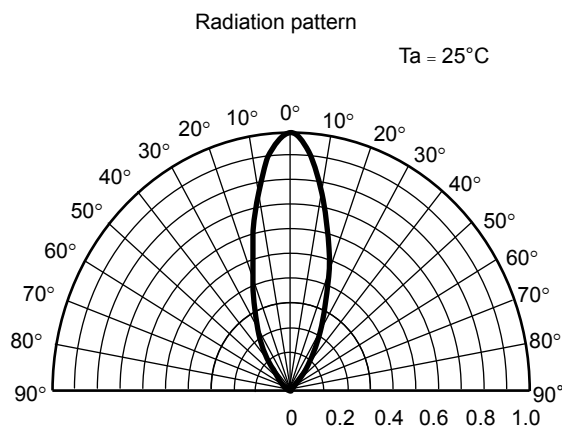
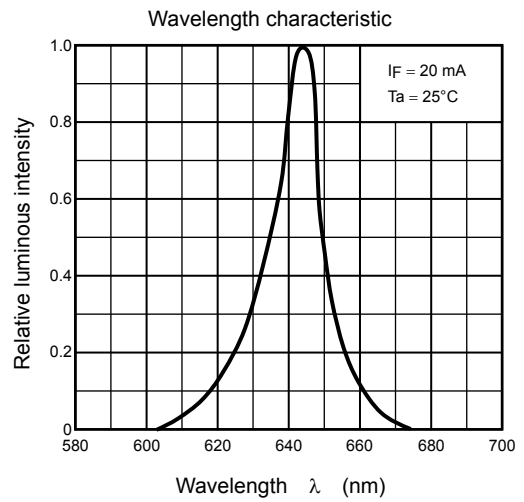
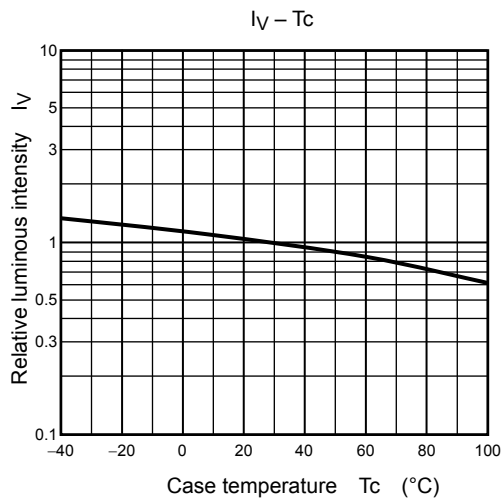
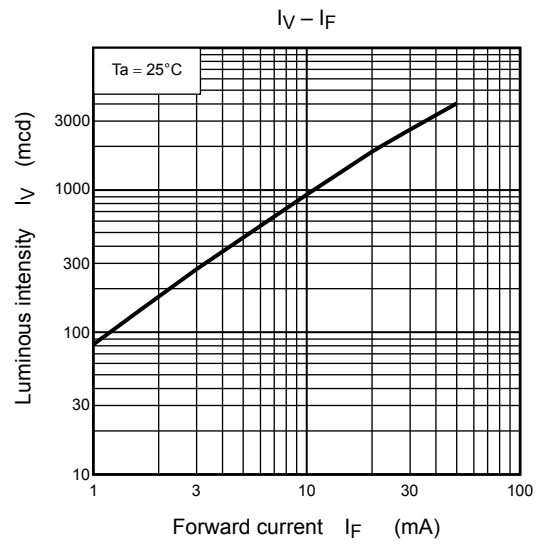
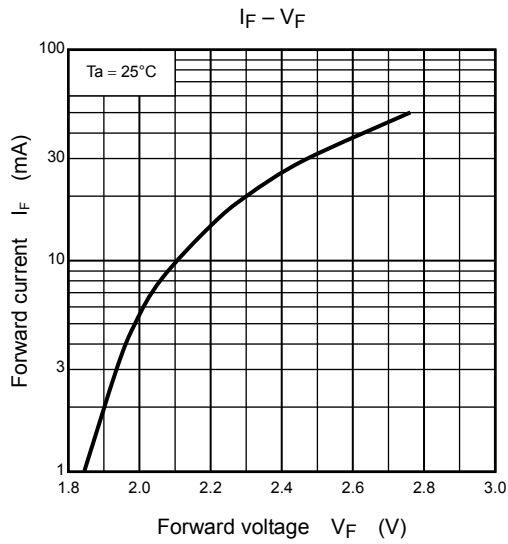
Optical Characteristics-2 (Ta = 25°C)

Product Name	Emission Spectrum							
	Peak Emission Wavelength λ _p			Δλ Typ	Dominant Wavelength λ _d			
	Min	Typ.	Max		Min	Typ.	Max	I _F
TLRM1050	—	644	—	14	624	630	638	20
TLRMM1050	—	636	—	14	620	626	634	
TLSM1050	—	623	—	14	607	613	621	
TLOM1050	—	612	—	14	599	605	613	
TLYM1050	—	592	—	13	583	590	595	
Unit	nm			nm	nm			mA

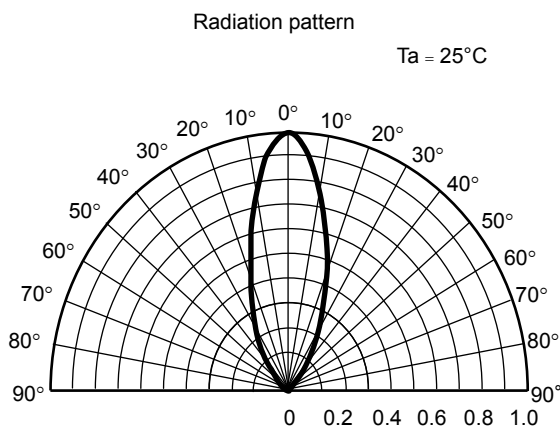
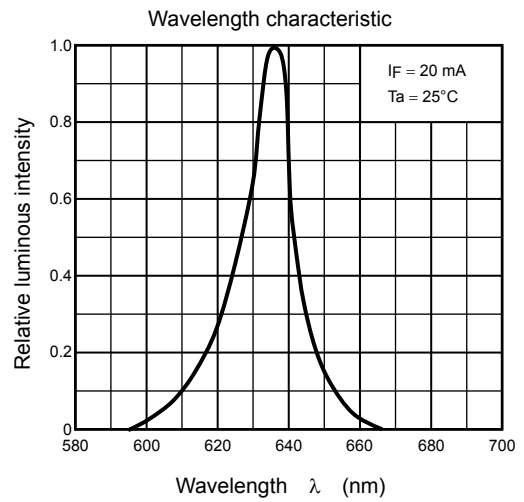
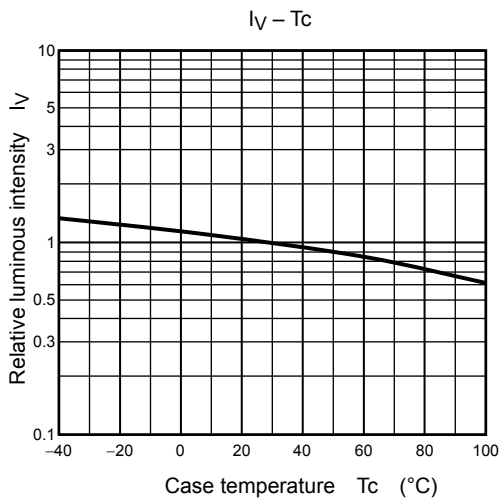
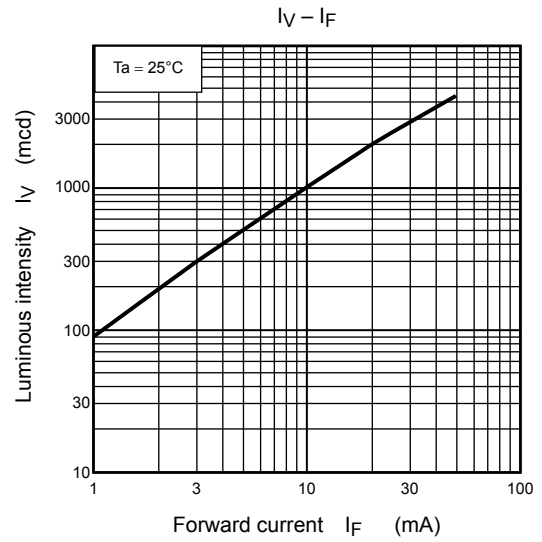
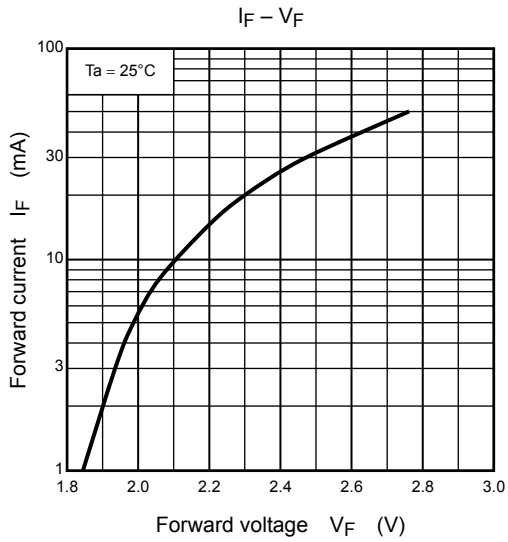
Caution

- This product is a product developed as a display source of light usage, and the measurement standard matched to the sensitivity of human eyes is applied. Therefore, functional usages (source of light for the sensor and the communication) other than the source of light for the display is not intended.

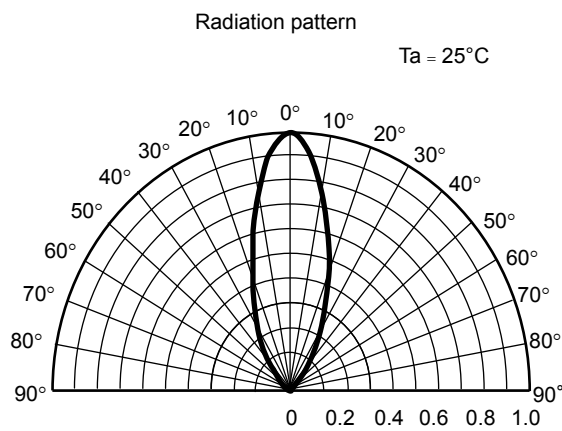
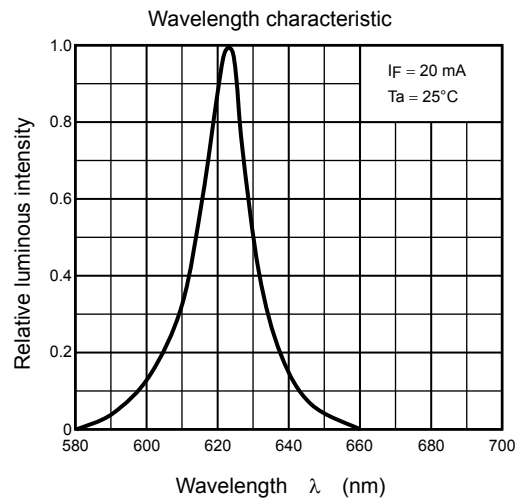
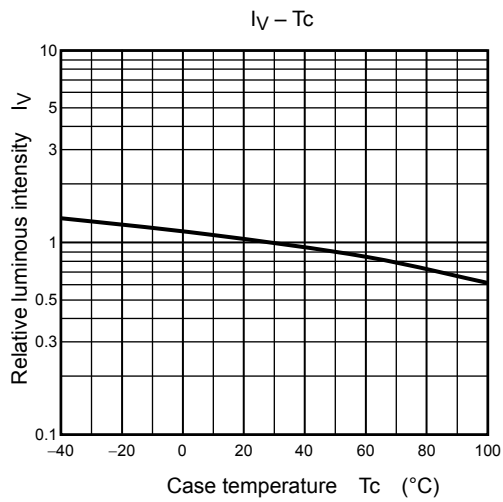
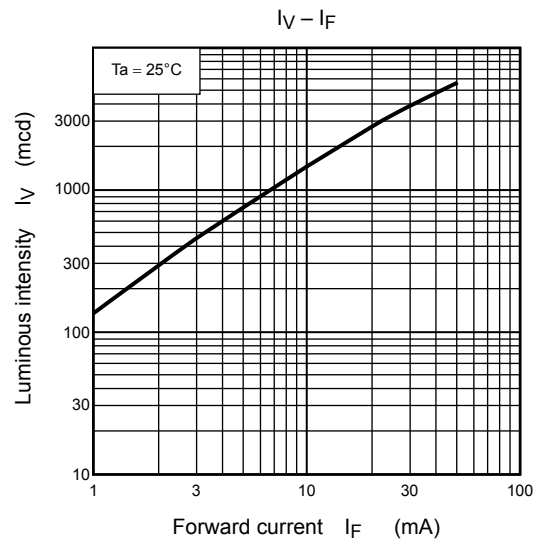
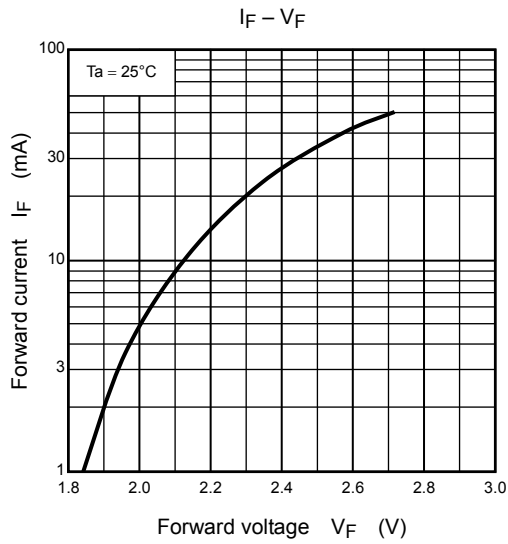
TLRM1050



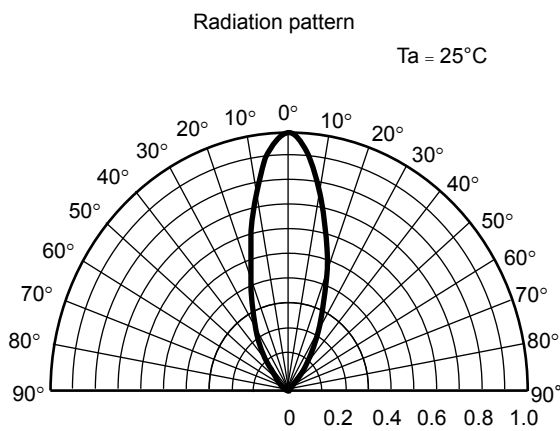
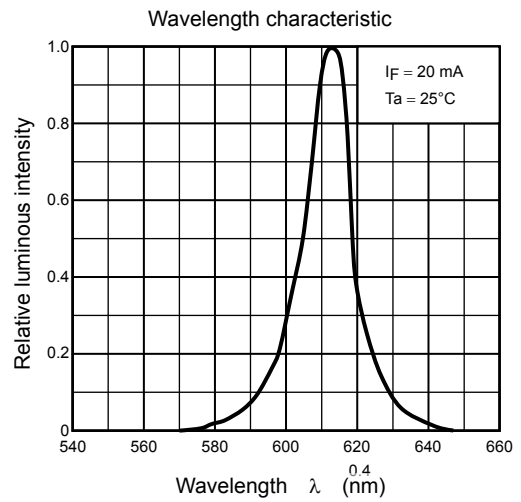
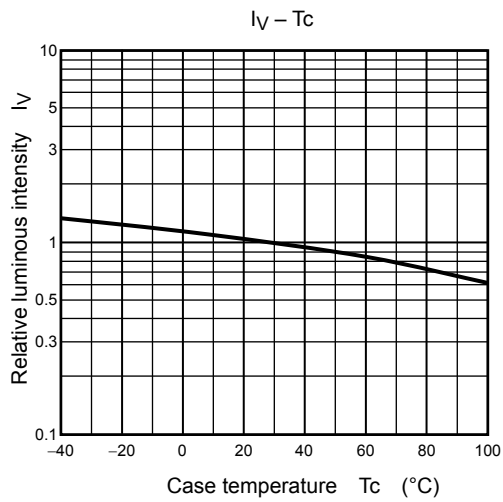
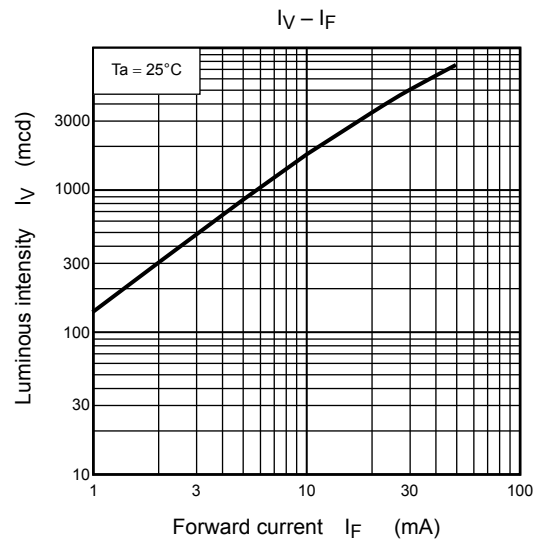
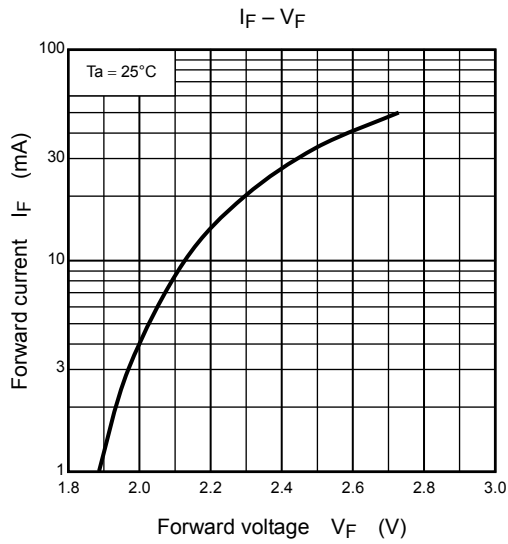
TLRMM1050



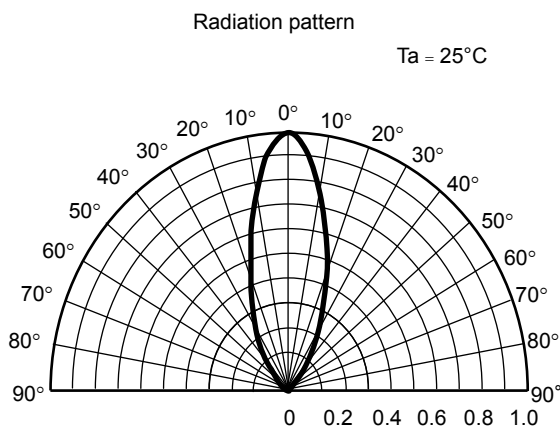
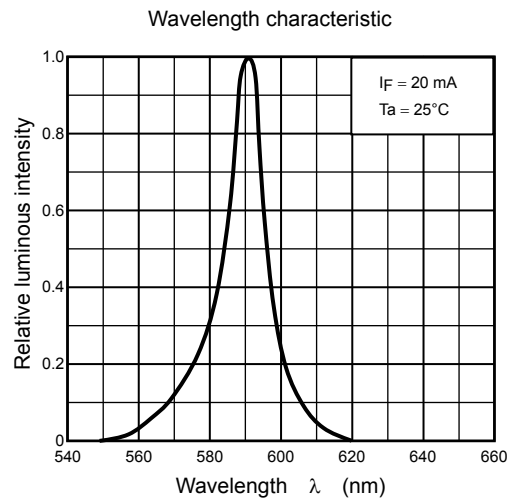
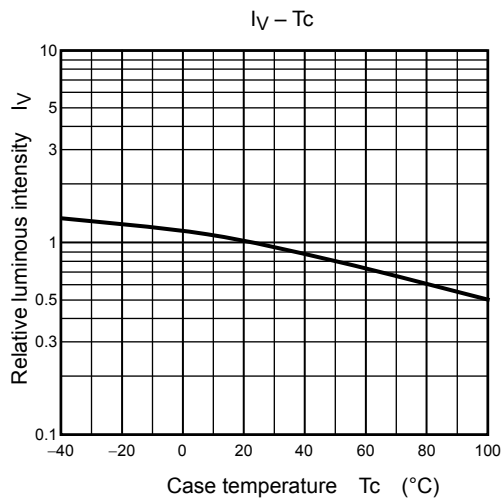
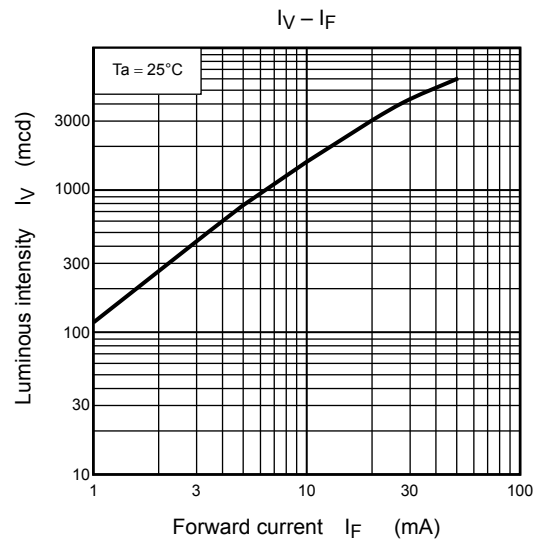
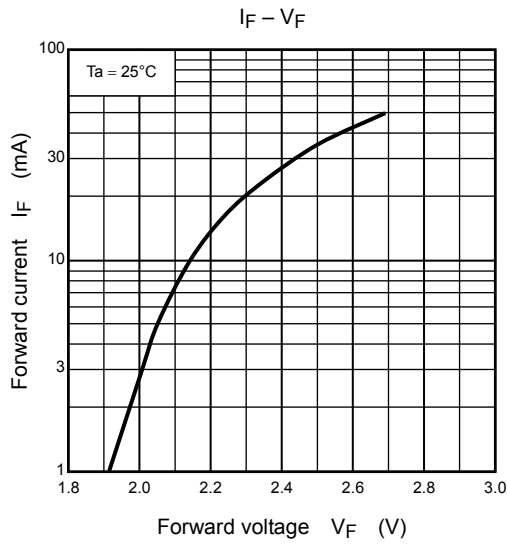
TLSM1050



TLOM1050



TLYM1050



Packaging

These LED devices are packed in an aluminum envelope with silica gel and a moisture indicator to prevent moisture absorption. The optical characteristics of the devices may be affected by exposure to moisture in the air before soldering and they should therefore be stored under the following conditions:

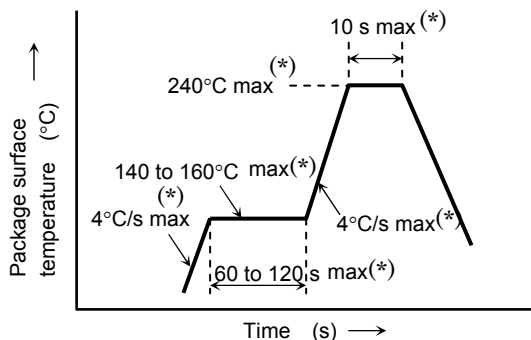
1. This moisture-proof bag may be stored unopened for up to 12 months under the following conditions.
 Temperature: 5°C to 30°C
 Humidity: 90% (max)
2. After the moisture-proof bag has been opened, the devices should be assembled within 168 hours in an environment of 5°C to 30°C/70% RH or below.
3. If, upon opening, the moisture indicator card shows humidity of 30% or above (when the indication color changes to pink) or the expiration date has passed, the devices should be baked while packed in the tape reel.
 After baking, use the baked devices within 72 hours, but perform baking only once.
 Baking conditions: 60 ±5°C, for 12 to 24 hours.
 Expiration date: 12 months from the sealing date, which is imprinted on the same side as this label.
4. Repeated baking may cause the peeling strength of the tape to change, leading to trouble in mounting. Also, be sure to prevent damage to the device from static electricity during the baking process.
5. Any breakage in the laminate packing material will cause the hermeticity of the product to deteriorate. Do not toss or drop the packed devices.

Mounting Method

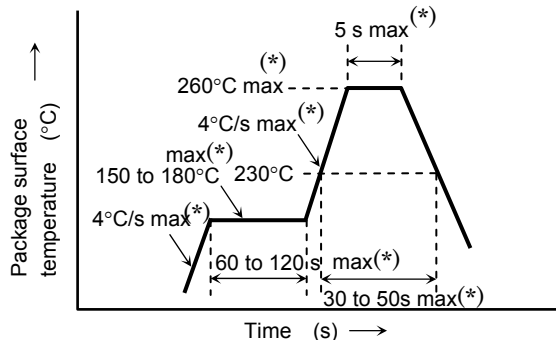
Soldering

- Reflow soldering (example)

Temperature profile for Pb soldering (example)

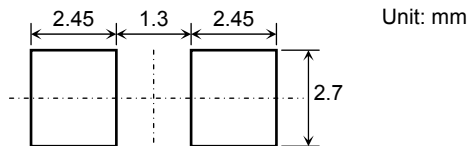


Temperature profile for Pb-free soldering (example)



- The product is evaluated using above reflow soldering conditions. No additional test is performed exceed the condition (i.e. the condition more than (*)MAX values) as a evaluation. Please perform reflow soldering under the above conditions.
- Perform the first reflow soldering in accordance with the above temperature profile and within 168 hours of opening the package.
- Second time reflow
 In case of second reflow soldering should be performed within 168 hours of the first reflow under the above conditions.
 Storage conditions before the second reflow soldering: 5 to 30°C, 70% RH max
- Do not perform flow soldering and dip soldering.
- Make any necessary soldering corrections manually.
 (only once at each soldering point)
 Soldering iron: Less than 25 W
 Temperature: Less than 350°C or less
 Time: within 3 s (Up to one time per place)

Recommended soldering pattern



Cleaning

When cleaning is required after soldering, Toshiba recommends the following cleaning solvents. Our dipping tests (carried out under the recommended conditions) confirm that these solvents have no effect on semiconductor devices. In selecting the cleaning solvent you will actually use, be sure to take into account the cleaning conditions and usage conditions.

<i>Cleaning Solvent</i>	<i>Manufacturer</i>
ASAHI CLEAN AK-225AES	ASAHI GLASS
KAO CLEAN THROUGH 750H	KAO
PINE ALPHA ST-100S	ARAKAWA CHEMICAL

Precautions When Mounting

Do not apply force to plastic parts of the LED under high-temperature conditions.

The LED plastic is easily scratched. Avoid friction between plastic parts and hard objects or materials.

When installing the PCB in a product, ensure that the device does not come into contact with other components.

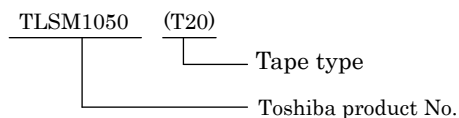
This product doesn't apply mounting that solder flow. Please mount on recommended reflow solder mounting condition.

Tape Specifications

1. Product number format

The type of package used for shipment is denoted by a symbol suffix after the product number. The method of classification is as below. (This method, however, does not apply to products whose electrical characteristics differ from standard Toshiba specifications.)

- (1) Tape Type: T20 (8-mm pitch)
- (2) Example



2. Handling precautions

Tape material protected against static electricity. However, static electricity may occur depending on quantity of charged static electricity and a device may attach to a tape, or a device may be unstable when peeling a tape cover.

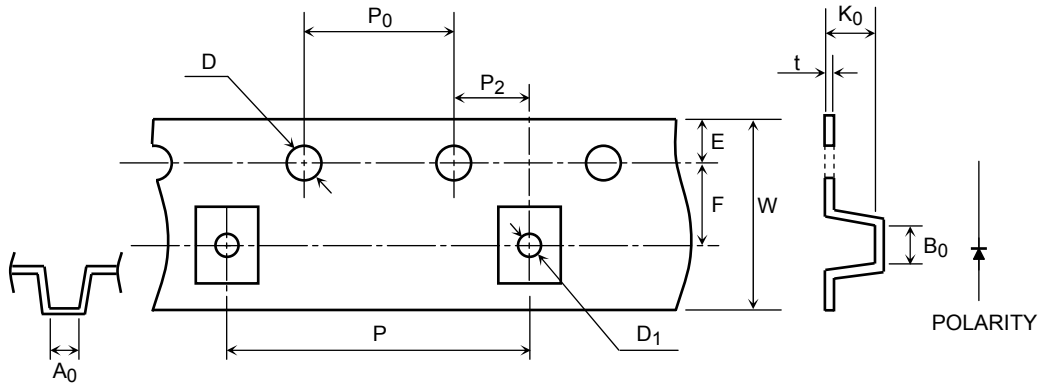
- (a) In process, taping materials may sustain an electrostatic charge, use an ionizer to neutralize the ions.
- (b) For transport and temporary storage of devices, use containers (boxes, jigs, and bags) that are made of anti-static materials or of materials that dissipate electrostatic electricity.

3. Tape dimensions

(Unit: mm)

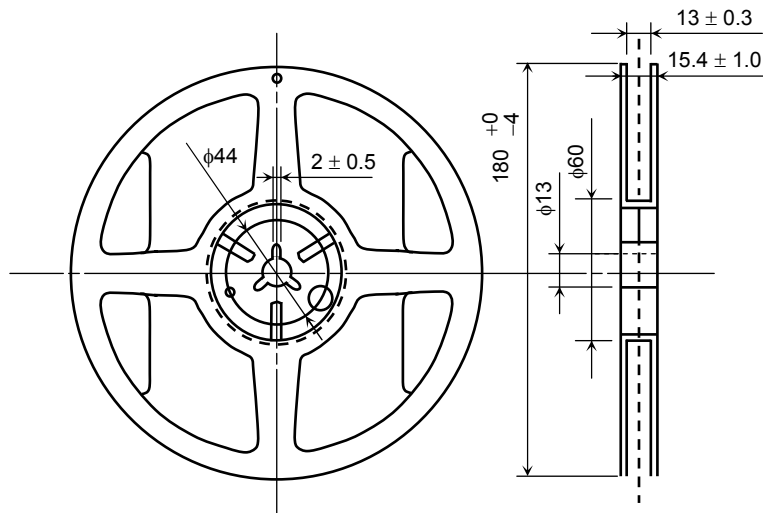
Symbol	Dimension	Tolerance
D	1.5	+0.1/-0
E	1.75	±0.1
P ₀	4.0	±0.1
t	0.4	±0.05
F	5.5	±0.05
D ₁	1.6	±0.1

Symbol	Dimension	Tolerance
P ₂	2.0	±0.05
W	12.0	±0.2
P	8.0	±0.1
A ₀	5.5	±0.1
B ₀	5.5	±0.1
K ₀	4.4	±0.1

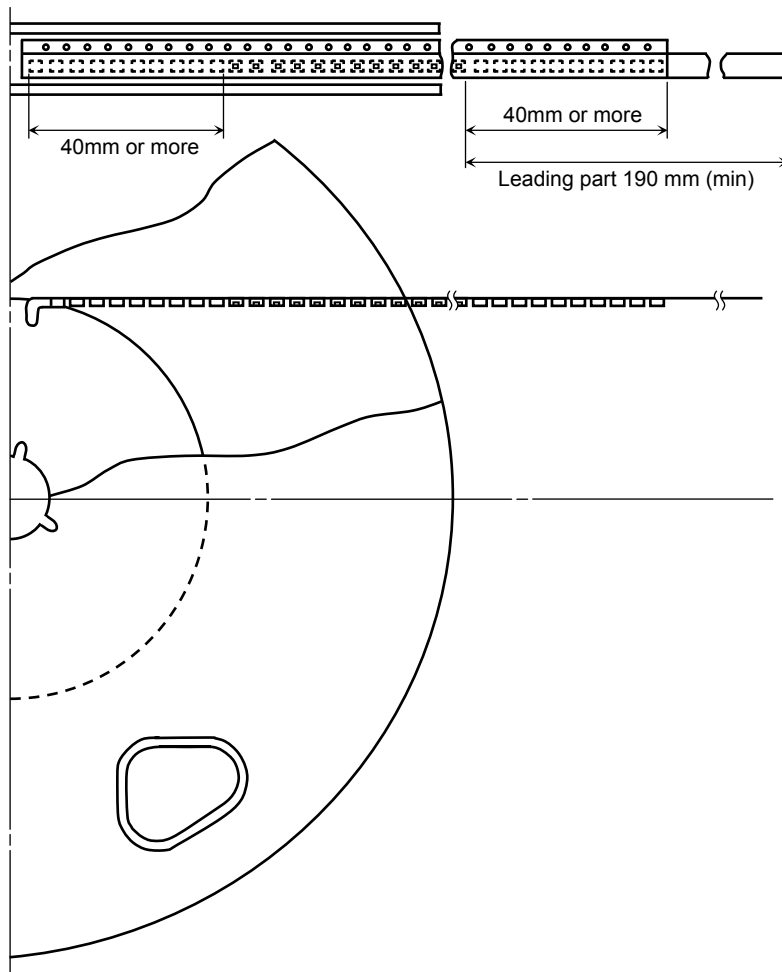


4. Reel dimensions

Unit: mm



5. Leader and trailer section of tape



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