

CHIN Series

ELCH07-4149J6J7283910-F0(SOMC)

Received

MASS PRODUCTION

PRELIMINARY

CUSTOMER DESIGN

DEVICE NO. : DHE-0002409

PAGE : 14

Revised record

| REV. | DESCRIPTION | RELEASE DATE |
|------|-------------------------|--------------|
| 1 | New spec | 2014.04.21 |
| 2 | Change Product Labeling | 2015.09.25 |
| | | |
| | | |

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Features

- Feature of the device : small package with high efficiency
- Typical luminous flux@ 1A : 250 lm
- Optical efficiency@1A : 64 lm/W
- ESD protection (according to JEDEC 3b) (HBM air or contact discharge) up to 8KV
- Binning Parameters : Brightness, Forward Voltage and Chromaticity
- Moisture Sensitivity(MSL) Class Level 1
- Grouping parameter: total luminous flux, color coordinates.
- RoHS compliant & Pb free.

Applications

- Mobile Phone Camera Flash(Camera flash light /strobe light for mobile devices)
- Torch light for DV(Digital Video) application
- Indoor lighting applications
- Signal and symbol luminaries for orientation marker lights (e.g. steps, exit ways, etc.)
- TFT backlighting
- Exterior and interior illumination applications
- Decorative and Entertainment Lighting
- Exterior and interior automotive illumination

Device Selection Guide

| Chip Materials | Emitted Color |
|----------------|---------------|
| InGaN | White |

Absolute Maximum Ratings

| Parameter | Symbol | Rating | Unit |
|-----------------------------------|-----------------|------------|--------|
| DC Operating Current (Torch Mode) | I_F | 350 | mA |
| Pulsed Forward Current | I_{Pulse} | 1500 | mA |
| ESD Resistance (JEDEC 3b) | V_B | 8000 | V |
| Reverse Voltage | VR | [1] | V |
| DC mode Junction Temperature | T_j | 150 | °C |
| Pulse mode Junction Temperature | T_j | 175 | °C |
| Operating Temperature | T_{op} | -40 ~ +85 | °C |
| Storage Temperature | T_{stg} | -40 ~ +100 | °C |
| Soldering Temperature | T_{sol} | 260 | °C |
| Allowable Reflow Cycles | <i>n/a</i> | 3 | cycles |
| Viewing Angle ₍₂₎ | $2\theta_{1/2}$ | 120 | Deg |
| Power Dissipation (Pulse Mode) | P_d | 6.5 | W |

Notes:

1. The Chin series LEDs are not designed for reverse bias used.
2. View angle measurement tolerance $\pm 5^\circ$
3. Avoid operating Chin series LEDs at maximum operating temperature exceed 1 hour.
4. All specification are assured by reliability test for 1000hr, IV degradation less than 30%.
5. For 1500mA all reliability item are tested under good thermal management with 1.0 x 1.0 cm² MCPCB
6. Peak pulse current shall be applied under conditions as max duration time 50 ms and max duty cycle 10%
7. Operate LED component at maximum rating conditions continuously will cause possible permanent damage and de-rating parameters. Exercise multiple maximum rating parameters simultaneously should not be allowed. When maximum rating parameters are applied over a long period will result potential reliability issue.

JEDEC Moisture Sensitivity

| Level | Floor Life | | Soak Requirements Standard | |
|-------|----------------|-----------------|----------------------------|---------------|
| | Time (hours) | Conditions | Time (hours) | Conditions |
| 1 | Unlimited | ≤ 30°C / 85% RH | 168 (+5/-0) | 85°C / 85% RH |

Electro-Optical Characteristics (Ts=25°C)

| Parameter | Symbol | Min. | Typ. | Max. | Unit | Condition |
|-----------------------------------|----------------|------|------|------|------|--------------------------------------|
| Luminous Flux ₍₁₎ | I _v | 110 | 140 | 170 | lm | I _F =500mA ₍₄₎ |
| Forward Voltage ₍₂₎₍₃₎ | V _F | 2.85 | 2.85 | 3.56 | V | |
| Color Temperature | CCT | 4050 | 4420 | 4870 | K | |

| Parameter | Symbol | Min. | Typ. | Max. | Unit | Condition |
|-----------------------------------|----------------|------|------|------|------|--------------------------------------|
| Luminous Flux ₍₁₎ | I _v | 130 | 165 | 200 | lm | I _F =600mA ₍₄₎ |
| Forward Voltage ₍₂₎₍₃₎ | V _F | 2.85 | 2.88 | 3.63 | V | |
| Color Temperature | CCT | 4080 | 4450 | 4900 | K | |

| Parameter | Symbol | Min. | Typ. | Max. | Unit | Condition |
|-----------------------------------|----------------|------|------|------|------|------------------------|
| Luminous Flux ₍₁₎ | I _v | 200 | 250 | 300 | lm | I _F =1000mA |
| Forward Voltage ₍₂₎₍₃₎ | V _F | 2.85 | 3.20 | 3.95 | V | |
| Color Temperature | CCT | 4130 | 4500 | 4950 | K | |

| Parameter | Symbol | Min. | Typ. | Max. | Unit | Condition |
|-----------------------------------|----------------|------|------|------|------|---------------------------------------|
| Luminous Flux ₍₁₎ | I _v | 260 | 330 | 399 | lm | I _F =1500mA ₍₄₎ |
| Forward Voltage ₍₂₎₍₃₎ | V _F | 3.15 | 3.50 | 4.25 | V | |
| Color Temperature | CCT | 4180 | 4550 | 5000 | K | |

| Parameter | Symbol | Min. | Typ. | Max. | Unit | Condition |
|-----------------------------------|----------------|------|------|------|------|---------------------------------------|
| Luminous Flux ₍₁₎ | I _v | 310 | 520 | 470 | lm | I _F =2000mA ₍₄₎ |
| Forward Voltage ₍₂₎₍₃₎ | V _F | 3.45 | 3.80 | 4.50 | V | |
| Color Temperature | CCT | 4230 | 4500 | 5050 | K | |

Notes:

1. Luminous Flux, illuminance measurement tolerance : $\pm 10\%$
2. Forward voltage measurement tolerance : $\pm 0.1V$
3. Electric and optical data is tested at 50 ms pulse condition.
4. The condition $I_F = 500mA, 600mA, 1500mA, 2000mA$ are only for reference.

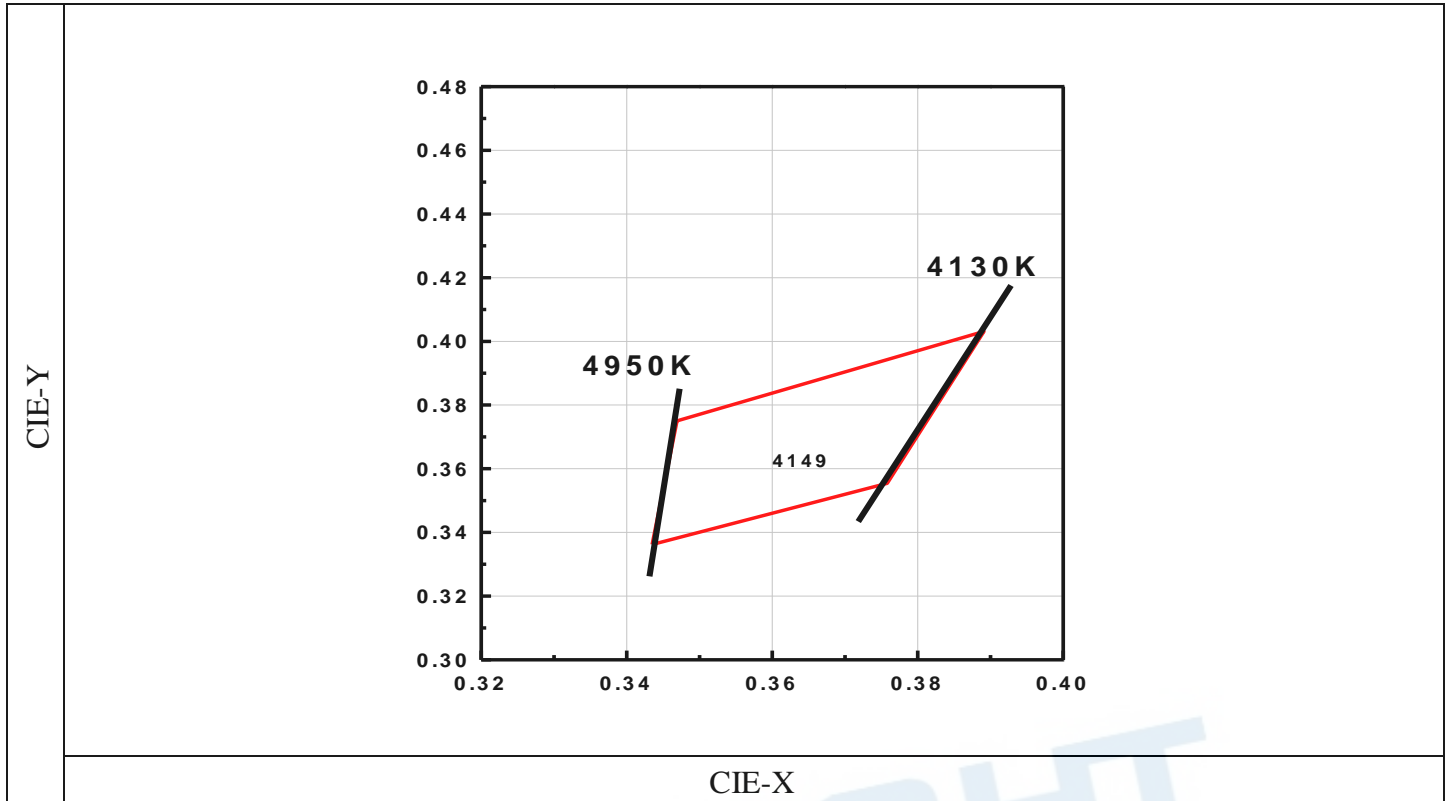
Forward Voltage Binning

| Bin | Symbol | Min. | Typ. | Max. | Unit | Condition |
|------|--------|------|------|------|------|--------------|
| 2832 | V_F | 2.85 | ---- | 3.25 | V | $I_F=1000mA$ |
| 3235 | V_F | 3.25 | ---- | 3.55 | | |
| 3539 | V_F | 3.55 | ---- | 3.95 | | |

Luminous Flux Binning

| Bin | Symbol | Min. | Typ. | Max. | Unit | Condition |
|-----|--------|------|------|------|------|--------------|
| J6 | I_v | 200 | ---- | 250 | lm | $I_F=1000mA$ |
| J7 | I_v | 250 | ---- | 300 | | |

White Bin Structure



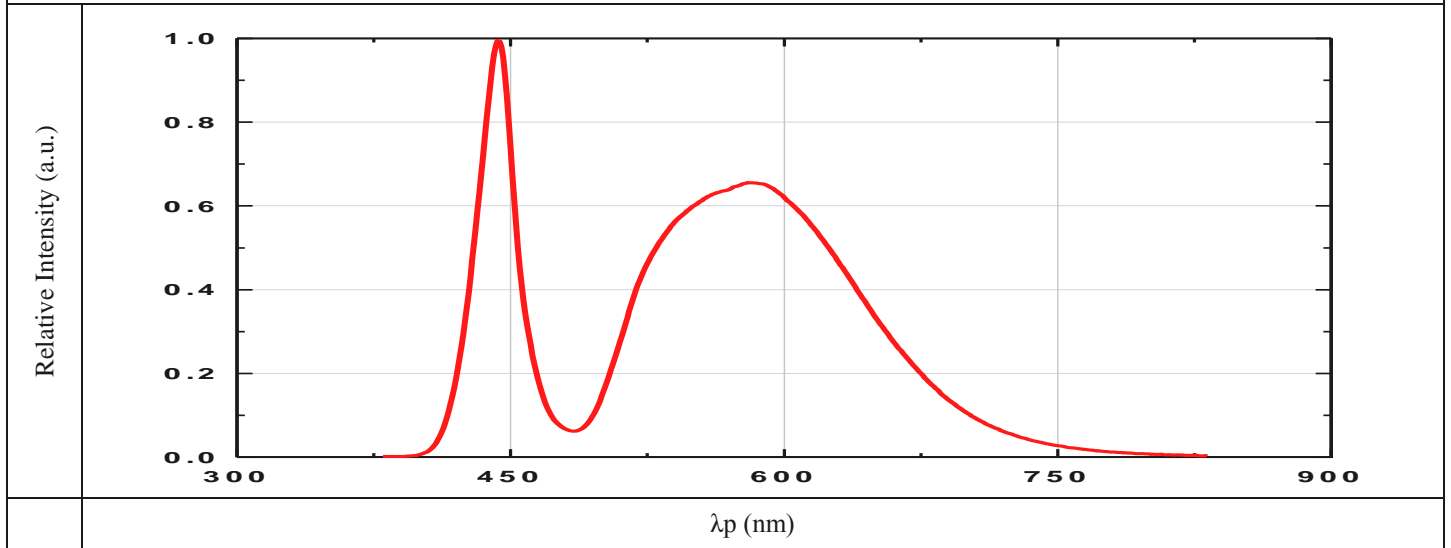
| Bin | CIE-X | CIE-Y | Reference Range |
|------|--------|--------|-----------------|
| 4149 | 0.3435 | 0.3362 | 4130 ~ 4950K |
| | 0.3469 | 0.3750 | |
| | 0.3891 | 0.4031 | |
| | 0.3758 | 0.3554 | |

Notes:

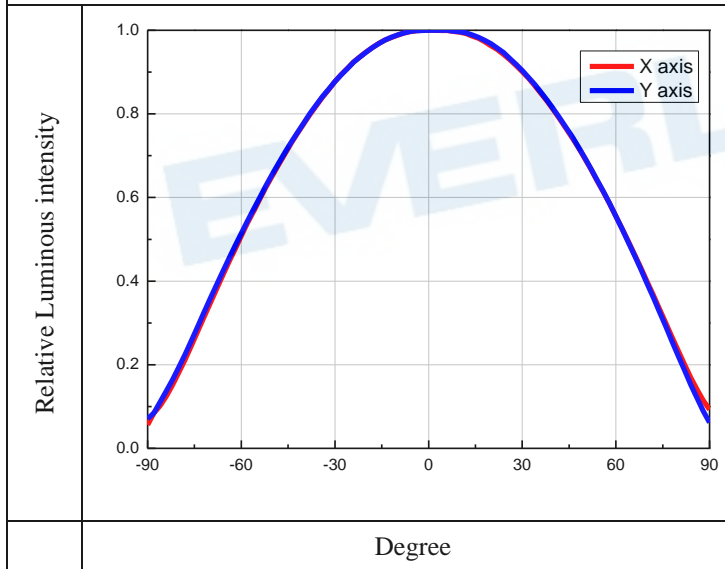
1. Color coordinates measurement allowance : ± 0.01
2. Color bins are defined at $I_F=1000\text{mA}$ operation.

Typical Electro-Optical Characteristics Curves

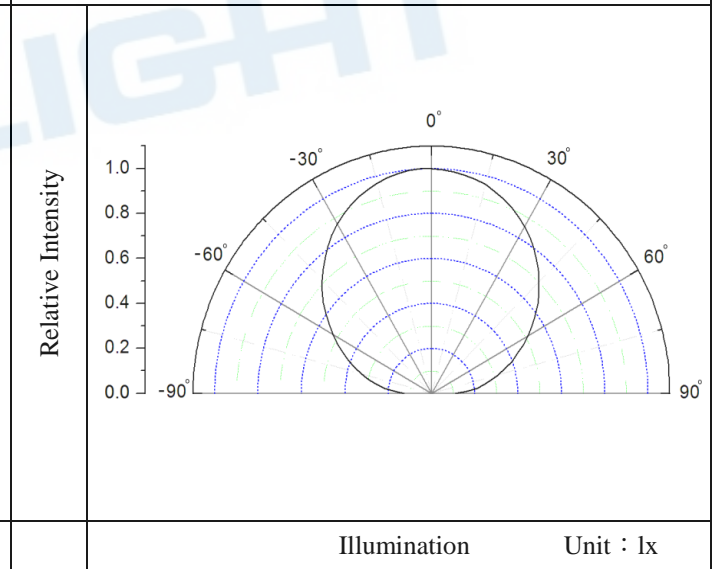
Relative Spectral Distribution , $I_F=1000\text{mA}$ @ 50ms , $T_{\text{solder pad}}=25^\circ\text{C}$



Typical Radiation Patterns



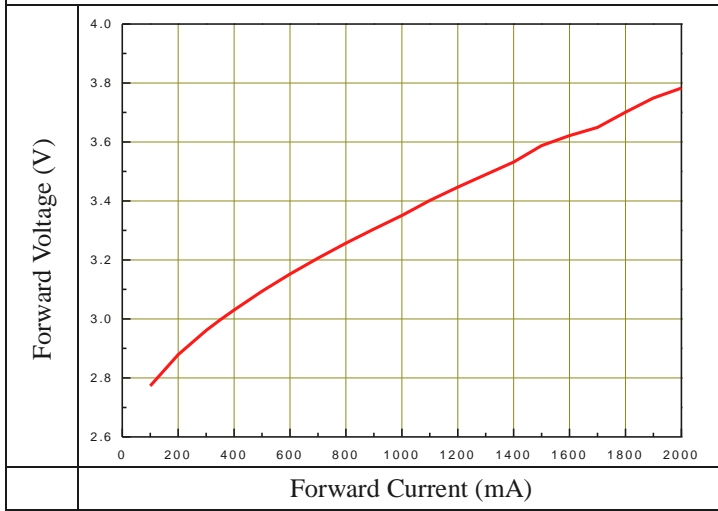
Typical Polar Radiation Pattern for Lambertian



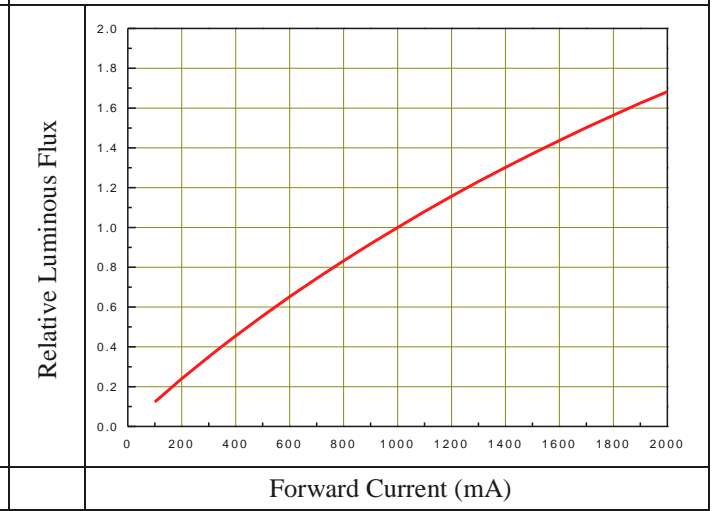
Notes:

1. $2\theta_{1/2}$ is the off axis from lamp centerline where the luminous intensity is 1/2 of the peak value.
2. View angle tolerance is $\pm 5^\circ$

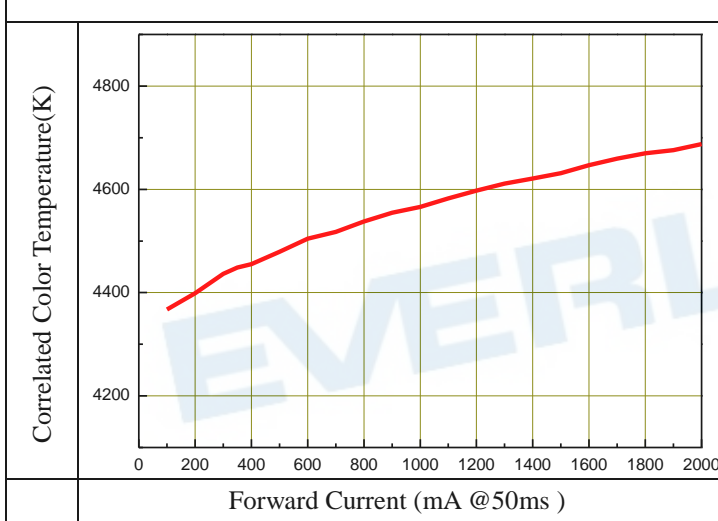
Forward Voltage vs. Forward Current ($T_{solder\ pad}=25^{\circ}C$)



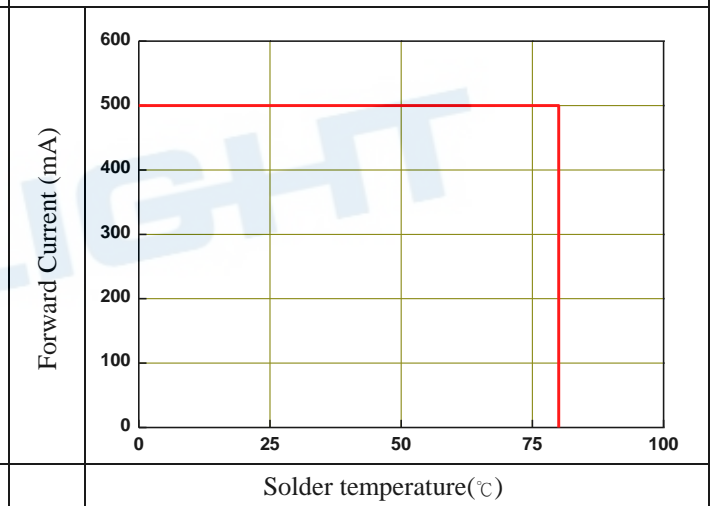
Relative Luminous Flux vs. Forward Current ($T_{solder\ pad}=25^{\circ}C$)



CCT vs. Forward Current ($T_{soldering\ pad}=25^{\circ}C$)



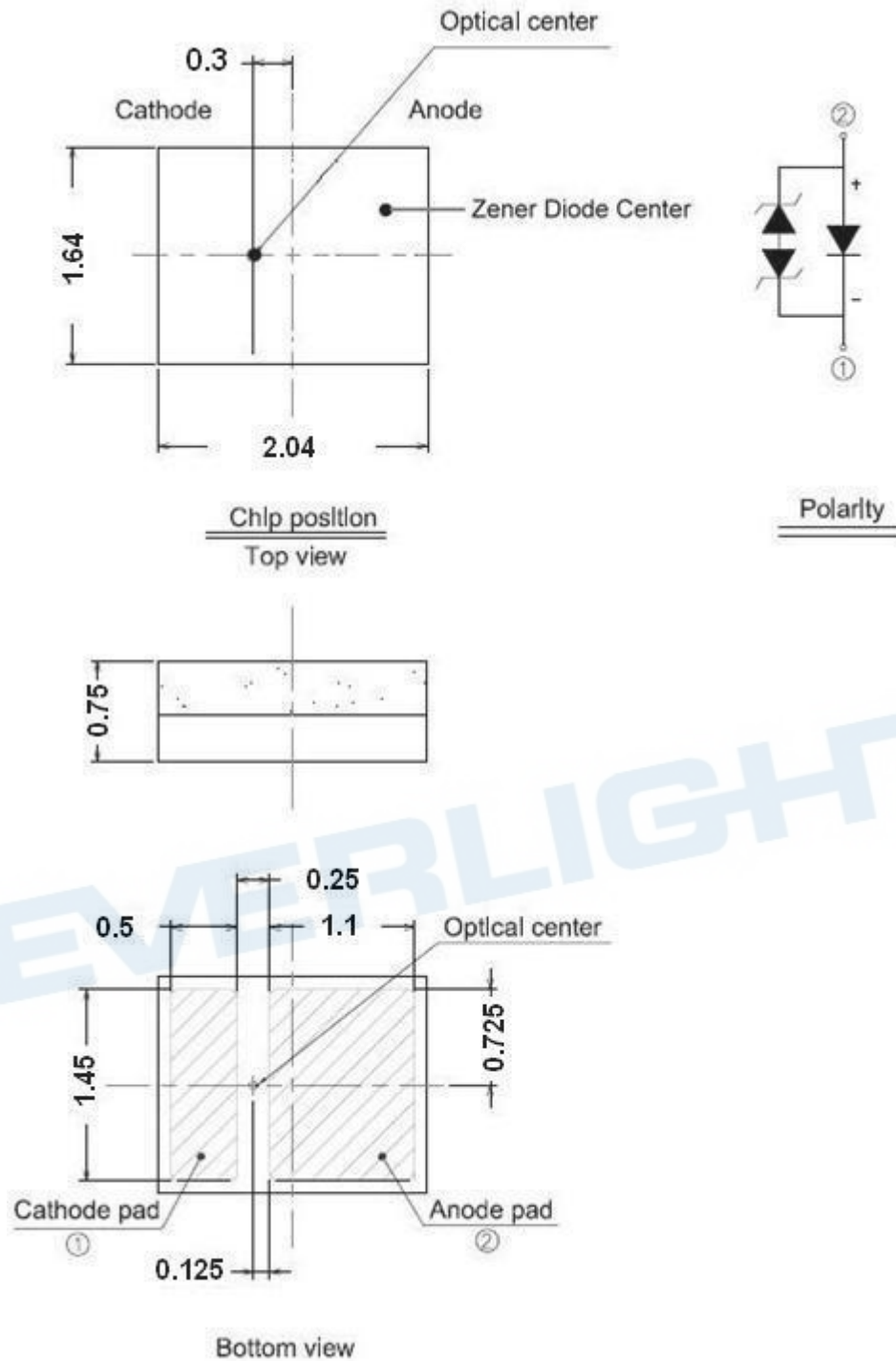
Forward Current Derating Curve, Derating based on $T_{j\ MAX}=125^{\circ}C$ at torch mode



Notes:

- All correlation data is tested under superior thermal management with 1 x 1 cm² MCPCB.

Package Dimension

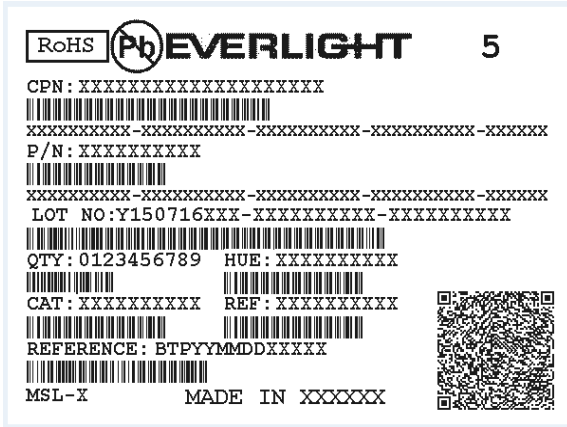


Notes:

1. Dimensions are in millimeters.
2. Tolerances unless mentioned are ± 0.1 mm.

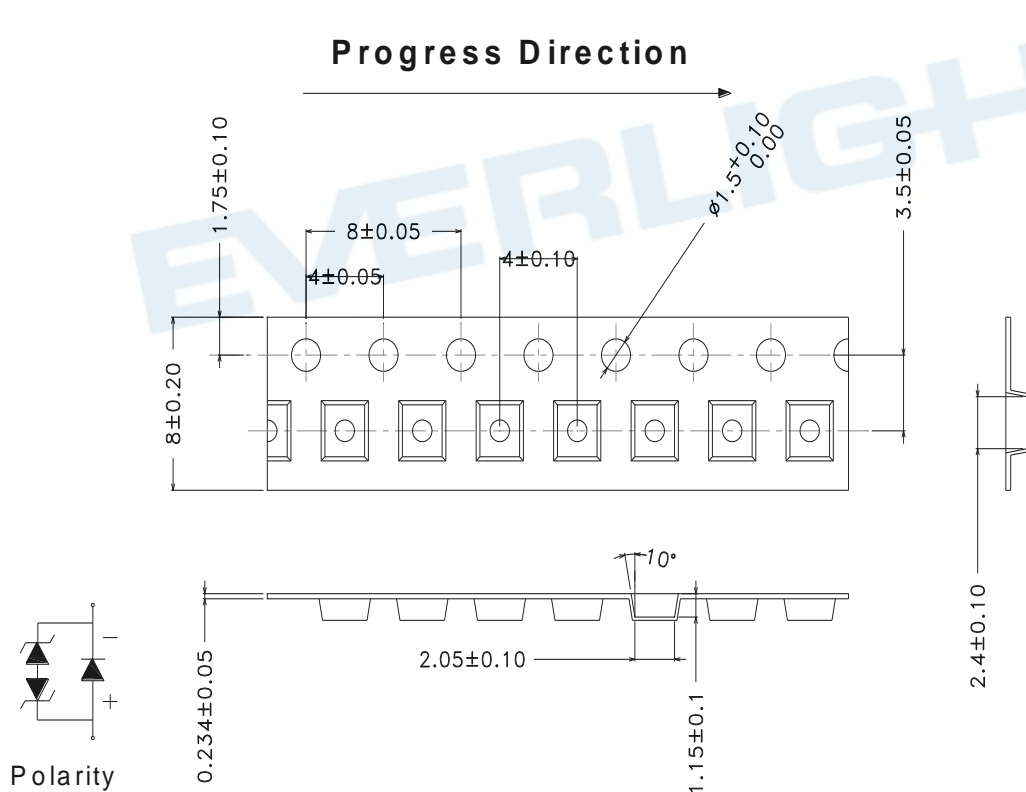
Moisture Resistant Packing Materials

Product Labeling



- CPN: Customer's Product Number
- P/N: Everlight Product Number
- LOT NO: Lot Number
- QTY: Packing Quantity
- CAT: Luminous Flux (Brightness) Bin
- HUE: Color Bin
- REF: Forward Voltage Bin
- REFERENCE: Reference
- MSL-X: MSL Level

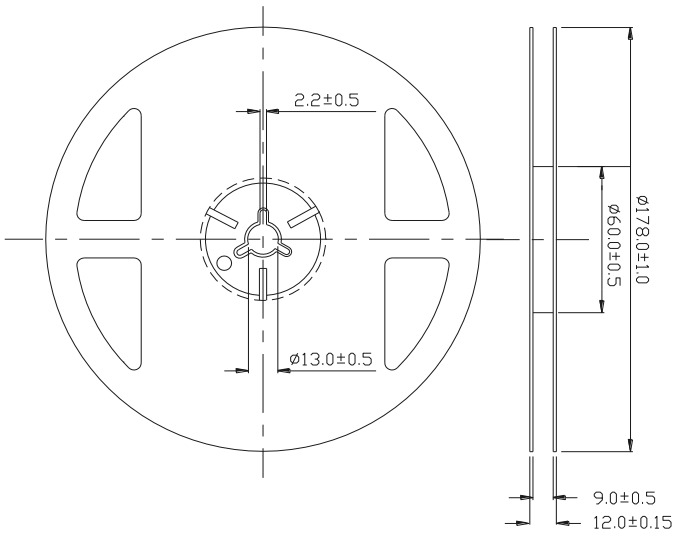
Carrier Tape Dimensions: Loaded Quantity 2000 pcs Per Reel



Notes:

1. Dimensions are in millimeters.

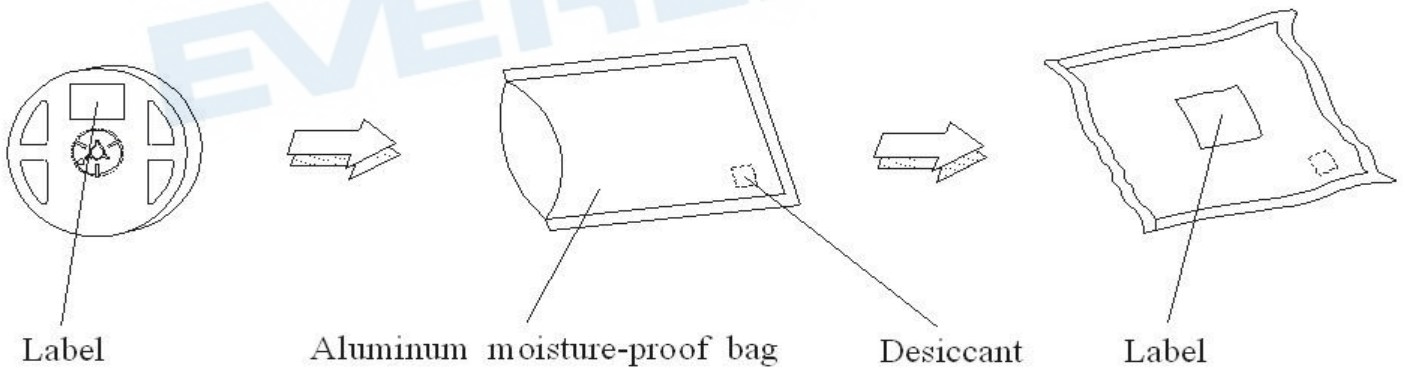
Emitter Reel Dimensions



Notes:

1. Dimensions are in millimeters.

Moisture Resistant Packing Process



Reflow Soldering Characteristics

Soldering and Handling

1. Over-current-proof

Though Chin series has conducted ESD protection mechanism, customers must not use the device in reverse and should apply resistors for extra protection. Otherwise, slight voltage shift may cause enormous current shift and burn out failure would happen.

2. Storage

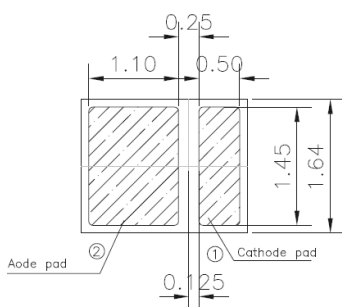
- 2.1 Do not open the moisture proof bag before the products are ready to use.
- 2.2 Before opening the package, the LEDs should be stored at temperature less than 30°C and relative humidity less than 90%
- 2.3 After opening the package, the LEDs should be stored at temperature less than 30°C and relative humidity less than 85%.
- 2.4 If the moisture absorbent material (silicone gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be implemented based on the following conditions: Pre-curing at 60±5°C for 24 hours.

3. Thermal Management

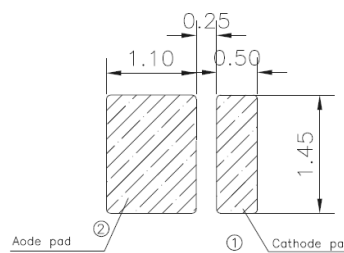
- 3.1 For maintaining the high flux output and achieving reliability, Chin series LEDs should be mounted on a metal core printed circuit board (MCPCB), with proper thermal connection to dissipate approximately 1W to 5W of thermal energy under normal operation.
- 3.2 Sufficient thermal management must be conducted, or the die junction temperature will be over the limit under large electronic driving and LEDs lifetime will decrease critically.

4. Soldering Condition

4.1 Soldering Pad



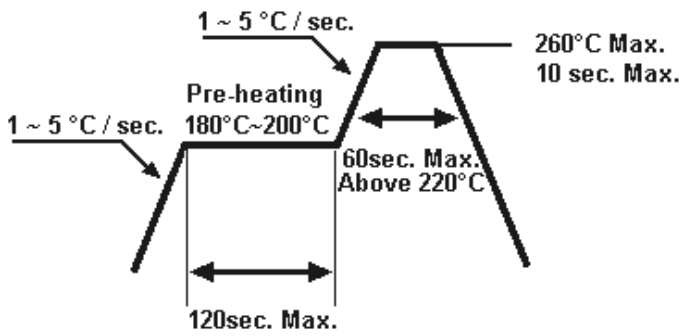
Bot.view



Soldering patterns

4.2 For Reflow Process

4.2.1 Lead reflow soldering temperature profile



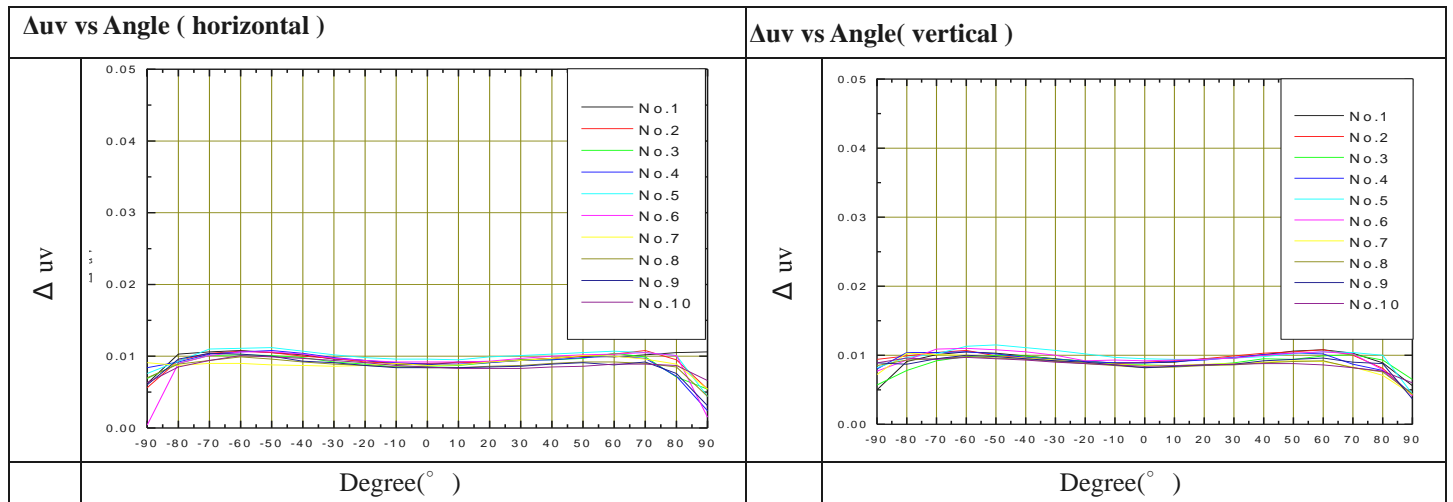
4.2.2 Reflow soldering frequency is based on JEDEC-020D.

4.2.3 While soldering, do not put stress on the LEDs during heating.

4.2.4 After soldering, do not warp the circuit board.

EVERLIGHT

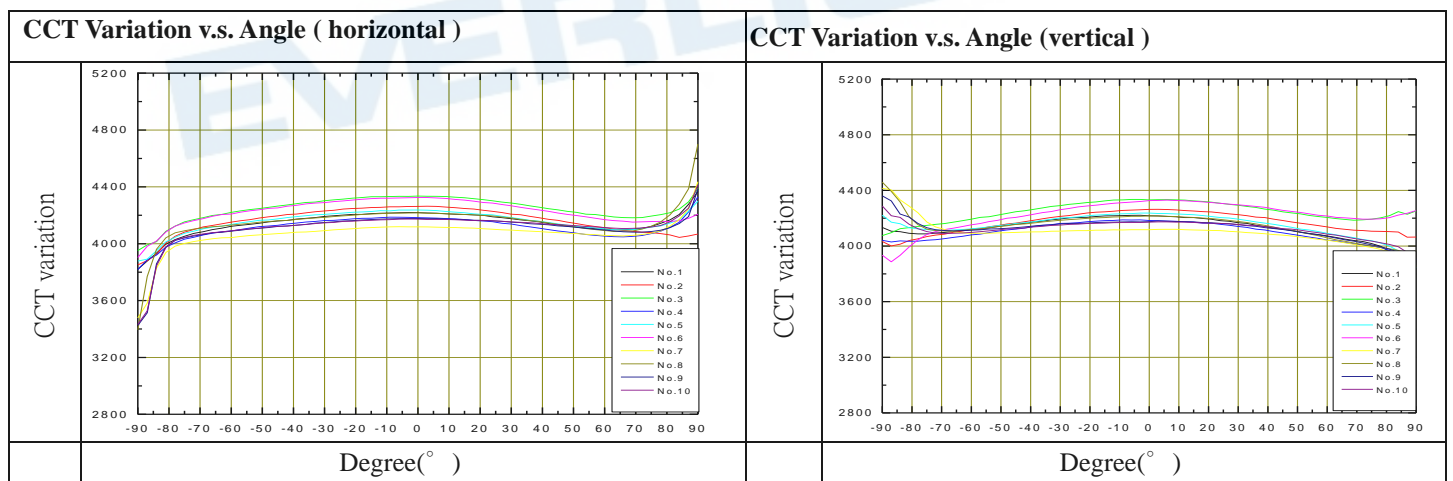
Appendix A : Δuv vs Angle



Notes:

- 1.Test current:70mA.
- 2.Test equipment: Lux meter (distance 1M).
- 3.Central Δuv 0.01.
- 4.All $\Delta uv < 0.02$ from +90~-90 degree.
- 5.All samples test result only for reference.

Appendix B :CCT Variation v.s. Angle



Notes:

- 1.Test current:70mA.
- 2.Test equipment: Goniophotometer(distance 30cm).
- 3.All CCT variation from +90 ~ -90 degree in both vertical and horizontal directions is within 10%.
- 4.All samples test result only for reference.