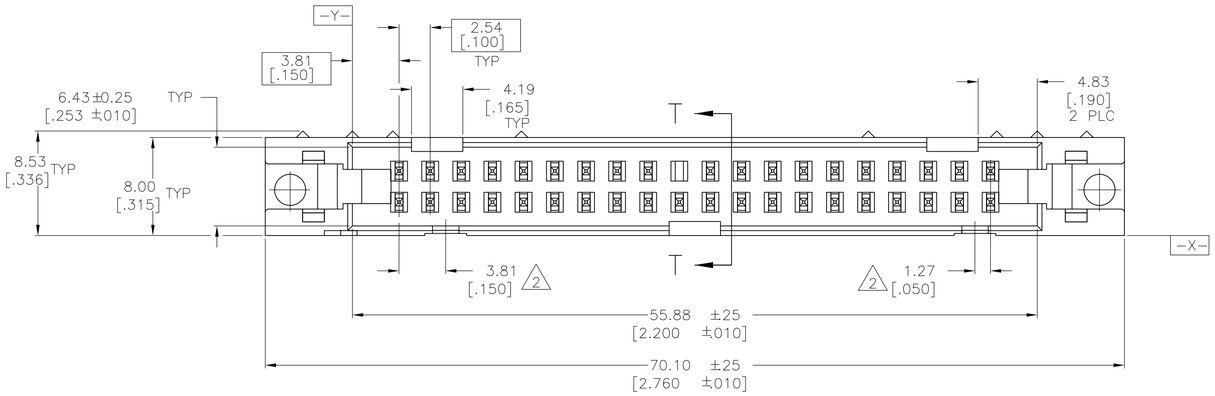
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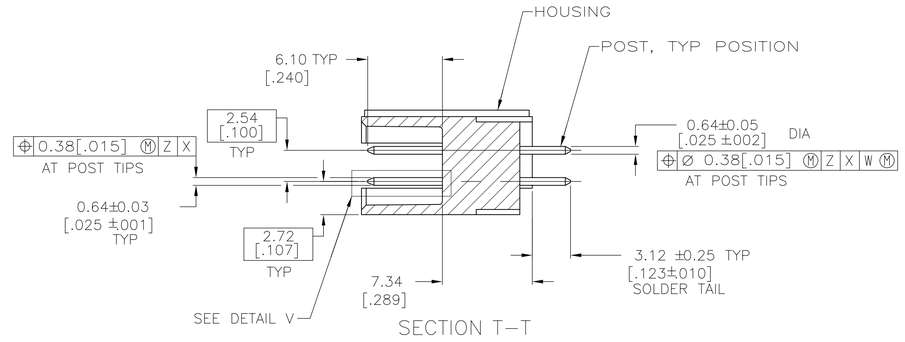
LOC	DIST
GP	00

REVISIONS

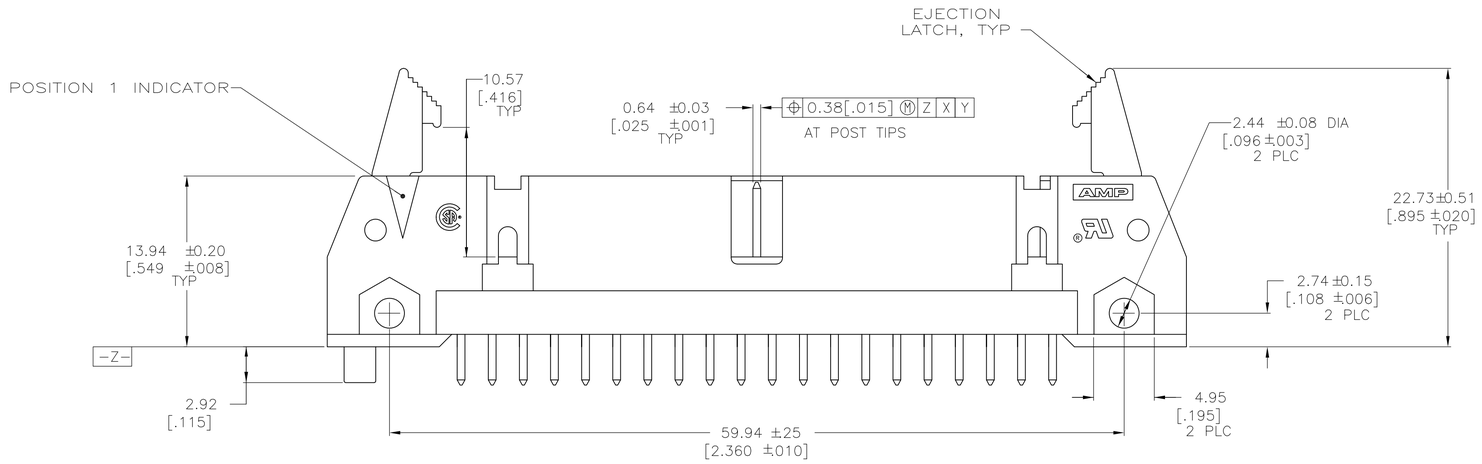
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	D	REVISED PER ECO-10-021203	23NOV10	HMR	SB

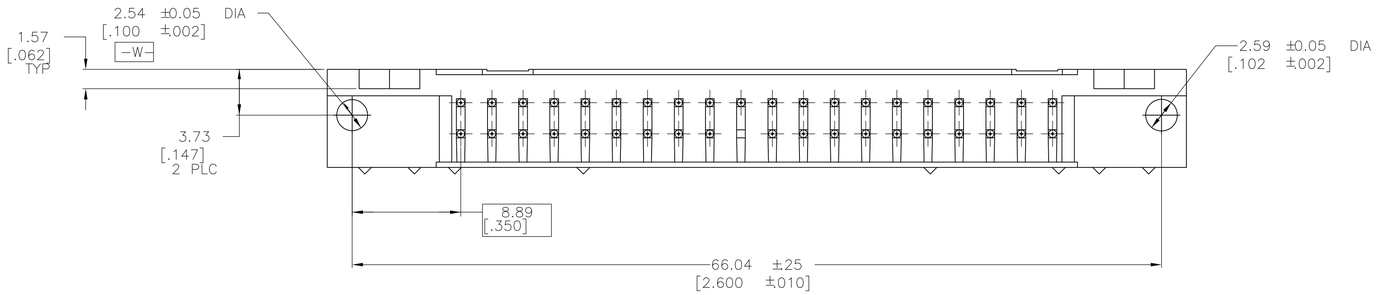


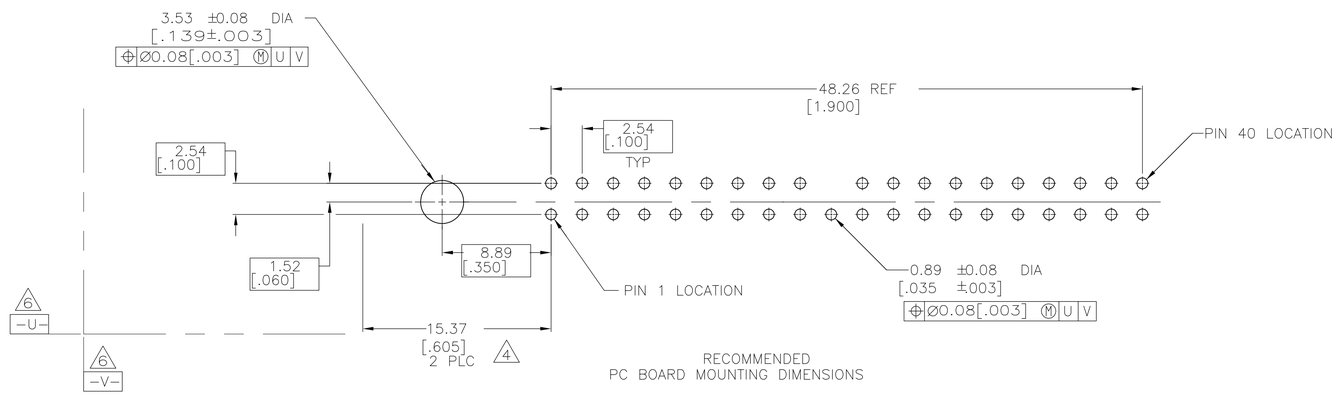
EJECTION LATCHES OMITTED IN THIS VIEW FOR CLARITY



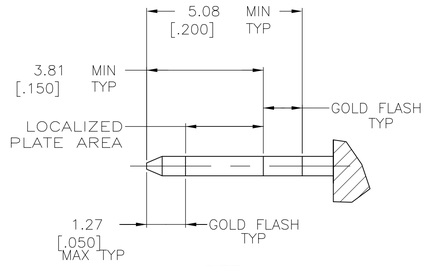
SECTION T-T







RECOMMENDED
PC BOARD MOUNTING DIMENSIONS



DETAIL V
SCALE 10:1

1 POST OMITTED IN POSITION 20.

2 COORDINATE DIMENSION APPLIES FROM BASIC LOCATION.

3 POSTS: GOLD FLASH OVER PALLADIUM-NICKEL PLATE, 0.38µm[.000015] MIN TOTAL ON THE LOCALIZED PLATE AREA, 2.54µm[.000100] MIN TIN PLATE ON THE SOLDER-TAILS, 1.27µm[.000050] MIN NICKEL UNDERPLATE ON THE ENTIRE POST.

-OR-

0.38µm[.000015] MIN GOLD PLATE ON THE LOCALIZED PLATE AREA, 2.54µm[.000100] MIN TIN PLATE ON THE SOLDER-TAILS, 1.27µm[.000050] MIN NICKEL UNDERPLATE ON THE ENTIRE POST.

4 DISTANCE REQUIRED BY EJECTION LATCHES IN THE OPEN POSITION.

5 HOUSING: GLASS FILLED POLYESTER, UL 94V-0 RATED.
CONTACT: PHOSPHOR BRONZE.

6 DATUMS U & V TO BE ESTABLISHED BY CUSTOMER.

COLOR	NO OF POS	PART NUMBER
BLUE	40	6489700-2
BLACK	40	6489700-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± -
1 PLC ± -
2 PLC ± -
3 PLC ± 0.13 [.005]
4 PLC ± -
ANGLES ± -

MATERIAL 5
FINISH 3

DWN	J.REITZEL	13SEP01
CHK	S.BOLASH	13SEP01
APVD	S.GOOD	13SEP01
PRODUCT SPEC	108-40018	
APPLICATION SPEC	-	
WEIGHT	-	

Tyco Electronics
Tyco Electronics Corporation
Harrisburg, PA 17105-3608

NAME: HEADER ASSEMBLY,UNIVERSAL, AMP LATCH

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-6489700	-

CUSTOMER DRAWING | SCALE 4:1 | SHEET 1 OF 1 | REV D