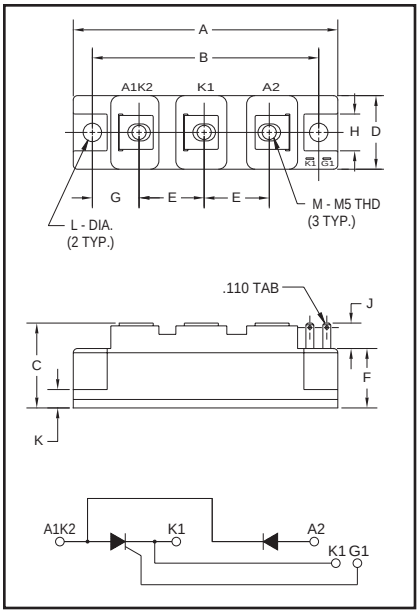
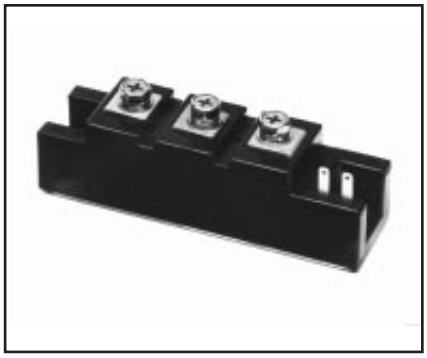
Powerex, Inc., 200 Hillis Street, Youngwood, Pennsylvania 15697-1800 (724) 925-7272

SCR/Diode
POW-R-BLOK™ Modules
55 Amperes/1200-1600 Volts



Outline Drawing

Dimension	Inches	Millimeters
A	3.681 Max.	93.5 Max.
B	3.150	80
C	1.181 Max.	30 Max.
D	1.024 Max.	26 Max.
E	0.906	23
F	0.827	21
G	0.650	16.5
H	0.512	13
J	0.354	9
K	0.256	6.5
L	0.256 Dia.	Dia. 6.5
M	M5 Metric	M5



CM421255, CM421655
SCR/Diode
POW-R-BLOK™ Modules
55 Amperes/1200-1600 Volts

Description:
Powerex SCR/Diode POW-R-BLOK™ Modules are designed for use in applications requiring Half-Control and isolated packaging. The modules are isolated for easy mounting with other components on common heatsinks.

Features:

- ☐ Isolated Mounting
- ☐ Glass Passivated Chips
- ☐ Metal Baseplate
- ☐ Low Thermal Impedance

Applications:

- ☐ Battery Supplies
- ☐ Bridge Circuits
- ☐ AC and DC Motor Control
- ☐ Tap Changers
- ☐ Lighting Control

Ordering Information:
Select the complete eight digit module part number you desire from the table below.
Example: CM421255 is a 1200 Volt, 55 Ampere SCR/Diode POW-R-BLOK™ Module.

Type	Voltage Volts (x100)	Current Rating Amperes (55)
CM42	12 16	55

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CM421255, CM421655
SCR/Diode POW-R-BLOK™ Modules
55 Amperes/1200-1600 Volts

Absolute Maximum Ratings

Characteristics	Symbol	CM421255	CM421655	Units
Peak Forward Blocking Voltage	V_{DRM}	1200	1600	Volts
Transient Peak Forward Blocking Voltage (Non-Repetitive), t < 5ms	V_{DSM}	1350	1700	Volts
DC Forward Blocking Voltage	$V_{D(DC)}$	960	1280	Volts
Peak Reverse Blocking Voltage	V_{RRM}	1200	1600	Volts
Transient Peak Reverse Blocking Voltage (Non-Repetitive), t < 5ms	V_{RSM}	1350	1700	Volts
DC Reverse Blocking Voltage	$V_{R(DC)}$	960	1280	Volts
RMS On-State Current	$I_{T(RMS)}$, $I_{F(RMS)}$	86	86	Amperes
Average On-State Current, T_C = 81°C	$I_{T(AV)}$, $I_{F(AV)}$	55	55	Amperes
Peak One-Cycle Surge (Non-Repetitive) On-State Current (60Hz)	I_{TSM}, I_{FSM}	1100	1100	Amperes
Peak One-Cycle Surge (Non-Repetitive) On-State Current (50Hz)	I_{TSM}, I_{FSM}	1000	1000	Amperes
I^2t (for Fusing), 8.3 milliseconds	I^2t	5000	5000	A^2sec
Critical Rate-of-Rise of On-State Current*	di/dt	100	100	Amperes/μs
Peak Gate Power Dissipation	P_{GM}	5.0	5.0	Watts
Average Gate Power Dissipation	$P_{G(AV)}$	0.5	0.5	Watts
Peak Forward Gate Voltage	V_{GFM}	10	10	Volts
Peak Reverse Gate Voltage	V_{GRM}	5.0	5.0	Volts
Peak Forward Gate Current	I_{GFM}	2.0	2.0	Amperes
Storage Temperature	T_{STG}	-40 to 125	-40 to 125	°C
Operating Temperature	T_j	-40 to 125	-40 to 125	°C
Maximum Mounting Torque M6 Mounting Screw	—	26	26	in.-lb.
Maximum Mounting Torque M5 Terminal Screw	—	17	17	in.-lb.
Module Weight (Typical)	—	160	160	Grams
V Isolation	V_{RMS}	2500	2500	Volts

*T_j = 125°C, I_G = 0.5A, V_D = 1/2 V_{DRM}

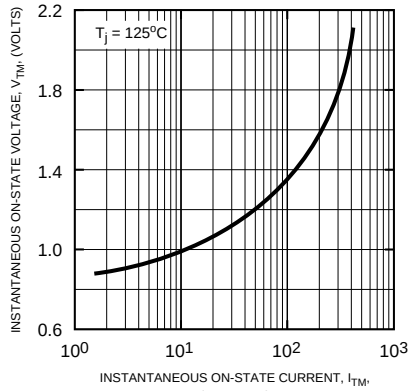
Electrical and Thermal Characteristics, T_j = 25°C unless otherwise specified

Characteristics	Symbol	Test Conditions	CM421255/CM421655	Units
Blocking State Maximums				
Forward Leakage Current, Peak	I_{DRM}	T_j = 125°C, V_{DRM} = Rated	10	mA
Reverse Leakage Current, Peak	I_{RRM}	T_j = 125°C, V_{RRM} = Rated	10	mA
Conducting State Maximums				
Peak On-State Voltage	V_{FM}, V_{TM}	I_{FM} = 165A, I_{TM} = 165A	1.5	Volts
Switching Minimums				
Critical Rate-of-Rise of Off-State Voltage	dv/dt	T_j = 125°C, V_D = 2/3 V_{DRM}	500	Volts/μs
Thermal Maximums				
Thermal Resistance, Junction-to-Case	$R_{\theta(J-C)}$	Per Module	0.8	°C/Watt
Thermal Resistance, Case-to-Sink (Lubricated)	$R_{\theta(C-S)}$	Per Module	0.2	°C/Watt
Gate Parameters Maximums				
Gate Current-to-Trigger	I_{GT}	V_D = 6V, R_L = 2Ω	100	mA
Gate Voltage-to-Trigger	V_{GT}	V_D = 6V, R_L = 2Ω	2.0	Volts
Non-Triggering Gate Voltage	V_{GDM}	T_j = 125°C, V_D = 1/2 V_{DRM}	0.25	Volts

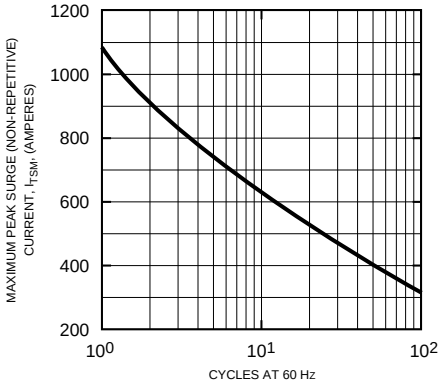
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CM421255, CM421655
SCR/Diode POW-R-BLOK™ Modules
55 Amperes/1200-1600 Volts

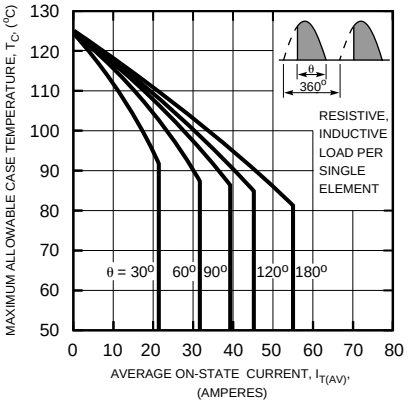
MAXIMUM ON-STATE CHARACTERISTICS



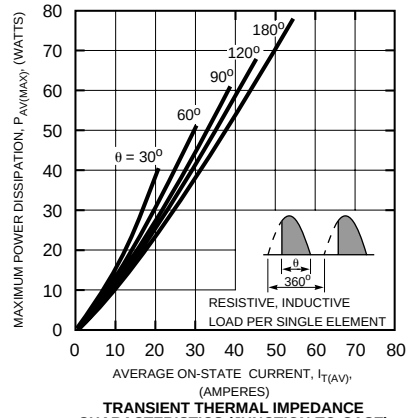
MAXIMUM ALLOWABLE PEAK SURGE (NON-REPETITIVE) CURRENT



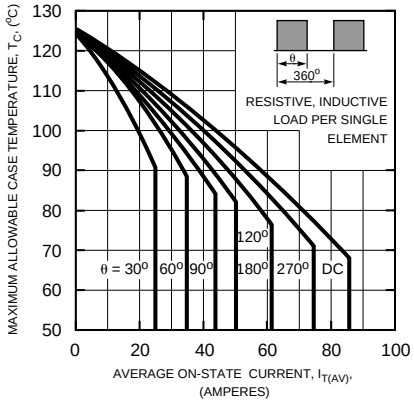
MAXIMUM ALLOWABLE CASE TEMPERATURE (SINUSOIDAL WAVEFORM)



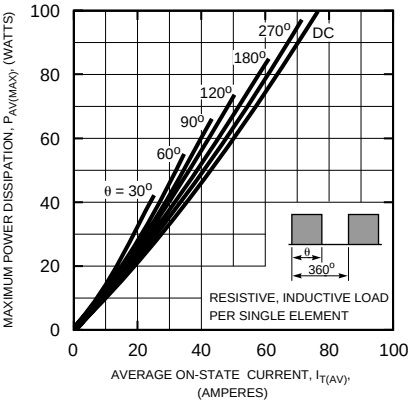
MAXIMUM ON-STATE POWER DISSIPATION (SINUSOIDAL WAVEFORM)



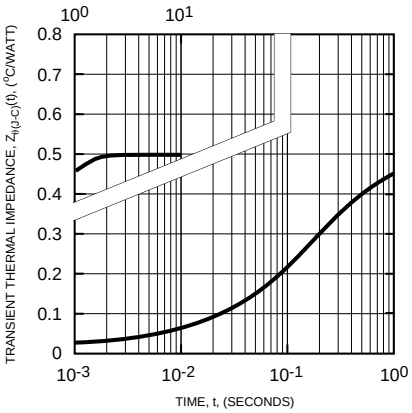
MAXIMUM ALLOWABLE CASE TEMPERATURE (RECTANGULAR WAVEFORM)



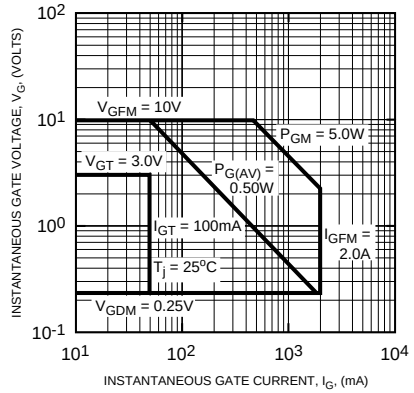
MAXIMUM AVERAGE ON-STATE POWER DISSIPATION (RECTANGULAR WAVEFORM)



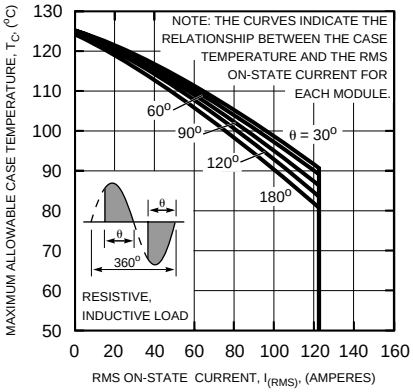
TRANSIENT THERMAL IMPEDANCE CHARACTERISTICS (JUNCTION-TO-CASE)



TRIGGERING CHARACTERISTICS

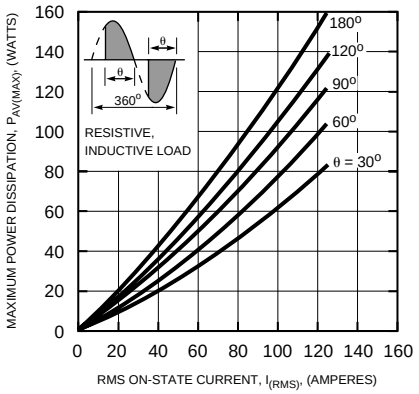


MAXIMUM ALLOWABLE CASE TEMPERATURE (REVERSE PARALLEL CONNECTION)



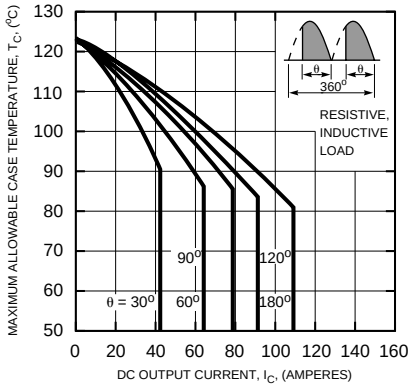
CM421255, CM421655
SCR/Diode POW-R-BLOK™ Modules
55 Amperes/1200-1600 Volts

MAXIMUM ON-STATE POWER DISSIPATION (REVERSE PARALLEL CONNECTION)



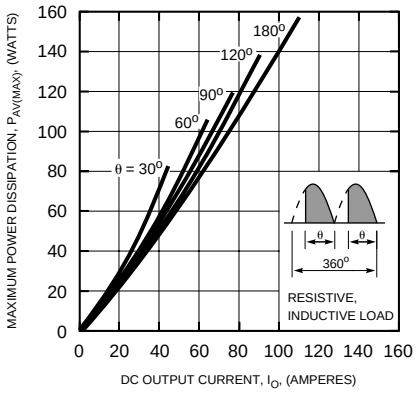
NOTE: THE CURVES INDICATE THE RELATIONSHIP BETWEEN THE AVERAGE ON-STATE POWER DISSIPATION PER MODULE AND THE RMS ON-STATE CURRENT.

MAXIMUM ALLOWABLE CASE TEMPERATURE (SINGLE PHASE BRIDGE CONNECTION)



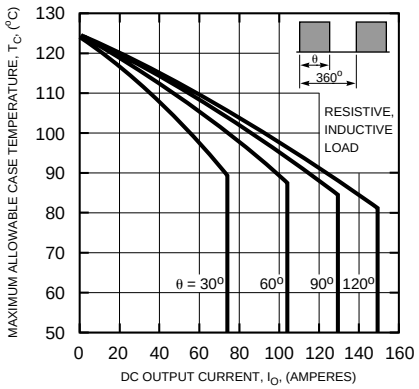
NOTE: THE CURVES INDICATE THE RELATIONSHIP BETWEEN THE CASE TEMPERATURE AND THE DC OUTPUT CURRENT (FOR TWO ELEMENTS) WHEN USED IN THE SINGLE PHASE BRIDGE CONFIGURATION.

MAXIMUM ON-STATE POWER DISSIPATION (SINGLE PHASE BRIDGE CONNECTION)



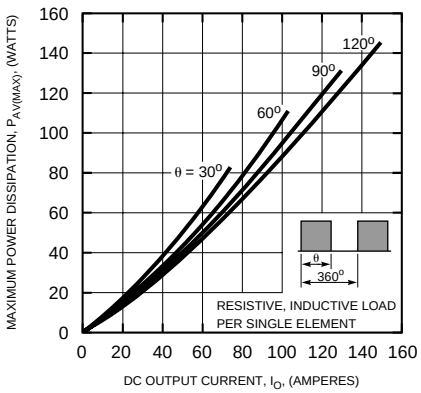
NOTE: THE CURVES INDICATE THE RELATIONSHIP BETWEEN THE AVERAGE ON-STATE POWER DISSIPATION AND THE DC OUTPUT CURRENT FOR THE SINGLE PHASE BRIDGE CONFIGURATION (POWER DISSIPATION EXPRESSED FOR EACH MODULE AND DC OUTPUT CURRENT EXPRESSED FOR THE PAIR)

MAXIMUM ALLOWABLE CASE TEMPERATURE (THREE PHASE BRIDGE CONNECTION)



NOTE: THE CURVES INDICATE THE RELATIONSHIP BETWEEN THE CASE TEMPERATURE AND THE DC OUTPUT CURRENT (FOR THREE MODULES) IN THE THREE PHASE CONFIGURATION.

MAXIMUM ON-STATE POWER DISSIPATION (THREE PHASE BRIDGE CONNECTION)



NOTE: THE CURVES INDICATE THE RELATIONSHIP BETWEEN THE ON-STATE POWER DISSIPATION (PER MODULE) AND THE DC OUTPUT CURRENT (FOR THREE MODULES) IN THE THREE PHASE BRIDGE CONFIGURATION.