

#### **General Description**

The 7219/7221 are compact, serial input/out-put common-cathode display drivers that interface microprocessors (µPs) to 7-segment numeric LED displays of up to 8 digits, bar-graph displays, or 64 individual LEDs. Included on-chip are a BCD code-B decoder, multiplex scan circuitry, segment and digit drivers, and an 8x8 static RAM that stores each digit. Only one external resistor is required to set the segment current for all LEDs. The 7221 is compatible with SPI™, QSPI™, and MICROWIRE™, and has slew-rate-limited segment drivers to reduce EMI.

A convenient 4-wire serial interface connects to all common  $\mu Ps$ . Individual digits may be addressed and updated without rewriting the entire display. The 7219/7221 also allow the user to select code-B decoding or no-decode for each digit.

The devices include a  $150\mu A$  low-power shutdown mode, analog and digital brightness control, a scan-limit register that allows the user to display from 1 to 8 digits, and a test mode that forces all LEDs on.

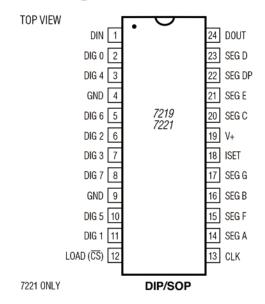
For applications requiring 3V operation or segment blinking, refer to the 6951 data sheet.

#### **Applications**

Bar-Graph Displays Panel Meters

Industrial Controllers LED Matrix Displays

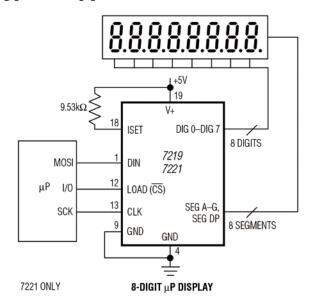
#### **Pin Configuration**



#### **Features**

- ♦ 10MHz Serial Interface
- ♦ Individual LED Segment Control
- ♦ Decode/No-Decode Digit Selection
- ♦ 150µA Low-Power Shutdown (Data Retained)
- ♦ Digital and Analog Brightness Control
- ♦ Display Blanked on Power-Up
- ♦ Drive Common-Cathode LED Display
- Slew-Rate Limited Segment Drivers for Lower EMI (7221)
- ♦ SPI, QSPI, MICROWIRE Serial Interface (7221)
- ♦ 24-Pin DIP and SO Packages

#### **Typical Application Circuit**



#### **ABSOLUTE MAXIMUM RATINGS**

0.3V to 6V
0.3V to 6V
-0.3V to $(V+ + 0.3V)$
500mA
100mA
)
1066mW
C)941mW
e +70°C)1000mW

Operating Temperature Ranges (TMIN to	T <sub>MAX</sub> )
7219/7221	0°C to +70°C
7219/7221	40°C to +85°C
Storage Temperature Range	65°C to +160°C
Lead Temperature (soldering, 10s)	+300°C

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

#### **ELECTRICAL CHARACTERISTICS**

(V+ = 5V  $\pm$ 10%, Rset = 9.53k $\Omega$   $\pm$ 1%, TA = TMIN to TMAX, unless otherwise noted.)

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
Operating Supply Voltage	V+		4.0		5.5	V
Shutdown Supply Current	l+	All digital inputs at V+ or GND, T <sub>A</sub> = +25°C			150	μA
		RSET = open circuit			8	
Operating Supply Current	l+	All segments and decimal point on, ISEG_ = -40mA		330		mA
Display Scan Rate	fosc	8 digits scanned	500	800	1300	Hz
Digit Drive Sink Current	IDIGIT	V+ = 5V, V <sub>OUT</sub> = 0.65V	320			mA
Segment Drive Source Current	ISEG	$T_A = +25^{\circ}C$ , $V_{+} = 5V$ , $V_{OUT} = (V_{+} - 1V)$	-30	-40	-45	mA
Segment Current Slew Rate (7221 only)	ΔISEG/Δt	TA = +25°C, V+ = 5V, VOUT = (V+ - 1V)	10	20	50	mA/μs
Segment Drive Current Matching	Δlseg			3.0		%
Digit Drive Leakage (7221 only)	IDIGIT	Digit off, V <sub>DIGIT</sub> = V+			-10	μΑ
Segment Drive Leakage (7221 only)	Iseg	Segment off, V <sub>SEG</sub> = 0V			1	μА
Digit Drive Source Current (7219 only)	IDIGIT	Digit off, V <sub>DIGIT</sub> = (V+ - 0.3V)	-2			mA
Segment Drive Sink Current (7219 only)	Iseg	Segment off, V <sub>SEG</sub> = 0.3V	5			mA

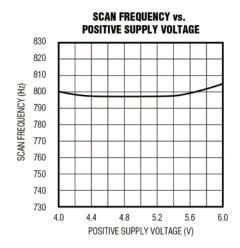
#### **ELECTRICAL CHARACTERISTICS (continued)**

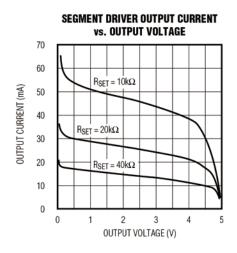
(V+ = 5V ±10%, Rset = 9.53k $\Omega$  ±1%, TA = TMIN to TMAX, unless otherwise noted.)

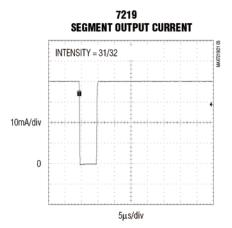
PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
LOGIC INPUTS						
Input Current DIN, CLK, LOAD, CS	liH, liL	V <sub>IN</sub> = 0V or V+	-1		1	μА
Logic High Input Voltage	ViH		3.5			V
Logic Low Input Voltage	VIL				0.8	V
Output High Voltage	VoH	DOUT, ISOURCE = -1mA	V+ - 1			V
Output Low Voltage	VoL	DOUT, ISINK = 1.6mA			0.4	V
Hysteresis Voltage	ΔVI	DIN, CLK, LOAD, CS		1		V
TIMING CHARACTERISTICS			·			
CLK Clock Period	tcp		100			ns
CLK Pulse Width High	tcH		50			ns
CLK Pulse Width Low	tcL		50			ns
CS Fall to SCLK Rise Setup Time (7221 only)	tcss		25			ns
CLK Rise to $\overline{\text{CS}}$ or LOAD Rise Hold Time	tcsh		0			ns
DIN Setup Time	tDS		25			ns
DIN Hold Time	tDH		0			ns
Output Data Propagation Delay	tDO	C <sub>LOAD</sub> = 50pF			25	ns
Load-Rising Edge to Next Clock Rising Edge (7219 only)	tLDCK		50			ns
Minimum CS or LOAD Pulse High	tcsw		50			ns
Data-to-Segment Delay	tospo				2.25	ms

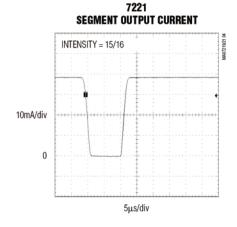
#### **Typical Operating Characteristics**

 $(V + = +5V, T_A = +25$ °C, unless otherwise noted.)





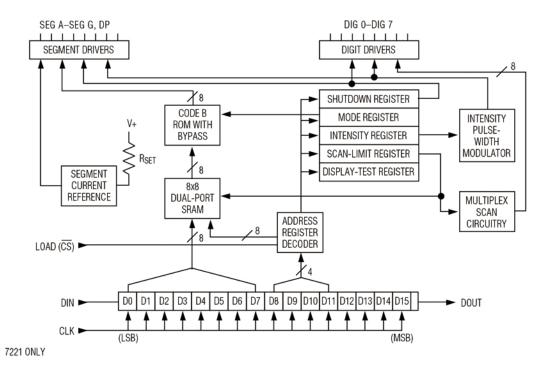


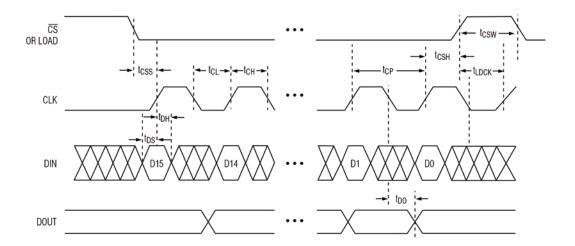


#### **Pin Description**

PIN	NAME	FUNCTION
1	DIN	Serial-Data Input. Data is loaded into the internal 16-bit shift register on CLK's rising edge.
2, 3, 5–8, 10, 11	DIG 0-DIG 7	Eight-Digit Drive Lines that sink current from the display common cathode. The 7219 pulls the digit outputs to V+ when turned off. The 7221's digit drivers are high-impedance when turned off.
4, 9	GND	Ground (both GND pins must be connected)
12	LOAD (7219)	Load-Data Input. The last 16 bits of serial data are latched on LOAD's rising edge.
12	<u>CS</u> (7221)	Chip-Select Input. Serial data is loaded into the shift register while $\overline{\text{CS}}$ is low. The last 16 bits of serial data are latched on $\overline{\text{CS}}$ 's rising edge.
13	CLK	Serial-Clock Input. 10MHz maximum rate. On CLK's rising edge, data is shifted into the internal shift register. On CLK's falling edge, data is clocked out of DOUT. On the 7221, the CLK input is active only while CS is low.
14–17, 20–23	SEG A-SEG G, DP	Seven Segment Drives and Decimal Point Drive that source current to the display. On the 7219, when a segment driver is turned off it is pulled to GND. The 7221 segment drivers are high-impedance when turned off.
18	ISET	Connect to V <sub>DD</sub> through a resistor (R <sub>SET</sub> ) to set the peak segment current (Refer to <i>Selecting R<sub>SET</sub> Resistor and Using External Drivers</i> section).
19	V+	Positive Supply Voltage. Connect to +5V.
24	DOUT	Serial-Data Output. The data into DIN is valid at DOUT 16.5 clock cycles later. This pin is used to daisy-chain several 7219/7221's and is never high-impedance.

#### **Functional Diagram**





Timing Diagram

Table 1. Serial-Data Format (16 Bits)

D15	D14	D13	D12	D11	D10	D9	D8	D7	D6	D5	D4	D3	D2	D1	D0
Χ	Х	X	X		ADDI	RESS		MSB			DA	ГА			LSB

#### **Detailed Description**

#### 7219/7221 Differences

The 7219 and 7221 are identical except for two parameters: the 7221 segment drivers are slew-rate limited to reduce electromagnetic interference (EMI), and its serial interface is fully SPI compatible.

#### Serial-Addressing Modes

For the 7219, serial data at DIN, sent in 16-bit packets, is shifted into the internal 16-bit shift register with each rising edge of CLK regardless of the state of LOAD. For the 7221,  $\overline{CS}$  must be low to clock data in or out. The data is then latched into either the digit or control registers on the rising edge of LOAD/ $\overline{CS}$ . LOAD/ $\overline{CS}$  must go high concurrently with or after the 16th rising clock edge, but before the next rising clock edge or data will be lost. Data at DIN is propagated through the shift register and appears at DOUT 16.5 clock cycles later. Data is clocked out on the falling edge of CLK. Data bits are labeled D0–D15 (Table 1). D8–D11 contain the register address. D0–D7 contain the data, and D12–D15 are "don't care" bits. The first received is D15, the most significant bit (MSB).

#### **Digit and Control Registers**

Table 2 lists the 14 addressable digit and control registers. The digit registers are realized with an on-chip, 8x8 dual-port SRAM. They are addressed directly so that individual digits can be updated and retain data as long as V+ typically exceeds 2V. The control registers consist of decode mode, display intensity, scan limit (number of scanned digits), shutdown, and display test (all LEDs on).

#### **Shutdown Mode**

When the 7219 is in shutdown mode, the scan oscillator is halted, all segment current sources are pulled to ground, and all digit drivers are pulled to V+, thereby blanking the display. The 7221 is identical, except the drivers are high-impedance. Data in the digit and control registers remains unaltered. Shutdown can be used to save power or as an alarm to flash the display by successively entering and leaving shutdown mode. For minimum supply current in shutdown mode, logic inputs should be at ground or V+ (CMOS-logic levels).

Typically, it takes less than 250µs for the 7219/7221 to leave shutdown mode. The display driver can be programmed while in shutdown mode, and shutdown mode can be overridden by the display-test function.

**Table 2. Register Address Map** 

		AD	DRES	3		HEX
REGISTER	D15- D12	D11	D10	D9	D8	CODE
No-Op	X	0	0	0	0	0xX0
Digit 0	Х	0	0	0	1	0xX1
Digit 1	X	0	0	1	0	0xX2
Digit 2	X	0	0	1	1	0xX3
Digit 3	X	0	1	0	0	0xX4
Digit 4	X	0	1	0	1	0xX5
Digit 5	X	0	1	1	0	0xX6
Digit 6	Х	0	1	1	1	0xX7
Digit 7	X	1	0	0	0	0xX8
Decode Mode	Х	1	0	0	1	0xX9
Intensity	X	1	0	1	0	0xXA
Scan Limit	X	1	0	1	1	0xXB
Shutdown	X	1	1	0	0	0xXC
Display Test	Х	1	1	1	1	0xXF

#### **Initial Power-Up**

On initial power-up, all control registers are reset, the display is blanked, and the 7219/7221 enter shutdown mode. Program the display driver prior to display use. Otherwise, it will initially be set to scan one digit, it will not decode data in the data registers, and the intensity register will be set to its minimum value.

#### **Decode-Mode Register**

The decode-mode register sets BCD code B (0-9, E, H, L, P, and -) or no-decode operation for each digit. Each bit in the register corresponds to one digit. A logic high selects code B decoding while logic low bypasses the decoder. Examples of the decode mode control-register format are shown in Table 4.

When the code B decode mode is used, the decoder looks only at the lower nibble of the data in the digit registers (D3–D0), disregarding bits D4–D6. D7, which sets the decimal point (SEG DP), is independent of the decoder and is positive logic (D7 = 1 turns the decimal point on). Table 5 lists the code B font.

When no-decode is selected, data bits D7-D0 correspond to the segment lines of the 7219/7221.

Table 6 shows the one-to-one pairing of each data bit to the appropriate segment line.

Table 3. Shutdown Register Format (Address (Hex) = 0xXC)

	ADDRESS CODE (HEX)		REGISTER DATA										
MODE		D7	D6	D5	D4	D3	D2	D1	D0				
Shutdown Mode	0xXC	Х	Х	Х	Х	Х	Х	Х	0				
Normal Operation	0xXC	Х	Х	Х	Х	Х	Х	Х	1				

Table 4. Decode-Mode Register Examples (Address (Hex) = 0xX9)

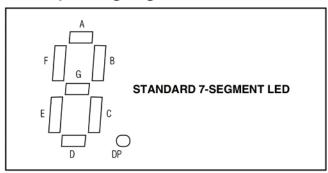
DECODE MODE		REGISTER DATA										
DECODE MODE	D7	D6	D5	D4	D3	D2	D1	D0	CODE			
No decode for digits 7-0	0	0	0	0	0	0	0	0	0x00			
Code B decode for digit 0 No decode for digits 7–1	0	0	0	0	0	0	0	1	0x01			
Code B decode for digits 3–0 No decode for digits 7–4	0	0	0	0	1	1	1	1	0x0F			
Code B decode for digits 7–0	1	1	1	1	1	1	1	1	0xFF			

Table 5. Code B Font

7-SEGMENT		R	EGISTE	R DATA			ON SEGMENTS = 1							
CHARACTER	D7*	D6-D4	D3	D2	D1	D0	DP*	A	В	С	D	E	F	G
0		Х	0	0	0	0		1	1	1	1	1	1	0
1		Х	0	0	0	1		0	1	1	0	0	0	0
2		Х	0	0	1	0		1	1	0	1	1	0	1
3		Х	0	0	1	1		1	1	1	1	0	0	1
4		Х	0	1	0	0		0	1	1	0	0	1	1
5		Х	0	1	0	1		1	0	1	1	0	1	1
6		Х	0	1	1	0		1	0	1	1	1	1	1
7		Х	0	1	1	1		1	1	1	0	0	0	0
8		Х	1	0	0	0		1	1	1	1	1	1	1
9		Х	1	0	0	1		1	1	1	1	0	1	1
_		Х	1	0	1	0		0	0	0	0	0	0	1
E		Х	1	0	1	1		1	0	0	1	1	1	1
Н		Х	1	1	0	0		0	1	1	0	1	1	1
L		Х	1	1	0	1		0	0	0	1	1	1	0
Р		Х	1	1	1	0		1	1	0	0	1	1	1
blank		Х	1	1	1	1		0	0	0	0	0	0	0

<sup>\*</sup>The decimal point is set by bit D7 = 1

# Table 6. No-Decode Mode Data Bits and Corresponding Segment Lines



			RE	GISTE	ER DA	ATA		
	D7	D6	D5	D4	D3	D2	D1	D0
Corresponding Segment Line	DP	А	В	С	D	Е	F	G

# Intensity Control and Interdigit Blanking

The 7219/7221 allow display brightness to be controlled with an external resistor (RSET) connected between V+ and ISET. The peak current sourced from the segment drivers is nominally 100 times the current entering ISET. This resistor can either be fixed or variable to allow brightness adjustment from the front panel. Its minimum value should be 9.53k $\Omega$ , which typically sets the segment current at 40mA. Display brightness can also be controlled digitally by using the intensity register.

Digital control of display brightness is provided by an internal pulse-width modulator, which is controlled by the lower nibble of the intensity register. The modulator scales the average segment current in 16 steps from a maximum of 31/32 down to 1/32 of the peak current set by RSET (15/16 to 1/16 on 7221). Table 7 lists the intensity register format. The minimum interdigit blanking time is set to 1/32 of a cycle.

Table 7. Intensity Register Format (Address (Hex) = 0xXA)

DUTY	CYCLE	D7	D6	D5	D4	D3	D2	D1	DO	HEX
7219	7221	] ""	D6	DS	D4	53	D2	וט	50	CODE
1/32 (min on)	1/16 (min on)	Х	Х	Х	Х	0	0	0	0	0xX0
3/32	2/16	X	Х	Х	Х	0	0	0	1	0xX1
5/32	3/16	X	Х	Х	Х	0	0	1	0	0xX2
7/32	4/16	X	Х	Х	Х	0	0	1	1	0xX3
9/32	5/16	X	Х	Х	Х	0	1	0	0	0xX4
11/32	6/16	X	Х	Х	Х	0	1	0	1	0xX5
13/32	7/16	X	Х	Х	Х	0	1	1	0	0xX6
15/32	8/16	X	Х	Х	Х	0	1	1	1	0xX7
17/32	9/16	X	Х	Х	Х	1	0	0	0	0xX8
19/32	10/16	X	Х	Х	Х	1	0	0	1	0xX9
21/32	11/16	X	Х	Х	Х	1	0	1	0	0xXA
23/32	12/16	Х	Х	Х	Х	1	0	1	1	0xXB
25/32	13/16	Х	Х	Х	Х	1	1	0	0	0xXC
27/32	14/16	Х	Х	Х	Х	1	1	0	1	0xXD
29/32	15/16	X	Х	Х	Х	1	1	1	0	0xXE
31/32	15/16 (max on)	Х	Х	Х	Х	1	1	1	1	0xXF

Table 8. Scan-Limit Register Format (Address (Hex) = 0xXB)

SCAN LIMIT	REGISTER DATA							HEX	
SCAN LIMIT	D7	D6	D5	D4	D3	D2	D1	D0	CODE
Display digit 0 only*	Х	Х	Х	Х	Х	0	0	0	0xX0
Display digits 0 & 1*	X	Х	Х	Х	Х	0	0	1	0xX1
Display digits 0 1 2*	Х	Х	Х	Х	Х	0	1	0	0xX2
Display digits 0 1 2 3	Х	Х	Х	Х	Х	0	1	1	0xX3
Display digits 0 1 2 3 4	Х	Х	Х	Х	Х	1	0	0	0xX4
Display digits 0 1 2 3 4 5	Х	Х	Х	Х	Х	1	0	1	0xX5
Display digits 0 1 2 3 4 5 6	Х	Х	Х	Х	Х	1	1	0	0xX6
Display digits 0 1 2 3 4 5 6 7	X	Х	Х	Х	Х	1	1	1	0xX7

<sup>\*</sup>See Scan-Limit Register section for application.

#### Scan-Limit Register

The scan-limit register sets how many digits are displayed, from 1 to 8. They are displayed in a multiplexed manner with a typical display scan rate of 800Hz with 8 digits displayed. If fewer digits are displayed, the scan rate is 8fosc/N, where N is the number of digits

scanned. Since the number of scanned digits affects the display brightness, the scan-limit register should not be used to blank portions of the display (such as leading zero suppression). Table 8 lists the scan-limit register format.

If the scan-limit register is set for three digits or less, individual digit drivers will dissipate excessive amounts of power. Consequently, the value of the RSET resistor must be adjusted according to the number of digits displayed, to limit individual digit driver power dissipation. Table 9 lists the number of digits displayed and the corresponding maximum recommended segment current when the digit drivers are used.

#### Display-Test Register

The display-test register operates in two modes: normal and display test. Display-test mode turns all LEDs on by overriding, but not altering, all controls and digit registers (including the shutdown register). In display-test mode, 8 digits are scanned and the duty cycle is 31/32 (15/16 for 7221). Table 10 lists the display-test register format.

# Table 9. Maximum Segment Current for 1-, 2-, or 3-Digit Displays

NUMBER OF DIGITS DISPLAYED	MAXIMUM SEGMENT CURRENT (mA)
1	10
2	20
3	30

# Table 10. Display-Test Register Format (Address (Hex) = 0xXF)

MODE	REGISTER DATA							
WODE	D7	D6	D5	D4	D3	D2	D1	D0
Normal Operation	Х	Х	Х	Х	Х	Х	Х	0
Display Test Mode	Х	Х	Х	Х	Х	Х	Х	1

Note: The 7219/7221 remain in display-test mode (all LEDs on) until the display-test register is reconfigured for normal operation.

#### No-Op Register

The no-op register is used when cascading 7219s or 7221s. Connect all devices' LOAD/  $\overline{CS}$  inputs together and connect DOUT to DIN on adjacent devices. DOUT is a CMOS logic-level output that easily drives DIN of successively cascaded parts. (Refer to the *Serial Addressing Modes* section for detailed information on serial input/output timing.) For example, if four 7219s are cascaded, then to write to the

fourth chip, sent the desired 16-bit word, followed by three no-op codes (hex 0xXX0X, see Table 2). When LOAD/CS goes high, data is latched in all devices. The first three chips receive no-op commands, and the fourth receives the intended data.

# **Applications Information Supply Bypassing and Wiring**

To minimize power-supply ripple due to the peak digit driver currents, connect a 10µF electrolytic and a 0.1µF ceramic capacitor between V+ and GND as close to the device as possible. The 7219/7221 should be placed in close proximity to the LED display, and connections should be kept as short as possible to minimize the effects of wiring inductance and electromagnetic interference. Also, both GND pins must be connected to ground.

# Selecting R<sub>SET</sub> Resistor and Using External Drivers

The current per segment is approximately 100 times the current in ISET. To select RSET, see Table 11. The 7219/7221's maximum recommended segment current is 40mA. For segment current levels above these levels, external digit drivers will be needed. In this application, the 7219/7221 serve only as controllers for other high-current drivers or transistors. Therefore, to conserve power, use RSET =  $47 k\Omega$  when using external current sources as segment drivers.

The example in Figure 2 uses the 7219/7221's segment drivers, a 394 single-pole double-throw analog switch, and external transistors to drive 2.3" AND2307SLC common-cathode displays. The 5.6V zener diode has been added in series with the decimal point LED because the decimal point LED forward voltage is typically 4.2V. For all other segments the LED forward voltage is typically 8V. Since external transistors are used to sink current (DIG 0 and DIG 1 are used as logic switches), peak segment currents of 45mA are allowed even though only two digits are displayed. In applications where the 7219/7221's digit drivers are used to sink current and fewer than four digits are displayed, Table 9 specifies the maximum allowable segment current. RSET must be selected accordingly (Table 11).

Refer to the *Continuous Power Dissipation* section of the *Absolute Maximum Ratings* to calculate acceptable limits for ambient temperature, segment current, and the LED forward-voltage drop.

Table 11. RSET vs. Segment Current and LED Forward Voltage

ISEG (mA)	V <sub>LED</sub> (V)							
ISEG (IIIA)	1.5	2.0	2.5	3.0	3.5			
40	12.2	11.8	11.0	10.6	9.69			
30	17.8	17.1	15.8	15.0	14.0			
20	29.8	28.0	25.9	24.5	22.6			
10	66.7	63.7	59.3	55.4	51.2			

#### **Computing Power Dissipation**

The upper limit for power dissipation (PD) for the 7219/7221 is determined from the following equation:

$$PD = (V + x 8mA) + (V + - VLED)(DUTY \times ISEG \times N)$$
 where:

V+ = supply voltage

DUTY = duty cycle set by intensity register

N = number of segments driven (worst case is 8)

VLED = LED forward voltage

ISEG = segment current set by RSET

Dissipation example:

ISEG = 40mA, N = 8, DUTY = 31/32, VLED = 1.8V at 40mA, V+ = 5.25V

 $PD = (5.25V \times 8mA) + (5.25V - 1.8V)(31/32 \times 40mA \times 8) = 1.11W$ 

Thus, for a CERDIP package ( $\theta_{JA} = +80^{\circ}$ C/W from Table 12), the maximum allowed ambient temperature  $T_A$  is given by:

 $T_{J(MAX)} = T_A + PD \times \theta_{JA}$ 

 $150^{\circ}C = T_A + 1.11W \times 80^{\circ}C/W$ 

where  $T_A = +61.2$ °C.

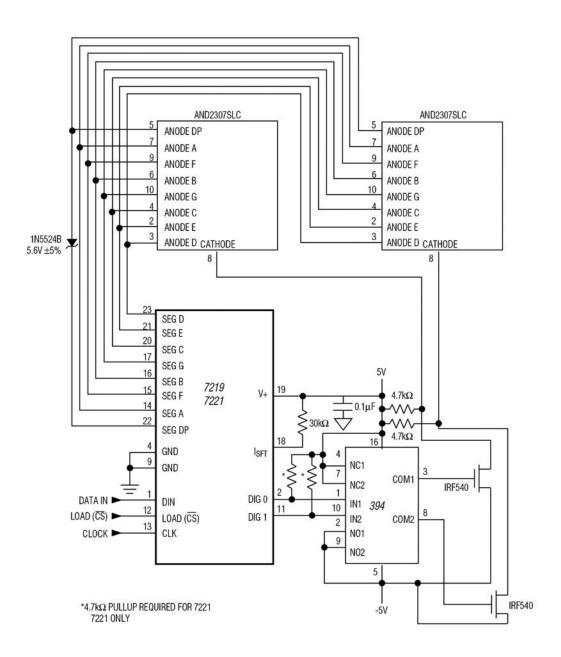
The TA limits for PDIP and SO packages in the dissipation example above are +66.7°C and +55.6°C, respectively.

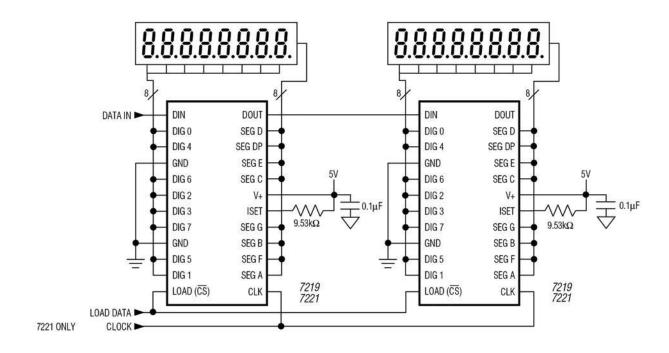
Table 12. Package Thermal Resistance Data

PACKAGE	THERMAL RESISTANCE (θJA)				
24 Narrow DIP	+75°C/W				
24 Wide SO	+85°C/W				
24 CERDIP	+80°C/W				
Maximum Junction Temperature (T <sub>J</sub> ) = +150°C					
Maximum Ambient Temperature (T <sub>A</sub> ) = +85°C					

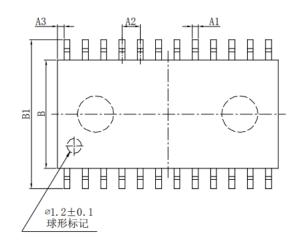
#### **Cascading Drivers**

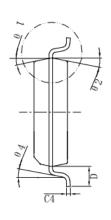
The example in Figure 3 drives 16 digits using a 3-wire µP interface. If the number of digits is not a multiple of 8, set both drivers' scan limits registers to the same number so one display will not appear brighter than the other. For example, if 12 digits are need, use 6 digits per display with both scan-limit registers set for 6 digits so that both displays have a 1/6 duty cycle per digit. If 11 digits are needed, set both scan-limit registers for 6 digits and leave one digit driver unconnected. If one display for 6 digits and the other for 5 digits, the second display will appear brighter because its duty cycle per digit will be 1/5 while the first display's will be 1/6. Refer to the *No-Op Register* section for additional information.

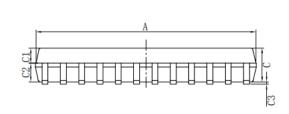


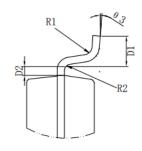


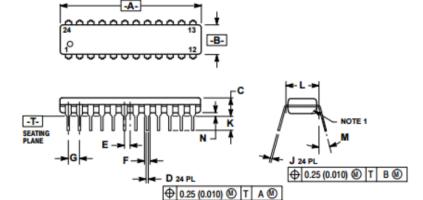
标注 尺寸	最小(mm)	最大(mm)	标注	最小(mm)	最大(mm)	
A	15. 19	15. 39	C4	0. 246	0. 262	
A1	0. 40	06TYP	D	1. 34	1. 44	
A2	1. 22	1. 32	D1	1. 2	1TYP	
A3	A3 0. 457 TYP		D2	0. 18TYP		
В	7. 40	7.60	R1	0.30	OTYP	
B1	10. 206	10. 406	R2	0. 20TYP		
С	2. 13	2. 33	θ 1	12° TYP4		
C1	0. 938	1. 038	θ 2	12°	TYP4	
C2	1. 192	1. 292	θ 3	0° ~ 8°		
C3	0. 145	0. 205				











NOT	ES:
1.	CHAMFERED CONTOUR OPTIONAL.
2.	DIMENSION L TO CENTER OF LEADS WHEN
	FORMED PARALLEL.
3.	DIMENSIONING AND TOLERANCING PER ANS
	Y14.5M, 1982.
4	CONTROLLING DIMENSION: INCH.

	INC	ice		ETERS	
	INC	IES	MILLIMETERS		
DIM	MIN	MAX	MIN	MAX	
A	1.230	1.265	31.25	32.13	
В	0.250	0.270	6.35	6.85	
C	0.145	0.175	3.69	4,44	
D	0.015	0.020	0.38	0.51	
E	0.050 BSC		1.27 BSC		
F	0.040	0.060	1.02	1.52	
G	0.10	0 BSC	2.54 BSC		
J	0.007	0.012	0.18	0.30	
K	0.110	0.140	2.80	3.55	
L	0.300 BSC		7.62	BSC	
M	0°	15°	0°	15°	
N	0.020	0.040	0.51	1.01	