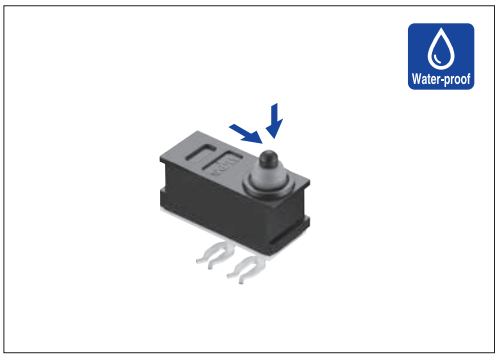
SPVQA Water-proof Type

Fork terminals allow connection without solder



Typical Specifications

Items		Specifications
Rating (max.)/(min.) (Resistive load)		0.1A 12V DC / 50μA 5V DC
Contact resistance (Initial / After operating life)		500mΩ max. / 1Ω max.
Operating force		1±0.5N
Operating life	Without load	300,000cycles
	With load	300,000cycles (0.1A 12V DC)

Product Line

Poles	Positions	Change over timing	Operating part shape	Terminal type	Main body form	Minimumorder unit (pcs) Japan	Minimumorder unit (pcs) Export	Product No.	Drawing No.
1	1	Non shorting	Push	Press fit (Without terminal No.3)	Without boss L type	1,200	4,800	**SPVQA10101**	1
					Without boss R type			**SPVQA10201**	2
				Press fit (Without terminal No.2)	Without boss L type			**SPVQA10300**	3
					Without boss R type			**SPVQA10400**	4
	2			Press fit	Without boss L type			**SPVQA10500**	5
					Without boss R type			**SPVQA10600**	6
	1			For PC board (Without terminal No.3)	Without boss			**SPVQA20101**	7
	2			For PC board				**SPVQA20201**	8

Note

This unit cannot be used in water (IP67 rating, except for terminal).

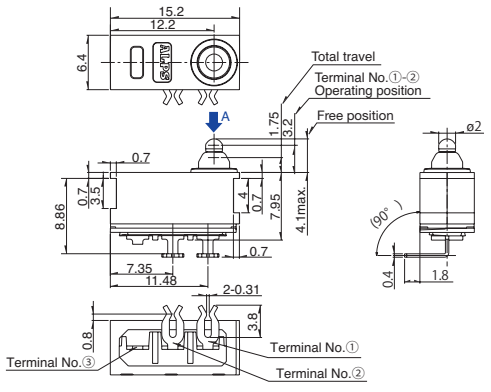
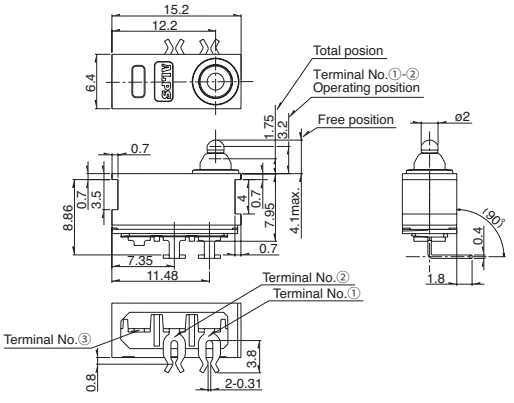
Packing Specifications

Tray

Number of packages (pcs.) 1 case /Japan	Number of packages (pcs.) 1 case /export packing	Export package measurements (mm)
1,200	4,800	540×360×270

Dimensions

Unit:mm

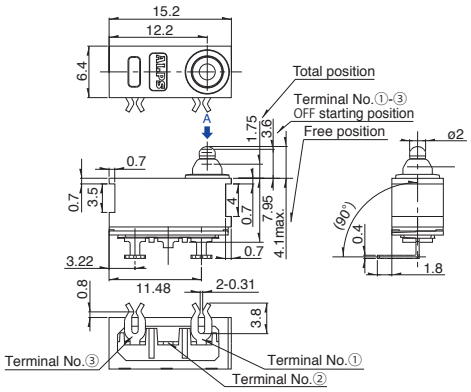
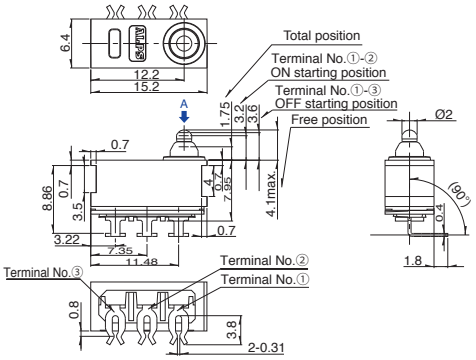
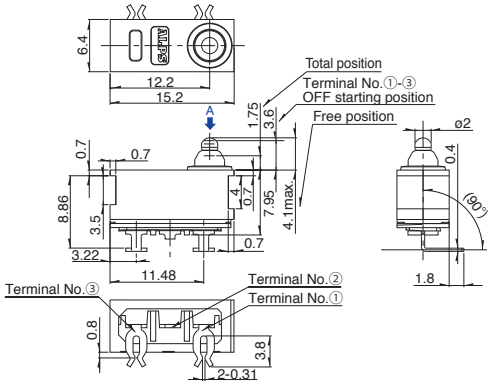
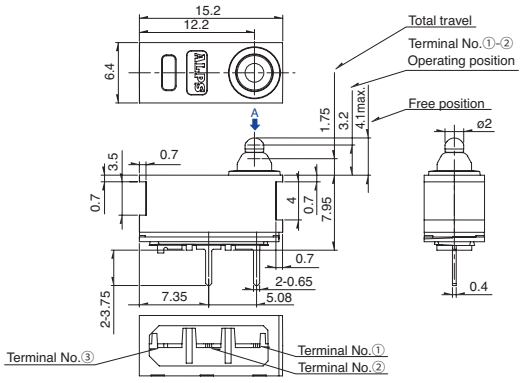
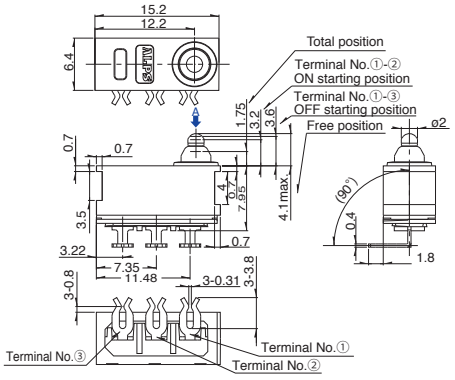
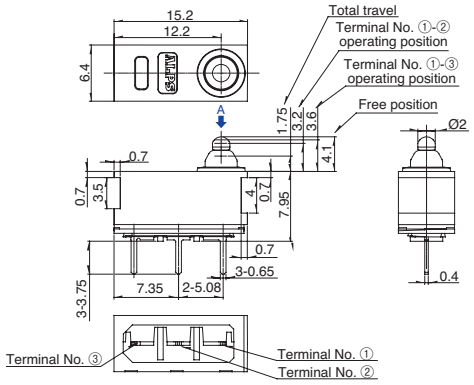
No.	Style	No.	Style
1		2	

ALPS

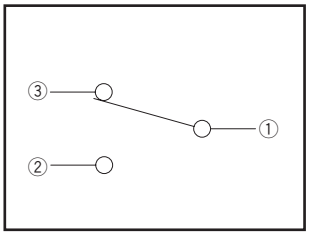
Refer to P.71 for soldering conditions.

Dimensions

Unit:mm

No.	Style	No.	Style
3		6	
4		7	
5		8	

Circuit Diagram

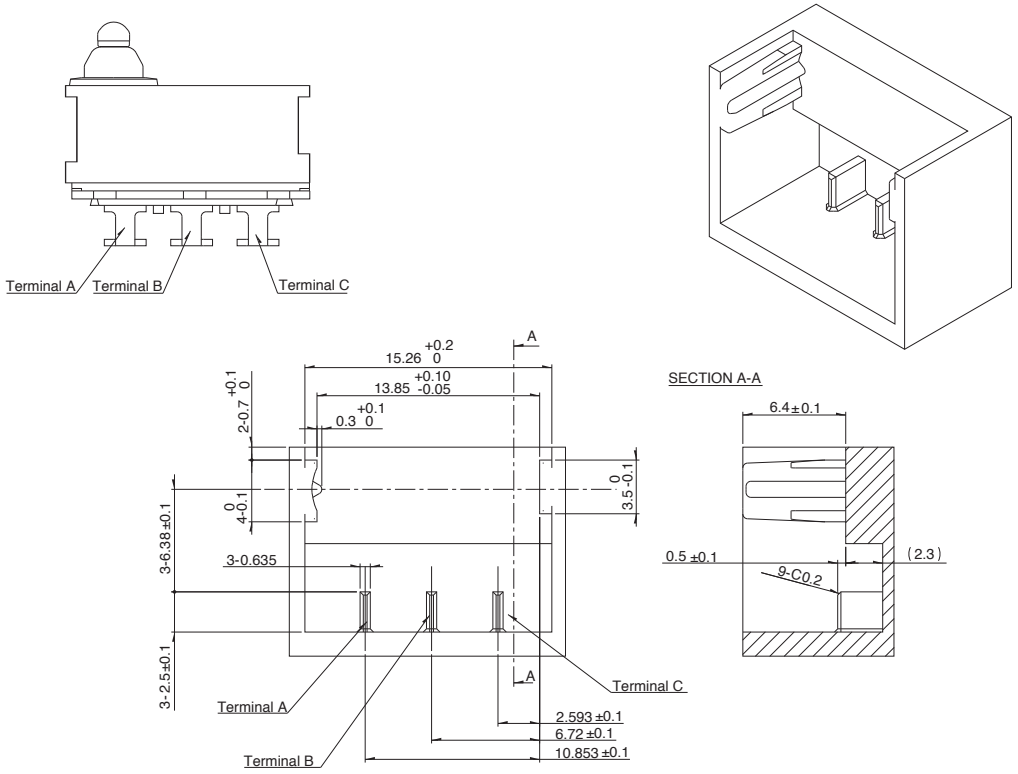


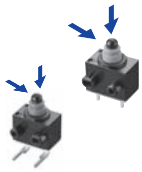
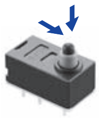
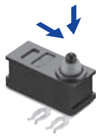
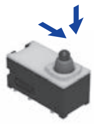
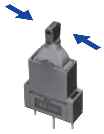
Reference Drawing for Unit Terminals

Unit:mm

Style

SPVQA10500



Series		Water-proof Type				
		SPVQ8	**SPVQ9**	**SPVQA**	**SPVQC**	**SSCN**
Photo						
Operation type		Two-way				
Dimensions (mm)	W	8.3	15.4	15.2	15.4	13
	D	5.3	8.4	6.4	7.4	5
	H	6.5	7.5	7.95	7.5	15
Operating temperature range		−40℃ to +85℃				
Automotive use		●	●	●	●	●
Life cycle (availability)		3	3	3	3	3
Poles / Positions		1/1	2/2	1/1 1/2	2/2	1/2
Rating (max.) (Resistive load)		0.1A 12V DC	50mA 26V DC	0.1A 12V DC	50mA 18V DC	0.1A 12V DC
Rating (min.) (Resistive load)		50μA 5V DC				100μA 5V DC
Durability	Operating life without load	300,000cycles 1Ω max. or 1,000,000cycles 3Ω max.	300,000cycles 200mΩ max.	300,000cycles 1Ω max.	300,000cycles 200mΩ max.	100,000cycles 1Ω max.
	Operating life with load Rating (max.) (Resistive load)	300,000cycles 1Ω max. or 1,000,000cycles 3Ω max.	300,000cycles 200mΩ max.	300,000cycles 1Ω max.	300,000cycles 200mΩ max.	100,000cycles 1Ω max.
Electrical performance	Initial contact resistance	500mΩ max.	75mΩ max.	500mΩ max.	75mΩ max.	500mΩ max.
	Insulation resistance	100MΩ min. 500V DC			100MΩ min. 250V DC	100MΩ min. 500V DC
	Voltage proof	500V AC for 1minute			250V AC for 1minute	500V AC for 1minute
Mechanical performance	Terminal strength	3N for 1minute (with terminal) Wire strength 30N for 1minute (with wire)	3N for 1minute			
	Actuator strength	20N				10N
Environmental performance	Cold	−40℃ 500h				
	Dry heat	85℃ 500h				
	Damp heat	60℃, 90 to 95% RH 500h				
Operation force		1±0.5N				2N max.
Page		60	65	66	69	70

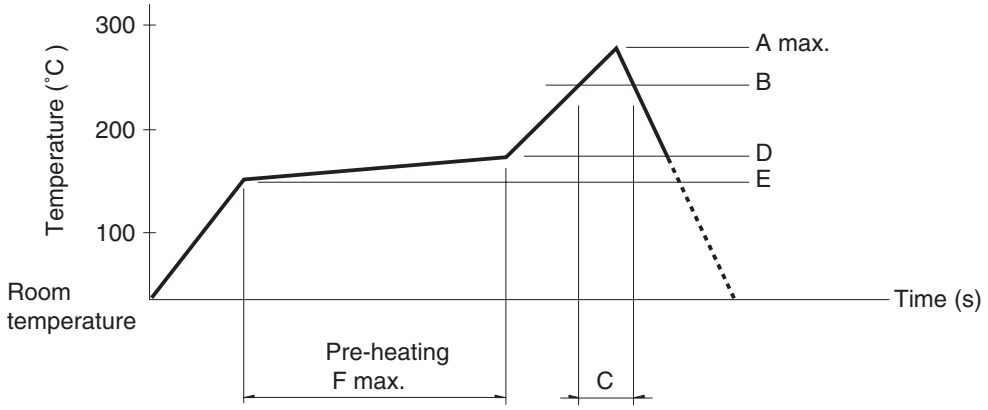
Detector Switches Soldering Conditions · 71
Detector Switches Cautions · 72

Note

● Indicates applicability to all products in the series.

Example of Reflow Soldering Condition

1. Heating method: Double heating method with infrared heater.
2. Temperature measurement: Thermocouple ϕ0.1 to 0.2 CA (K) or CC (T) at soldering portion (copper foil surface).
   A heat resisting tape should be used for fixed measurement.
3. Temperature profile



Series (Reflow type)	A (℃) 3s max.	B (℃)	C (s)	D (℃)	E (℃)	F (s)
SPPB	250	230	40	180	150	120
SPPW8			35			
SPVE	260		40			
SPVL						
SPVM						
SPVN						
SPVR						
SPVS						
SPVT						
SSCM						
SSCQ						
SPVQC	250					

Notes

1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, surface depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Reference for Hand Soldering

Series	Soldering temperature	Soldering time
SPVS, SPVN, SPVT, SPVM, SPVR, SPVE, SPPW8,SSCQ, SSCM, SPVL, SSCT, SPVQC	350±5℃	3s max.
SPVQ1, SPVQ3, SPVQ6, SPVQ7, SPVQ8, SPVQ9, SSCN, SPVQA	300±10℃	3 +1 / 0s
SPPB (Reflow)	300±5℃	5s max.
SSCF, SPPB (For Lead, Dip)	350±10℃	3 +1 / 0s

Reference for Dip Soldering

(For PC board terminal types)

Series	Items		Dip soldering	
	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion
SSCT, SPVQ1, SPVQ3, SPVQ6, SPVQ7, SPVQ8, SPVQ9, SPVQA	100±10℃	60s max.	260±5℃	5±1s
SPPW8, SPPB	100 ℃ max.	60s max.	255±5℃	5±1s
SSCF	—		260±5℃	5±1s