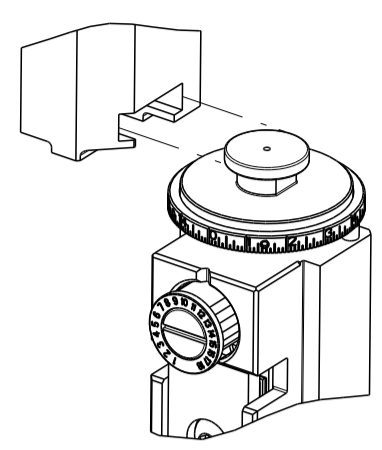





















ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2151867-1	C	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1
	2151867-2	C	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2119951-1	-	8-2151867-5	1901094-3	1-1752354-6	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2151867-4	-	-	-
					MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-	-
	2151867-5	C	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 	SERVO LATCH PLATE 	2119951-1	-	8-2151867-5	1901094-3	1-1752354-6	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2151867-4	-	-	-
					MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-	-
2151867-6	C	NON-CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 	SERVO LATCH PLATE 	-	-	-	-	-	-	
				SERVO LATCH PLATE 	-	-	-	-	-	-	
2151867-7	C	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-	
7-2151867-7	C	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.40 mm [.055]	F
INSUL	2.03 mm [.080]	O

APPLICATOR INSTRUCTIONS 408-10389 

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MICRO QUADLOK SYSTEM SOCKET CONTACT			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
3.35-3.65 mm [.132-.144 IN]		∅1.40-1.90 mm [.055-.075 IN]	
TERMINAL APPLICATION SPECIFICATION		114-18021	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
963715-1	963716-1	1801529-1	5-1703282-1
963715-5	963716-2	1801529-2	5-1703282-2
963715-6	1-963716-2	1703298-1	968221-1
1-963715-5	5-963716-1	1703298-5	968221-5
5-963715-1	5-963716-2	1379418-1	968221-6
5-963715-5	6-963716-1	1379418-2	5-968221-1
5-963715-6	1452013-1	1703282-1	5-968221-5
6-963715-5	1-1452013-1	1703282-2	5-968221-6
1241920-1			

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
0.75mm2	1.07+/-0.03 [.042+/-0.001]	7.8
0.50mm2	0.93+/-0.03 [.037+/-0.001]	8.4

-  RECOMMENDED SPARE PARTS
-  GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
-  APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:  
 MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151867-4  
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151867-4  
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151867-5  
 SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151867-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
-  APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37 & 180.
-  GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
-  MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
-  CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
-  SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
-  TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
-  WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.73.

 WHEN RUNNING TERMINAL 1452013 MOVE ITEM 81 TO THE FRONT OF ITEM 18.















14. THIS APPLICATOR IS SPECIFIC FOR USE IN A STRIPPER SEAL TERMINATING UNIT.

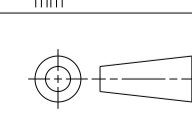
**\*WARNING**  
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK		260		
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.		252		
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED		250		
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI		249		
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED		248		
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION		ITEM NO		

**ATLANTIC VERSION**  
 Shown on sheets 1 of 4 & 2 of 4  
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

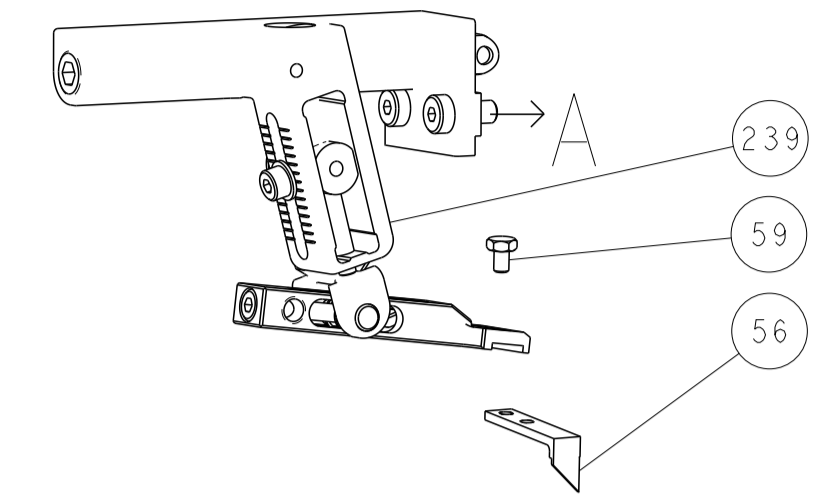
SET UP GAUGE	LOC	DIST	REVISIONS			
2119599-1	A	66	REV	DATE	BY	APPV
			C	ECR-15-014345	29SEP2015	MR JDG

-	1	-	1	1	1	2119798-1	DETENT PIN		247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION		246
-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.		245
-	1	1	1	1	1	2119082-5	CAM, SNAIL, INSULATION ADJUSTMENT		244
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST		243
	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL		242
-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0		241
-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16		240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY		239
-	-	-	-	-	-	2063440-1	AIR FEED MODULE		238
-	-	1	1	-	-	2119740-2	TAG, IDENTIFICATION		213
-	-	1	1	-	-	1901094-3	SPACER, FEEDER		198
	1	1	1	1	1	1-1752354-6	STANDOFF, HOLD-DOWN		180
-	1	1	1	1	1	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0		177
-	1	1	1	1	1	5-22280-0	SPRING, COMPRESSION		176
-	1	1	1	1	1	1752353-3	GUIDE PIN, HOLDDOWN		175
-	1	1	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN		174
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT		172
	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY		166
-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC		164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER		163
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854		137
-	-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF		136
	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED		135
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM		133
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4		119
-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF		117
-	1	1	1	1	1	455888-6	SPACER, CRIMPER		82
	1	1	1	1	1	1-240641-1	SPACER		81
-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE		71
-	1	1	1	1	1	2119791-5	DEPRESSOR, WIRE		70
-	1	-	-	1	1	2119740-1	TAG, IDENTIFICATION		67
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188		66
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT		63
	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0		62
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)		60
-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0		59
-	-	-	-	1	1	1338685-1	PAWL, FEED		56
-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12		54
-	2	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10		53
-	1	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5		52
-	1	1	1	1	1	4-1722335-3	STRIPPER, SIDE FEED		51
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0		49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED		48
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED		47
-	1	1	1	1	1	2-2119656-1	APPLICATOR BASIC ASSEMBLY, SF		46
-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED		44
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)		41
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT		40
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK		39
-	1	1	1	1	1	2119644-1	RAM WASHER, PRECISION		38
	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE		37
	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT		35
-	1	1	1	1	1	1752356-3	SUPPORT, TERMINAL		34
-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)		33
-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG		32
-	1	1	1	1	1	1320908-6	SPACER, STRIP GUIDE		30
-	1	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE		29
-	1	1	1	1	1	1320928-2	STRIP GUIDE		24
-	1	1	1	1	1	879657-2	HOLD DOWN		18
	1	1	1	1	1	2119806-1	INSERT, SHEAR		13
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION		12
-	1	1	1	1	1	1-356885-4	STOP, SHEAR		11
	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT		10
	1	1	1	1	1	1803095-3	FLOATING SHEAR, FRONT		9
	1	1	1	1	1	1-1338690-1	ANVIL, COMBINATION .055		8
-	1	1	1	1	1	240641-9	SPACER		7
-	-	-	-	-	-	-	-		6
-	1	1	1	1	1	2119757-8	DEPRESSOR, SHEAR		5
-	1	1	1	1	1	238011-9	BLOCK, CRIMPER SPACER		4
	1	1	1	1	1	5-1633966-8	CRIMPER, INSULATION O		3
-	-	-	-	-	-	-	-		2
	1	1	1	1	1	1633738-4	CRIMPER, WIRE		1
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION		ITEM NO

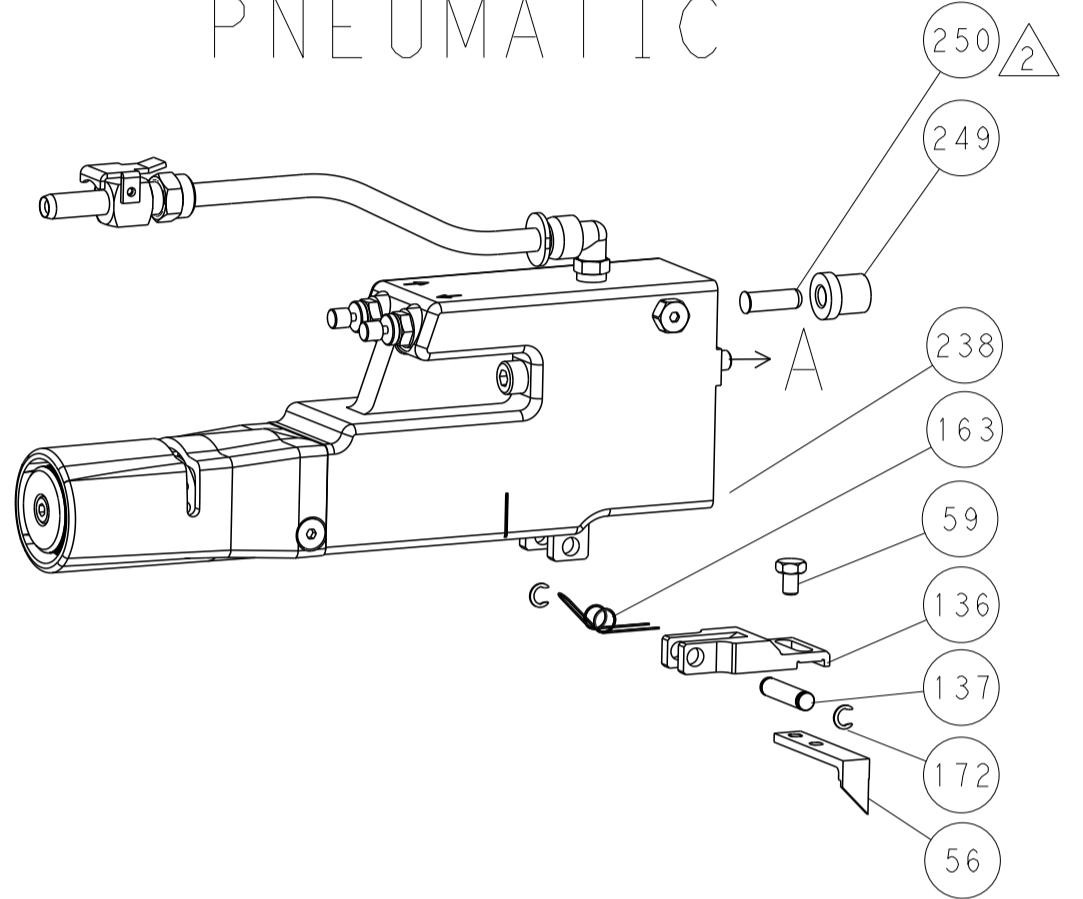
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DATE	BY	APPV	TE Connectivity		
mm	0 PLC ±	1 PLC ±	2 PLC ±	15FEB2012	H. STAKEM	15FEB2012	Harrisburg, PA 17105-3608		
	3 PLC ±	4 PLC ±	ANGLES ±	15FEB2012	G. BAILEY	15FEB2012	Ocean Side Feed Applicator		
MATERIAL	FINISH	WEIGHT	SCALE	SHEET	1	OF	4	REV	
-	-	-	A1	00779	©=2151867	-	-	-	
Customer Accessible Production Drawing		SCALE		SHEET		1		OF	
		1:2		4		REV		C	

LOC		DIST		REVISIONS			
A	66	P	LYN	DESCRIPTION	DATE	OWN	APVD
		-		SEE SHEET 1			

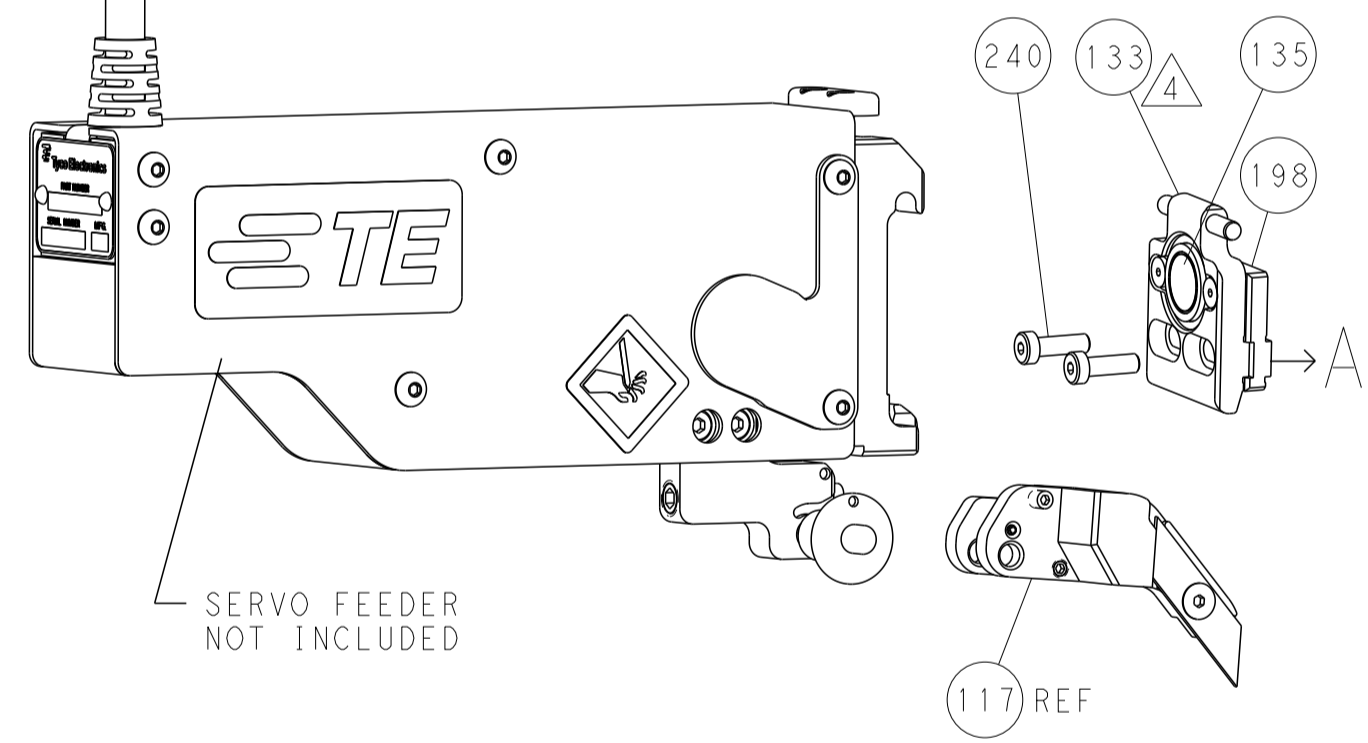
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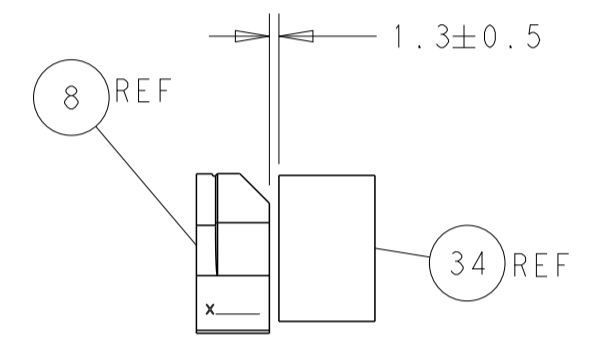
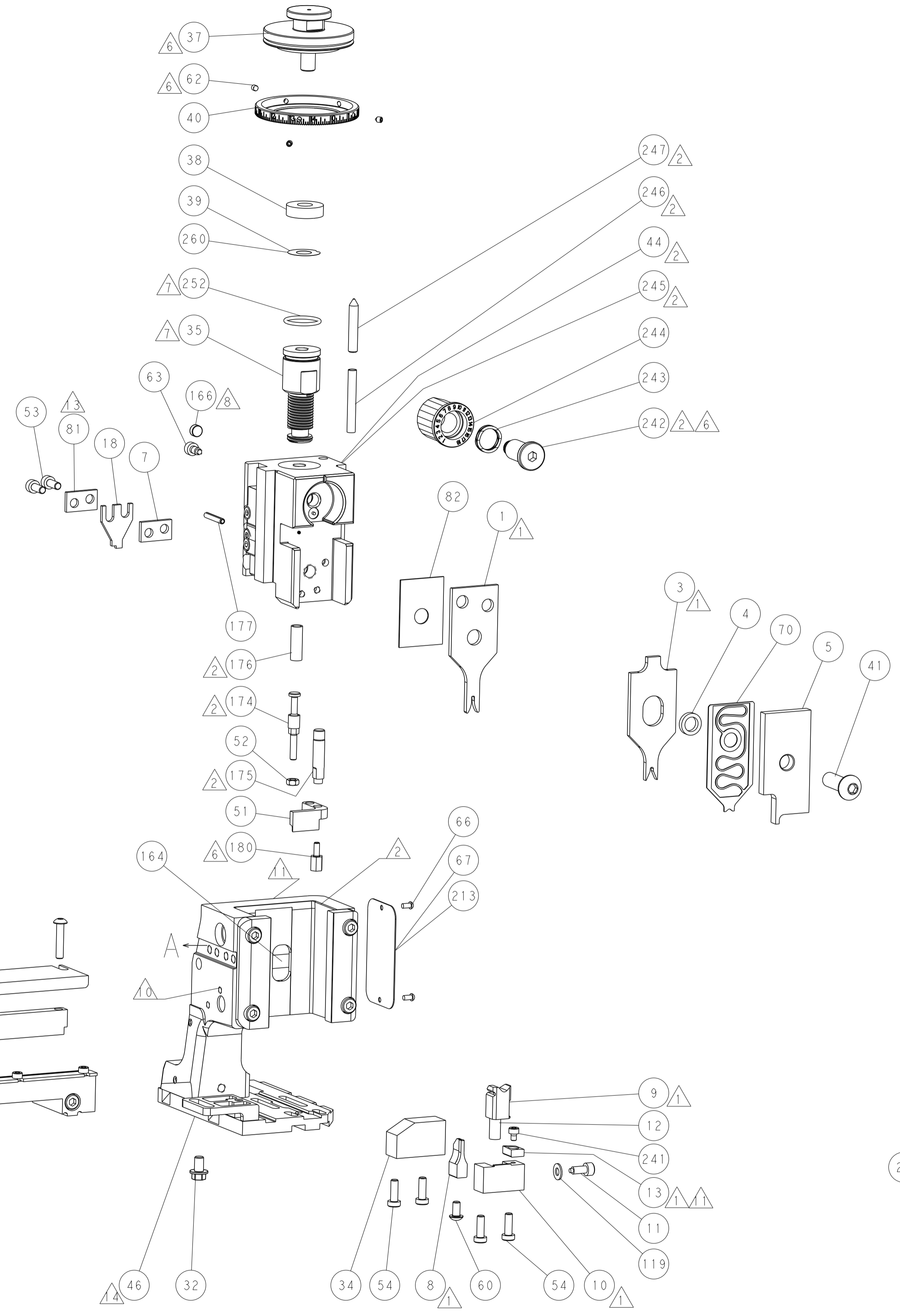
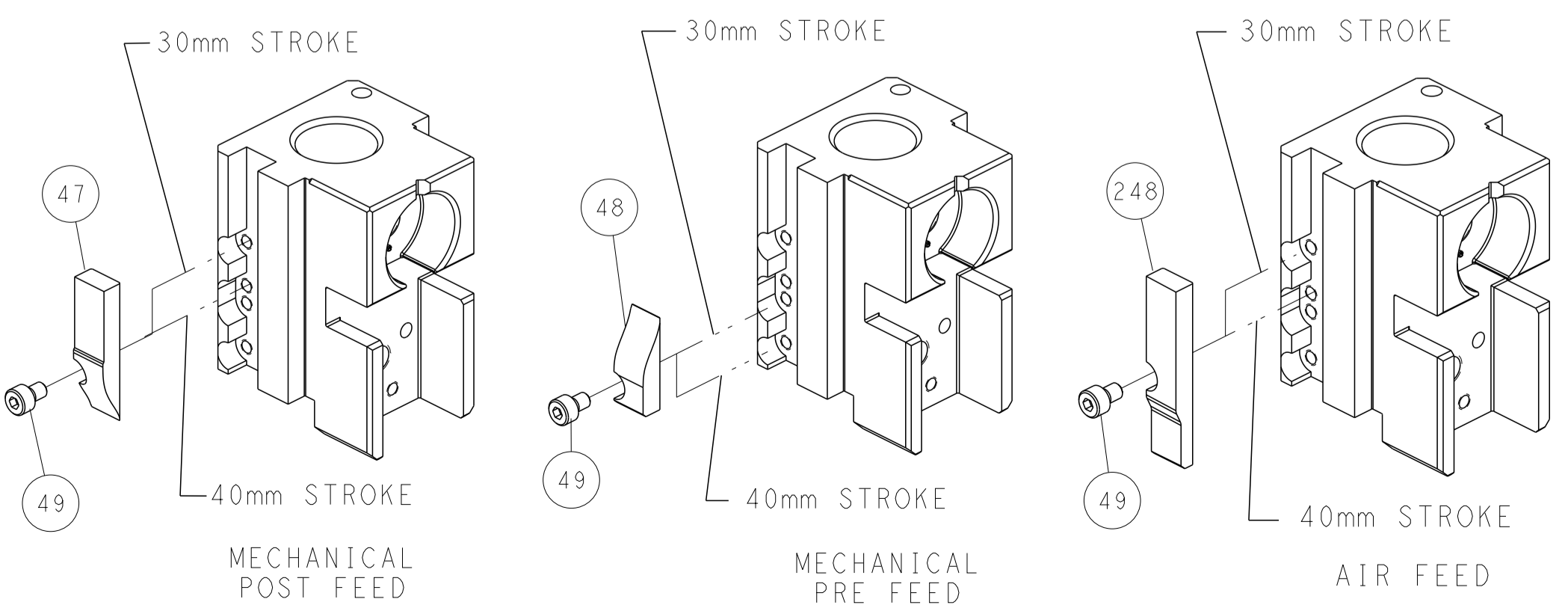
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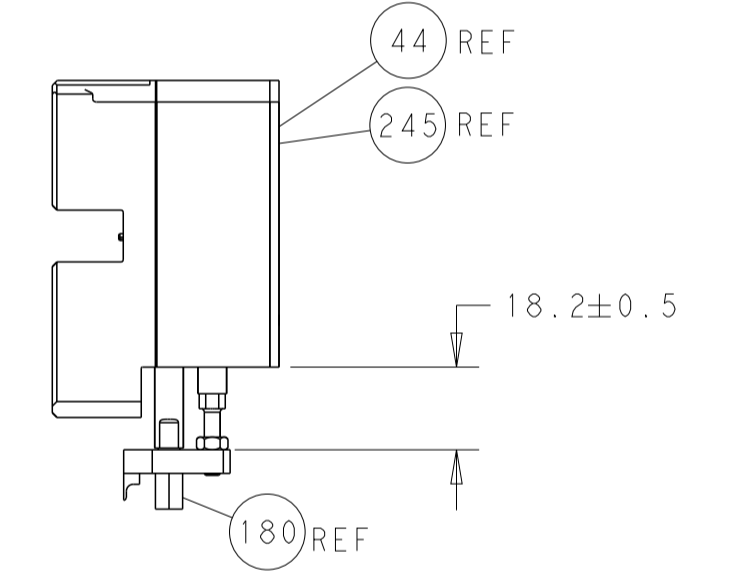
### SERVO LATCH PLATE



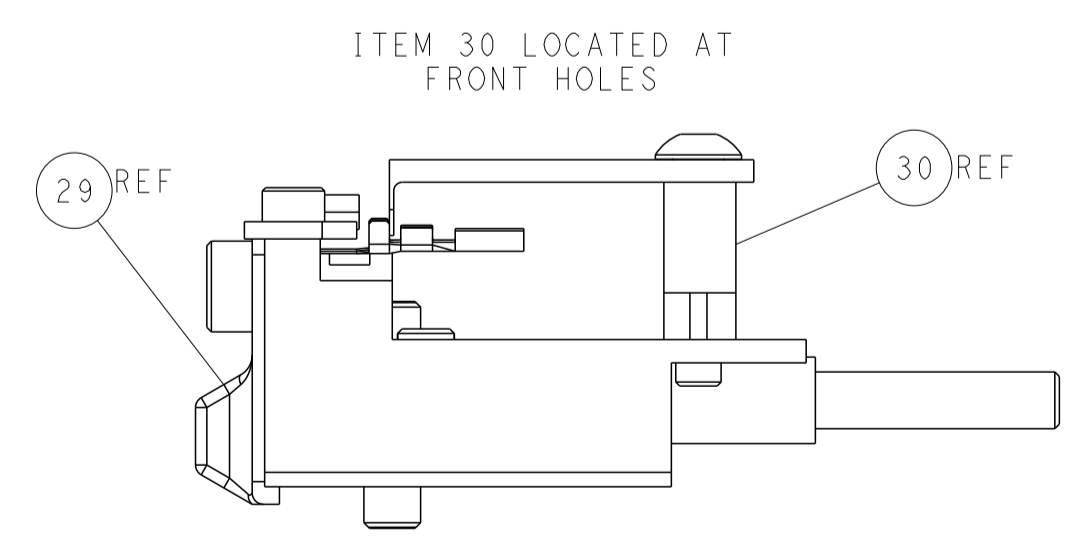
### CAM POSITIONS



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP



FEED TRACK POSITION GUIDE BY INSULATION BARREL

**ATLANTIC VERSION**  
 Shown on sheets 1 of 4 & 2 of 4  
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH		DWN R. STAKEM 15FEB2012 CHK G. BAILEY 15FEB2012 APVD T. ELBIN 15FEB2012 NAME Ocean Side Feed Applicator SIZE CAGE CODE DRAWING NO. RESTRICTED TO A1 00779 ©=2151867 Customer Accessible Production Drawing SCALE 1:2 SHEET 2 OF 4 REV C	
MATERIAL:		WEIGHT:		TE Connectivity Harrisburg, PA 17105-3608	

APPLICATOR STYLE CONVERSION CHART. Table with columns: CONVERT TO, PART NUMBERS REQUIRED. Rows include PNEUMATIC FEED, SERVO LATCH PLATE, SMART APPLICATOR, MECHANICAL FEED, FINE CRIMP HEIGHT ADJUST.

APPLICATOR DATA. Table with columns: CRIMP SIZE, WIRE, INSUL. Rows: CRIMP SIZE, WIRE, INSUL.

TERMINAL DATA: TE TERMINAL TE CRIMP SPECIFICATION. Table with columns: TE TERMINAL, TE CRIMP SPECIFICATION. Rows: TE TERMINAL, TE CRIMP SPECIFICATION.

WIRE CRIMP HEIGHT CRIMP HEIGHT REFERENCE SETTING. Table with columns: WIRE, CRIMP HEIGHT, CRIMP HEIGHT REFERENCE SETTING. Rows: WIRE, CRIMP HEIGHT, CRIMP HEIGHT REFERENCE SETTING.

- RECOMMENDED SPARE PARTS
GREASE BEARING SURFACES LIGHTLY
LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER: MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151867-4 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151867-4 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151867-5
ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
WHEN RUNNING TERMINAL 1452013 MOVE ITEM 81 TO THE FRONT OF ITEM 18.

\*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

Table with columns: PART NO, DESCRIPTION, ITEM NO. Rows: FINE ADJUST HEAD ASM, PACIFIC STYLE; PUSH ROD, AIR FEED; BUSHING, LCH5-12, MISUMI.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

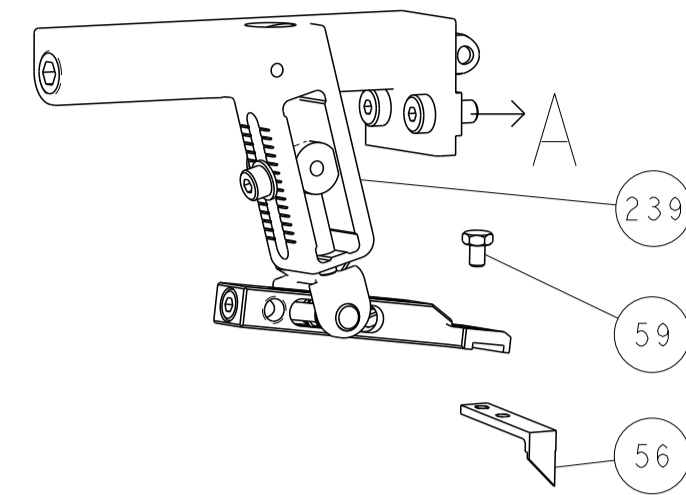
SET UP GAUGE LOC 66. Table with columns: P, LTM, DESCRIPTION, DATE, DWN, APVD. Row: SEE SHEET 1.

Table with columns: P, LTM, DESCRIPTION, DATE, DWN, APVD. Rows include: SPRING, COMPRESSION; CAM, SNAIL, INSULATION ADJUSTMENT; WASHER, WAVE SPRING, CREST-TO-CREST; RETAINER, INSULATION DIAL; SCR, SKT HD CAP M3 X 4.0; SHCS, LOW HEAD, RoHS, M5 X 16; MECHANICAL FEED ASSEMBLY; AIR FEED MODULE; TAG, IDENTIFICATION; SPACER, FEEDER; STANDOFF, HOLD-DOWN; PIN, SLOTTED SPRING 3.0 X 20.0; SPRING, COMPRESSION; GUIDE PIN, HOLDDOWN; GUIDE PIN, HOLDDOWN; RING, RETAIN, EXTERN, 3/16 CRESCENT; MAGNET, RARE EARTH HIGH ENERGY; COUNTER, MAGNETIC; SPRING, FEED FINGER; O-RING, .801 ID, .070 DIA. MAT.; FEED CAM, AIR FEED; DETENT PIN; SCR, BHSC, RoHS (M4 X 16); SHCS, LOW HEAD, RoHS, M4 X 20; FEED CAM, POST FEED; APPLICATOR BASIC ASSEMBLY, SF; RAM, ASIAN STYLE, SIDE FEED; BOLT, ADJUSTMENT; PIN, RETAIN, GRVD, 3/16 X .854; HOLDER, FEED FINGER, AF; MEMORY CHIP, PROGRAMMED; SERVO FEED LATCH ASM; WASHER, FLAT, REG M4; FEED FINGER ASSEMBLY, SF; SPACER, CRIMPER; SPACER; DOCUMENTATION PACKAGE; DEPRESSOR, WIRE; TAG, IDENTIFICATION; SCREW, DRIVE, RH, RoHS, 2 x .188; LIMITER, ADJUSTMENT BOLT; SCR, SET, SOC, CONE POINT, M3 x 4.0; SCR, HEX HD CAP, M4 X 6.0; PAWL, FEED; SCR, SKT HD CAP, RoHS, M4 X 10; NUT, HEX, REG, RoHS, M3.5; STRIPPER, SIDE FEED; SCR, SKT HD CAP M4 X 6.0; FEED CAM, PRE FEED; SCR, BHSC, RoHS (M8 X 25); DISC, NUMBERED FA WIRE ADJUSTMENT; APPLICATOR SHIM PACK; RAM WASHER, PRECISION; SUPPORT, TERMINAL; SCR, BHSC, RoHS (M4 X 20); HEX HEAD, FLANGED, M5 x 8mm LONG; SPACER, STRIP GUIDE; ASSEMBLY, STRIP GUIDE; STRIP GUIDE; HOLD DOWN; INSERT, SHEAR; SPRING, COMPRESSION; STOP, SHEAR; SHEAR HOLDER, FRONT; FLOATING SHEAR, FRONT; ANVIL, COMBINATION .055; SPACER; DEPRESSOR, SHEAR; BLOCK, CRIMPER SPACER; CRIMPER, INSULATION O; CRIMPER, WIRE.

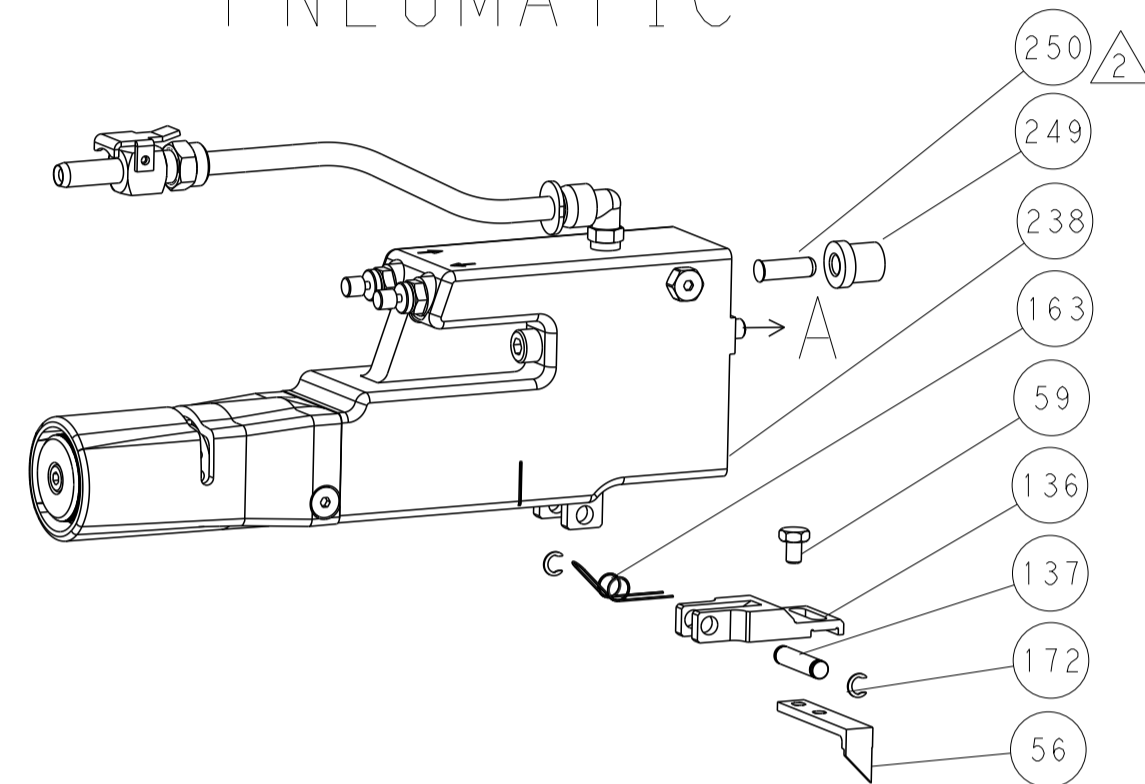
STE TE Connectivity
Ocean Side Feed Applicator
Customer Accessible Production Drawing
SCALE 1:2 SHEET 3 OF 4 REV C

LOC	DIST	REV	DATE	BY	APPV
A	66				

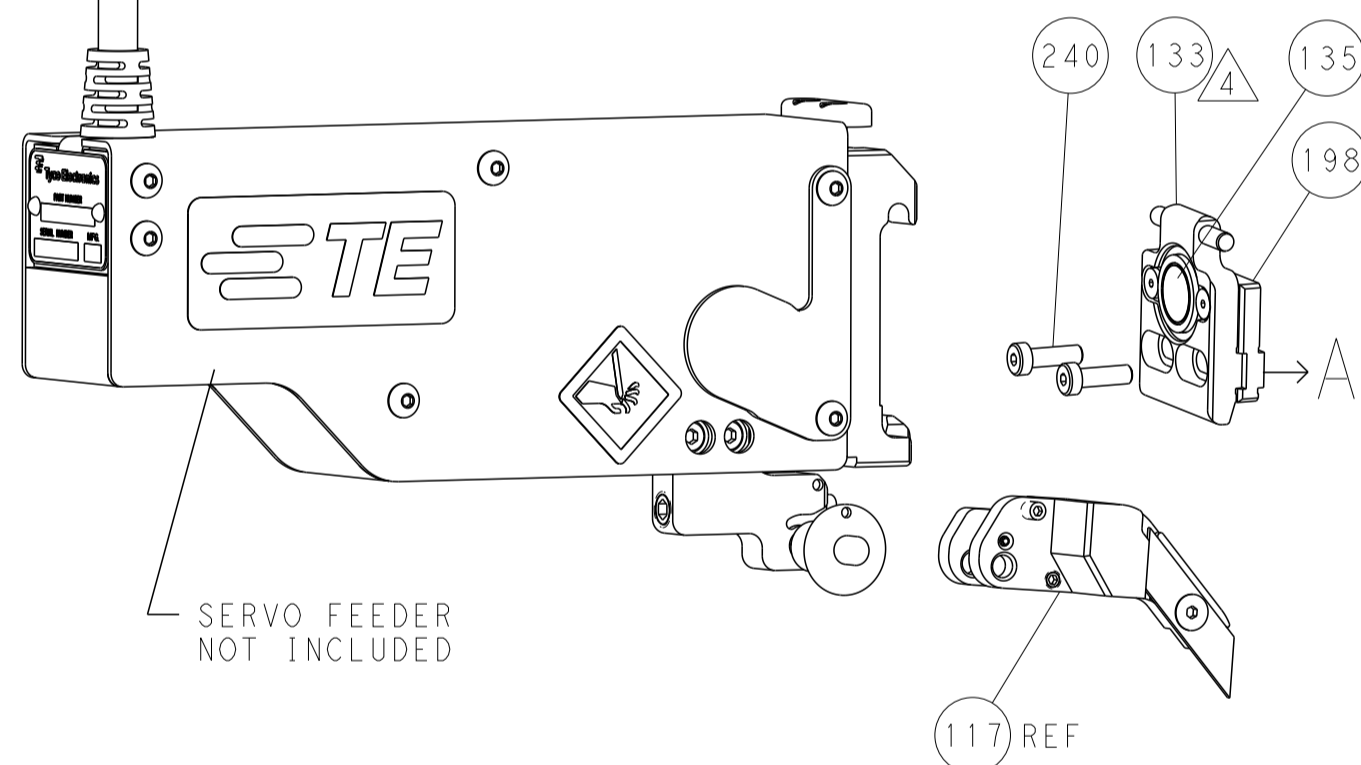
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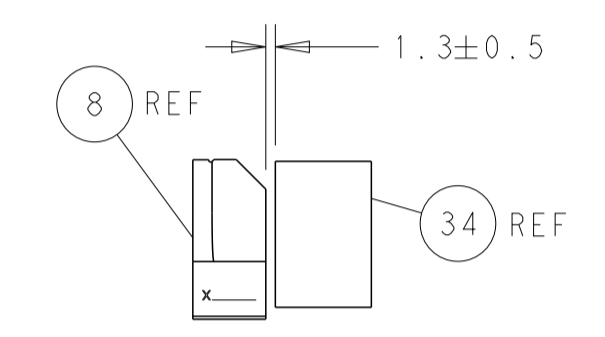
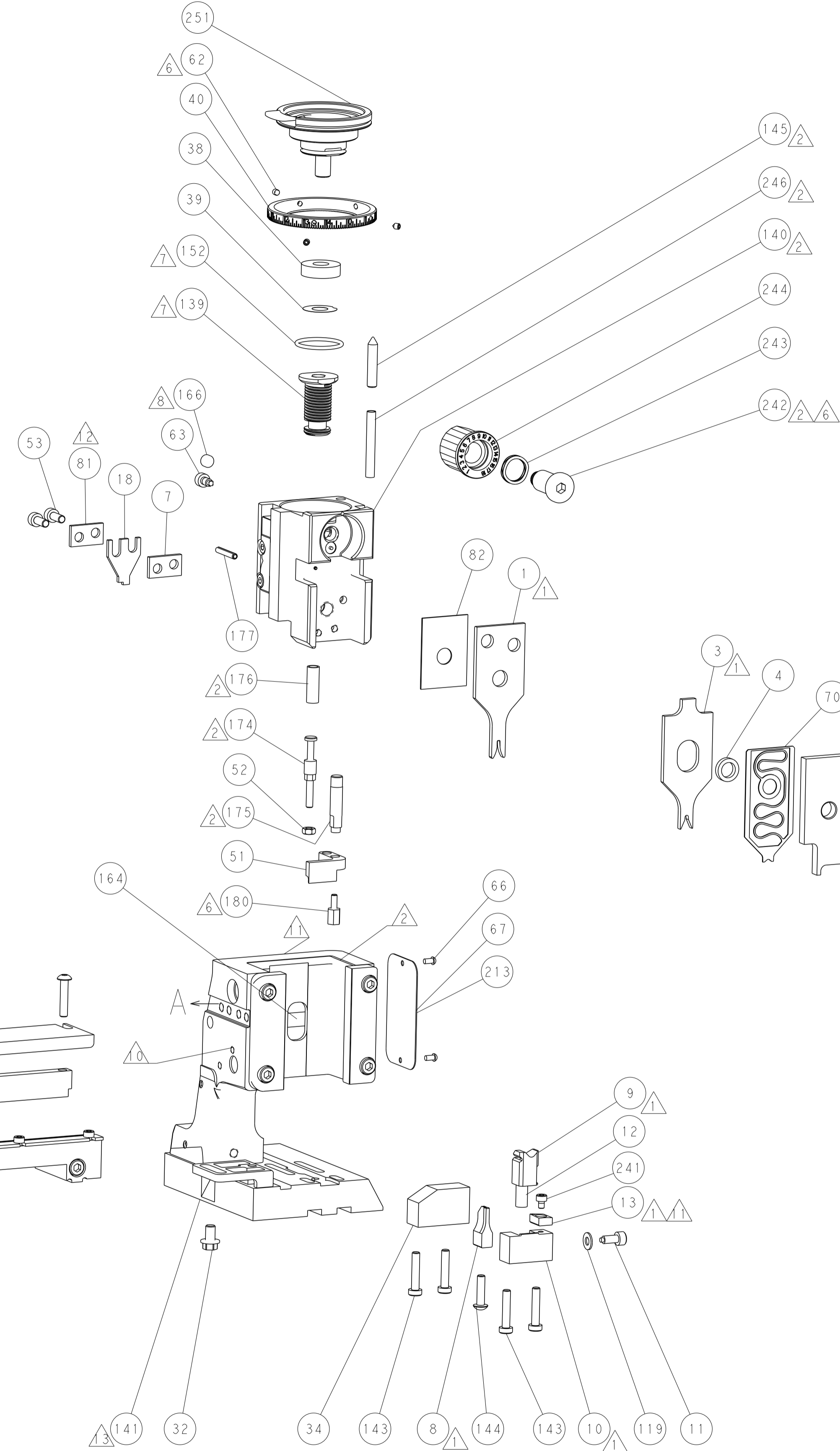
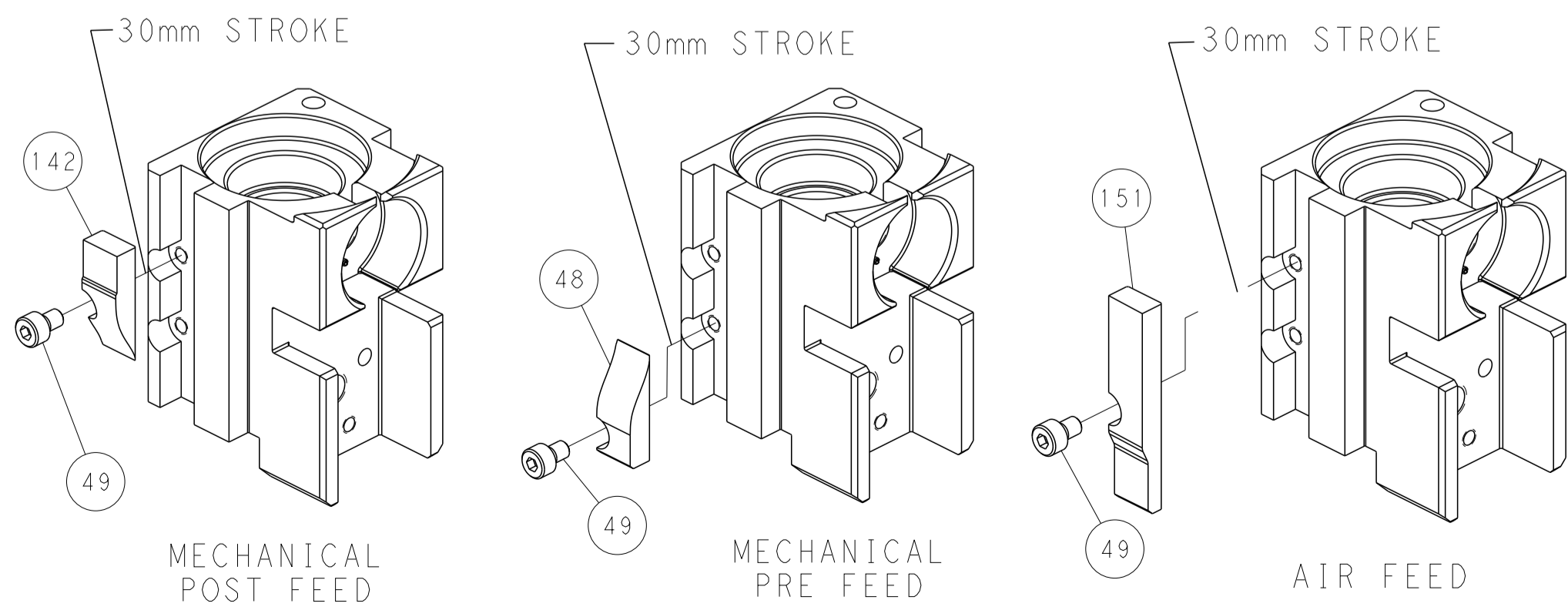
# PNEUMATIC



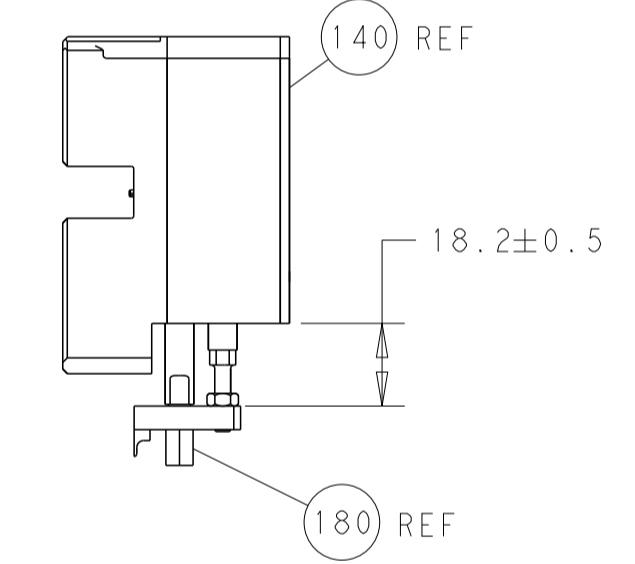
# SERVO LATCH PLATE



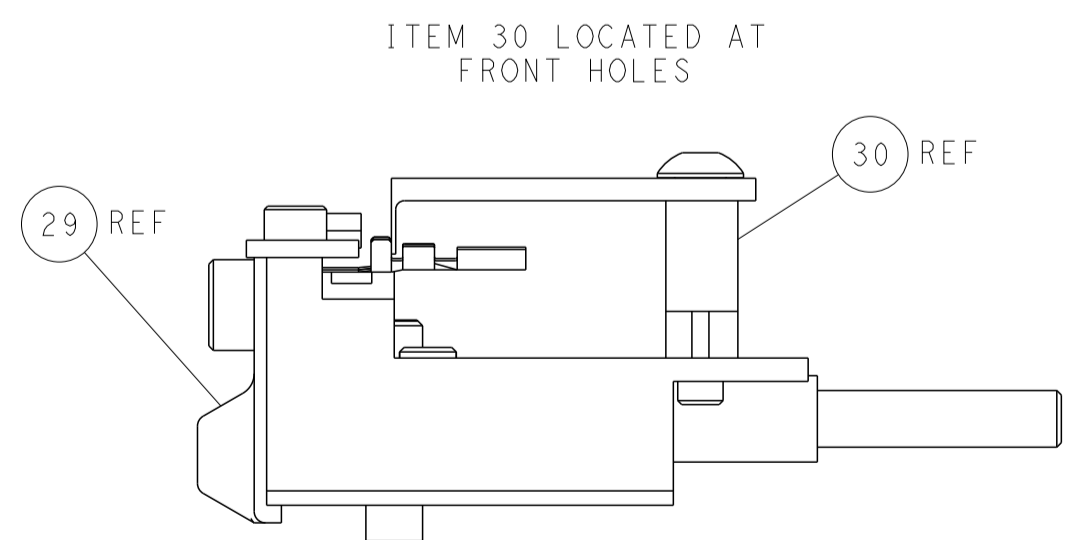
# CAM POSITIONS



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP



FEED TRACK POSITION GUIDE BY INSULATION BARREL

**PACIFIC VERSION**  
 Shown on sheets 3 of 4 & 4 of 4  
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH		DWN: R. STAKEM 15FEB2012 CHK: G. BAILEY 15FEB2012 APVD: T. ELBIN 15FEB2012 PRODUCT SPEC: APPLICATION SPEC: WEIGHT:		NAME: Ocean Side Feed Applicator SIZE: A1 CAGE CODE: 00779 DRAWING NO: C-2151867 SCALE: 1:2 SHEET: 4 of 4 REV: C	
MATERIAL:		WEIGHT:		RESTRICTED TO:		Customer Accessible Production Drawing	