

## 18V/3A Step-Down DC/DC Converter

### FEATURES

- 3A Output Current
- Wide 4.5V to 18V Operating Input Range
- Synchronous Buck Topology
- Integrated 85mΩ Power MOSFET Switches
- Output Adjustable from 0.923V to 12V
- Up to 96% Efficiency
- Stable with Low ESR Ceramic Output Capacitors
- Internal Soft Start
- 3mA Low Standby Input Current
- High Light Load Efficiency
- Cycle-by-Cycle Over Current Limit
- Input Under Voltage Lockout
- Hiccup Protection at Short Circuit and Over Current
- Frequency Fold Back Protection
- Low Power Dissipation at Over Current and Short Circuit

### GENERAL DESCRIPTION

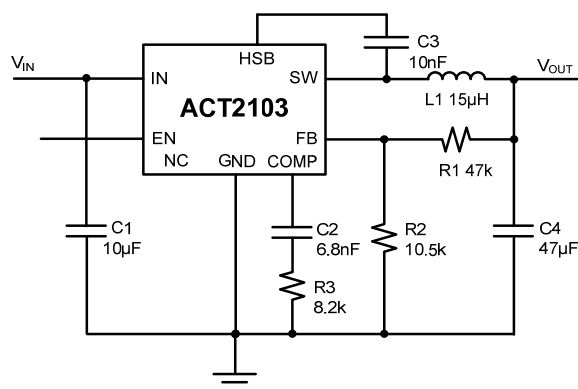
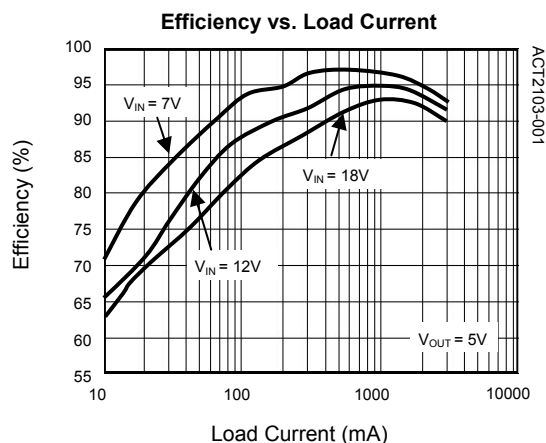
ACT2103 is a monolithic synchronous buck regulator. The device integrates two 85mΩ MOSFETs, and provides 3A of continuous load current over a wide input voltage of 4.5V to 18V. Current mode control provides fast transient response and cycle-by-cycle current limit. Hiccup at short circuit reduces IC temperatures.

An internal soft-start prevents inrush current at turn-on, and in shutdown mode the supply current drops to 10μA. Pulse-skipping mode at light load reduces standby power down to 3mA.

This device, available in an 8-pin SOP-8EP package, provides a very compact solution with minimal external components.

### APPLICATIONS

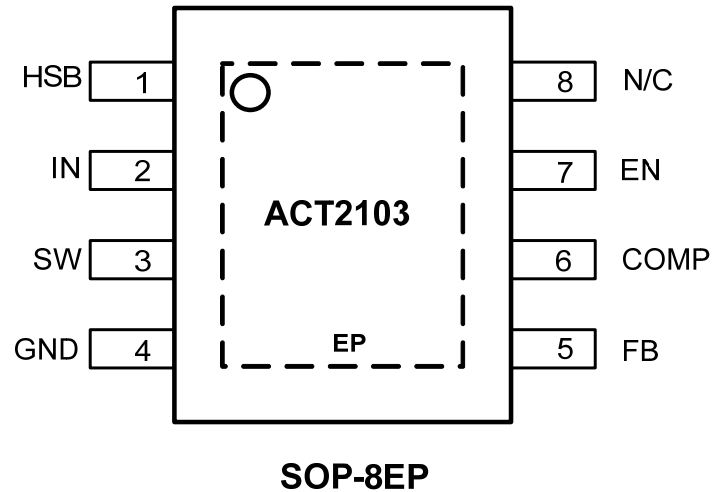
- LCD-TV
- Set-top Box
- Distributed Power Systems
- Networking Systems



## ORDERING INFORMATION

| PART NUMBER | OPERATION TEMPERATURE RANGE | PACKAGE | PINS | PACKING     |
|-------------|-----------------------------|---------|------|-------------|
| ACT2103YH-T | -40°C to 85°C               | SOP-8EP | 8    | TAPE & REEL |

## PIN CONFIGURATION



## PIN DESCRIPTIONS

| PIN | NAME | DESCRIPTION                                                                                                                                                                                                                                            |
|-----|------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1   | HSB  | High-Side Bias Input. This pin acts as the positive rail for the high-side switch's gate driver. Connect a 10nF or greater capacitor between HSB and SW pins.                                                                                          |
| 2   | IN   | Input Supply. Bypass this pin to GND with a low ESR capacitor. Drive IN with a 4.5V to 18V power source. See <i>Input Capacitor</i> in the <i>Application Information</i> section.                                                                     |
| 3   | SW   | Switch Output. Connect this pin to the switching end of the external inductor. Note that a capacitor is required from SW to HSB to power the high-side switch.                                                                                         |
| 4   | GND  | Ground.                                                                                                                                                                                                                                                |
| 5   | FB   | Feedback Input. FB senses the output voltage to regulate that voltage. Drive FB with a resistive voltage divider from the output voltage. The feedback threshold is 0.923V. See <i>Setting the Output Voltage</i> .                                    |
| 6   | COMP | Compensation Node. COMP is used to compensate the regulation control loop. See <i>Compensation Components</i> .                                                                                                                                        |
| 7   | EN   | Enable Input. When higher than 2.5V, this pin turns the IC on. When lower than 2.3V, this pin turns IC off. When left unconnected, EN is pulled up to logic HIGH with a 2μA pull-up current. EN is a digital input that turns the regulator on or off. |
| 8   | N/C  | Not connected.                                                                                                                                                                                                                                         |

**ABSOLUTE MAXIMUM RATINGS<sup>①</sup>**

| PARAMETER                              | VALUE                                        | UNIT |
|----------------------------------------|----------------------------------------------|------|
| IN to GND                              | -0.3 to + 20                                 | V    |
| SW to GND                              | -1 to VIN + 1                                | V    |
| HSB to GND                             | V <sub>SW</sub> - 0.3 to V <sub>SW</sub> + 6 | V    |
| FB, EN, COMP to GND                    | -0.3 to + 6                                  | V    |
| Continuous SW Current                  | Internally limited                           | A    |
| Junction to Ambient Thermal Resistance | 46                                           | °C/W |
| Maximum Power Dissipation              | 0.76                                         | W    |
| Operating Junction Temperature         | -40 to 150                                   | °C   |
| Storage Junction                       | -55 to 150                                   | °C   |
| Lead Temperature (Soldering 10 sec.)   | 300                                          | °C   |

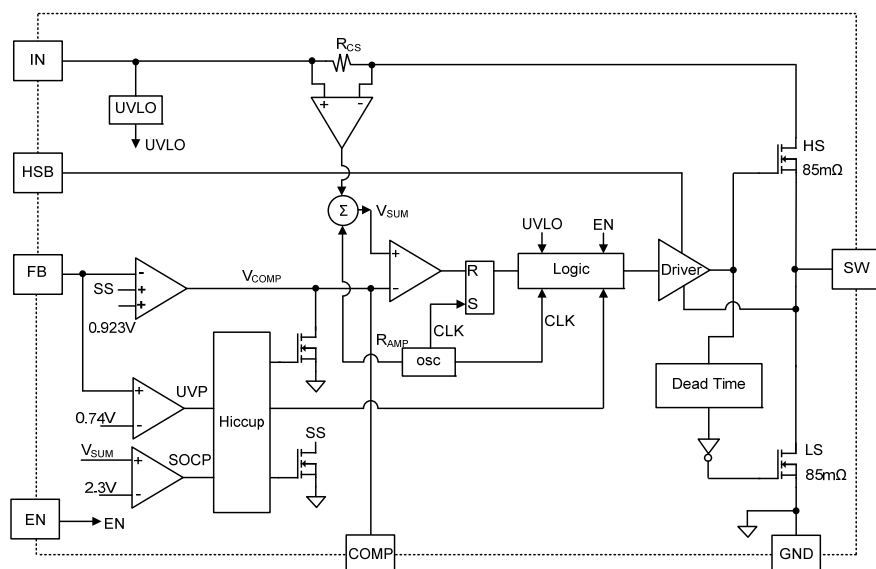
①: Do not exceed these limits to prevent damage to the device. Exposure to Absolute Maximum Rating conditions for long periods may affect device reliability.

## ELECTRICAL CHARACTERISTICS

( $V_{IN} = 12V$ ,  $T_A = 25^\circ C$ , unless otherwise specified.)

| PARAMETER                             | SYMBOL        | CONDITION                       | MIN   | TYP   | MAX   | UNIT       |
|---------------------------------------|---------------|---------------------------------|-------|-------|-------|------------|
| Shutdown Supply Current               |               | $V_{EN} = 0V$                   |       | 10    | 20    | $\mu A$    |
| Supply Current                        |               | $V_{EN} = 3V$ , $V_{FB} = 1.2V$ |       | 0.75  | 1.1   | mA         |
| Feedback Voltage                      | $V_{FB}$      | $4.75V \leq V_{IN} \leq 18V$    | 0.909 | 0.923 | 0.937 | V          |
| Error Amplifier Voltage Gain          | $A_{EA}$      |                                 |       | 400   |       | V/V        |
| Error Amplifier Transconductance      | $G_{EA}$      | $\Delta I_C = \pm 10\mu A$      |       | 800   |       | $\mu A/V$  |
| High-Side Switch On Resistance        | $R_{DS(ON)1}$ |                                 |       | 85    |       | m $\Omega$ |
| Low-Side Switch On Resistance         | $R_{DS(ON)2}$ |                                 |       | 85    |       | m $\Omega$ |
| Upper Switch Current Limit            |               | 50% Duty Cycle                  |       | 4.5   |       | A          |
| COMP to Current Sense                 | $G_{CS}$      |                                 |       | 4.5   |       | A/V        |
| Oscillation Frequency                 | $F_{sw}$      |                                 | 280   | 310   | 340   | kHz        |
| Short Circuit Oscillation Frequency   |               |                                 |       | 80    |       | kHz        |
| Maximum Duty Cycle                    | $D_{MAX}$     |                                 |       | 88    |       | %          |
| EN Lockout Threshold Voltage          |               |                                 | 2.4   | 2.6   | 2.8   | V          |
| EN Lockout Hysteresis                 |               |                                 |       | 75    |       | mV         |
| Input Under Voltage Lockout Threshold |               | Input Voltage Rising            | 4     | 4.2   | 4.4   | V          |
| Internal Soft Startup Time            |               |                                 |       | 2     |       | ms         |
| Hiccup Frequency at short circuit     |               |                                 |       | 26    |       | Hz         |
| Under Voltage Threshold               |               |                                 |       | 0.74  |       | V          |
| Thermal Shutdown                      |               |                                 |       | 160   |       | $^\circ C$ |
| Thermal Shutdown Hysteresis Window    |               |                                 |       | 30    |       | $^\circ C$ |

## FUNCTIONAL BLOCK DIAGRAM



## FUNCTIONAL DESCRIPTION

As seen in Function Block Diagram, the ACT2103 is peak current mode controlled synchronous Buck converter. The converter operates as follows:

A switching cycle starts when the rising edge of the Oscillator clock output causes the High-Side Power Switch to turn on and the Low-Side Power Switch to turn off. With the SW side of the inductor now connected to IN, the inductor current ramps up to store energy in the magnetic field. The inductor current level is measured by the Current Sense Amplifier and added to the Oscillator ramp signal. If the resulting summation is higher than the COMP voltage, the output of the PWM Comparator goes high. When this happens or when Oscillator clock output goes low, the High-Side Power Switch turns off and the Low-Side Power Switch turns on. The High-Side Power Switch is driven by logic using HSB as the positive rail. This pin is charged to VSW + 5V when the Low-Side Power Switch turns on. The COMP voltage is the integration of the error between FB input and the internal 0.923V reference. If FB is lower than the reference voltage, COMP tends to go higher to increase current to the output to keep the output voltage regulated. The Oscillator normally switches at 310kHz.

## Pulse Skipping Mode

To decrease the power recycling at very light load, the low-side FET current is sensed to emulate a diode. When the low-side FET current decreases to zero, the FET is turned off to avoid negative inductor current. At no load and very light load,

ACT2103 skips pulse automatically and thus achieve very high light load efficiency. With load increasing, ACT2103 goes into Discontinuous Current Mode (DCM) and then Continuous Current Mode (CCM).

## Soft Startup

The ACT2103 builds in internal soft startup function. The internal FB reference voltage rises to steady state of 0.923V in 2ms to avoid inrush input current during startup.

## Under Voltage Protection (UVP)

At output short circuit or over current, the FB voltage is usually pulled low. To protect the IC at over current and short circuit, the ACT2103 builds in Under Voltage Protection (UVP) function. When ACT2103 detects the FB voltage below 80% of the 0.923V reference, it pulls low COMP voltage and discharges internal soft-start capacitor and goes into hiccup mode. The IC restarts in 32ms after going into hiccup mode. If the short circuit or over current is clear, the IC restarts back to normal mode. The UVP is disabled for 6ms starting from startup. If the output is short at startup, the output voltage never rises to nominal voltage. During the 6ms period of time, the output current is limited by cycle-by-cycle current limit. With 32ms shutdown period, the average input and output current at short circuit is significantly reduced and the IC is more reliable.

## Secondary Over Current Protection (SOCP)

In normal operation, ACT2103 high-side FET current is protected by cycle-by-cycle current limit. In some fault conditions, the input current may run away. SOCP current limit is set 30% higher than cycle-by-cycle current limit, and once SOCP is triggered, ACT2103 goes into hiccup mode and reduce the power dissipation significantly.

## Enable Pin

The ACT2103 has an enable input EN for turning the IC on or off. The EN pin contains a precision 2.5V comparator with 75mV hysteresis and a 1.3 $\mu$ A pull-up current source. The comparator can be used with a resistor divider from  $V_{IN}$  to program a startup voltage higher than the normal UVLO value. If left floating, the EN pin will be pulled up to roughly 5V by the internal 1.3 $\mu$ A current source. It can be driven from standard logic signals greater than 2.5V, or driven with open-drain logic to provide digital on/off control.

## Thermal Shutdown

The ACT2103 disables switching when its junction temperature exceeds 160°C and resumes when the temperature has dropped by 30°C.

## APPLICATIONS INFORMATION

### Output Voltage Setting

Figure 1:

Output Voltage Setting

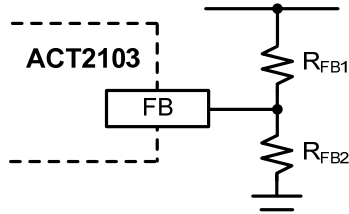


Figure 1 shows the connections for setting the output voltage. Select the proper ratio of the two feedback resistors  $R_{FB1}$  and  $R_{FB2}$  based on the output voltage. Typically, use  $R_{FB2} \approx 10k\Omega$  and determine  $R_{FB1}$  from the following equation:

$$R_{FB1} = R_{FB2} \left( \frac{V_{OUT}}{0.923 V} - 1 \right) \quad (1)$$

Table 1:

Recommended Resistance Values

| $V_{OUT}$ | R1             | R2             |
|-----------|----------------|----------------|
| 5.0V      | 47k $\Omega$   | 10.5k $\Omega$ |
| 3.3V      | 27.4k $\Omega$ | 10.5k $\Omega$ |
| 2.5V      | 18k $\Omega$   | 10.5k $\Omega$ |
| 1.8V      | 10.2k $\Omega$ | 10.5k $\Omega$ |
| 1.2V      | 3.3k $\Omega$  | 10.5k $\Omega$ |
| 1.0V      | 1k $\Omega$    | 10.5k $\Omega$ |

### Inductor Selection

The inductor maintains a continuous current to the

Table 2:

Inductor Values Range and Typical Compensation

| $V_{OUT}$ | $V_{IN}$   | L                         | $C_{OUT}$                      | $R_{COMP}$    | $C_{COMP}$ | $C_{COMP2}$ |
|-----------|------------|---------------------------|--------------------------------|---------------|------------|-------------|
| 5.0V      | 7V ~ 18V   | 10 $\mu$ H ~ 22 $\mu$ H   | 330 $\mu$ F/10V                | 25k $\Omega$  | 2.2nF      | 220PF       |
|           |            |                           | 22 $\mu$ F/ Ceramic $\times$ 2 | 10k $\Omega$  | 2.2nF      | N/A         |
| 3.3V      | 5V ~ 18V   | 8.2 $\mu$ H ~ 15 $\mu$ H  | 330 $\mu$ F/10V                | 21k $\Omega$  | 2.2nF      | 220PF       |
|           |            |                           | 22 $\mu$ F/ Ceramic $\times$ 2 | 8.2k $\Omega$ | 2.2nF      | N/A         |
| 1.8V      | 4.5V ~ 18V | 3.3 $\mu$ H ~ 10 $\mu$ H  | 470 $\mu$ F/10V                | 12k $\Omega$  | 4.7nF      | 220PF       |
|           |            |                           | 22 $\mu$ F/ Ceramic $\times$ 2 | 8.2k $\Omega$ | 4.7nF      | N/A         |
| 1.2V      | 4.5V ~ 12V | 2.5 $\mu$ H ~ 9.1 $\mu$ H | 470 $\mu$ F/10V                | 12k $\Omega$  | 10nF       | 220PF       |
|           |            |                           | 22 $\mu$ F/ Ceramic $\times$ 2 | 8.2k $\Omega$ | 10nF       | N/A         |
| 1.0V      | 4.5V ~ 10V | 2.2 $\mu$ H ~ 8.2 $\mu$ H | 470 $\mu$ F/10V                | 10k $\Omega$  | 10nF       | 220PF       |
|           |            |                           | 22 $\mu$ F/ Ceramic $\times$ 2 | 8.2k $\Omega$ | 10nF       | N/A         |

output load. This inductor current has a ripple that is dependent on the inductance value:

Higher inductance reduces the peak-to-peak ripple current. The trade off for high inductance value is the increase in inductor core size and series resistance, and the reduction in current handling capability. In general, select an inductance value L based on ripple current requirement:

$$L = \frac{V_{OUT} \times (V_{IN} - V_{OUT})}{V_{IN} f_{SW} I_{LOADMAX} K_{RIPPLE}} \quad (2)$$

where  $V_{IN}$  is the input voltage,  $V_{OUT}$  is the output voltage,  $f_{SW}$  is the switching frequency,  $I_{LOADMAX}$  is the maximum load current, and  $K_{RIPPLE}$  is the ripple factor. Typically, choose  $K_{RIPPLE} = 20\sim 40\%$  to correspond to the peak-to-peak inductor ripple current being 20~40% of the maximum load current.

With a selected inductor value the peak-to-peak inductor current is estimated as:

$$I_{LPK-PK} = \frac{V_{OUT} \times (V_{IN} - V_{OUT})}{L \times V_{IN} \times f_{SW}} \quad (3)$$

The peak inductor current is estimated as:

$$I_{LPK} = I_{LOADMAX} + \frac{1}{2} I_{LPK-PK} \quad (4)$$

The selected inductor should not saturate at  $I_{LPK}$ .

The maximum output current is calculated as:

$$I_{OUTMAX} = I_{LIM} - \frac{1}{2} I_{LPK-PK} \quad (5)$$

$I_{LIM}$  is the internal current limit, which is typically 4.5A, as shown in Electrical Characteristics Table.

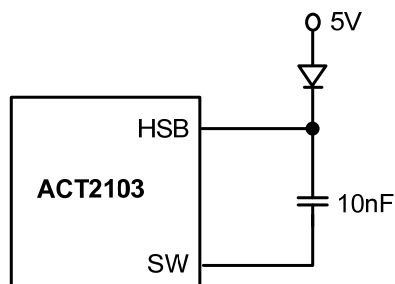
## APPLICATIONS INFORMATION CONT'D

### External High Voltage Bias Diode

It is recommended that an external High Voltage Bias diode be added when the system has a 5V fixed input or the power supply generates a 5V output. This helps improve the efficiency of the regulator. The High Voltage Bias diode can be a low cost one such as IN4148 or BAT54.

**Figure 2:**

**External High Voltage Bias Diode**



This diode is also recommended for high duty cycle operation and high output voltage applications.

### Input Capacitor

The input capacitor needs to be carefully selected to maintain sufficiently low ripple at the supply input of the converter. A low ESR capacitor is highly recommended. Since large current flows in and out of this capacitor during switching, its ESR also affects efficiency.

The input capacitance needs to be higher than 10μF. The best choice is the ceramic type, however, low ESR tantalum or electrolytic types may also be used provided that the RMS ripple current rating is higher than 50% of the output current. The input capacitor should be placed close to the IN and G pins of the IC, with the shortest traces possible. In the case of tantalum or electrolytic types, they can be further away if a small parallel 0.1μF ceramic capacitor is placed right next to the IC.

### Output Capacitor

The output capacitor also needs to have low ESR to keep low output voltage ripple. The output ripple voltage is:

$$V_{\text{RIPPLE}} = I_{\text{OUTMAX}} K_{\text{RIPPLE}} R_{\text{ESR}} + \frac{V_{\text{IN}}}{28 \times f_{\text{SW}}^2 L C_{\text{OUT}}} \quad (6)$$

where  $I_{\text{OUTMAX}}$  is the maximum output current,  $K_{\text{RIPPLE}}$  is the ripple factor,  $R_{\text{ESR}}$  is the ESR of the output capacitor,  $f_{\text{SW}}$  is the switching frequency,  $L$  is the inductor value, and  $C_{\text{OUT}}$  is the output capacitance.

In the case of ceramic output capacitors,  $R_{\text{ESR}}$  is very small and does not contribute to the ripple. Therefore, a lower capacitance value can be used for ceramic type. In the case of tantalum or electrolytic capacitors, the ripple is dominated by  $R_{\text{ESR}}$  multiplied by the ripple current. In that case, the output capacitor is chosen to have sufficiently low ESR.

For ceramic output capacitor, typically choose a capacitance of about 22μF. For tantalum or electrolytic capacitors, choose a capacitor with less than 50mΩ ESR.

### Optional Schottky Diode

During the transition between high-side switch and low-side switch, the body diode of the low-side power MOSFET conducts the inductor current. The forward voltage of this body diode is high. An optional Schottky diode may be paralleled between the SW pin and GND pin to improve overall efficiency.

## PC Board Layout Guidance

When laying out the printed circuit board, the following checklist should be used to ensure proper operation of the IC.

- 1) Arrange the power components to reduce both the AC loop and DC loop size. AC loop includes input cap,  $V_{IN}$  pin and  $V_{IN}$  ground pin, DC loop includes SW pin, inductor, output capacitor and ground pin.
- 2) Place input decoupling ceramic capacitor  $C_{IN}$  as close to IN pin as possible.  $C_{IN}$  is connected power GND with vias or short and wide path.
- 3) Return FB, COMP and ISET to signal GND pin, and connect the signal GND to power GND at a single point for best noise immunity.
- 4) Use copper plane for power GND for best heat dissipation and noise immunity.
- 5) Place feedback resistor close to FB pin.
- 6) Use short trace connecting HSB- $C_{HSB}$ -SW loop

Figure 3 shows an example of PCB layout.

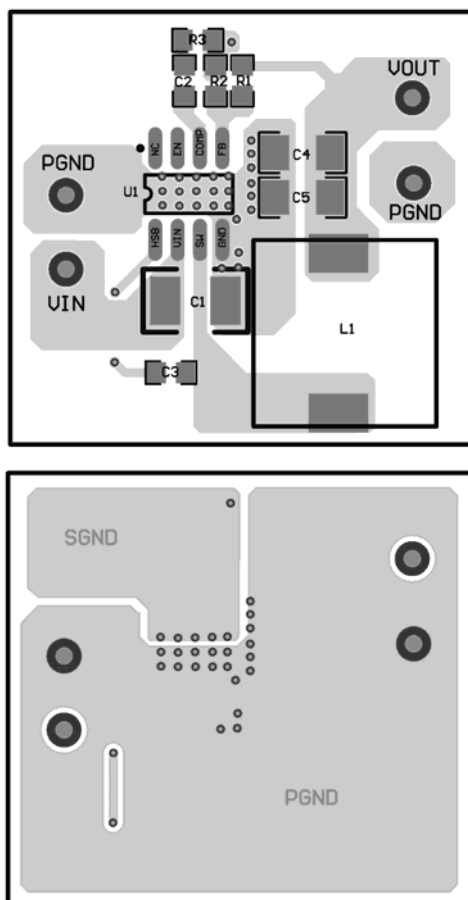


Figure 3: PCB Layout

Figure 4 and Figure 5 give two typical car charger application schematics and associated BOM list.

**Figure 4:**  
**Typical Application Circuit for 1.8V/3A DC-DC Converter**

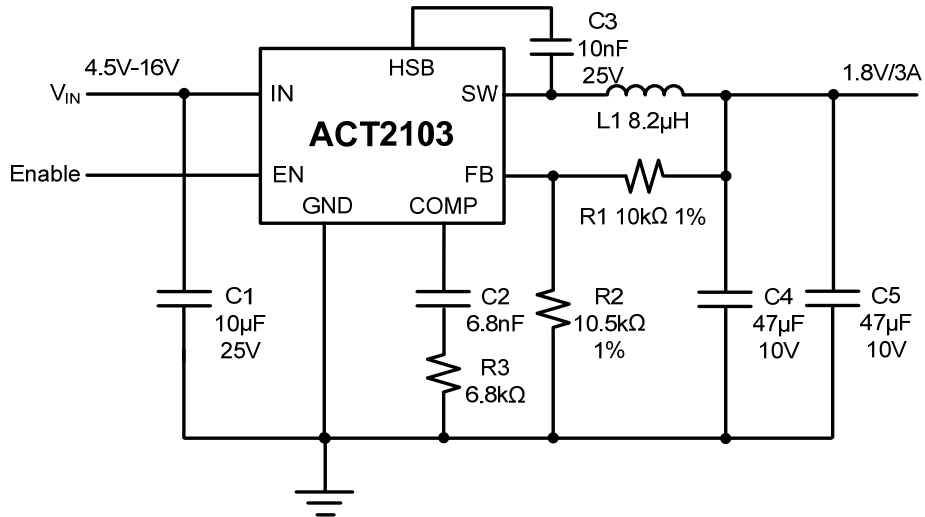


**Table 3:**  
**BOM List for 1.8V/3A DC-DC Converter**

| ITEM | REFERENCE | DESCRIPTION                               | MANUFACTURER     | QTY |
|------|-----------|-------------------------------------------|------------------|-----|
| 1    | U1        | IC, ACT2103YH, SOP-8EP                    | Active-Semi      | 1   |
| 2    | C1        | Capacitor, Ceramic, 10μF/25V, 1210, SMD   | Murata, TDK      | 1   |
| 3    | C2        | Capacitor, Ceramic, 6.8nF/6.3V, 0603, SMD | Murata, TDK      | 1   |
| 4    | C3        | Capacitor, Ceramic, 10nF/25V, 0603, SMD   | Murata, TDK      | 1   |
| 5    | C4,C5     | Capacitor, Ceramic, 47μF/10V, 1206, SMD   | Murata, TDK      | 2   |
| 6    | L1        | Inductor, 8.2μH, 4A, 20%, SMD             | Tyco Electronics | 1   |
| 7    | R1        | Chip Resistor, 10kΩ, 0603, 1%             | Murata, TDK      | 1   |
| 8    | R2        | Chip Resistor, 10.5kΩ, 0603, 1%           | Murata, TDK      | 1   |
| 9    | R3        | Chip Resistor, 6.8kΩ, 0603, 5%            | Murata, TDK      | 1   |

**Figure 5:**  
**Typical Application Circuit for 5V/3A DC-DC Converter**

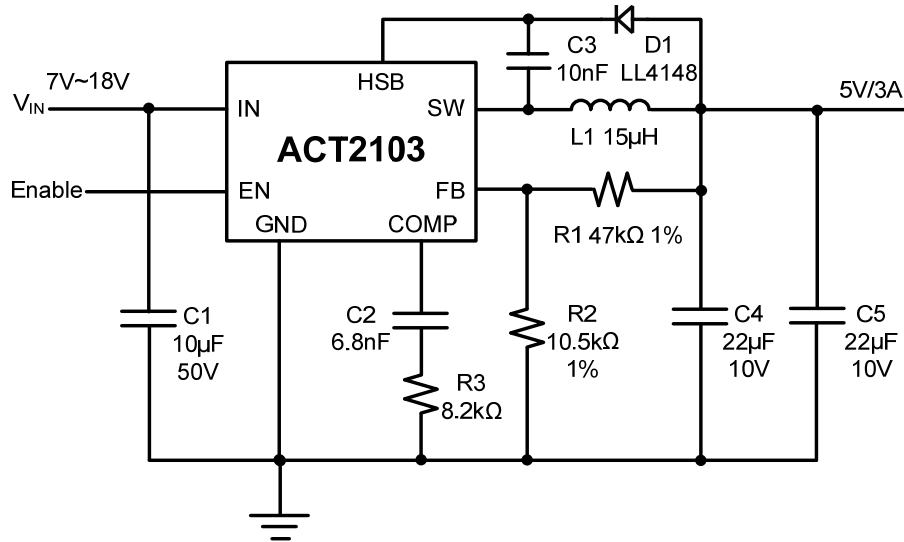
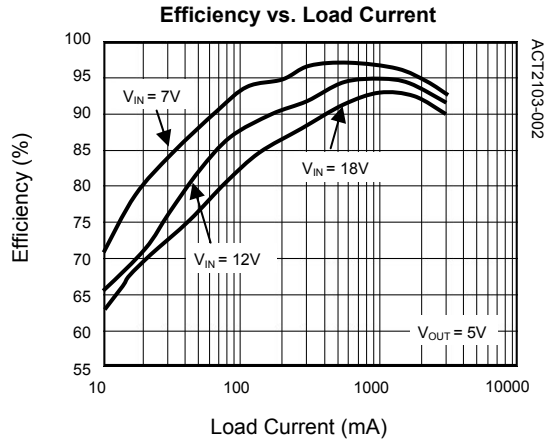
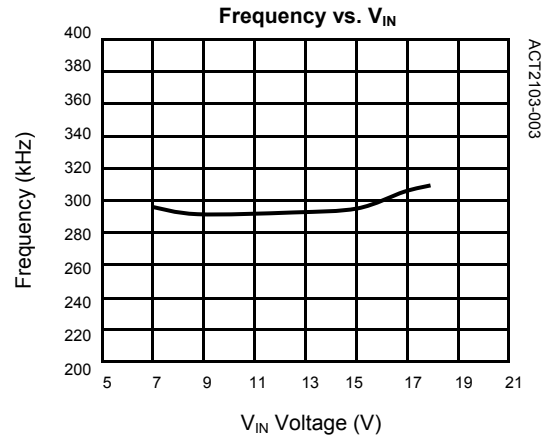
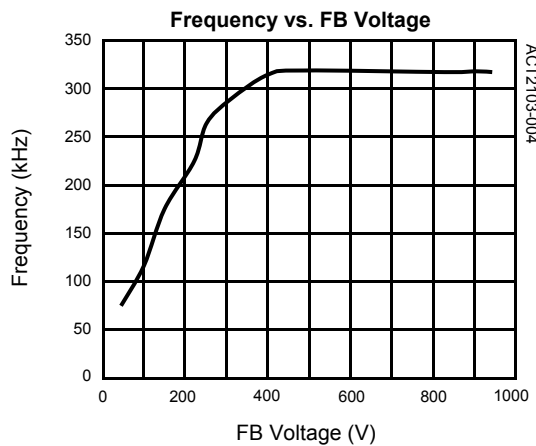
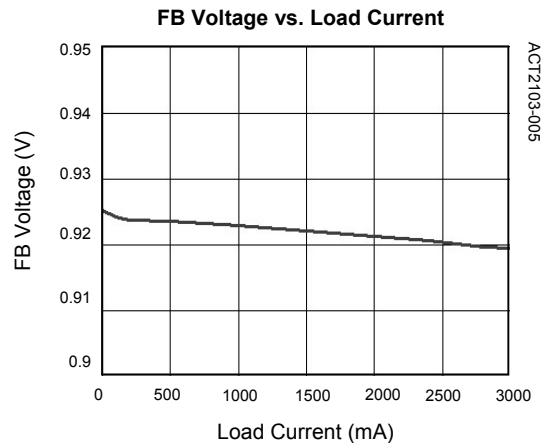
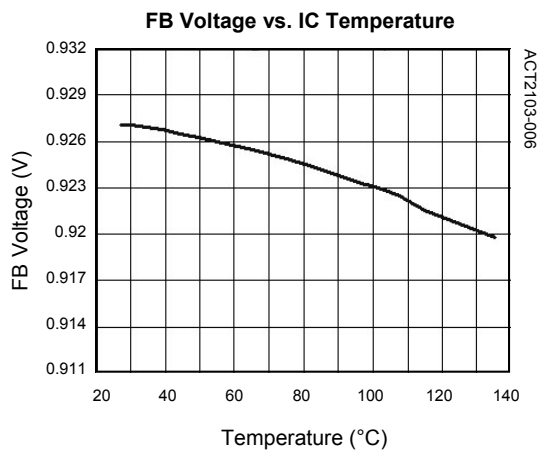
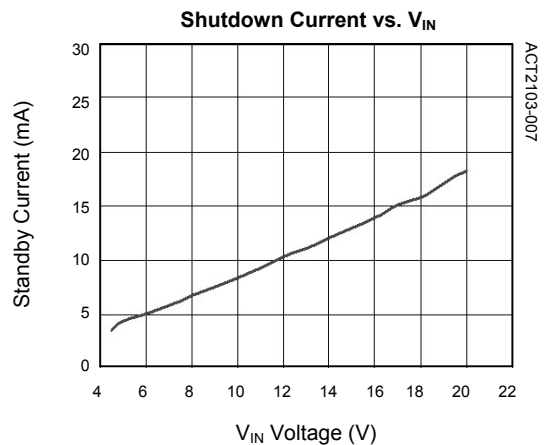


**Table 4:**  
**BOM List for 5V/3A DC-DC Converter**

| ITEM | REFERENCE | DESCRIPTION                               | MANUFACTURER | QTY |
|------|-----------|-------------------------------------------|--------------|-----|
| 1    | U1        | IC, ACT2103YH, SOP-8EP                    | Active-Semi  | 1   |
| 2    | C1        | Capacitor, Ceramic, 10µF/50V, 1210, SMD   | Murata, TDK  | 1   |
| 3    | C2        | Capacitor, Ceramic, 6.8nF/6.3V, 0603, SMD | Murata, TDK  | 1   |
| 4    | C3        | Capacitor, Ceramic, 10nF/50V, 0603, SMD   | Murata, TDK  | 1   |
| 5    | C4,C5     | Capacitor, Ceramic, 22µF/10V, 1206, SMD   | Murata, TDK  | 2   |
| 6    | L1        | Inductor, 15µH, 4A, 20%                   | Sumida       | 1   |
| 7    | D1        | Diode, 75V/150mA, LL4148                  | Good-ARK     | 1   |
| 8    | R1        | Chip Resistor, 47kΩ, 0603, 1%             | Murata, TDK  | 1   |
| 9    | R2        | Chip Resistor, 10.5kΩ, 0603, 1%           | Murata, TDK  | 1   |
| 10   | R3        | Chip Resistor, 8.2kΩ, 0603, 5%            | Murata, TDK  | 1   |

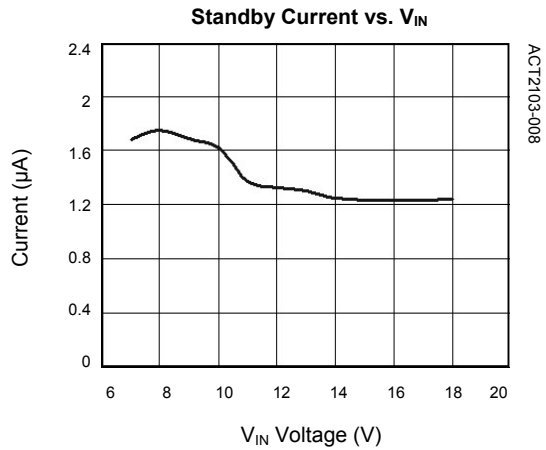
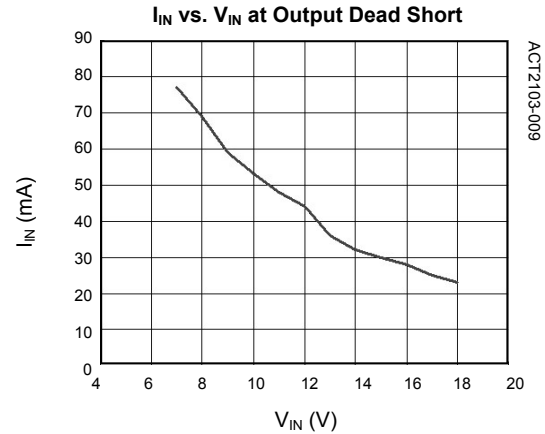
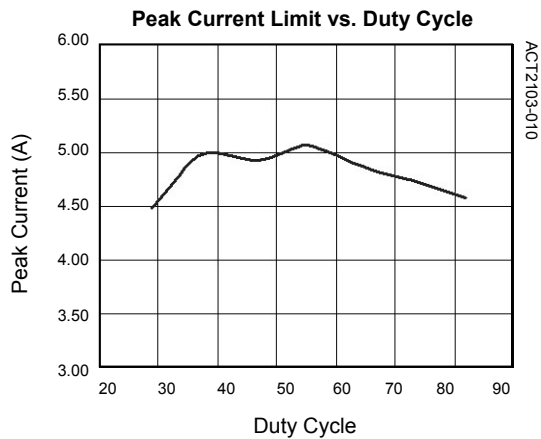
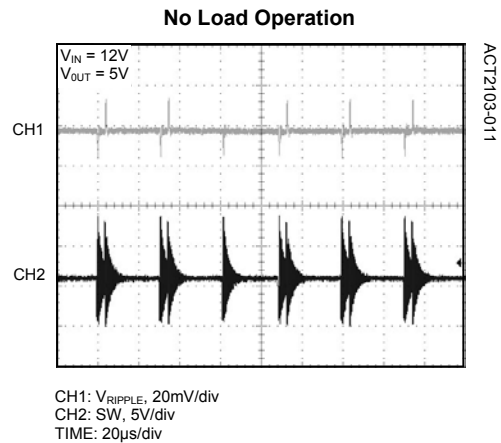
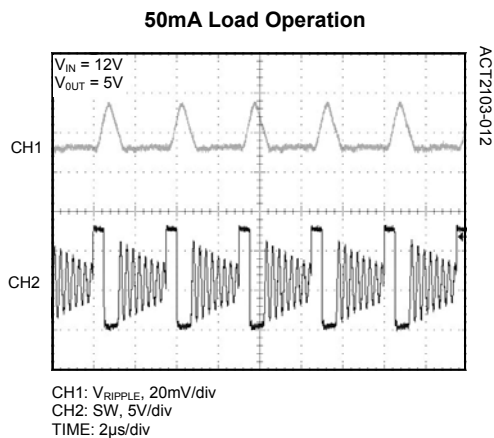
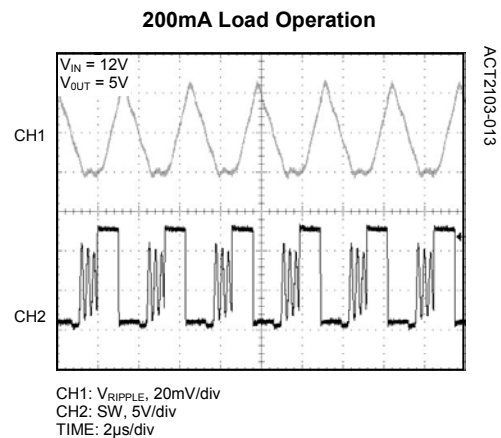
## TYPICAL PERFORMANCE CHARACTERISTICS

( $L = 15\mu\text{H}$ ,  $C_{\text{IN}} = 100\mu\text{F}$ ,  $C_{\text{OUT}} = 330\mu\text{F}$ ,  $T_a = 25^\circ\text{C}$ ,  $R_{\text{COMP}} = 18\text{k}$ ,  $C_{\text{COMP1}} = 2.2\text{nF}$ ,  $C_{\text{COMP2}} = \text{N/C}$ )



## TYPICAL PERFORMANCE CHARACTERISTICS

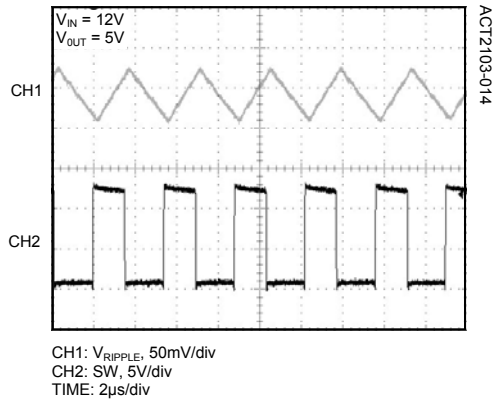
( $L = 15\mu\text{H}$ ,  $C_{\text{IN}} = 100\mu\text{F}$ ,  $C_{\text{OUT}} = 330\mu\text{F}$ ,  $T_a = 25^\circ\text{C}$ ,  $R_{\text{COMP}} = 18\text{k}$ ,  $C_{\text{COMP1}} = 2.2\text{nF}$ ,  $C_{\text{COMP2}} = \text{N/C}$ )



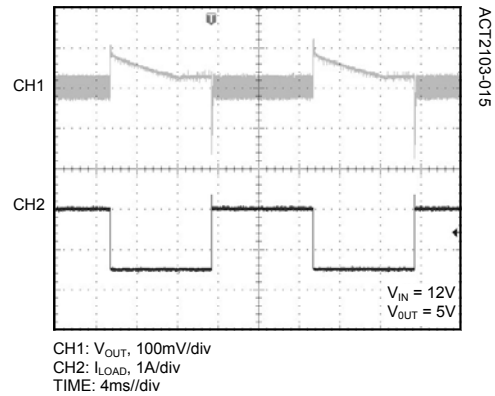
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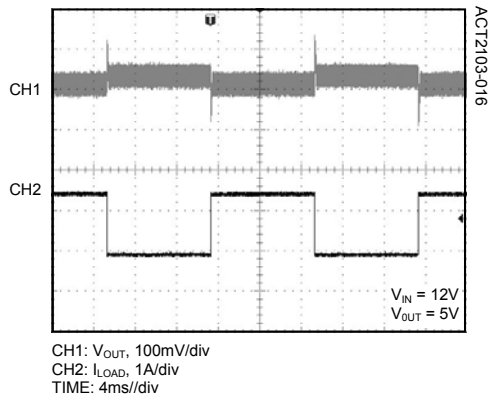
### 3A Load Operation



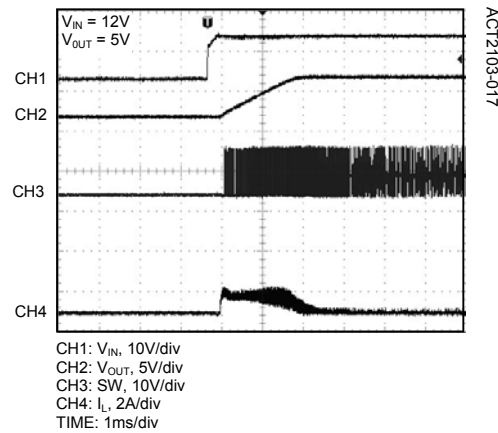
### Load Transient (0A~1.5A)



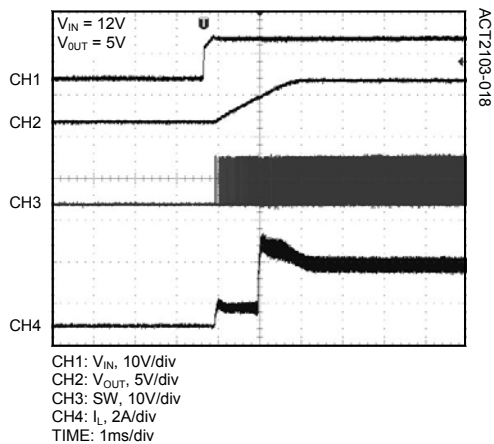
### Load Transient (1.5A~3A)



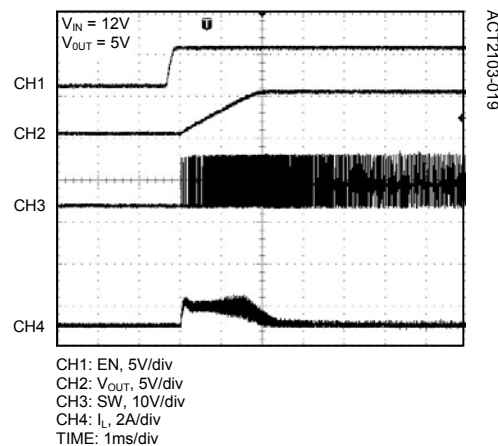
### Start Up with $V_{\text{IN}}$ (Load 0A)



### Start Up with $V_{\text{IN}}$ (Load 3A)



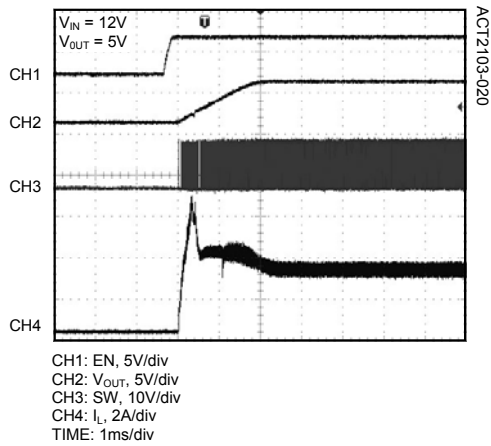
### Start Up with EN (Load 0A)



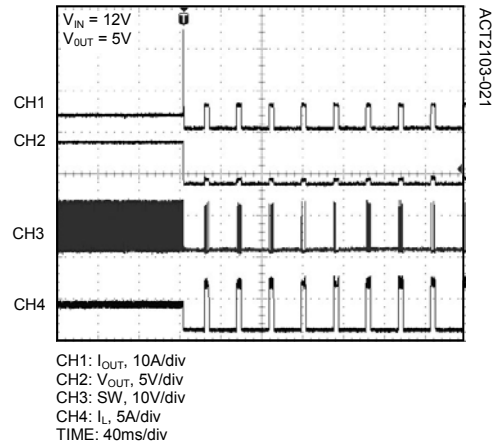
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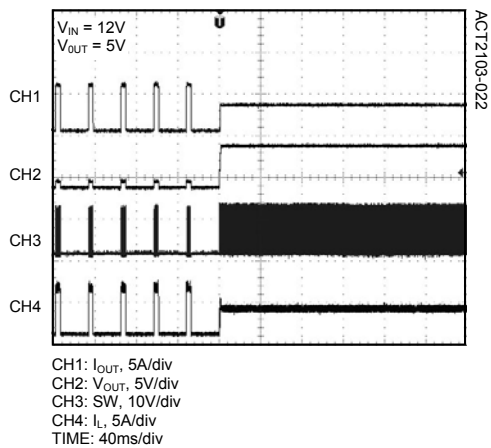
Start Up with EN (Load 3A)



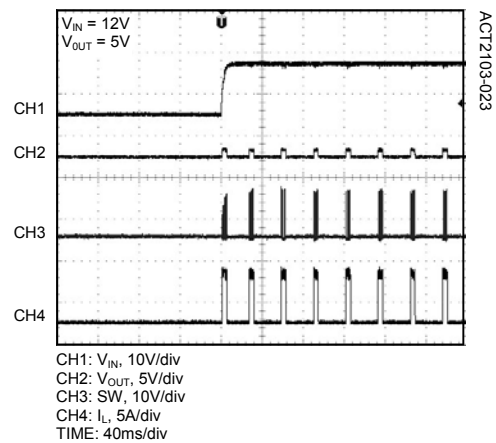
Short Circuit



Short Circuit Recovery

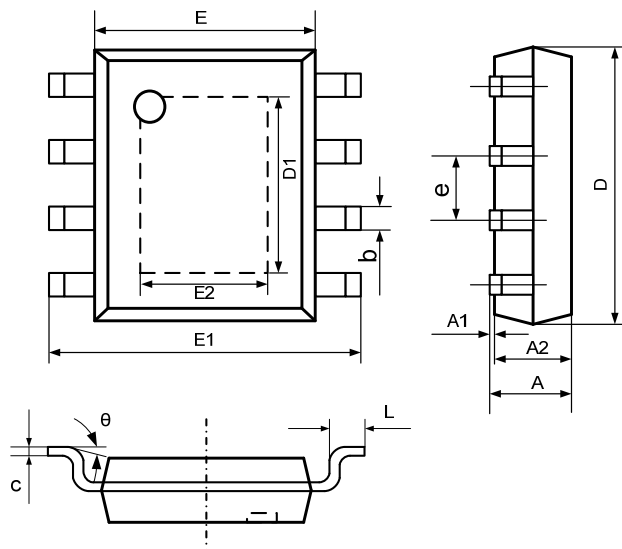


Start Up with Output Dead Short



## PACKAGE OUTLINE

### SOP-8EP PACKAGE OUTLINE AND DIMENSIONS



| SYMBOL | DIMENSION IN MILLIMETERS |       | DIMENSION IN INCHES |       |
|--------|--------------------------|-------|---------------------|-------|
|        | MIN                      | MAX   | MIN                 | MAX   |
| A      | 1.350                    | 1.700 | 0.053               | 0.067 |
| A1     | 0.000                    | 0.100 | 0.000               | 0.004 |
| A2     | 1.350                    | 1.550 | 0.053               | 0.061 |
| b      | 0.330                    | 0.510 | 0.013               | 0.020 |
| c      | 0.170                    | 0.250 | 0.007               | 0.010 |
| D      | 4.700                    | 5.100 | 0.185               | 0.200 |
| D1     | 3.202                    | 3.402 | 0.126               | 0.134 |
| E      | 3.800                    | 4.000 | 0.150               | 0.157 |
| E1     | 5.800                    | 6.200 | 0.228               | 0.244 |
| E2     | 2.313                    | 2.513 | 0.091               | 0.099 |
| e      | 1.270 TYP                |       | 0.050 TYP           |       |
| L      | 0.400                    | 1.270 | 0.016               | 0.050 |
| θ      | 0°                       | 8°    | 0°                  | 8°    |

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