

Typical Specifications

Ito	ms	Specifications			
Tie		Rotary switch Pulse switch			
Rating (max.)/(mi (Resistive load)	n.)	0.1A 16V DC / 50µA 3V DC			
Contact resistanc (Initial / After oper	-	50 m Ω max. / 150 m Ω max.			
Rotational torque		40±20 mN·m 15±7 mN·m			
Operating life	Without load	10,000 cycles 30,000 cycle			
	With load	10,000 cycles (0.1A 16V DC)			

Product Line

Number of wafers	Poles	Positions	Changeover angle	Changeover timing	Actuator configuration	Actuator length (mm)	Minimum ord		Product No.	Drawing No.							
Of Waters		0	dilgle		18-tooth serration	lengur (min)	Japan	Export	SRBM120700	NO.							
		2			Flat	L=15	200	1,600	SRBM121300								
									SRBM131300								
	2	3			18-tooth	L=20	150	1,200	SRBM131400								
	4	30±3°	N. a. ala antin a	serration	serration	L=15	200	1,600	SRBM140700	,							
1			30±3	Non shorting		L=20	150	1,200	1.000	SRBM140800	'						
I													Flat	L-20	150	1,200	SRBM149501
		_			18-tooth serration			200 1,600	SRBM150500								
		5			Flat				SRBM154002								
	1	6			18-tooth	L=15	200		SRBM160700								
		20	10 1 00		serration				SRBM1L0800	0							
		pulses	18±3°		Flat				SRBM1L1400	2							

Note

All the axis are die casting shafts.

Packing Specifications

Tray

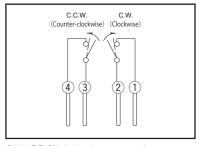
Product No.	· ·	ckages (pcs.)	Export package measurements (mm)
	1 case / Japan	1 case /export packing	measurements (mm)
SRBM120700 SRBM121300 SRBM131300 SRBM140700 SRBM150500 SRBM154002 SRBM160700 SRBM1L0800 SRBM1L1400	200	1,600	400×270×290
SRBM131400 SRBM140800 SRBM149501	150	1,200	

Detector

Dimensions

Single-shaft Type Unit:mm PC board mounting hole dimensions No. Style (Viewed from direction A) **Rotary switch** Mounting face 10-ø0.9 ^{+0.1} hole 12.5 max L±0.3 6_ 1 M7×0.75 PC board mounting face Center of shaft **Pulse switch** Mounting face 2-ø1.5 +0.1 hole 12.9 max. 6 4-ø0.9 +0.1 hole \blacksquare 2 M7×0.75 PC board 6.45 3.95 mounting face 6.45 Center of shaft 3.95

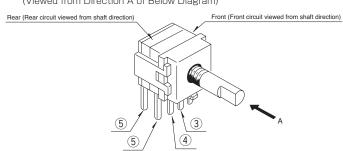
Pulse Switch Circuit Diagram



C.W.: ①② ON during changeover only C.C.W.: ③④ ON during changeover only

Rotary Switch Circuit Diagram

(Viewed from Direction A of Below Diagram)



2 to 4-p	position	5-posit	ion ※ 1	6-position * 2		
Rear	Front	Rear	Front	Rear	Front	
(4) (3) (2) (1)	5 4 3	5 1	5 4 3	5 1	5 4 3	

Notes

- 1. For position 2 to 4, 1 section consists of 2-pole.
- 2. For position 5 and 6, 1 section consists of 1-pole.
 - * 1: Circuit steps are position 2 to 5 at front and position 1 to 4 at rear. (External wiring to common terminal is required.)
 - * 2: Circuit steps are position 3 to 6 at front and position 1 to 4 at rear. (External wiring to common terminal is required.)



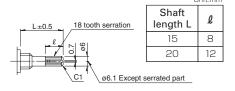
Dummy Terminals

Number of positions	2	3	4	5	6
Front	4 5	(5)	_	_	_
Rear	3 4	4	_	_	_

■ 18-tooth Serration Shaft

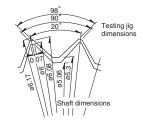
The shaft shows the position in which it is turned fully counterclockwise.

Die Casting Shaft



Details About Serration

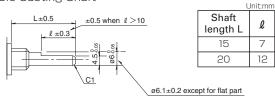
- (1) The mold dimensions of standard serration and the dimensions of test jigs are as shown in the figure at left.
- (2) Position of the serration bottom When the shaft is turned fully counterclockwise, the position of the serration bottom is on the AA line.
- (3) Slitting angle The slitting angle (position) is not specified.



Flat Shaft

The shaft shows the position in which it is turned fully counterclockwise.

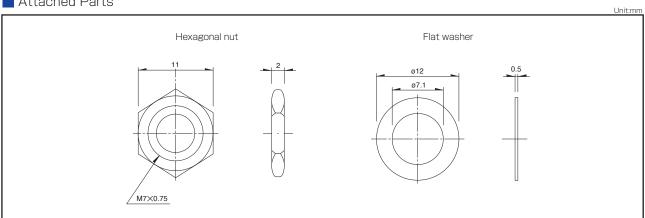
Die Casting Shaft



Shaft flatten angle						
		\oplus				

SRBM Series are based on p (printed terminal direction).

Attached Parts



				S	RBQ	SF	RBM						
S	Series		SRBD	Insertio	n Reflow type	Rotary	Pulse	SRBV	1	SF	RRM	SRRN	ı
F	Photo		•	•					ħ	•			>
Angle	e of throv	/	36°	4	0±3°	30±3°	18±3°			30)±3°		
Numb	er of pole	s		1		1	, 2	1		1, 2	2,3,4	2, 3, 4	1
Rotatio	onal torq	Je	13±5mN·m		3mN·m :5mN·m		!OmN·m 7mN·m	30±15mi	V·m	(Sho	80mN·m orting) 80mN·m shorting)	70±30ml	N∙m
Dimensio	ne	W	10		11.4		10	16.2					
(mm)	-	D H	1.7		3.5		2.5 11	18.5 7.5			_	_	
	erating ature ran		-25°C to +85	°C −10°C	to +60°C		to +85°C	-10°C to +	-85℃	-10°C 1	to +60°C	-30°C to +	-65
Auton	notive us	е	_		_		•	_			_	_	
Life	e cycle		*3		★ 3	,	(3)	*3		5	3	*3	
	max.)/(m stive load		1mA 5V DC 50μA 3V D0			6V DC 3V DC		0.3A 16V 50μA 3V			30V DC	0.15A 12V 50µA 3V	
Durability	Operating life without load		10,000 cycle 250mΩ max		10,000 cycles 100mΩ max.		30,000 cycles 100mΩ max.	10,000 cycles 100mΩ max.		10,000 cycles 40mΩ max.		10,000 cy 70mΩ m	
	Operating lif Load: as		10,000 cycle 250mΩ max		00 cycles mΩ max.		10,000	D cycles Ω max.		10,000 cycles 60mΩ max.		10,000 cy 100mΩ n	
	Initial corresist		200mΩ max			50m!	Ω max.	20mΩ max. 50mΩ m			iax.		
Electrical performance	Insula resist				100MΩ min. 100V DC						100MΩ min	. 500V DC	
	Voltage	proof			100V AC	for 1minut	е				500V AC fo	AC for 1minute	
	Term		3N for 1minut	е		5N for	lminute			10N fo	r Iminute	5N for 1mi	nute
	Actuator	Operating direction	_		_	0.5N·m	_	0.6N·n	n		1N·	m	
	strength	Pulling direction	50N		20N			100N					
Mechanical performance			The belo	w table sh	of shaft SRRM, SRBM, SRRN:5N, SRBQ, SRBV:1N able shows for The below table shows for The below table s RBM, SRRN SRBQ SRBV						nows for		
Jenomance	Wobb actu		Measuring position from mounting surface	Shaft wobble (max. value) O.17	Applicable mounting dimension	mount the	tance from ting surface to tip of shaft below 5	Shaft wobble (max. value)		Measuring position from ounting surface	Shaft wobble (max. value)	Applicable mounting dimension	
	30.00		15	0.25	20	above	5 and below 10	0.9		15	0.3	20	
			20	0.35	25	above	10 and below 15	1.2		20	0.4	25	
			25	0.42	30								
			30	0.5	above 35	T						Unit:mr	n
	Со	ld	-40°C 500h	n –20)℃ 96h	-40°	C 96h		-20°	0 96h		-40℃ 9	}6h
nvironmental performance	Dry h	neat	85°C 500h					85℃ 96	3h				
	Damp	heat	60°C, 90 to 95%RH 50	Oh		I	40	°C, 90 to 95°	%RH S	96h	Т		
Page 141			141		143	1.	45	148		1	50	153	

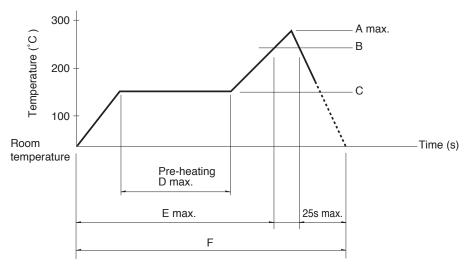
Note

Indicates applicability to all products in the series.

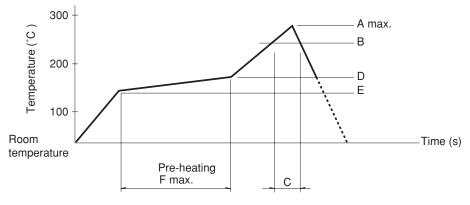
Rotary Switches Soldering Conditions

Example of Reflow Soldering Condition

- Heating method: Double heating method with infrared heater.
 Temperature measurement: Thermocouple \$\phi\$0.1 to 0.2 CA (K) or CC (T) at soldering portion(copper foil surface).
 A heat resisting tape should be used for fixed measurement.
- 3. Temperature profile



Series (Reflow type)	A (℃) 3s max.	B (℃)	C (°C)	D (s)	E (s)	F (s)
SRBQ	250	200	150±5	80 to 100	_	_



Series (Reflow type)	A (℃) 3s max.	B (℃)	C (s)	D (°C)	E (℃)	F(s)
SRBD	260	230	40	180	150	120

Notes 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.

2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Reference for Hand Soldering

Series	Soldering temperature	Soldering time
SRBQ, SRBM, SRBV, SRRM, SRRN	350±10°C	3+1/0s
SRBQ (Reflow type)	350±5℃	3s max.

Reference for Dip Soldering (For PC board terminal types)

Series	Iter	ms	Dip soldering		
Jeries	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion	
SRBM	100°C max.	60s max.	260±5℃	5s max.	
SRBV, SRRM, SRRN	_	_	260±5℃	10±1s	
SRBQ	_	-	260±5℃	5±1s	

