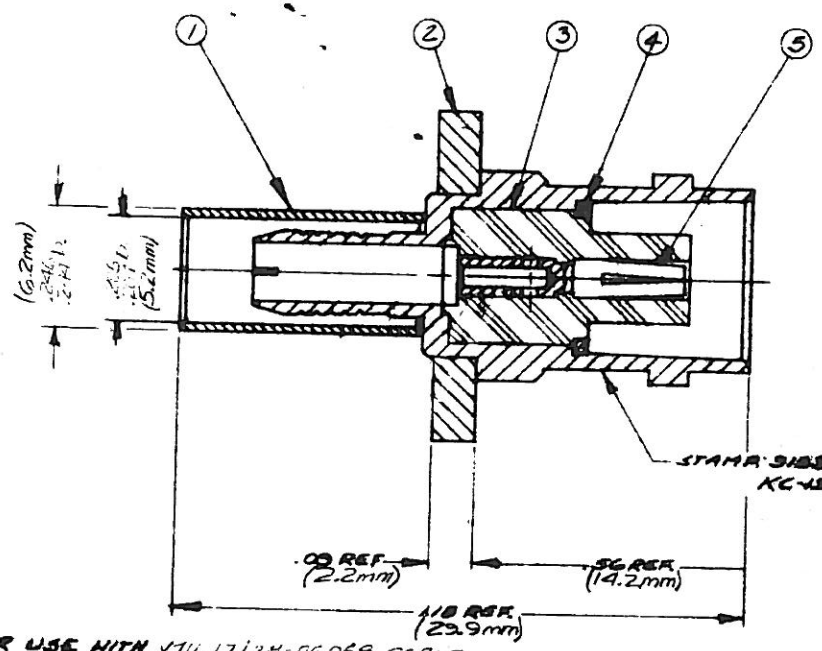
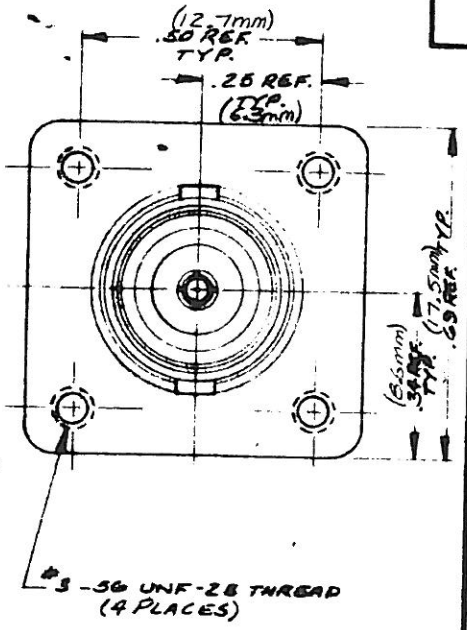
DASH NO.	M CODE	MADE FROM





NOTES:

1. FOR USE WITH VITAL 17/28-RG-058 CABLE
2. FOR CABLE TRIMMING USE KTJ-113 & KTD-166.
3. FOR CRIMPING USE DIE SIZE 01.
4. FOR CABLING INSTRUCTIONS SEE CP-465.

S-D

M39012/8-0009 (SHEET 1 OF 2)

REVISIONS	
ISSUE	CHANGES
0	ER 28888 AMD 18 JUN 87
1	CN 32279 A LNM 14 JUN 90

S-D

SCALE 4:1

KC-19-246

FINISH

SPEC. RER 10004

MATL.

SPEC.

BNC PANEL JACK

DRAWN AMD DATE 18 JUN 87

APPD. MJB DATE 19 JUN 87

KING ELECTRONICS

S-D

M39012/18-0504 (SHT20F2)

ITEM	REQ'D	DESCRIPTION	PART NO.
1	1	K-GRIP SLEEVE	1-4690-1MC7
2	1	K-GRIP BODY ASS'Y	
3	1	INSULATOR	
4	1	RETAINING RING	
5	1	BNC CRIMP CAPTIVE CONTACT F	1-570-24M9D
6	1	CABLING INSTRUCTIONS	3-339-2M88

REVISIONS

ISSUE	CHANGES
0	ER 28888 AMD 18JUN87
1	CN 32279 A LNM 14JUN90

S-D

KC-19-246

USED ON:

REF:

FINISH

SPEC KER 10004

MATL.

SPEC

PARTS LIST

DRAWN AMD DATE 18JUN87

APPR. MJB DATE 19JUN87

KINGS ELECTRONICS
40 MARBLEDALE ROAD
TUCKAHOE, N Y 10707

M39012/18-0504 (SHT20F2) S-D

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS ± .010
3 PLACE DECIMALS ± .004 ANGLES ± 0° 30'
T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.
2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX
3. NO FILLETS PERMITTED
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX
5. ALL DIMENSIONS PRIOR TO PLATING.