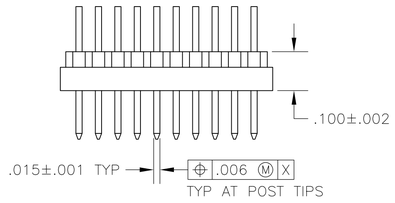
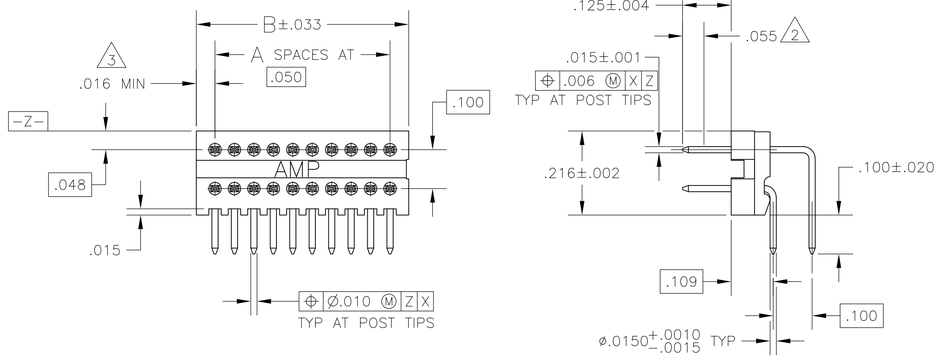
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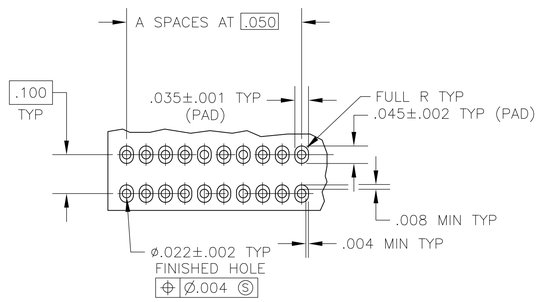
LOC	DIST
AD	00

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	T3	REVISED PER ECO-11-004917	11MAR11	RK	HMR







RECOMMENDED HOLE PATTERN
FOR MANUAL INSERTION

1. CONTACT AREA PLATED WITH .000030 GOLD; SOLDER TAILS PLATED WITH .000150 MIN TIN-LEAD; ALL OVER .000050 MIN NICKEL
2. POINT OF MEASUREMENT FOR PLATING THICKNESS
3. THE NOTED DIMENSION APPLIES AT THE INTERSECTION OF THE POST AND HOUSING.
4. CONTACT AREA PLATED WITH .000030 GOLD; SOLDER TAILS PLATED WITH .000150 MIN TIN; ALL OVER .000050 MIN NICKEL
5. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

		B	A	NO OF POSN	PART NUMBER
	4	2.515	49	100	6-104118-7
	4	2.015	39	80	6-104118-6
5 OBSOLETE	4	1.815	35	72	6-104118-5
5 OBSOLETE	4	1.515	29	60	6-104118-4
5 OBSOLETE	4	1.115	21	44	6-104118-3
	4	1.015	19	40	6-104118-2
5 OBSOLETE	4	.865	16	34	6-104118-1
5 OBSOLETE	4	.765	14	30	6-104118-0
5 OBSOLETE	4	.665	12	26	5-104118-9
	4	.615	11	24	5-104118-8
	4	.515	9	20	5-104118-7
5 OBSOLETE	4	.415	7	16	5-104118-6
5 OBSOLETE	4	.365	6	14	5-104118-5
5 OBSOLETE	4	.315	5	12	5-104118-4
	4	.265	4	10	5-104118-3
5 OBSOLETE	4	.215	3	8	5-104118-2
	4	1.265	24	50	5-104118-1
5 OBSOLETE	1	2.515	49	100	1-104118-7
	1	2.015	39	80	1-104118-6
OBSOLETE	1	1.815	35	72	1-104118-5
5 OBSOLETE	1	1.515	29	60	1-104118-4
OBSOLETE	1	1.115	21	44	1-104118-3
5 SUPERSEDED	1	1.015	19	40	1-104118-2
OBSOLETE	1	.865	16	34	1-104118-1
5 OBSOLETE	1	.765	14	30	1-104118-0
OBSOLETE	1	.665	12	26	104118-9
5 OBSOLETE	1	.615	11	24	104118-8
5 SUPERSEDED	1	.515	9	20	104118-7
OBSOLETE	1	.415	7	16	104118-6
OBSOLETE	1	.365	6	14	104118-5
OBSOLETE	1	.315	5	12	104118-4
5 SUPERSEDED	1	.265	4	10	104118-3
OBSOLETE	1	.215	3	8	104118-2
5 SUPERSEDED	1	1.265	24	50	104118-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± -
1 PLC ± -
2 PLC ± -
3 PLC ± .005
4 PLC ± -
ANGLES ± -

MATERIAL: HOUSING: THERMOPLASTIC COLOR-BLACK
CONTACT:COPPER ALLOY

FINISH: SEE TABLE 2

DWN D CLOUSER 03OCT88
CHK T ZOLA 03OCT88
APVD T ZOLA 03OCT88
PRODUCT SPEC 108-1093
APPLICATION SPEC 114-25031
WEIGHT -

TE Connectivity

NAME: HEADER ASSEMBLY, RIGHT ANGLE, UNSHROUDED, DOUBLE ROW,AMPMODU® System 50

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-104118	-

CUSTOMER DRAWING | SCALE 5:1 | SHEET 1 OF 1 | REV T3