

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

20

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1. MATERIAL: HOUSING: GLASS FILED THERMO PLASTIC POLYESTER(94V-0), COLOR: BLACK
CONTACT: COPPER ALLOY
RETENTION LEG: PRE-TIN COPPER ALLOY

2. FINISH(ALL OVER): NICKEL PL. 1.27μmMIN

3. FINISH(CONTACT AREA): GOLD PL. 0.38μmMIN AFTER 2

4. FINISH(CONTACT TAIL): TIN PL. 2μmMIN AFTER 2

5. THE SHAPE, SIZE AND POSITION OF THE CHARACTER SHOW THE OUTLINE. THEY DON'T SHOW DETAILS.

6. THE KEYING ARRANGEMENT OF "Y" IS SYMMETRIC WITH "X".

1. 材料: ハウジング: ガラス入り熱可塑性ポリエステル樹脂(94V-0)、色: 黒
コンタクト: 銅合金
リテンションレグ: 錫めっき済銅合金

2. めっき: 全面: ニッケル下地めっき1.27μm以上

3. めっき: 接触部 2の上に金めっき0.38μm以上

4. めっき: コンタクト半田付部: 2の上に錫めっき2μm以上

5. 文字の形状、大きさ、および位置については、大略を示すものであり、詳細を示すものではありません。

6. Y KEY形状は、X KEY形状と左右対称

LOGO MARK

SERIES CODE

CIRCUIT NO

1

X

10

KEYING

CAVITY MARK
(ALPHABET: CAPITAL LETTER)

1-1827876-0
(20POS:X-KEY)

ROW ID
BOTH SIDE

HDR HSG

15

3.05

3.1

3.1

7

0.45

2.5

RETENTION LEG

2.5Xn=A±0.05

2.5±0.05

0.45 REF

2.5±0.05

7±0.05

15 REF

POS.-Ø0.8±0.05
DRILL DIA

POS.-Ø1.6±0.1
ROUND DIA

2-Ø1.5±0.1
DRILL DIA

2-Ø2.3MIN
ROUND DIA

OUTLINE OF HDR HSG

推奨基板取付寸法 : コネクタ搭載面(非累積公差)
PC基板厚 : 1.0~1.6±0.1

RECOMMEND PC BOARD HOLE PATTERN
: CONNECTOR MOUNT SIDE(NOT ACCUMULATE TOLERANCE)
PC BOARD THICKNESS : 1.0~1.6±0.1

AS SHOWN : 1-1827876-0 (20POS:X-KEY)
ONLY 4POS----SEE SHEET 2 OF 3

20	Y	9	22.5	26.0	27.6	2-1827876-0
20	X	9	22.5	26.0	27.6	1-1827876-0
12	Y	5	12.5	16.0	17.6	2-1827876-6
12	X	5	12.5	16.0	17.6	1-1827876-6
8	Y	3	7.5	11.0	12.6	2-1827876-4
8	X	3	7.5	11.0	12.6	1-1827876-4
6	Y	2	5.0	8.5	10.1	2-1827876-3
6	X	2	5.0	8.5	10.1	1-1827876-3
4	Y	1	2.5	6.0	7.6	2-1827876-2
4	X	1	2.5	6.0	7.6	1-1827876-2
POS	KEY	n	A	B	C	PART NO

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DWN T.KUDO 13JAN2005
CHK D.MITSUGI 14MAR2005
APVD D.MITSUGI 14MAR2005

DIMENSIONS:
単位: 尺

TOLERANCES UNLESS
OTHERWISE SPECIFIED:
一般公差 ±0.3, ±3°
0-PLC ±
1-PLC ±0.5
2-PLC ±0.13
3-PLC ±0.013
4-PLC ±0.0001
ANGLES ±
FINISH
仕上

108-78268

114-5377

WEIGHT

CUSTOMER DRAWING

TE Connectivity

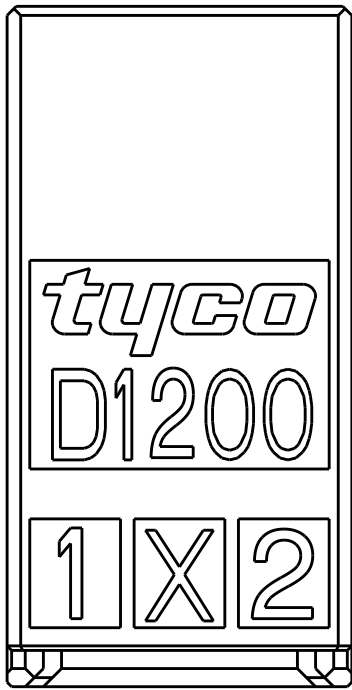
DYNAMIC D1200D 2.5mmPITCH
HDR ASSY (H-TYPE)
4-20POS

SIZE A200779
CAGE CODE C
DRAWING NO 1827876
RESTRICTED TO

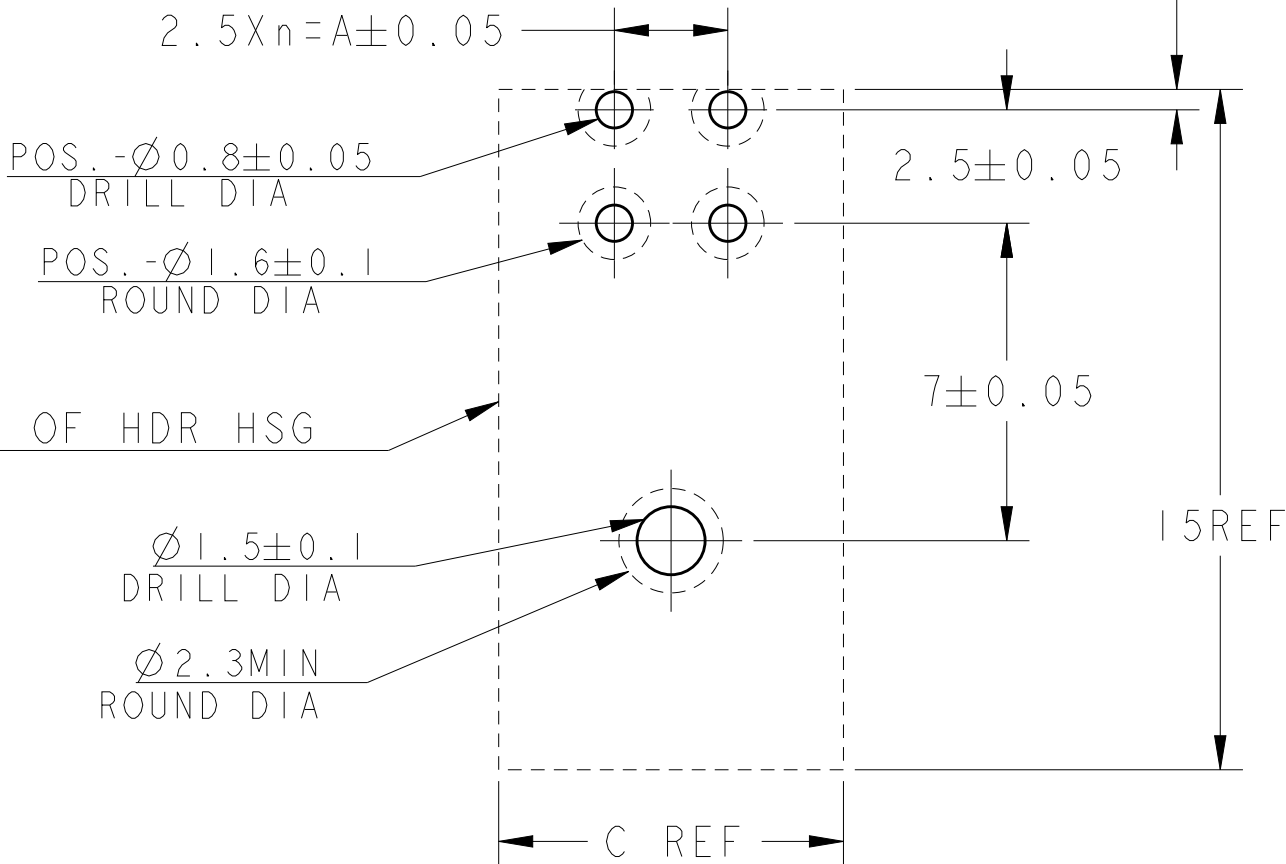
SCALE 6:1
SHEET 1 OF 3
REV C2

1471-9 (3/11)

LOC	DIST	REVISIONS				
J	-	P	LTR	DESCRIPTION	DATE	DWN
		-		SEE SHEET 1	-	-



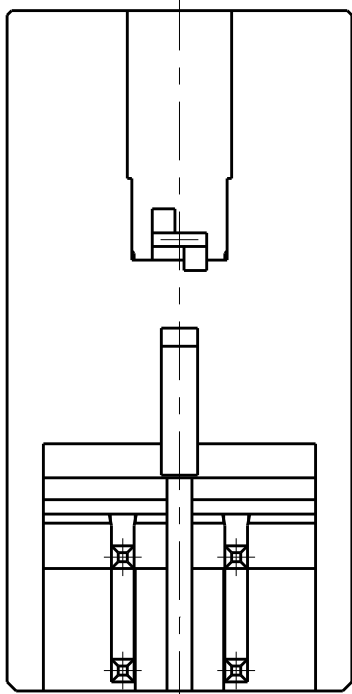
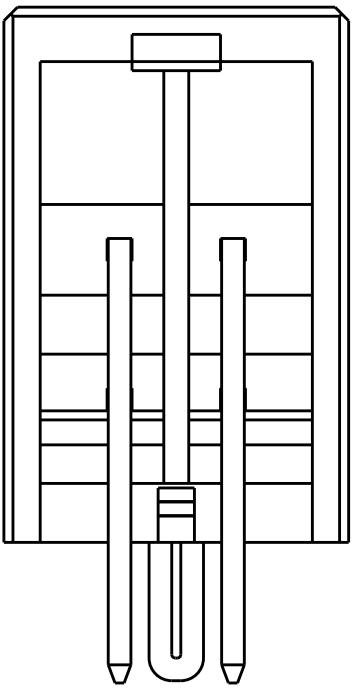
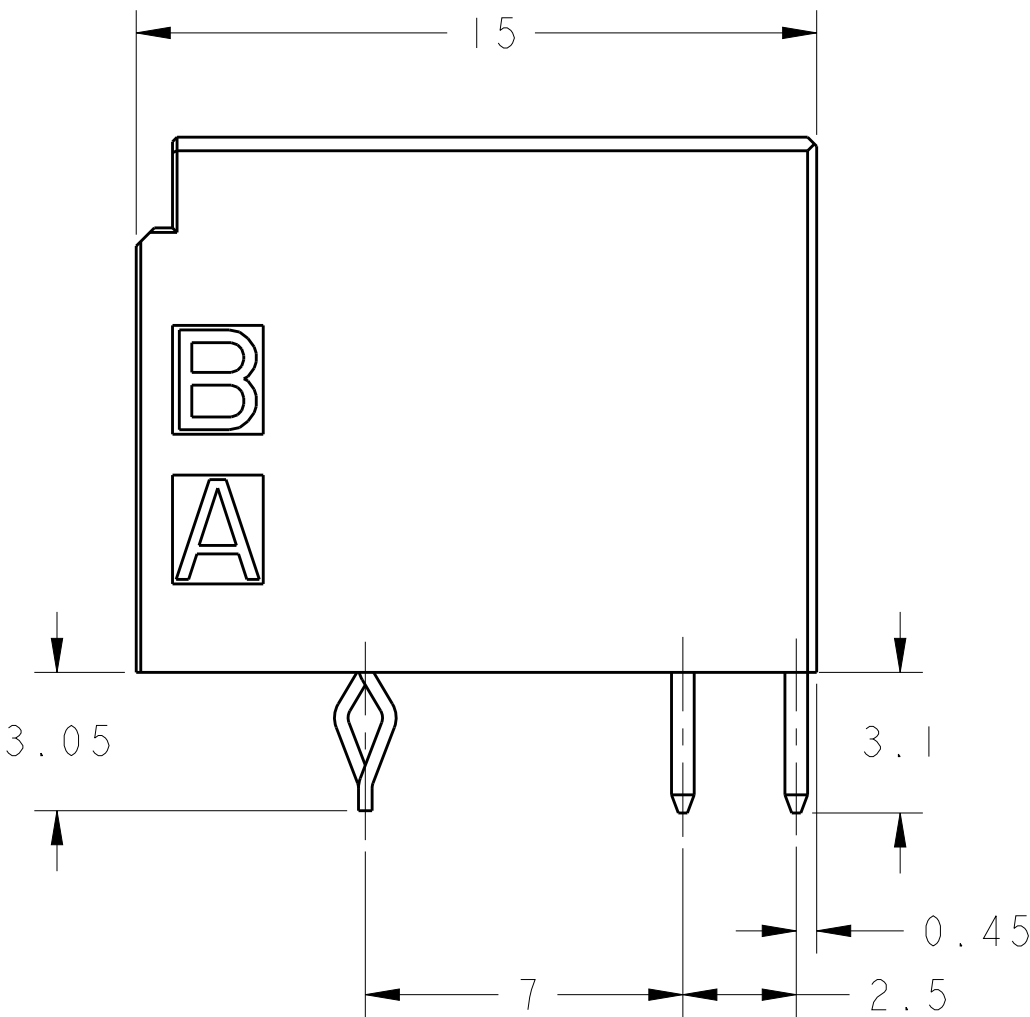
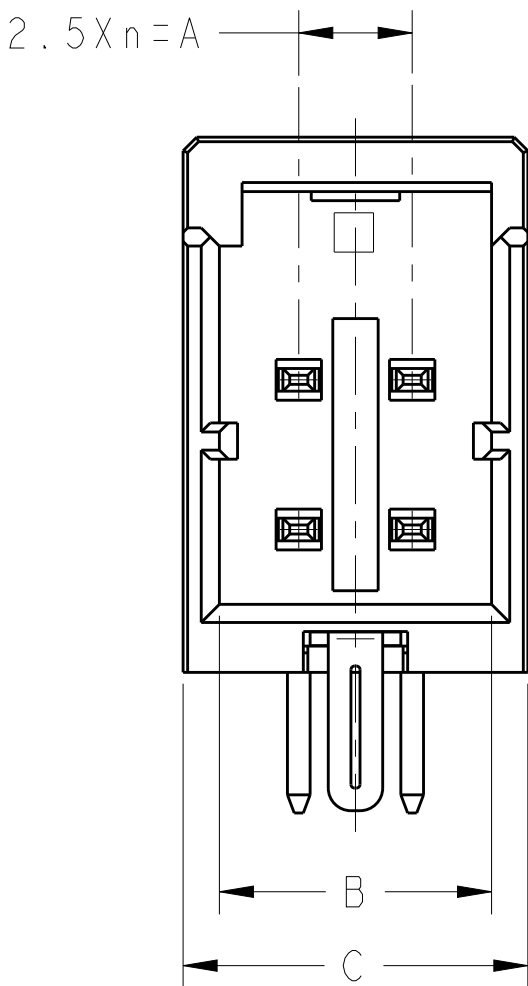
1-1827876-2
(4POS: X-KEY)



推奨基板取付穴寸法 : コネクタ搭載面(非累積公差)
PC基板厚 : 1.0~1.6±0.1

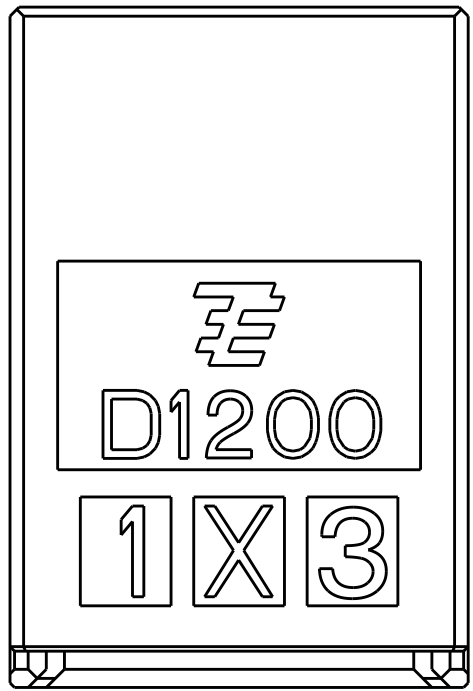
RECOMMEND PC BOARD HOLE PATTERN
: CONNECTOR MOUNT SIDE (NOT ACCUMULATE TOLERANCE)
PC BOARD THICKNESS : 1.0~1.6±0.1

ONLY 4POS

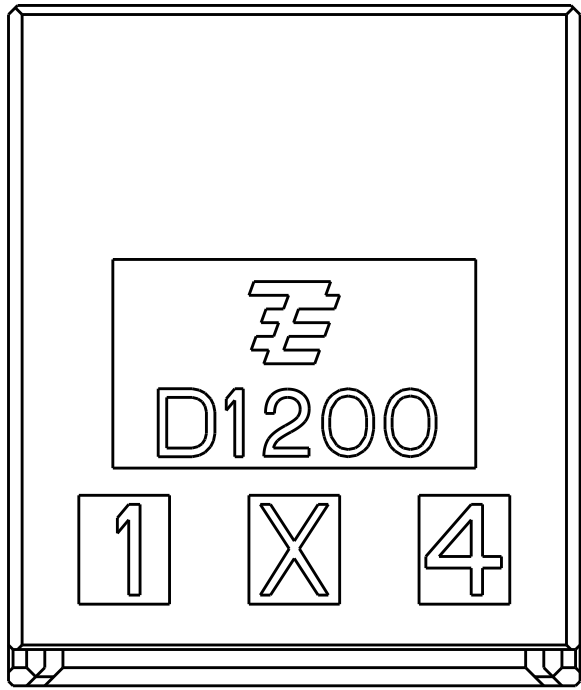


THIS DRAWING IS A CONTROLLED DOCUMENT		DWN I. KUDO 13JAN2005	TE Connectivity			
DIMENSIONS: mm		CHK D. MITSUGI 14MAR2005				
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD D. MITSUGI 14MAR2005	NAME DYNAMIC D1200D 2.5mmPITCH HDR ASSY (H-TYPE) 4-20POS			
0 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH		PRODUCT SPEC 108-78268 APPLICATION SPEC 114-5377 WEIGHT -	SIZE A200779	CAGE CODE C-1827876	DRAWING NO 1827876	RESTRICTED TO -
MATERIAL -		CUSTOMER DRAWING	SCALE 6:1	SHEET 2	OF 3	REV C2

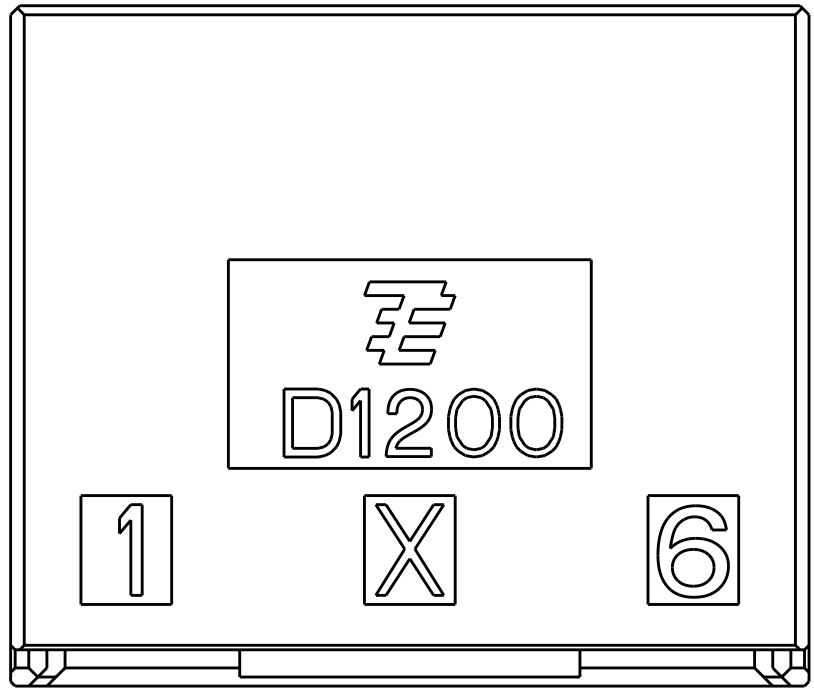
LOC		DIST		REVISIONS						
J	-	P	LTR	DESCRIPTION			DATE	DWN	APVD	
			-	SEE SHEET 1			-	-	-	



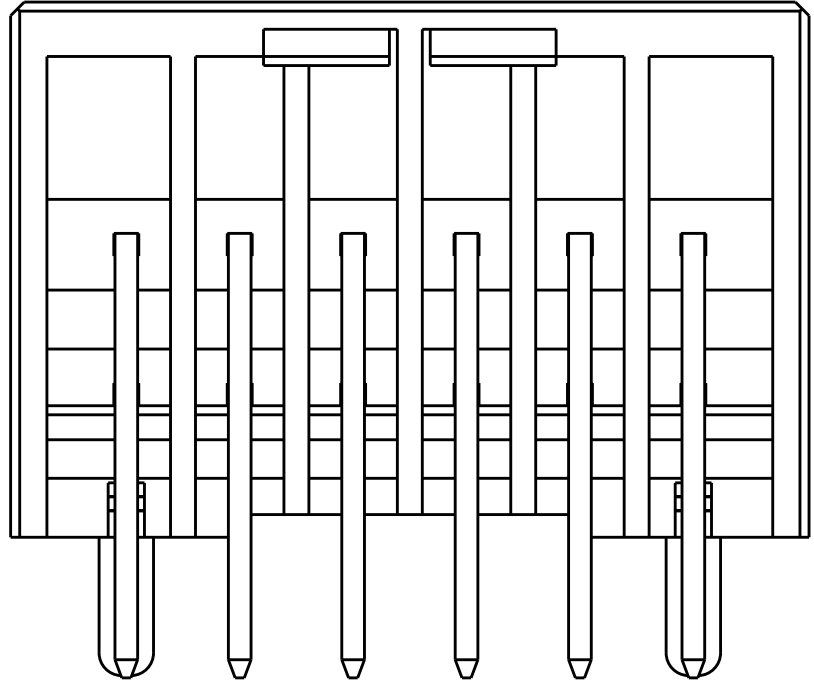
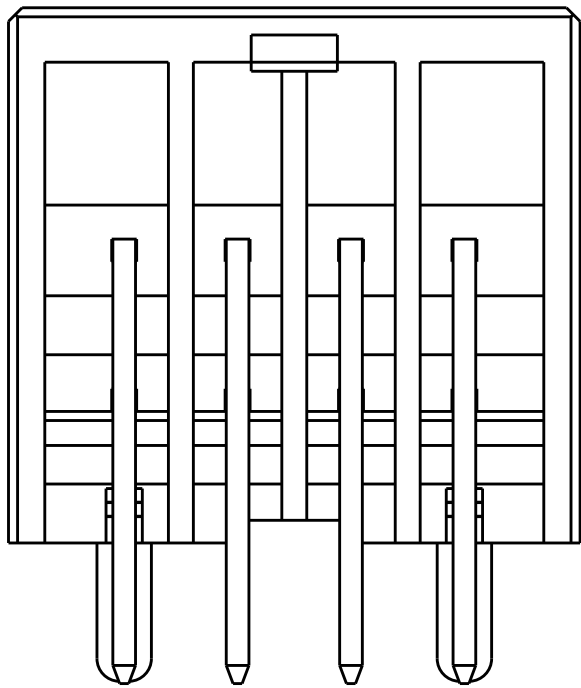
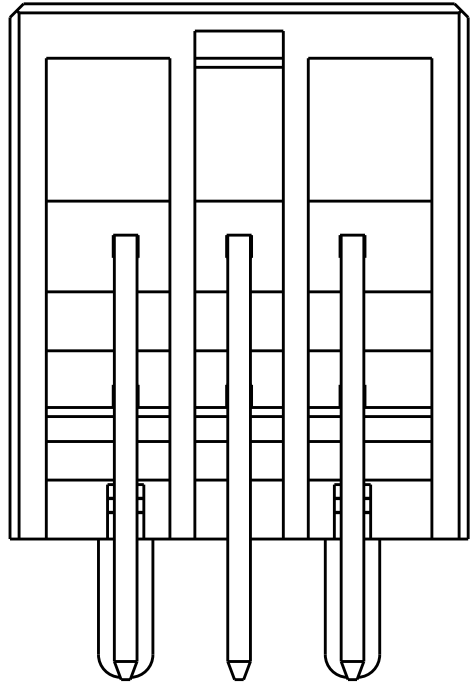
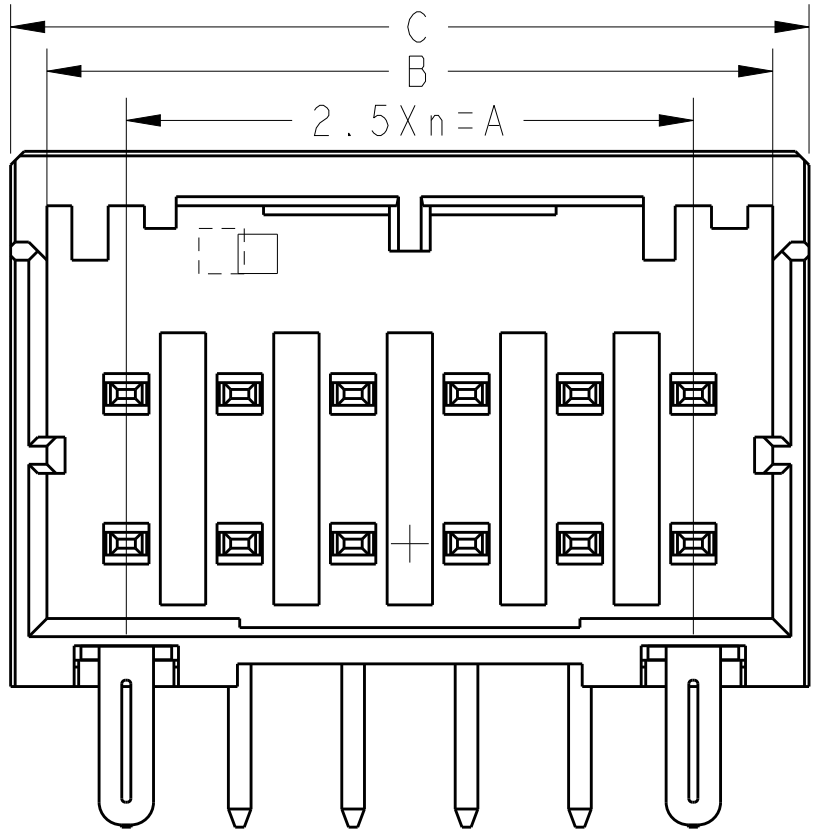
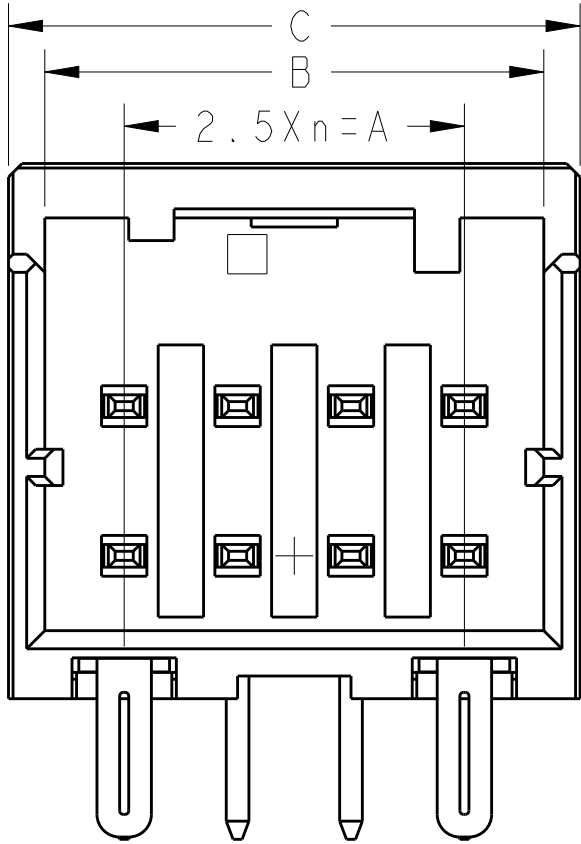
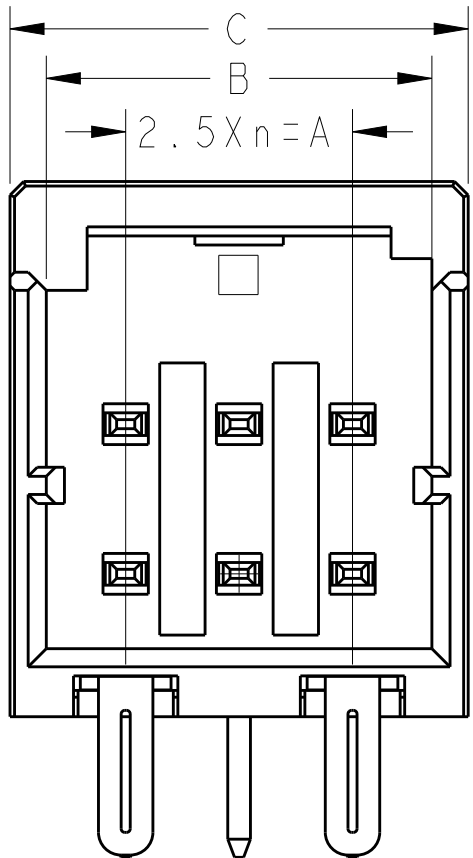
I-1827876-3
(6POS:X-KEY)

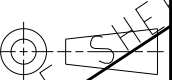


I-1827876-4
(8POS:X-KEY)



I-1827876-6
(12POS:X-KEY)



THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN	16MAR2005		 TE Connectivity								
				CHK	I. KUDO 14MAR2005										
DIMENSIONS: mm				TOLERANCES UNLESS OTHERWISE SPECIFIED:				NAME DYNAMIC D1200D 2.5mmPITCH HDR ASSY (H-TYPE) 4-20POS							
				APVD	14MAR2005		SIZE								
				D. MITSUGI		CAGE CODE									
				PRODUCT SPEC							DRAWING NO				
				108-78268									RESTRICTED TO		
				APPLICATION SPEC											
114-5377															
MATERIAL				WEIGHT		A200779		C-1827876		-					
FINISH				-		SCALE		SHEET		REV					
						6:1		3 of 3		C2					