Measurement condition

Ambient temperature: 23 °C
Input power level: 0 dBm
Terminating impedance: *
Input: 590 Ω || -3,7 pF
Output: 590 Ω || -3,7 pF

Characteristics

Remark:
The reference level for the relative attenuation a_{rel} of the TFS 514 is the minimum of the pass band attenuation. This value is defined as the insertion loss a_e. The nominal frequency f_N is fixed at 514 MHz without any tolerance. The values of relative attenuation a_{rel} are guaranteed for the whole operating temperature range. The frequency shift of the filter in the operating temperature range is included in the production tolerance scheme.

D a t a		typ. Value		tolerance / limit		
Insertion loss (reference level)	a_e	10,0	dB	max.	13,0	dB
Nominal frequency	f_N	-			514	MHz
Passband	PB	-		f_N ±	3	MHz
Pass band ripple p-p		0,35	dB	max.	1	dB
Bandwidth	BW					
1 dB		6,44	MHz	min.	6,0	MHz
3 dB		7,32	MHz	min.	6,9	MHz
10 dB		8,32	MHz	max.	9,3	MHz
30 dB		9,47	MHz	max.	11,8	MHz
Relative attenuation	a_{rel}					
10,0 MHz … 350,0 MHz		65	dB	min.	45	dB
350,0 MHz … 480,0 MHz		50	dB	min.	40	dB
480,0 MHz … 508,1 MHz		38	dB	min.	30	dB
519,9 MHz … 600,0 MHz		36	dB	min.	30	dB
600,0 MHz … 800,0 MHz		60	dB	min.	30	dB
Group delay ripple within PB p-p		60	ns	max.	200	ns
Return loss within PB		18	dB	min.	10	dB
Operating temperature range	OTR	-		- 40 °C ... + 85 °C		
Storage temperature range		-		- 40 °C ... + 85 °C		
Frequency inversion temperature		17	°C		-	
Temperature coefficient of frequency	TC_f **	-0,04	ppm/K²		-	

*) The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.
**) $\Delta f(Hz) = TC_f(ppm/K^2) \times (T-T_0)^2 \times f_{TO}(MHz)$

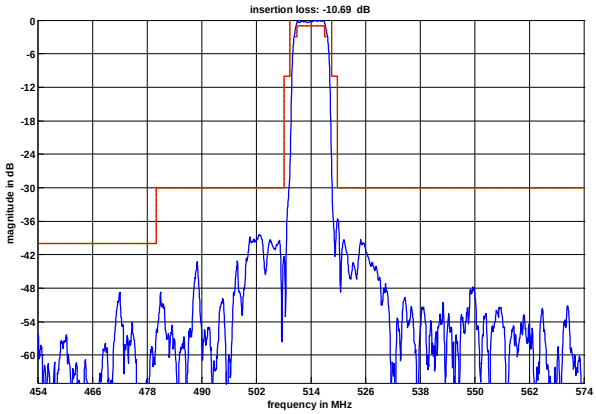
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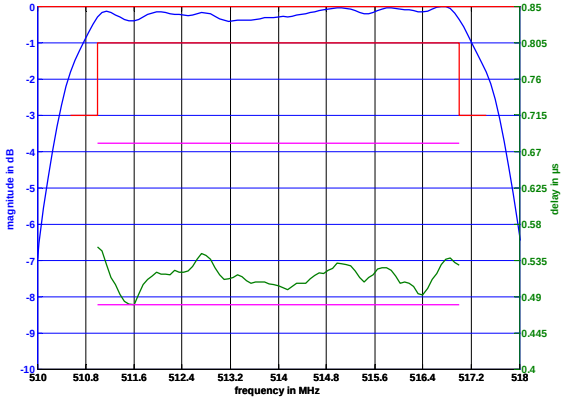
Checked / Approved:

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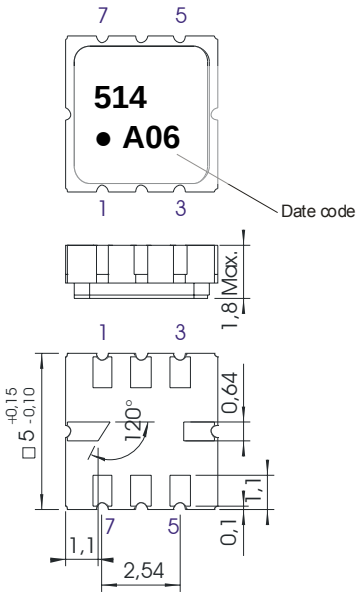
Filter characteristic





Construction and pin connection

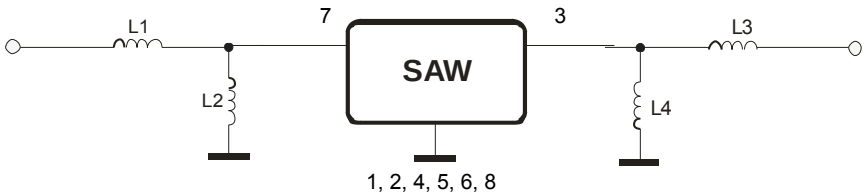
(All dimensions in mm)



1	Ground
2	Ground
3	Output
4	Ground
5	Ground
6	Ground
7	Input
8	Ground

Date code:	Year + week
A	2010
B	2011
C	2012
...	

50 Ohm Test circuit



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Stability characteristics, reliability

After the following tests the filter shall meet the whole specification:

1. Shock:	500g, 1 ms, half sine wave, 3 shocks each plane; DIN IEC 68 T2 - 27
2. Vibration:	10 Hz to 500 Hz, 0,35 mm or g respectively, 1 octave per min, 10 cycles per plan, 3 plans; DIN IEC 68 T2 - 6
3. Change of temperature:	-55 °C to 125°C / 30 min. each / 10 cycles DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow):	reflow possible: three times max.; for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;
5. ESD	ANSI/ESD S20.20-1999**,** class 1A for HBM

This filter is RoHS compliant (2002/95/EG, 2005/618/EG)

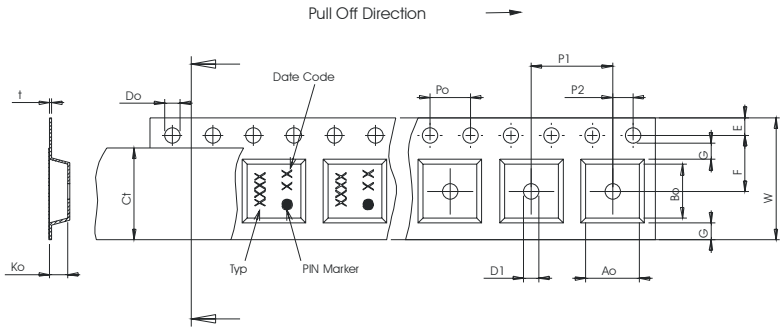
Packing

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters per reel:	3000
reel of empty components at start:	min. 300 mm
reel of empty components at start including leader:	min. 500 mm
trailer:	min. 300 mm

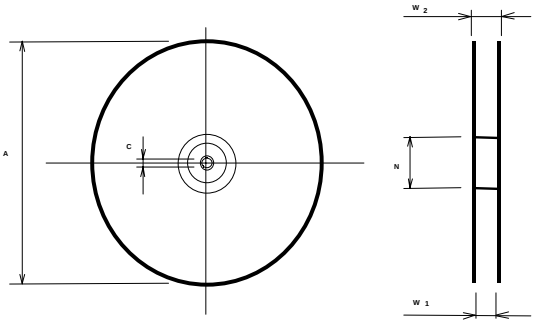
Tape (all dimensions in mm)

W	:	12,00
Po	:	4,00
Do	:	1,50
E	:	1,75
F	:	5,50
G(min)	:	0,75
P2	:	2,00
P1	:	8,00
D1(min)	:	1,50
Ao	:	5,30
Bo	:	5,30
Ct	:	9,5



Reel (all dimensions in mm)

A	:	330
W1	:	12,4
W2(max)	:	18,4
N(min)	:	50
C	:	13,0



The minimum bending radius is 45 mm.

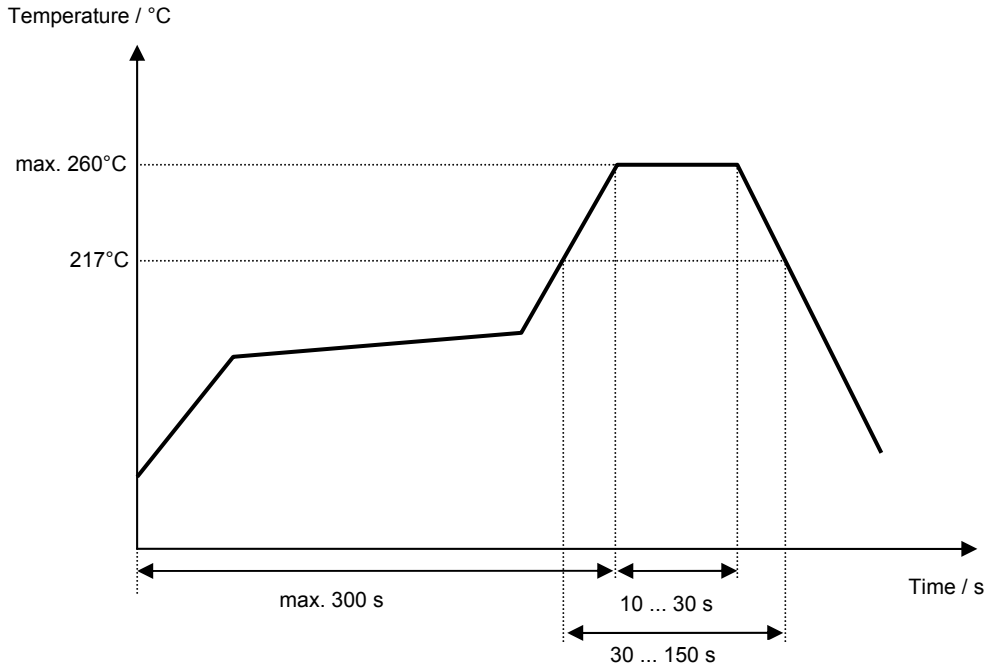
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Air reflow temperature conditions

Conditions	**Exposure**
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

Chip-mount air reflow profile



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History

Version	Reason of Changes	Name	Date
1.0	- Generation of development specification	A Jaffer	25.09.2009
1.1	- add of terminating impedances (preliminary values), typical values, filter characteristics - temperature coefficient of frequency corrected - pinning of rf-return ports changed - matching configuration added	Pfeiffer	03.12.2009
1.2	- relative attenuation at 30 dB: typing error corrected	Pfeiffer	07.12.2009
1.3	- terminating impedances, typical values and filter characteristics updated	Pfeiffer	04.02.2010

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