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2012

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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER

PART NUMBER

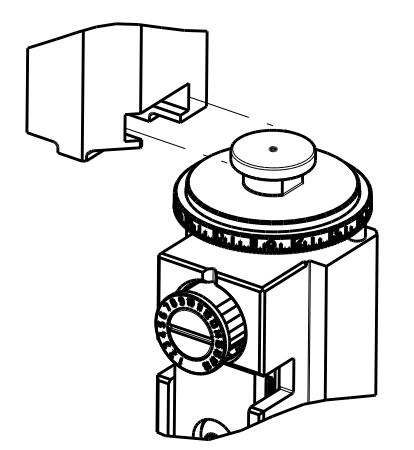
REVISION

DESCRIPTION

FEED TYPE

CONVERT TO

PART NUMBERS REQUIRED



2151698-2

A

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

SERVO LATCH PLATE

2119951-1

2161540-1

8-2151698-5

1901094-3

1976043-1

2168400-6 (QUANTITY 2)

2151698-5

A

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

2119950-1

-

-

-

-

-

-

2151698-6

A

NON-CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

-

-

-

-

-

-

-

2151698-7

A

FINE CRIMP HEIGHT ADJUST

NONE

-

-

-

-

-

-

-

7-2151698-7

A

CRIMP TOOLING KIT

-

-

-

-

-

-

-

-

APPLICATOR DATA

CRIMP WIRE INSUL

SIZE .176 [4.47 mm]

TYPE D

APPLICATOR INSTRUCTIONS 408-10389

TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: FULLY INSULATED FASTON

WIRE STRIP LENGTH .265-.297 IN [6.73-7.54 mm]

INSULATION DIAMETER RANGE

TERMINAL APPLICATION SPECIFICATION

TERMINALS APPLIED

TE TERMINAL

TE TERMINAL

TE TERMINAL

TE TERMINAL

GROUP 1

GROUP 2

WIRE SIZE

CRIMP HEIGHT INCH [mm]

CRIMP HEIGHT REFERENCE SETTING

SOLDER

18

0.070+/-0.002 [1.78+/-0.05]

6.3

.12 IN [3.05mm]

20 or 22

0.065+/-0.002 [1.65+/-0.05]

7.7

.12 IN [3.05mm]

1 RECOMMENDED SPARE PARTS

2 GREASE BEARING SURFACES LIGHTLY

3 LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151698-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151698-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151698-6

5 ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6 APPLY PN - 1-23419-5 LOCTITE TO THREDS OF ITEM 62 AND FOR -6 ONLY APPLY PN - 1-23419-5 LOCTITE TO ITEM 31.

7 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

8 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

9 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

10 WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

1 ITEM 7 MUST BE REMOVED IF APPLICATOR IS USED ON BENCH MACHINE.

2 ITEMS 5 AND 9 OR ITEMS 10 AND 22 ARE REQUIRED WHEN RUNNING ON A LEADMAKER.
ITEM 42 OR 43 REQUIRED WHEN RUNNING ON A BENCH MACHINE.

3 FEED ADJUSTMENT MAY BE REQUIRED WHEN SWITCHING TERMINALS.

4 GROUP 1 TERMINALS: Ø.120 IN [3.05mm] MAX INSULATION
GROUP 2 TERMINALS: Ø.200 IN [5.08mm] MAX INSULATION

1 USE ITEMS 5, 9, OR 42 WITH GROUP 1 TERMINALS
USE ITEMS 10, 22, OR 43 WITH GROUP 2 TERMINALS

2 TO CHECK CRIMP HEIGHT, CRIMP SOLDER (Ø.12 IN [3.05mm] 60/40 SOLID CORE) AND MEASURE AT CENTER OF SLUG.

3 IT MAY BE NECESSARY TO MODIFY THE T-TERMINATING UNIT/K-PRESS BASE PLATE BEFORE USE BY ADDING A 10-32 HOLE TO RELOCATE THE FORWARD STOP AS SHOWN.

4 ITEMS 253 AND 255 MUST BE INSTALLED IN THE G-TERMINATING UNIT CHIP RELIEF HOLE BEFORE INSTALLING THE APPLICATOR.

5 ITEM 257, REQUIRED IF APPLICATOR IS RUN ON T-TERMINATING UNIT/K-PRESS. GUARD, ITEM 256, REQUIRED IF APPLICATOR IS BEING USED ON G-TERMINATOR.

6 TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.

7 CUT TO LENGTH AT ASSEMBLY.

10-32 UNF-28 X .50 DP

1.75

RELOCATE THIS STOP TO NEXT OR ADDED HOLE.

BASE PLATE ASSEMBLY

CRIMP HEIGHT

SOLDER

CALIPERS

APPLICATOR STYLE CONVERSION CHART

PART NUMBERS REQUIRED

2119957-2

APPLICATOR SHIM PACK

260

462992-7

GUARD ASSEMBLY

257

679532-1

INSERT, GUARD

256

189728-1

BRACKET, SPACER

255

568681-1

SPACER, BASE PLATE

253

8-21084-0

O-RING, .676 ID, .070 DIA. MAT.

252

2119640-1

PUSH ROD, AIR FEED

250

2079988-1

BUSHING, LCH5-12, MISUMI

249

2119641-1

FEED CAM, AIR FEED

248

2119798-1

DETENT PIN

247

1-22279-3

SPRING, COMPRESSION

246

2119758-1

RAM, AMP STYLE, SIDE FEED, NON-ADJ.

245

7-18023-7

SCR, SKT HD CAP M3 X 4.0

241

2168400-6

SHCS, LOW HEAD, RoHS, M5 X 16

240

2119580-1

MECHANICAL FEED ASSEMBLY

239

77

7

6

5

2

PART NO

DESCRIPTION

ITEM NO

ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4

(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE 2119599-1

LOC A

DIST 66

REVISIONS

DESCRIPTION

DATE

OWN

APVD

1 2063440-2 AIR FEED MODULE 238

2 2119740-2 TAG, IDENTIFICATION 213

3 1901094-3 SPACER, FEEDER 198

4 21045-3 RING, RETAIN, EXTERN, 3/16 CRESCENT 172

5 994969-1 MAGNET, RARE EARTH HIGH ENERGY 166

6 994970-2 COUNTER, MAGNETIC 164

7 240638-1 SPRING, FEED FINGER 163

8 3-23627-7 PIN, RETAIN, GRVD, 3/16 X .854 137

9 2119799-1 HOLDER, FEED FINGER, AF 136

10 SEE NOTE 4 MEMORY CHIP, PROGRAMMED 135

11 1633743-1 SERVO FEED LATCH ASM 133

12 1-22281-8 SPRING, COMPRESSION 121

13 1-18028-2 WASHER, FLAT, REG M4 119

14 1-690438-0 FRONT STRIP GUIDE 96

15 2168083-1 SCR, SKT HD CAP, RoHS, M3 X 8.0 95

16 18023-4 SCR, SKT HD CAP M3 X 10.0 94

17 2168083-6 SCR, SKT HD CAP, RoHS, M5 X 65 93

18 455888-4 SPACER, CRIMPER 82

19 240641-9 SPACER 81

20 2119956-1 DOCUMENTATION PACKAGE 71

21 2161332-2 DEPRESSOR, WIRE FUNNEL 70

22 2161331-1 SPACER, WIRE FUNNEL DEPRESSOR 69

23 1-18028-4 WASHER, FLAT, REG M3 68

24 2119740-1 TAG, IDENTIFICATION 67

25 2168078-1 SCREW, DRIVE, RH, RoHS 66

26 2119793-1 LIMITER, ADJUSTMENT BOLT 63

27 992763-5 SCR, SET, SOC, CONE POINT, M3 x 4.0 62

28 2-18032-5 SCR, SET, FLT POINT M5 X 20.0 61

29 2079383-4 SCR, BHSC, RoHS (M4 X 8) 60

30 5-18022-5 SCR, HEX HD CAP, M4 X 6.0 59

31 462427-2 FINGER, FEED 56

32 2168400-1 SHCS, LOW HEAD, RoHS, M4 X 12 54

33 2168083-8 SCR, SKT HD CAP, RoHS, M4 X 16 53

34 18023-9 SCR, SKT HD CAP M4 X 6.0 49

35 1-2119656-9 APPLICATOR BASIC ASSEMBLY, SF 46

36 2119370-1 RAM, AMP STYLE, SIDE FEED 44

37 462433-7 SUPPORT, INSULATION 43

38 1-462433-0 SUPPORT, INSULATION 42

39 2079383-7 SCR, BHSC, RoHS (M8 X 25) 41

40 2119645-1 DISC, NUMBERED FA WIRE ADJUSTMENT 40

41 2119957-1 APPLICATOR SHIM PACK 39

42 2119644-2 RAM WASHER, PRECISION 38

43 2119085-1 FA HEAD, ATLANTIC STYLE 37

44 2119092-1 BOLT, ADJUSTMENT 35

45 5-22278-1 SPRING, COMPRESSION 33

46 2161328-1 HEX HEAD, FLANGED, M5 x 8mm LONG 32

47 1-2168083-4 SCR, SKT HD CAP, RoHS, M4 X 5 30

48 2161336-1 PLATE, REAR STRIP GUIDE 29

49 22281-9 SPRING, COMPRESSION 27

50 356835-1 LEVER, DRAG RELEASE 26

51 240792-1 DRAG, TERMINAL 25

52 684042-4 GUIDE, STRIP, FRONT 24

53 980371-4 SCR, SKT HD SHLDR 5.0 DIA X 6.0 23

54 462431-6 WIRE FUNNEL 22

55 2168083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 21

56 1-18028-2 WASHER, FLAT, REG M4 20

57 2119533-1 STRIPPER, SIDE FEED 19

58 463460-2 HOLD DOWN, TERMINAL 18

59 469542-3 REAR FLOATING SHEAR 17

60 1-2168083-1 SCR, SKT HD CAP, RoHS, M3 X 6 16

61 2161335-2 SHEAR PLATE, REAR 15

62 2119862-2 SHEAR HOLDER, REAR 14

63 2119806-1 INSERT, SHEAR 13

64 3-22280-3 SPRING, COMPRESSION 12

65 1-356885-4 STOP, SHEAR 11

66 462843-6 TERMINAL SUPPORT 10

67 462843-8 TERMINAL SUPPORT 9

68 464291-4 ANVIL, SAND-BLASTED 22-18 8

69 803925-2 GUIDE, CARRIER SCRAP 7

70 2-690468-5 DEPRESSOR SHEAR, REAR 6

71 462431-3 WIRE FUNNEL 5

72 238009-3 BLOCK, FL CRIMPER SPACER 4

73 464290-1 CRIMPER, SEMI-FLAT 22-18 1

74 77 7 6 5 2 PART NO DESCRIPTION ITEM NO

100% COMPLIANCE TO CUSTOMER REQUIREMENTS

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE ORGANIZATION SHALL BE CONTACTED FOR THE LATEST REVISION.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±.13 2 PLC ±.013 3 PLC ±.013 4 PLC ±.0001 ANGLES FINISH

MATERIAL

OWN B. WEAVER 15JUN2012

CHK G. HOFENER

APVD T. ELBIN 15JUN2012

NAME Ocean Side Feed Applicator

SIZE CASE CODE DRAWING NO

RESTRICTED TO

WEIGHT

Customer Accessible Production Drawing

SCALE 1:1

SHEET 1 OF 4

REV A

8

7

6

5

4

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DIMENSION LINE AND TOLERANCING PER ASME Y14.5M-2003

C

B

A

D

C

B

A

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

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PACIFIC VERSION

TERMINATOR

INTERFACE ADAPTER

PART NUMBER

2-2151698-2

REVISION

A

DESCRIPTION

FINE CRIMP HEIGHT ADJUST

FEED TYPE

PNEUMATIC

CONVERT TO

SERVO LATCH PLATE

PART NUMBERS REQUIRED

2119951-1

2161540-1

8-2151698-5

1901094-3

1976043-1

2168400-6 (QUANTITY 2)

2161326-1

8-2151698-4

-

-

-

2119950-1

-

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-

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-

-

-

2-2151698-5

A

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

2119950-1

-

-

-

-

-

2-2151698-7

A

FINE CRIMP HEIGHT ADJUST

NONE

-

-

-

-

-

7-2151698-7

A

CRIMP TOOLING KIT

-

-

-

-

-

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

.176 [4.47 mm]

D

INSUL

-

-

APPLICATOR INSTRUCTIONS

408-10389

TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: FULLY INSULATED FASTON

WIRE STRIP LENGTH

INSULATION DIAMETER RANGE

.265-.297 IN [6.73-7.54 mm]

Ø

TERMINAL APPLICATION SPECIFICATION

114-2123

-

-

TERMINALS APPLIED

TE TERMINAL

TE TERMINAL

TE TERMINAL

TE TERMINAL

2-520080-2

9-520272-2

2-520306-2

2-520083-2

2-520310-2

2-520272-2

GROUP 1

GROUP 2

WIRE SIZE

CRIMP HEIGHT INCH [mm]

CRIMP HEIGHT REFERENCE SETTING

Ø SOLDER

18

0.070+/-0.002 [1.78+/-0.05]

6.3

.12 IN [3.05mm]

20 or 22

0.065+/-0.002 [1.65+/-0.05]

7.7

.12 IN [3.05mm]

RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151698-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151698-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151698-6

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

APPLY PN - 1-23419-5 LOCTITE TO THREDS OF ITEM 62

MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

ITEM 7 MUST BE REMOVED IF APPLICATOR IS USED ON BENCH MACHINE.

ITEMS 5 AND 9 OR ITEMS 10 AND 20 ARE REQUIRED WHEN RUNNING ON A LEADMAKER.

ITEM 42 OR 43 REQUIRED WHEN RUNNING ON A BENCH MACHINE.

FEED ADJUSTMENT MAY BE REQUIRED WHEN SWITCHING TERMINALS.

GROUP 1 TERMINALS: Ø.120 IN [3.05mm] MAX INSULATION

GROUP 2 TERMINALS: Ø.200 IN [5.08mm] MAX INSULATION

USE ITEMS 5, 9, & 42 WITH GROUP 1 TERMINALS

USE ITEMS 10, 22, & 43 WITH GROUP 2 TERMINALS

TO CHECK CRIMP HEIGHT, CRIMP SOLDER (Ø.12 IN [3.05mm] 60/40 SOLID CORE) AND MEASURE AT CENTER OF SLUG.

IT MAY BE NECESSARY TO MODIFY THE T-TERMINATING/K-PRESS BASE PLATE BEFORE USE BY ADDING A 10-32 HOLE TO RELOCATE THE FORWARD STOP AS SHOWN.

ITEMS 253 AND 255 MUST BE INSTALLED IN THE G-TERMINATING UNIT CHIP RELIEF HOLE BEFORE INSTALLING THE APPLICATOR.

ITEM 257, REQUIRED IF APPLICATOR IS RUN ON T-TERMINATING UNIT/K-PRESS. GUARD, ITEM 256, REQUIRED IF APPLICATOR IS BEING USED ON G-TERMINATOR.

TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.

CUT TO LENGTH AT ASSEMBLY.

APPLICATOR STYLE CONVERSION CHART

CONVERT TO

PART NUMBERS REQUIRED

-

-

-

-

-

-

SERVO LATCH PLATE

2119951-1

2161540-1

8-2151698-5

1901094-3

1976043-1

2168400-6 (QUANTITY 2)

SMART APPLICATOR

2161326-1

-

8-2151698-4

-

-

-

-

-

-

-

-

-

PNEUMATIC FEED

2119950-1

-

-

2119641-2

2119799-1

2063440-2

-

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*WARNING

ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

8

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SET UP GAUGE

2119599-1

LOC

A

DIST

66

REV

1

DATE

15JUN2012

BY

G. HOFNER

APVD

T. ELBIN

15JUN2012

DESCRIPTION

DATE

OWN

APVD

-

-

1

-

1901094-3

SPACER, FEEDER

198

-

-

-

2

21045-3

RING, RETAIN, EXTERN, 3/16 CRESCENT

172

-

1

1

1

994969-1

MAGNET, RARE EARTH HIGH ENERGY

166

-

REF

REF

REF

994970-2

COUNTER, MAGNETIC

164

-

-

-

1

240638-1

SPRING, FEED FINGER

163

-

1

1

1

8-21084-1

O-RING, .801 ID, .070 DIA. MAT.

152

-

-

-

1

2119641-2

FEED CAM, AIR FEED

151

-

1

1

1

2119798-2

DETENT PIN

145

-

1

1

1

2079383-8

SCR, BHSC, RoHS (M4 X 16)

144

-

4

4

4

2168400-5

SHCS, LOW HEAD, RoHS, M4 X 20

143

-

1

1

1

2-2119656-0

APPLICATOR BASIC ASSEMBLY, SF

141

-

1

1

1

2119650-1

RAM, ASIAN STYLE, SIDE FEED

140

-

1

1

1

2119092-2

BOLT, ADJUSTMENT

139

-

-

-

1

3-23627-7

PIN, RETAIN, GRVD, 3/16 X .854

137

-

-

-

1

2119799-1

HOLDER,FEED FINGER, AF

136

-

-

REF

-

SEE NOTE 4

MEMORY CHIP, PROGRAMMED

135

-

-

1

-

1633743-1

SERVO FEED LATCH ASM

133

-

1

1

1

1-22281-8

SPRING, COMPRESSION

121

-

1

1

1

1-18028-2

WASHER, FLAT, REG M4

119

-

1

1

1

1-690438-0

FRONT STRIP GUIDE

96

-

2

2

2

2168083-1

SCR, SKT HD CAP, RoHS, M3 X 8.0

95

-

4

4

4

18023-4

SCR, SKT HD CAP M3 X 10.0

94

-

1

1

1

2168083-6

SCR, SKT HD CAP, RoHS, M5 X 65

93

-

1

1

1

455888-4

SPACER, CRIMPER

82

-

1

1

1

240641-9

SPACER

81

-

1

1

1

2119956-1

DOCUMENTATION PACKAGE

71

-

1

1

1

2161332-2

DEPRESSOR, WIRE FUNNEL

70

-

1

1

1

2161331-1

SPACER, WIRE FUNNEL DEPRESSOR

69

-

2

2

2

1-18028-4

WASHER, FLAT, REG M3

68

-

1

-

1

2119740-1

TAG,IDENTIFICATION

67

-

2

2

2

2168078-1

SCREW, DRIVE, RH, RoHS

66

-

1

1

1

2119793-1

LIMITER, ADJUSTMENT BOLT

63

-

3

3

3

992763-5

SCR, SET, SOC, CONE POINT, M3 x 4.0

62

-

2

2

2

2-18032-5

SCR, SET, FLT POINT M5 X 20.0

61

-

-

-

1

5-18022-5

SCR, HEX HD CAP, M4 X 6.0

59

-

-

-

1

462427-2

FINGER, FEED

56

-

2

2

2

2168083-8

SCR, SKT HD CAP, RoHS, M4 X 16

53

-

-

-

1

18023-9

SCR, SKT HD CAP M4 X 6.0

49

-

1

1

1

462433-7

SUPPORT, INSULATION

43

-

1

1

1

1-462433-0

SUPPORT, INSULATION

42

-

1

1

1

2079383-7

SCR, BHSC, RoHS (M8 X 25)

41

-

1

1

1

2119645-1

DISC, NUMBERED FA WIRE ADJUSTMENT

40

-

1

1

1

2119957-1

APPLICATOR SHIM PACK

39

-

1

1

1

2119644-2

RAM WASHER, PRECISION

38

-

2

2

2

5-22278-1

SPRING, COMPRESSION

33

-

1

1

1

2161328-1

HEX HEAD, FLANGED, M5 x 8mm LONG

32

-

2

2

2

1-2168083-4

SCR, SKT HD CAP, RoHS, M4 X 5

30

-

1

1

1

2161336-1

PLATE, REAR STRIP GUIDE

29

-

2

2

2

22281-9

SPRING, COMPRESSION

27

-

1

1

1

356835-1

LEVER, DRAG RELEASE

26

-

1

1

1

240792-1

DRAG, TERMINAL

25

-

1

1

1

684042-4

GUIDE, STRIP, FRONT

24

-

1

1

1

980371-4

SCR, SKT HD SHLDR 5.0 DIA X 6.0

23

-

1

1

1

462431-6

WIRE FUNNEL

22

-

1

1

1

2168083-2

SCR, SKT HD CAP, RoHS, M4 X 8.0

21

-

1

1

1

1-18028-2

WASHER, FLAT, REG M4

20

-

1

1

1

2119533-1

STRIPPER, SIDE FEED

19

-

1

1

1

463460-2

HOLD DOWN, TERMINAL

18

-

1

1

1

469542-3

REAR FLOATING SHEAR

17

-

2

2

2

1-2168083-1

SCR, SKT HD CAP, RoHS, M3 X 6

16

-

1

1

1

2161335-2

SHEAR PLATE, REAR

15

-

1

1

1

2119862-2

SHEAR HOLDER, REAR

14

-

1

1

1

2119806-1

INSERT, SHEAR

13

-

1

1

1

3-22280-3

SPRING, COMPRESSION

12

-

1

1

1

1-356885-4

STOP, SHEAR

11

-

1

1

1

462843-6

TERMINAL SUPPORT

10

-

1

1

1

462843-8

TERMINAL SUPPORT

9

-

1

1

1

464291-4

ANVIL, SAND-BLASTED 22-18

8

-

1

1

1

803925-2

GUIDE, CARRIER SCRAP

7

-

1

1

1

2-690468-5

DEPRESSOR SHEAR, REAR

6

-

1

1

1

462431-3

WIRE FUNNEL

5

-

1

1

1

238009-3

BLOCK, FL CRIMPER SPACER

4

-

1

1

1

464290-1

CRIMPER, SEMI-FLAT 22-18

1

-77

-27

-25

-22

PART NO

DESCRIPTION

ITEM NO

PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4

(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:

mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±.5

1 PLC ±.0.5

2 PLC ±.0.13

3 PLC ±.0.13

4 PLC ±.0.0001

ANGLES ±.5

FINISH

MATERIAL

DATE

15JUN2012

CHK

G. HOFNER

APVD

T. ELBIN

15JUN2012

NAME

Ocean Side Feed Applicator

SIZE

A1

CAGE CODE

00779

DRAWING NO

©=2151698

RESTRICTED TO

-

Customer Accessible Production Drawing

SCALE

1:1

SHEET

3

OF

4

REV

A

AMP 4805 REV 31MAR2000

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

