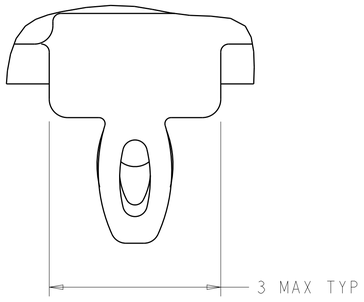
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LOC	DIST
GP	00

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	RELEASE TO A PER ECO-15-018552	28DEC2015	RG	SH



DETAIL S (12)
SCALE 20:1

(1) CAGE ASSEMBLY MATERIAL: NICKEL SILVER, 0.25 THICK
HEAT SINK MATERIAL: ALUMINUM
HEAT SINK CLIP MATERIAL: STAINLESS STEEL
EMI SPRING MATERIAL: COPPER ALLOY
FRONT FLANGE MATERIAL: ZINC ALLOY
LIGHT PIPE MATERIAL: CLEAR POLYCARBONATE

(2) PITCH BETWEEN PORTS OF ONE 1X6 CAGE ASSEMBLY.

(3) SPACING BETWEEN CAGES ON THE SAME PC BOARD, TO BE SPECIFIED BY CUSTOMER, MUST COMPLY WITH MINIMUM DIMENSIONS SHOWN.

(4) REFERENCE APPLICATION SPEC 114-13218 FOR RECOMMENDED DRILL HOLE DIAMETER AND PLATING THICKNESS.

(5) DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.

(6) DIMENSION F IS THE NOMINAL THICKNESS OF CUSTOMER SUPPLIED PC BOARD,
SINGLE SIDED PC BOARD MINIMUM THICKNESS = 1.45mm
DOUBLE SIDED PC BOARD MINIMUM THICKNESS = 2.2mm PER QSFP.

(7) HEAT SINKS, LIGHT PIPES, AND HEAT SINK CLIPS SHIPPED ASSEMBLED TO CAGE ASSEMBLY.

(8) DATUM A IS TOP SURFACE OF PC BOARD.

(9) DIMENSION APPLIES WITH MODULE INSERTED IN CAGE.

(10) UNPLATED THRU HOLE.

11. MATES WITH QSFP MSA COMPATIBLE TRANSCEIVER.

(12) SURFACE TRACES PERMITTED WITHIN THIS AREA EXCEPT WHERE CAGE STANDOFFS, SHOWN IN DETAIL S, CONTACT PC BOARD.

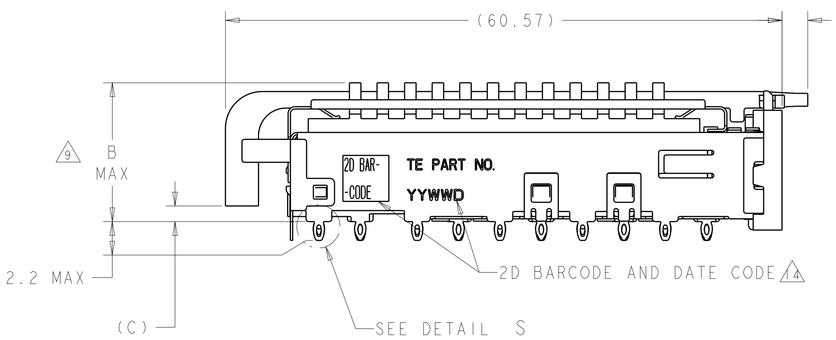
(13) BASELINE FOR THESE DIMENSIONS IS THE CENTER OF COMPLIANT PIN HOLE.

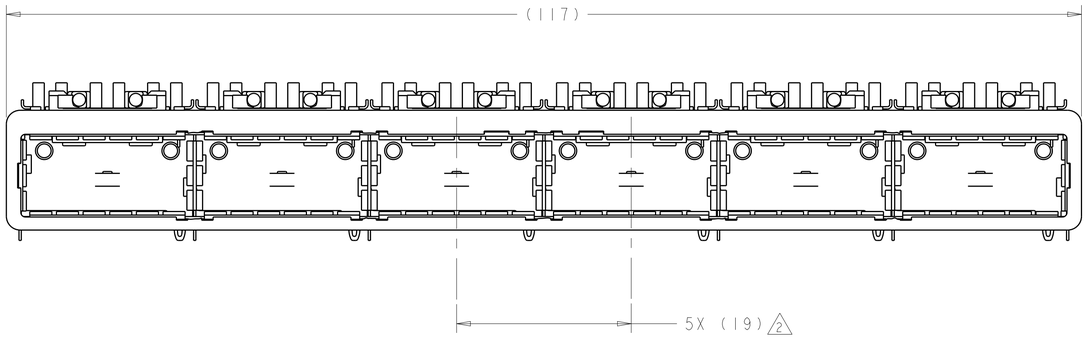
(14) 2D BARCODE AND DATE CODE (YYWWD) MARKED ON SIDE OF CAGE.

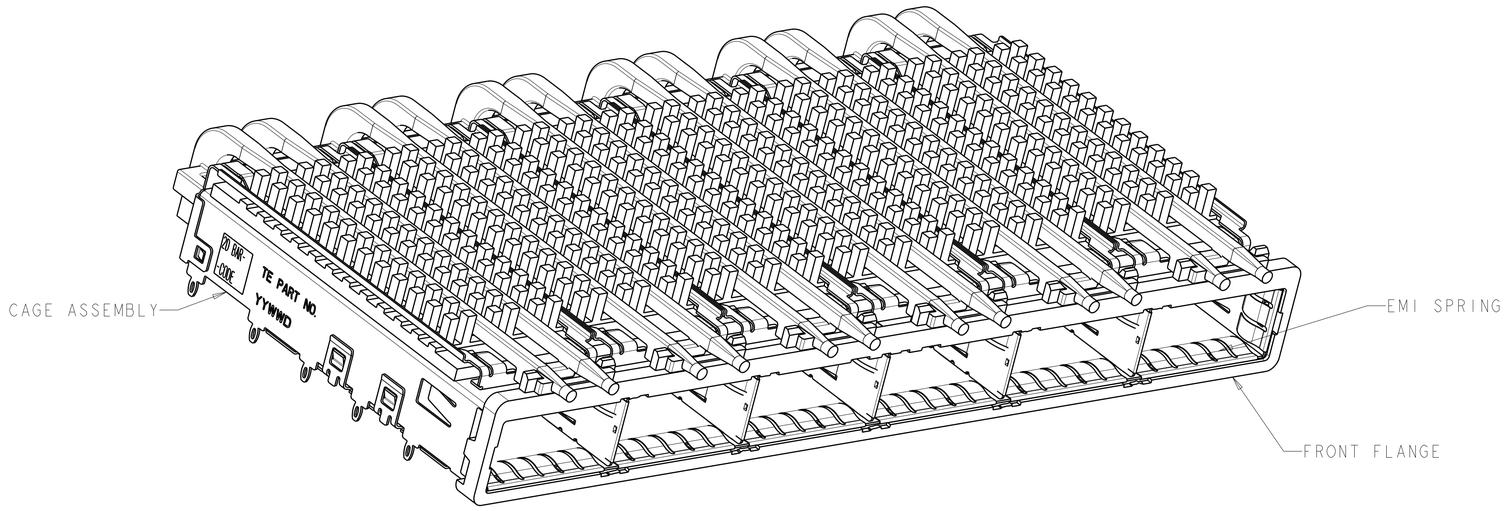
(15) REFERENCE APP SPEC 114-13218 FOR GASKET THICKNESS CALCULATION.

(16) EMI SPRING FINISH: 2µm MINIMUM TIN
FRONT FLANGE FINISH: 3µm MINIMUM TIN OVER 1.27µm MINIMUM NICKEL OVER 5.08µm MINIMUM COPPER.
HEAT SINK FINISH: NICKEL OR BLACK ANODIZED

(17) HEAT SINKS AND CLIPS SHIPPED ASSEMBLED TO CAGE ASSEMBLY. LIGHT PIPES, SHIPPED UNATTACHED, MUST BE ASSEMBLED BY CUSTOMER AFTER THE CASE IS SEATED IN THE PCB.







(1) (7) (17)	0.8-1.1	2.8	1.70	23.0	NETWORKING	2143307-3
	0.8-1.1	2.8	1.70	16.0	SAN	2143307-2
	0.8-1.1	2.8	1.70	13.7	PCI	2143307-1
	E	D	C	B	HEAT SINK PROFILE	PART NUMBER

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DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±-
1 PLC ±0.1
2 PLC ±0.1
3 PLC ±0.013
4 PLC ±0.0001
ANGLES ±-

MATERIAL - (1)
FINISH (16)

DWN	C. VALENTINE	04MAR2010
CHK	J. PETERSON	04MAR2010
APVD	J. PETERSON	04MAR2010

PRODUCT SPEC: 108-2286
APPLICATION SPEC: 114-13218
WEIGHT: -

TE Connectivity

NAME: 1X6 CAGE ASSEMBLY, BEHIND BEZEL, W/ LIGHT PIPES AND HEAT SINKS, QSFP

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
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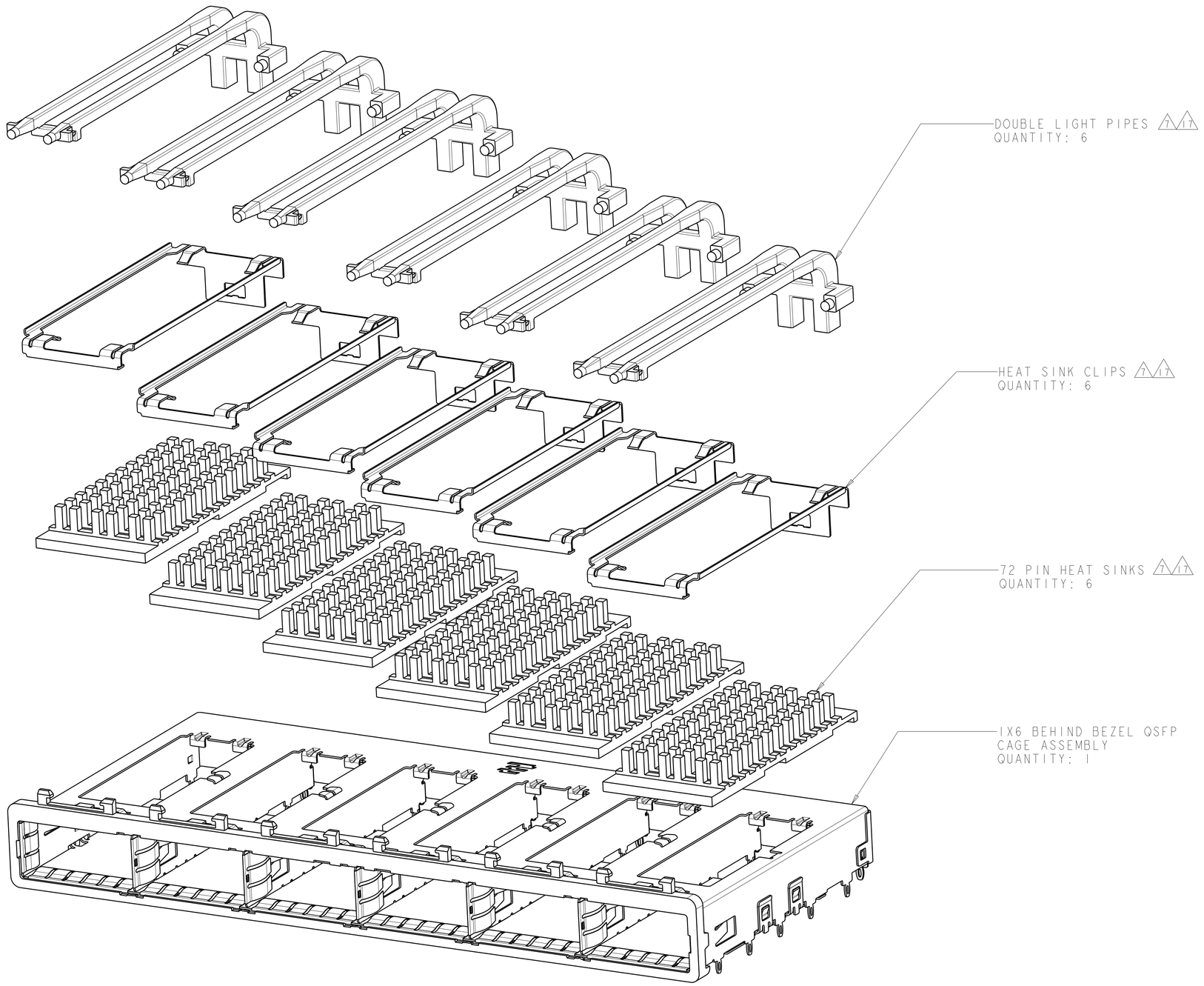
CUSTOMER DRAWING | SCALE 3:1 | SHEET 1 OF 5 | REV A

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P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-



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1 PLC ±0.1
2 PLC ±0.1
3 PLC ±0.013
4 PLC ±0.0001
ANGLES ±-

MATERIAL - -
FINISH - -

DWN C. VALENTINE 04MAR2010
CHK J. PETERSON 04MAR2010
APVD J. PETERSON 04MAR2010
PRODUCT SPEC 108-2286
APPLICATION SPEC 114-13218
WEIGHT -

TE Connectivity

NAME 1X6 CAGE ASSEMBLY, BEHIND BEZEL, W/ LIGHT PIPES AND HEAT SINKS, QSFP

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
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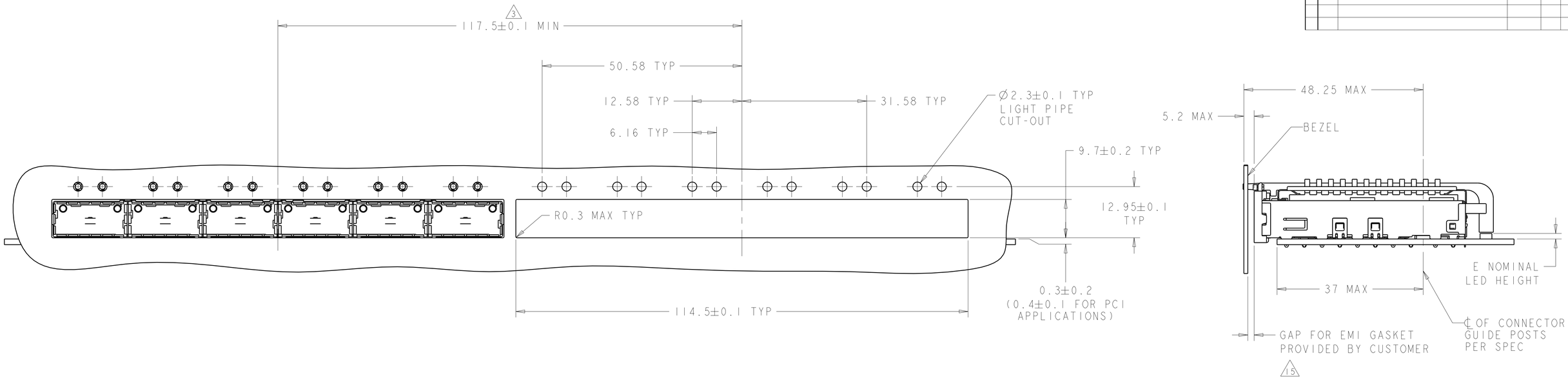
CUSTOMER DRAWING | SCALE 3:1 | SHEET 2 OF 5 | REV A

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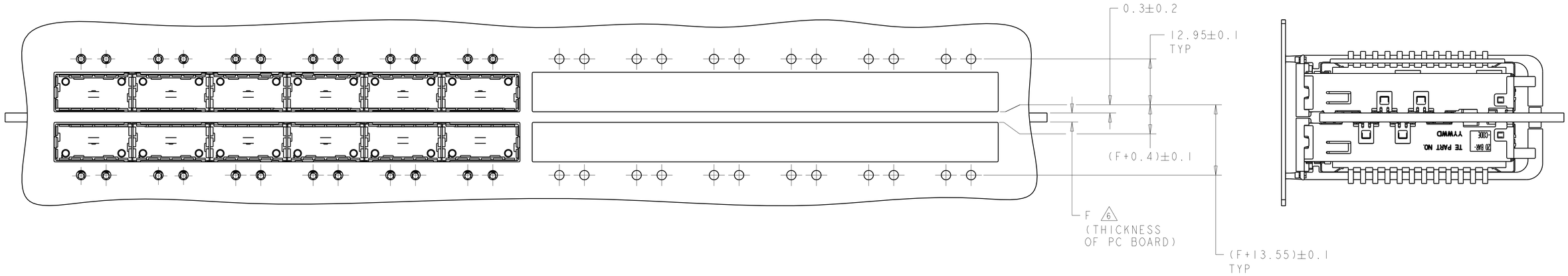
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	-	SEE SHEET 1	-	-	-



ONE SIDED CONFIGURATION
SCALE 2:1



BELLY TO BELLY CONFIGURATION
SIMILAR TO ONE SIDED
EXCEPT WHERE NOTED
SCALE 2:1

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DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±-
1 PLC ±0.1
2 PLC ±0.1
3 PLC ±0.013
4 PLC ±0.0001
ANGLES ±-

MATERIAL - -
FINISH - -

DWN 04MAR2010 C. VALENTINE
CHK 04MAR2010 J. PETERSON
APVD 04MAR2010 J. PETERSON
PRODUCT SPEC 108-2286
APPLICATION SPEC 114-13218
WEIGHT -

TE Connectivity

NAME 1X6 CAGE ASSEMBLY, BEHIND BEZEL, W/ LIGHT PIPES AND HEAT SINKS, QSFP

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
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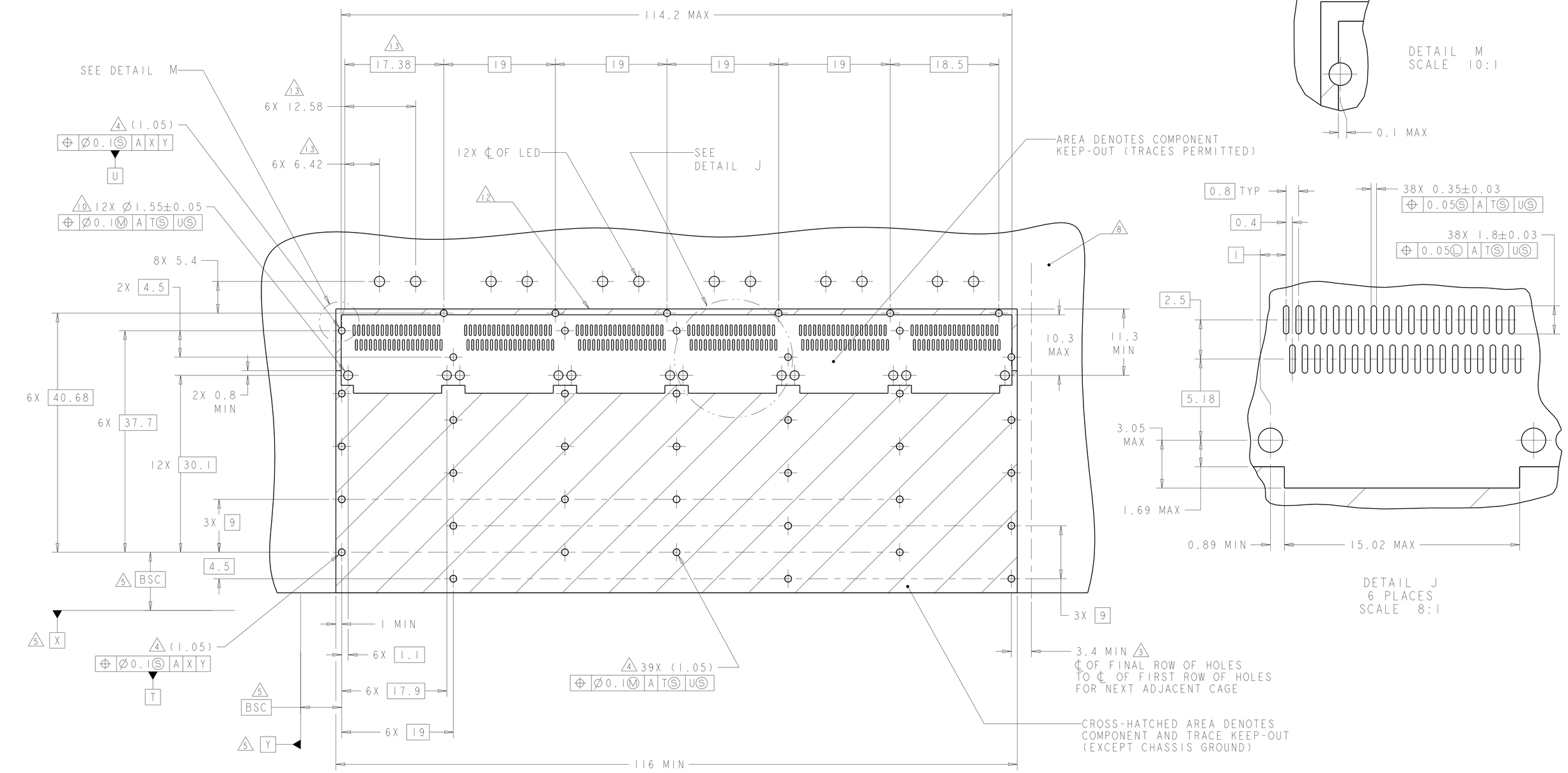
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	-	SEE SHEET 1	-	-	-



RECOMMENDED PC BOARD LAYOUT
SINGLE SIDE MOUNT CONFIGURATION
SCALE 3:1

DETAIL M
SCALE 10:1

DETAIL J
6 PLACES
SCALE 8:1

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DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±-
1 PLC ±0.1
2 PLC ±0.11
3 PLC ±0.013
4 PLC ±0.0001
ANGLES ±-

MATERIAL -
FINISH -

DWN C. VALENTINE 04MAR2010
CHK J. PETERSON 04MAR2010
APVD J. PETERSON 04MAR2010

TE Connectivity

NAME 1X6 CAGE ASSEMBLY, BEHIND BEZEL, W/ LIGHT PIPES AND HEAT SINKS, QSFP

PRODUCT SPEC 108-2286
APPLICATION SPEC 114-13218
WEIGHT -

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
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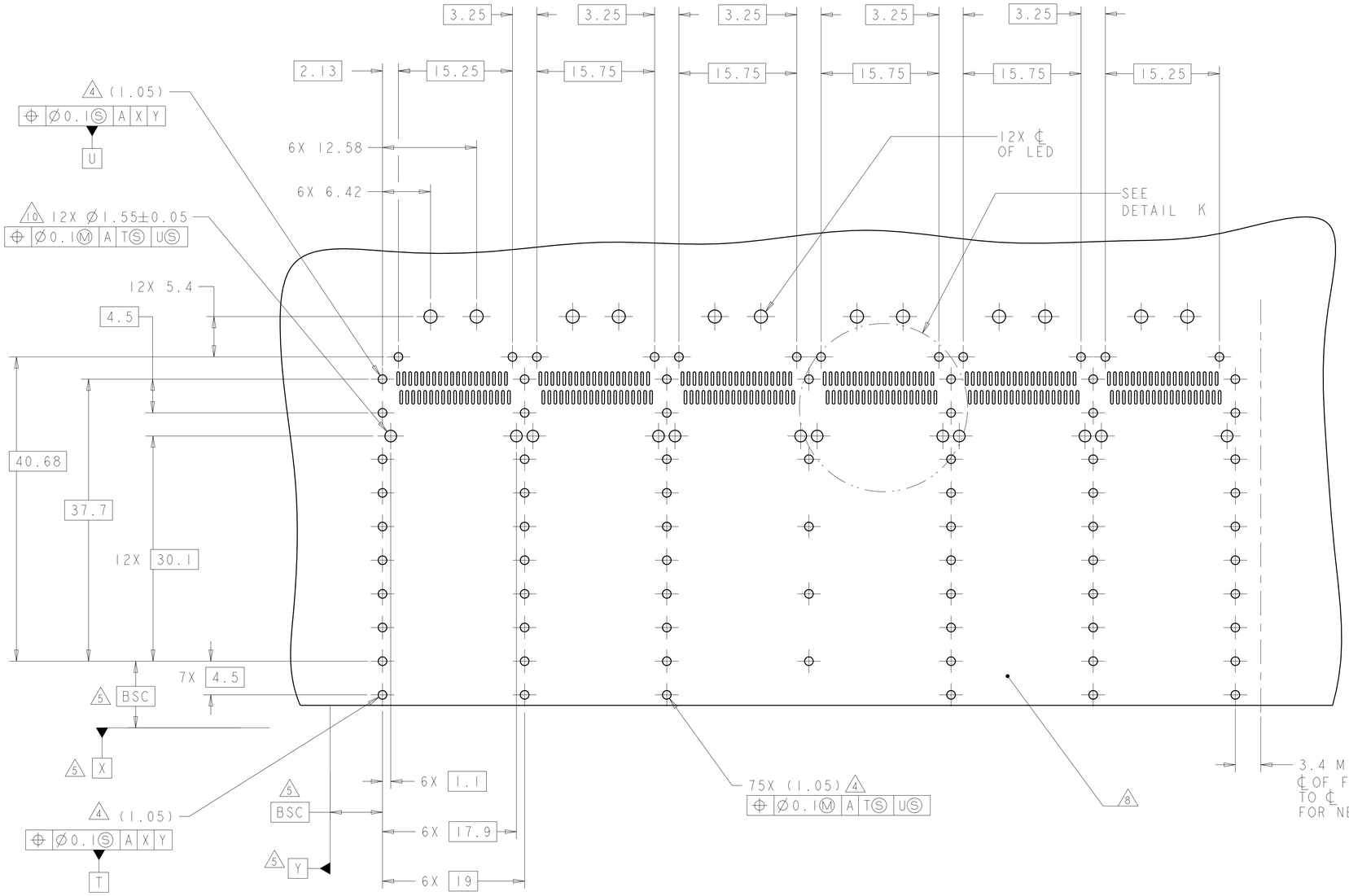
CUSTOMER DRAWING | SCALE 3:1 | SHEET 4 OF 5 | REV A

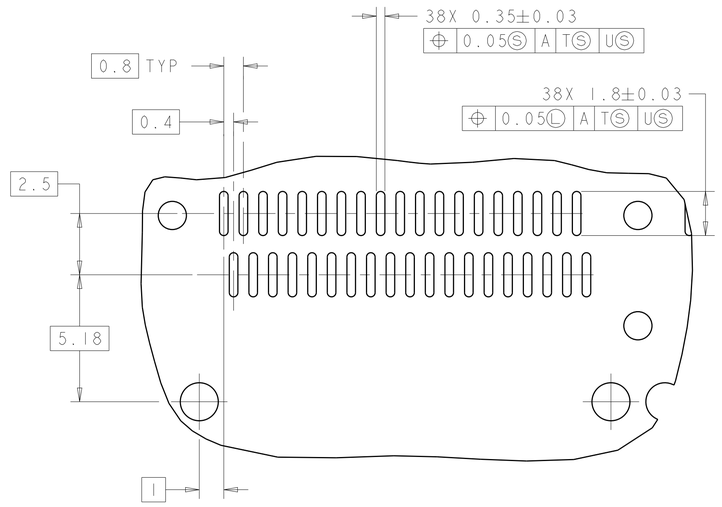
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	-	SEE SHEET 1	-	-	-





DETAIL K
6 PLACES
SCALE 8:1

RECOMMENDED PC BOARD LAYOUT
BELLY TO BELLY CONFIGURATION
SEE SHEET 4 FOR COMPONENT AND TRACE KEEP-OUTS
SCALE 3:1

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DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±-
1 PLC ±0.1
2 PLC ±0.1
3 PLC ±0.013
4 PLC ±0.0001
ANGLES ±-

MATERIAL - -
FINISH - -

DWN C. VALENTINE 04MAR2010
CHK J. PETERSON 04MAR2010
APVD J. PETERSON 04MAR2010
PRODUCT SPEC 108-2286
APPLICATION SPEC 114-13218
WEIGHT -

TE Connectivity

NAME 1X6 CAGE ASSEMBLY, BEHIND BEZEL, W/ LIGHT PIPES AND HEAT SINKS, QSFP

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-2143307	-

CUSTOMER DRAWING

SCALE	SHEET	OF	REV
3:1	5	5	A